



Abstract Temperature-Sensing Inks for Real-Time Monitoring in Food Packaging[†]

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Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). Temperature is a preponderant factor in the packaging sector. In the food industry, the temperature may change with the environment and it impacts the shelf life and food spoilage [1]. As a result, the temperature to which food has been exposed throughout distribution and storage can be used to evaluate its viability.

This research aimed to develop a user-friendly system capable of monitoring the temperatures to which the packages have been exposed and generating a colorimetric response easily perceptible by the consumer/transporter. Therefore, reversible and irreversible thermochromic inks were stamped onto two different cardboard substrates typically used for packaging. In both samples, by studying the RGB color values and using the CieLab color system, it was concluded that there is a significant color change when the cardboard is subjected to different temperatures, according to the ink threshold (Figure 1). Additionally, the inks showed high abrasion (>100 cycles) and adhesion resistance after stamping.



Figure 1. Representative results for RGB color values and color change of cardboard with an irreversible thermochromic ink (threshold of 61 °C).

Thus, the results show great potential for the application of this technology in food monitoring and signaling a possible risk for consumption.

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Reference

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