



Proceeding Paper

# Tissue Accumulation and Quantification of Zn in Biofortified *Triticum aestivum* Grains—Interactions with Mn, Fe, Cu, Ca, K, P and S<sup>†</sup>

Inês Carmo Luís<sup>1,2,\*</sup>, Cláudia Campos Pessoa<sup>1,2</sup>, Ana Coelho Marques<sup>1,2</sup>, Diana Daccak<sup>1,2</sup>, Ana Rita F. Coelho<sup>1,2</sup>, Fernando C. Lidon<sup>1,2</sup>, Manuel Patanita<sup>2,3</sup>, Maria Manuela Silva<sup>2,4</sup>, Ana Sofia Almeida<sup>2,5</sup>, José C. Ramalho<sup>2,6</sup>, Maria F. Pessoa<sup>1,2</sup>, Manuela Simões<sup>1,2</sup>, Fernando H. Reboredo<sup>1,2</sup>, Paulo Legoinha<sup>1,2</sup>, Paula Scotti Campos<sup>2,7</sup>, Isabel P. Pais<sup>2,7</sup>, Mauro Guerra<sup>8</sup>, Roberta G. Leitão<sup>8</sup> and José Dôres<sup>3</sup>

- <sup>1</sup> Earth Sciences Department, Faculdade de Ciências e Tecnologia, Campus da Caparica, Universidade Nova de Lisboa, 2829-516 Caparica, Portugal; c.pessoa@campus.fct.unl.pt (C.C.P.); amc.marques@campus.fct.unl.pt (A.C.M.); d.daccak@campus.fct.unl.pt (D.D.); arf.coelho@campus.fct.unl.pt (A.R.F.C.); fjl@fct.unl.pt (F.C.L.); mfgp@fct.unl.pt (M.F.P.); mmsr@fct.unl.pt (M.S.); fhr@fct.unl.pt (F.H.R.); pal@fct.unl.pt (P.L.)
  - <sup>2</sup> GeoBioTec Research Center, Faculdade de Ciências e Tecnologia, Campus da Caparica, Universidade Nova de Lisboa, 2829-516 Caparica, Portugal; mpatanita@ipbeja.pt (M.P.); abreusilva.manuela@gmail.com (M.M.S.); sofia.almeida@iniav.pt (A.S.A.); cochichor@mail.telepac.pt (J.C.R.); paula.scotti@iniav.pt (P.S.C.); isabel.pais@iniav.pt (I.P.P.)
  - <sup>3</sup> Escola Superior Agrária, Instituto Politécnico de Beja, R. Pedro Soares S/N, 7800-295 Beja, Portugal; jdores@ipbeja.pt
  - <sup>4</sup> ESEAG-COFAC, Avenida do Campo Grande 376, 1749-024 Lisboa, Portugal
  - <sup>5</sup> Instituto Nacional de Investigação Agrária e Veterinária, I.P. (INIAV), Estrada de Gil Vaz 6, 7351-901 Elvas, Portugal
  - <sup>6</sup> PlantStress & Biodiversity Lab, Centro de Estudos Florestais (CEF), Instituto Superior Agronomia (ISA), Universidade de Lisboa (ULisboa), Quinta do Marquês, Av. República, 2784-505 Oeiras, Portugal
  - <sup>7</sup> Instituto Nacional de Investigação Agrária e Veterinária, I.P. (INIAV), Avenida da República, Quinta do Marquês, 2780-157 Oeiras, Portugal
  - <sup>8</sup> LIBPhys-UNL, Physics Department, Faculdade de Ciências e Tecnologia, Campus da Caparica, Universidade Nova de Lisboa, 2829-516 Caparica, Portugal; mguerra@fct.unl.pt (M.G.); rg.leitao@fct.unl.pt (R.G.L.)
- \* Correspondence: idc.rodrigues@campus.fct.unl.pt; Tel.: +351-212-948-573  
† Presented at the 1st International Electronic Conference on Plant Science, 1–15 December 2020; Available online: <https://iecps2020.sciforum.net/>.



**Citation:** Luís, I.C.; Pessoa, C.C.; Marques, A.C.; Daccak, D.; Coelho, A.R.F.; Lidon, F.C.; Patanita, M.; Silva, M.M.; Almeida, A.S.; Ramalho, J.C.; et al. Tissue Accumulation and Quantification of Zn in Biofortified *Triticum aestivum* Grains—Interactions with Mn, Fe, Cu, Ca, K, P and S. *Biol. Life Sci. Forum* **2021**, *4*, 83. <https://doi.org/10.3390/IECPS2020-08711>

Academic Editor: Yoselin Benitez-Alfonso

Published: 1 December 2020

**Publisher's Note:** MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



**Copyright:** © 2020 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

**Abstract:** Zinc has a fundamental role at the regulatory, functional and structural levels, and its deficiency leads to loss of brain function, changes in growth and weakening of the immune system. In this context, biofortification, which is a process in which there is an enrichment of both content and bioavailability of micronutrients in edible tissues of staple foods, may be used to overcome Zn deficiency. Considering that *Triticum aestivum* L. is a staple food largely used for flour production, an itinerary for Zn biofortification was implemented in two cvs (Roxo and Paiva), produced in an experimental cereal field production located in Alentejo, Portugal. These cvs were submitted to three different treatments (control—without foliar spraying, 6.3 and 12.6 kg ha<sup>-1</sup> of Zn-EDTA pulverization), being applied three zinc foliar application at booting, heading and grain milk stages. The accumulation of Zn, Mn, Fe, Cu, Ca, K, P and S in bread wheat was investigated, and it was found that, in general, maximum contents occurred in the embryo and vascular bundle. Moreover, although Zn increased in the wheat grain, especially at higher concentrations, it did not markedly affect the other minerals' concentration. It was concluded that whole wheat flour biofortified in Zn is a more suitable option for a healthier diet that is rich in minerals, leading to the creation of an added value product useful to decrease micronutrient deficiency.

**Keywords:** grain minerals location; minerals quantification; *Triticum aestivum*; Zn biofortification

## 1. Introduction

About 3 billion people suffer from malnutrition. Malnutrition can be divided into undernutrition, overnutrition and hidden hunger (or micronutrient deficiency) [1]. Hidden hunger affects approximately 2 billion people [2]. The world population is expected to reach more than 8 billion in 2030, and in 2050, it is estimated to range between 9.4 and 10.1 billion [3]. In this way, it is vital to find new strategies to increase food production as well as to diminish nutrient deficiencies. In this context, Zn deficiency is considered the fifth major cause of disease and mortality in developing countries and can lead to a weakening of the immune system, loss of brain functions and changes in physical growth [4].

Biofortification can be a strategy to be implemented, mainly in developing countries, as a mean of tackling nutrient deficiencies. Indeed, biofortification is a strategy of enrichment of whether the content or the nutrient bioavailability in edible parts of staple crops, during the plant growth [5,6]. In this context, cereal crops, such as *Triticum aestivum* L., are considered to be one of the staple foods that can provide a considerable source of carbohydrates in human diet; moreover, as it is consumed at a large scale around the world [7], it can be used as a medium for biofortification. Bread wheat is a cereal crop with low contents of Zn and Fe [8,9]. Due to this fact, its biofortification in zinc can be a good approach to enhance Zn intake.

Zinc accumulates preferably in the aleurone and the embryo in wheat grain; nonetheless, it accumulates in minor predominance in the endosperm [10]. Zinc also interacts with a whole myriad of enzymes and proteins, playing a fundamental role at regulatory, functional and structural levels in the human body [8].

This work aims to quantify and locate, at the tissue level of Zn biofortified bread, wheat grains of cvs Roxo and Paiva, Mn, Fe, Cu, Ca, K, P and S, to select the most suitable wheat flour with a higher nutritional value.

## 2. Experiments

### 2.1. Experimental Field

*Triticum aestivum* L. cv Roxo and cv Paiva, obtained from the national breeding program carried out at the National Institute for Agriculture and Veterinary Research (INIAV), located in Elvas, Portugal, were cultivated in a cereal production field located at 38°01'52.38" N; 7°52'53.72" W, in Beja, Portugal. The field was sown at 30 December of 2018, with a rate of 350 seeds m<sup>-2</sup>, and the experimental period finished with the harvest taking place at 27 June of 2019. This period was characterized by maximum and minimum average temperatures of 22 °C and 11 °C, respectively, with a maximum temperature of 39 °C and a minimum of 0 °C, respectively. During this experimental period, maximum and minimum air humidity were 100% and 0%, respectively (with an average ranging between 69% and 11% for the maximum and minimum, respectively). The total rainfall accumulation was about 5.43 mm (with a daily maximum of 1.85 mm), corresponding to an average rainfall of 0.03 mm. The agronomic biofortification of these cvs comprised three zinc foliar application on three different moments (booting, heading and grain milk stages) in April and May. The experimental cereal field was divided in two parts, where both bread wheat cvs (Roxo and Paiva) were submitted to three different treatments (control—without foliar spraying, 6.3 and 12.60 kg ha<sup>-1</sup> of Zn-EDTA pulverization) and also with 46% urea. The control plots were not sprayed at all with the fertilizer. Before sowing, the field was fertilized with 50 kg Zn ha<sup>-1</sup> and with NPK fertilizer. The experimental field was sown in a randomized block design with four repetitions, comprising 24 plots with an area of 9.6 m<sup>2</sup> (8 m × 1.2 m), with 0.4 m rows between plots and 2 m between repetition.

### 2.2. Tissue Location and Quantification of Nutrients in Wheat Grain

Zinc location in grain tissues collected at harvest was determined using the *micro-Energy Dispersive X-ray Fluorescence system* ( $\mu$ -EDXRF) (M4 Tornado™, Bruker, Germany), according to [11]. The X-ray generator was operated at 50 kV and 100  $\mu$ A without the use of filters, to enhance the ionization of low-Z elements. For better quantification of

the element, a set of filters between the X-ray tube and the sample, composed of three foils of Al/Ti/Cu (with a thickness of 100/50/25  $\mu\text{m}$ , respectively), was used. All the measurements with filters were performed with a 600  $\mu\text{A}$  current. Detection of fluorescence radiation was performed by an energy-dispersive silicon drift detector, XFlash™, with a 30  $\text{mm}^2$  sensitive area and energy resolution of 142 eV for Mn  $K_{\alpha}$ . To better measure the distribution mapping of zinc, the grains were cut in half longitudinally, along the crease tissue, with a stainless-steel surgical blade. Measurements were carried out under 20 mbar vacuum conditions and performed directly on one side of the grains. These point spectra were acquired during 200 s.

### 3. Results

Overall, the macroelements P, S, K and Ca, as well as, the microelements Mn, Fe, Cu and Zn are preferably located in the embryo and in the vascular bundle (Tables 1 and 2). Relatively to S, Ca, Mn and Zn, in the grains, P, K, Mn and Fe prevailed with higher values. Moreover, for all minerals mentioned, both varieties tended to present similar values. Relatively to P, with the increasing foliar application of Zn-EDTA a slight rise in the four zones of the grain occurred (particularly for the embryo). There were no differences in the S contents when applying higher concentrations of the fertilizer. A minor rise in K and Ca values was observed between the control and Zn-EDTA concentration 6.3  $\text{kg ha}^{-1}$ , but with 12.6  $\text{kg ha}^{-1}$ , both minerals decrease in every zone.

**Table 1.** Quantification of Mn, Fe, Cu and Zn in the Paiva and Roxo varieties of bread wheat grains, in the control (C0) and after pulverization with Zn-EDTA (C1—6.3  $\text{kg ha}^{-1}$  and C2—12.6  $\text{kg ha}^{-1}$ ). Grain quantification was divided into four zones of the grain (embryo, endosperm, vascular bundle and whole grain) and each side of the grain was quantified separately.

Fertilizer	Variety	Treatment	Microelements (ppm)					
			Zone	Mn	Fe	Cu	Zn	
Zn-EDTA	Paiva	C0	Embryo 1	437	308	47.3	257	
			Embryo 2	210	155	27.2	159	
			Endosperm 1	23.5	25.7	5.95	21.7	
			Endosperm 2	29.3	29.7	14.8	20.9	
			Vascular bundle 1	287	44.04	25.3	109	
			Vascular bundle 2	604	127	61.6	116	
			Whole grain 1	114	68.6	11.8	54.3	
			Whole grain 2	107	67.03	14.3	53.1	
			C1	Embryo 1	343	241	22.2	271
				Embryo 2	331	244	31.6	235
				Endosperm 1	24.3	37.3	17.97	31.99
				Endosperm 2	33.3	22.4	10.5	20.3
				Vascular bundle	432	81.8	25.8	134
				Whole grain 1	149	81.2	12.5	76.7
		Whole grain 2		124	87.8	13.8	72.4	
		C2		Embryo 1	491	266	36.99	375
				Embryo 2	289	196	40.1	211
				Endosperm 1	26.1	19.5	12.6	34.8
			Endosperm 2	14.2	28.3	11.4	21.1	
			Vascular bundle	339	106	23.1	187	
			Whole grain 2	112	76.5	12.7	85.7	

Table 1. Cont.

Fertilizer	Variety	Treatment	Microelements (ppm)				
			Zone	Mn	Fe	Cu	Zn
Zn-EDTA	Roxo	C0	Embryo 1	297	208	40.2	190
			Embryo 2	175	146	26.4	110
			Endosperm 1	14.6	36.5	14.8	24.6
			Endosperm 2	12.1	31.1	11.7	30.9
			Vascular bundle 1	84.7	74.7	20.5	60.7
			Vascular bundle 2	184	131	31.4	107
			Whole grain 1	86.7	78.2	14.2	52.2
			Whole grain 2	72.5	65.2	10.99	44.8
		C1	Embryo 1	552	265	36.4	329
			Embryo 2	233	162	27.9	139
			Endosperm 1	39.5	69.5	16.5	47.8
			Endosperm 2	58.96	26.9	18.2	50.04
			Vascular bundle 1	519	193	39.8	193
			Vascular bundle 2	296	87.7	34.7	154
			Whole grain 1	93.5	76.99	12.6	69.7
			Whole grain 2	165	97.3	14.9	99.3
		C2	Embryo 1	337	233	28.04	192
			Embryo 2	472	249	27.9	326
			Endosperm 1	57.7	38.4	14.3	59.2
			Endosperm 2	48.4	34.3	16.6	47.3
			Vascular bundle 1	304	113	28.1	171
			Vascular bundle 2	273	77.4	27.3	158
			Whole grain 1	137	71.4	12.4	87.4
			Whole grain 2	147	81.95	13.6	110

There was a rise in Mn contents with the gradual increase of Zn-EDTA pulverization, being more pronounced in the endosperm of Roxo. A sharp value of Fe was observed in the embryo, relatively to the other zones in the grain. Cu poor contents spreaded through the different grain areas, in an apparently uniform way, with low values. There was a gradual rise of Zn levels with an increasing concentration of Zn-EDTA in all the grain zones, with Paiva displaying slightly higher values than Roxo.

**Table 2.** Quantification of P, S, K and Ca, in the Paiva and Roxo varieties of bread wheat grains, in the control (C0) and after pulverization with Zn-EDTA (C1—6.3 kg ha<sup>-1</sup> and C2—12.6 kg ha<sup>-1</sup>). Grain quantification was divided into four zones of the grain (embryo; endosperm; vascular bundle and whole grain) and each side of the grain was quantified separately.

Fertilizer	Variety	Treatment	Macroelements (%)				
			Zone	P	S	K	Ca
Zn-EDTA	Paiva	C0	Embryo 1	1.97	0.405	2.79	0.301
			Embryo 2	1.37	0.295	1.33	0.14
			Endosperm 1	0.158	0.2001	0.217	0.0235
			Endosperm 2	0.183	0.24	0.209	0.0314
			Vascular bundle 1	0.196	0.205	1.08	0.162
			Vascular bundle 2	0.854	0.317	1.88	0.435
			Whole grain 1	0.454	0.21	1.17	0.1403
			Whole grain 2	0.449	0.193	1.53	0.1605

Table 2. Cont.

Fertilizer	Variety	Treatment	Macroelements (%)				
			Zone	P	S	K	Ca
Zn-EDTA	Paiva	C1	Embryo 1	1.92	0.444	2.56	0.185
			Embryo 2	2.17	0.446	2.7	0.359
			Endosperm 1	0.164	0.211	0.313	0.052
			Endosperm 2	0.165	0.213	0.349	0.058
			Vascular bundle	0.607	0.323	2.47	0.387
			Whole grain 1	0.673	0.214	2.02	0.206
		Whole grain 2	0.785	0.223	2.51	0.238	
		C2	Embryo 1	2.13	0.489	2.72	0.193
			Embryo 2	2.22	0.44	1.84	0.148
			Endosperm 1	0.161	0.173	0.144	0.0186
			Endosperm 2	0.121	0.137	0.0962	0.0127
			Vascular bundle	0.333	0.248	1.35	0.122
	Whole grain 1		0.569	0.229	1.66	0.102	
	Roxo	C0	Whole grain 2	0.952	0.241	1.83	0.104
			Embryo 1	1.92	0.532	2.84	0.192
			Embryo 2	1.81	0.417	1.88	0.191
			Endosperm 1	0.0978	0.184	0.137	0.0278
			Endosperm 2	0.141	0.203	0.121	0.0286
			Vascular bundle 1	0.529	0.261	0.872	0.0753
		C1	Vascular bundle 2	0.436	0.22	1.2	0.121
			Whole grain 1	0.63	0.198	1.87	0.112
			Whole grain 2	0.966	0.226	1.98	0.131
			Embryo 1	3.07	0.519	2.64	0.269
			Embryo 2	1.47	0.457	1.36	0.179
Endosperm 1			0.185	0.317	0.156	0.0382	
C2	Endosperm 2	0.157	0.27	0.0895	0.0291		
	Vascular bundle 1	0.435	0.451	1.48	0.2199		
	Vascular bundle 2	0.294	0.333	1.14	0.188		
	Whole grain 1	0.532	0.253	1.4	0.114		
	Whole grain 2	0.592	0.251	1.83	0.138		
	Embryo 1	1.95	0.582	2.27	0.35		
	Embryo 2	3.14	0.675	2.46	0.255		
	Endosperm 1	0.12	0.284	0.344	0.0517		
	Endosperm 2	0.181	0.42	0.185	0.0444		
	Vascular bundle 1	0.374	0.313	1.12	0.133		
	Vascular bundle 2	0.227	0.266	2.04	0.397		
	Whole grain 1	0.552	0.284	1.43	0.151		
Whole grain 2	0.886	0.317	1.87	0.174			

#### 4. Discussion

In bread wheat, minerals do not accumulate throughout the different zones in a similar manner, prevailing specific accumulation zones. The preferable accumulation of minerals in the embryo and the vascular bundle is consistent with previous studies of our research team [12], where P, S, K, Ca, Mn, Fe, Cu and Zn presented higher concentrations in the embryo scutellum, embryo radicle and vascular bundle of biofortified *Triticum aestivum* cv. Roxo (with a solution containing ZnSO<sub>4</sub>·4H<sub>2</sub>O). However, Ca, Mn, Fe, Cu and Zn were mostly located in the vascular bundle. Additionally, compared to the control, Fe and Cu accumulation was slightly higher in the embryo in biofortified grains. Biofortification also increased Zn values, especially in the vascular bundle. Zinc fertilization is well known to increase grain and, consequently, the whole flour zinc concentration in wheat, either by soil or foliar application or by combining zinc soil and foliar applications [13–15]. The presence of minerals in these particular zones of grain reveals that, at an industrial level, when preferentially refined wheat flour is used, in which the outermost layers of the grain are removed, the products become less nutritionally rich. It was also found that Zn further interacts with the biochemical processes of some minerals, displaying antagonistic interactions, namely with Cu, Fe and Ca. Nevertheless, P and Zn might reveal both interactions of antagonistic and synergistic interactions [16]. In this study, Ca appears to have an antagonist interaction with Zn, but the same effect was not observed in Fe and Cu.

#### 5. Conclusions

Through Zn-EDTA foliar spraying, in general, the accumulation of Zn, Mn, Fe, Cu, Ca, K, P and S in bread wheat prevails in the embryo and vascular bundle. Through the applied biofortification itinerary of both cvs, Zn increased in the wheat grain, especially the higher concentration, but did not markedly affect the other minerals' concentration in the grain, which suggests that the whole wheat flour biofortified with Zn is a more suitable option for a healthier diet rich in minerals, leading to the creation of an added value product that is useful to decrease micronutrient deficiency.

**Supplementary Materials:** The poster presentation is available online at <https://www.mdpi.com/article/10.3390/IECPS2020-08711/s1>.

**Author Contributions:** F.C.L., M.P., M.M.S., A.S.A. and M.G. conceived and designed the experiments; I.C.L., C.C.P., A.C.M., D.D., A.R.F.C., R.G.L. and J.D. performed the experiments; I.C.L., F.C.L., M.G. and R.G.L. analyzed the data; J.C.R., M.F.P., M.S., F.H.R., P.L., P.S.C. and I.P.P. contributed reagents/materials/analysis tools; I.C.L. and F.C.L. wrote the paper. All authors have read and agreed to the published version of the manuscript.

**Acknowledgments:** The authors thank the Instituto Politécnico de Beja and the Associação de Agricultores do Baixo Alentejo (AABA) for technical assistance in the experimental field. Additionally, the authors thank project PDR2020—101-030835—for the financial support and Research center (GeoBioTec) UIDB/04035/2020 and UID/FIS/04559/2013 LIBPhys-UNL for support facilities.

**Conflicts of Interest:** The authors declare no conflict of interest. The founding sponsors had no role in the design of the study; in the collection, analyses or interpretation of data; in the writing of the manuscript, and in the decision to publish the results.

#### Abbreviations

The following abbreviations are used in this manuscript:

- C0 Control
- C1 Three foliar sprays of Zn-EDTA with a concentration of 6.3 kg ha<sup>-1</sup>
- C2 Three foliar sprays of Zn-EDTA with a concentration of 12.6 kg ha<sup>-1</sup>

## References

1. Beaudreault, A.R. *Nutrition Policy Primer: The Untapped Path to Global Health, Economic Growth, and Human Security*; CSIS: Washington, DC, USA, 2019; pp. 1–20. Available online: [https://csis-website-prod.s3.amazonaws.com/s3fs-public/publication/NutritionPrimer\\_layout\\_WEB\\_v5.pdf](https://csis-website-prod.s3.amazonaws.com/s3fs-public/publication/NutritionPrimer_layout_WEB_v5.pdf) (accessed on 2 November 2020).
2. Cakmak, I.; Marzorati, M.; Van den Abbele, P.; Hora, K.; Holwerda, H.T.; Yazici, M.A.; Savasli, E.; Neri, J.; Laing, G.D. Fate and Bioaccessibility of Iodine in Food Prepared from Agronomically Biofortified Wheat and Rice and Impact of Cofertilization with Zinc and Selenium. *J. Agric. Food Chem.* **2020**, *68*, 1525–1535. [[CrossRef](#)] [[PubMed](#)]
3. United Nations, Department of Economic and Social Affairs, Population Division. *World Population Prospects 2019: Data Booklet*. 2019, pp. 1–28. Available online: [https://population.un.org/wpp/Publications/Files/WPP2019\\_DataBooklet.pdf](https://population.un.org/wpp/Publications/Files/WPP2019_DataBooklet.pdf) (accessed on 7 November 2020).
4. Ciccolini, V.; Pellegrino, E.; Coccina, A.; Fiaschi, A.I.; Cerretani, D.; Sgherri, C.; Quartacci, M.F.; Ercoli, L. Biofortification with Iron and Zinc Improves Nutritional and Nutraceutical Properties of Common Wheat Flour and Bread. *J. Agric. Food Chem.* **2017**, *65*, 5443–5452. [[CrossRef](#)] [[PubMed](#)]
5. Bouis, H.E.; Saltzman, A. Improving nutrition through biofortification: A review of evidence from HarvestPlus, 2003 through 2016. *Glob. Food Sec.* **2017**, *12*, 49–58. [[CrossRef](#)] [[PubMed](#)]
6. Saini, D.K.; Devi, P.; Kaushik, P. Advances in Genomic Interventions for Wheat Biofortification: A Review. *Agronomy* **2020**, *10*, 62. [[CrossRef](#)]
7. Gomez-Coronado, F.; Almeida, A.S.; Santamaria, O.; Cakmak, I.; Poblaciones, M.J. Potential of advanced breeding lines of bread-making wheat to accumulate grain minerals (Ca, Fe, Mg and Zn) and low phytates under Mediterranean conditions. *J. Agr. Crop Sci.* **2019**, *205*, 341–352. [[CrossRef](#)]
8. Cakmak, I.; Kutman, U.B. Agronomic biofortification of cereals with zinc: A review. *Eur. J. Soil Sci.* **2018**, *69*, 172–180. [[CrossRef](#)]
9. Wang, S.; Tian, X.; Liu, Q. The Effectiveness of Foliar Applications of Zinc and Biostimulants to Increase Zinc Concentration and Bioavailability of Wheat Grain. *Agronomy* **2020**, *10*, 178. [[CrossRef](#)]
10. Garcia-Oliveira, A.L.; Chander, S.; Ortiz, R.; Menkir, A.; Gedil, M. Genetic Basis and Breeding Perspectives of Grain Iron and Zinc Enrichment in Cereals. *Front. Plant Sci.* **2018**, *9*, 937. [[CrossRef](#)] [[PubMed](#)]
11. Cardoso, P.; Mateus, T.C.; Velu, G.; Singh, R.P.; Santos, J.P.; Carvalho, M.L.; Lourenço, V.M.; Lidon, F.; Reboredo, F.; Guerra, M. Localization and distribution of Zn and Fe in grains of biofortified bread wheat lines through micro- and triaxial-X-ray fluorescence spectrometry. *Spectrochim. Acta Part B At. Spectrosc.* **2018**, *141*, 70–79. [[CrossRef](#)]
12. Ramos, I.; Pataco, I.M.; Mourinho, M.P.; Lidon, F.; Reboredo, F.; Pessoa, M.F.; Carvalho, M.L.; Santos, J.P.; Guerra, M. Elemental mapping of biofortified wheat grains using micro X-ray fluorescence. *Spectrochim. Acta Part B At. Spectrosc.* **2016**, *120*, 30–36. [[CrossRef](#)]
13. Gomez-Coronado, F.; Poblaciones, M.J.; Almeida, A.S.; Cakmak, I. Zinc (Zn) concentration of bread wheat grown under Mediterranean conditions as affected by genotype and soil/foliar Zn application. *Plant Soil.* **2016**, *401*, 331–346. [[CrossRef](#)]
14. Niyigaba, E.; Twizerimana, A.; Mugenzi, I.; Ngnadong, W.A.; Ye, Y.P.; Wu, B.M.; Hai, J.B. Winter Wheat Grain Quality, Zinc and Iron Concentration Affected by a Combined Foliar Spray of Zinc and Iron Fertilizers. *Agronomy* **2019**, *9*, 250. [[CrossRef](#)]
15. Zhao, A.; Wang, B.; Tian, X.; Yang, X. Combined soil and foliar ZnSO<sub>4</sub> application improves wheat grain Zn concentration and Zn fractions in a calcareous soil. *Eur. J. Soil Sci.* **2020**, *71*, 681–694. [[CrossRef](#)]
16. Kabata-Pendias, A. *Trace Elements from Soil to Human*, 4th ed.; CRC Press: Boca Raton, FL, USA, 2010.