

Metal/Metal Carbide Catalyst of Growth of Single-Walled Carbon Nanotubes: New Examples of Filling Single-Walled Carbon Nanotubes [†]

Marianna V. Kharlamova ^{1,2}

¹ Centre for Advanced Materials Application (CEMEA), Slovak Academy of Sciences, Dúbravská cesta 5807/9, 845 11 Bratislava, Slovakia; mv.kharlamova@gmail.com

² Moscow Institute of Physics and Technology, 9 Institutskiy per., 141700 Dolgoprudny, Moscow Region, Russia

[†] Presented at the 4th International Online Conference on Nanomaterials, 5–19 May 2023; Available online: <https://iocn2023.sciforum.net>.

Abstract: In this work, I filled single-walled carbon nanotubes (SWCNTs) with nickelocene and cobaltocene molecules. I investigated the inner growth of carbon nanotubes on metallic and metal carbide catalysts. Raman spectroscopy, X-ray photoelectron spectroscopy, and ultraviolet photoelectron spectroscopy proved the metallic/metal carbide state of the catalysts, as well as the formation of inner SWCNTs. This is needed for applications of SWCNTs in buildings.

Keywords: metal; metal carbide; carbon nanotube; growth; electronic properties; Raman spectroscopy; near-edge X-ray absorption fine-structure spectroscopy; photoemission spectroscopy

1. Introduction

The synthesis of carbon nanotubes, such as single-walled carbon nanotubes (SWCNTs), double-walled carbon nanotubes (DWCNTs), and multi-walled carbon nanotubes (MWCNTs) on metallic and metal carbide catalysts leads to the filling of catalysts inside nanotubes. These are common and amazing examples of filling carbon nanotubes, which is easier to achieve with metals and metal carbides [1–22]. The SWCNTs are filled with metals and metal carbides in the following Refs. [1–22]: there are more than 20 examples, which allows undoubtedly confirming their successful filling with metal and metal carbides. The methods that are applied to confirm the filling are Raman spectroscopy, near-edge X-ray absorption fine-structure spectroscopy (NEXAFS), and photoemission spectroscopy. Photoemission spectroscopy and NEXAFS are long-proven methods for the investigation of metal- and metal-carbide-filled SWCNTs. The magnetic measurements confirm the successful filling. In Refs. [3–6], iron was filled inside SWCNTs, and magnetic properties were investigated. In this work, I filled SWCNTs with nickelocene and cobaltocene, which are usually used for the synthesis of carbon nanotubes [23–27], and I grew the inner nanotubes inside SWCNTs on metallic and metal carbide catalysts.

2. Experiments

The filling of SWCNTs with nickelocene was performed using the gas phase method. Metallocene powder was mixed with SWCNTs in a glass ampoule and sealed under vacuum. The ampoule was heated for 5 days at 39 °C. The ampoule was then slowly cooled to room temperature. The nickelocene-filled SWCNTs were annealed at a temperature of 375 °C to 1200 °C for 2 h to grow the inner tubes. The formation of inner tubes started at 400 °C after 2 h of annealing. The tubes were formed completely after annealing at 800 °C for 2 h. The growth temperature was defined by the tube diameter and chiral angle.

The filling of SWCNTs with cobaltocene was performed using the gas phase method. The SWCNTs and cobaltocene powder were mixed in a glass ampoule, and it was sealed



Citation: Kharlamova, M.V. Metal/Metal Carbide Catalyst of Growth of Single-Walled Carbon Nanotubes: New Examples of Filling Single-Walled Carbon Nanotubes. *Mater. Proc.* **2023**, *14*, 50. <https://doi.org/10.3390/IOC2023-14489>

Academic Editor: Minas Stylianakis

Published: 5 May 2023



Copyright: © 2023 by the author. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

under vacuum. I heated the ampoule at 59 °C for 5 days to achieve the filling. The ampoule was then cooled to room temperature. The filled SWCNTs were annealed at a temperature between 450 °C and 1200 °C to grow the inner nanotubes. The growth of inner nanotubes started at a temperature of 500 °C, and the tubes were completely formed at a temperature of 900 °C.

3. Results

The filled SWCNTs and formed filled DWCNTs were investigated using Raman spectroscopy, X-ray photoelectron spectroscopy (XPS), and ultraviolet photoelectron spectroscopy (UPS). Several types of samples were used: (i) metallicity-mixed SWCNTs (Figure 1), (ii) semi-conducting SWCNTs, and (iii) metallic SWCNTs. These samples were compared.

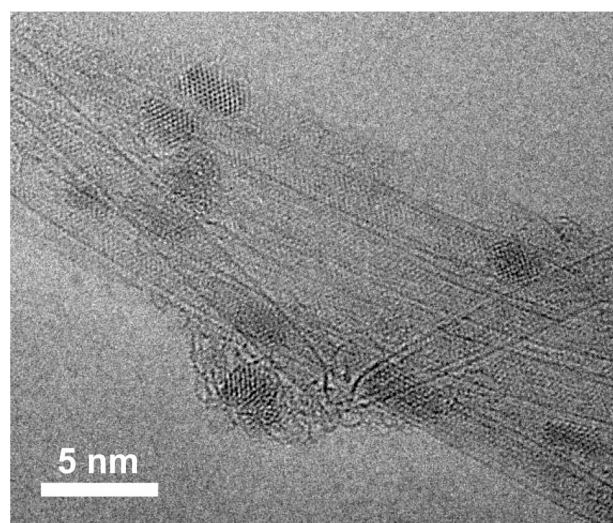


Figure 1. The high-resolution transmission electron microscopy image of nickel/nickel-carbide-filled SWCNTs [28]. Reproduced with permission of the Royal Society of Chemistry. This article is licensed under a Creative Commons Attribution 3.0 Unported Licence.

For pristine SWCNTs, no growth of the inner tubes was observed. Metallicity-mixed SWCNTs filled with nickelocene grew inner tubes at temperatures between 400 °C and 800 °C, and after that, DWCNTs were formed. Semiconducting SWCNTs grew inner tubes at temperatures higher than 400 °C, and the samples annealed at 1200 °C for 2 h contained pure DWCNTs; however, they still could contain a bit of metal or metal carbide. Metallic SWCNTs grew inner tubes at temperatures higher than 400 °C, and the samples annealed at 1200 °C do not contain metal or metal carbide. Metallicity-mixed SWCNTs filled with cobaltocene grew inner tubes at temperatures between 500 °C and 900 °C. At higher temperatures, the DWCNTs were formed. Semiconducting and metallic-filled SWCNTs still need to be investigated. Raman spectroscopy and XPS show the formation of DWCNTs at high temperatures, which means the growth of inner nanotubes.

4. Conclusions

In this work, I grew the inner carbon nanotubes inside nickelocene- and cobaltocene-filled SWCNTs. I investigated the growth of inner carbon nanotubes on metallic and metal carbide catalysts. Raman spectroscopy, XPS, and UPS proved the metallic/metal carbide state of the catalysts, as well as the formation of inner SWCNTs. This is needed for applications of SWCNTs in buildings.

Funding: These studies were partly performed during the implementation of the project Building-up Centre for advanced materials application of the Slovak Academy of Sciences, ITMS project code 313021T081, supported by the Research and Innovation Operational Program funded by the ERDF.

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: The data are available on request from Marianna V. Kharlamova.

Acknowledgments: Marianna V. Kharlamova thanks Christian Kramberger-Kaplan (University of Vienna, Vienna, Austria).

Conflicts of Interest: The author declares no conflict of interest. The funders had no role in the design of the study; in the collection, analyses, or interpretation of data; in the writing of the manuscript; or in the decision to publish the results.

References

- Wang, Z.Y.; Shi, Z.J.; Gu, Z.N. Synthesis of single-walled carbon nanotube/metal nanoparticle hybrid materials from potassium-filled nanotubes. *Carbon* **2010**, *48*, 443–446. [\[CrossRef\]](#)
- Kiang, C.H.; Choi, J.S.; Tran, T.T.; Bacher, A.D. Molecular nanowires of 1 nm diameter from capillary filling of single-walled carbon nanotubes. *J. Phys. Chem. B* **1999**, *103*, 7449–7451. [\[CrossRef\]](#)
- Borowiak-Palen, E.; Mendoza, E.; Bachmatiuk, A.; Rummeli, M.H.; Gemming, T.; Nogues, J.; Skumryev, V.; Kalenczuk, R.J.; Pichler, T.; Silva, S.R.P. Iron filled single-wall carbon nanotubes—A novel ferromagnetic medium. *Chem. Phys. Lett.* **2006**, *421*, 129–133. [\[CrossRef\]](#)
- Borowiak-Palen, E.; Bachmatiuk, A.; Rummeli, M.H.; Gemming, T.; Pichler, T.; Kalenczuk, R.J. Iron filled singlewalled carbon nanotubes—Synthesis and characteristic properties. *Phys. Status Solidi B Basic Solid State Phys.* **2006**, *243*, 3277–3280. [\[CrossRef\]](#)
- Cui, T.T.; Pan, X.L.; Dong, J.H.; Miao, S.; Miao, D.Y.; Bao, X.H. A versatile method for the encapsulation of various non-precious metal nanoparticles inside single-walled carbon nanotubes. *Nano Res.* **2018**, *11*, 3132–3144. [\[CrossRef\]](#)
- Li, Y.F.; Kaneko, T.; Ogawa, T.; Takahashi, M.; Hatakeyama, R. Novel properties of single-walled carbon nanotubes with encapsulated magnetic atoms. *Jpn. J. Appl. Phys.* **2008**, *47*, 2048–2055. [\[CrossRef\]](#)
- Domanov, O.; Weschke, E.; Saito, T.; Peterlik, H.; Pichler, T.; Eisterer, M.; Shiozawa, H. Exchange coupling in a frustrated trimetric molecular magnet reversed by a 1D nano-confinement. *Nanoscale* **2019**, *11*, 10615–10621. [\[CrossRef\]](#) [\[PubMed\]](#)
- Sloan, J.; Hammer, J.; Zwiefka-Sibley, M.; Green, M.L.H. The opening and filling of single walled carbon nanotubes (SWTs). *Chem. Commun.* **1998**, 347–348. [\[CrossRef\]](#)
- Govindaraj, A.; Satishkumar, B.C.; Nath, M.; Rao, C.N.R. Metal nanowires and intercalated metal layers in single-walled carbon nanotube bundles. *Chem. Mater.* **2000**, *12*, 202–205. [\[CrossRef\]](#)
- Kharlamova, M.V.; Niu, J.J. Comparison of metallic silver and copper doping effects on single-walled carbon nanotubes. *Appl. Phys. A* **2012**, *109*, 25–29. [\[CrossRef\]](#)
- Kharlamova, M.V.; Niu, J.J. Donor doping of single-walled carbon nanotubes by filling of channels with silver. *J. Exp. Theor. Phys.* **2012**, *115*, 485–491. [\[CrossRef\]](#)
- Borowiak-Palen, E.; Ruemmeli, M.H.; Gemming, T.; Pichler, T.; Kalenczuk, R.J.; Silva, S.R.P. Silver filled single-wall carbon nanotubes—Synthesis, structural and electronic properties. *Nanotechnology* **2006**, *17*, 2415–2419. [\[CrossRef\]](#)
- Corio, P.; Santos, A.P.; Santos, P.S.; Temperini, M.L.A.; Brar, V.W.; Pimenta, M.A.; Dresselhaus, M.S. Characterization of single wall carbon nanotubes filled with silver and with chromium compounds. *Chem. Phys. Lett.* **2004**, *383*, 475–480. [\[CrossRef\]](#)
- Sloan, J.; Wright, D.M.; Woo, H.G.; Bailey, S.; Brown, G.; York, A.P.E.; Coleman, K.S.; Hutchison, J.L.; Green, M.L.H. Capillarity and silver nanowire formation observed in single walled carbon nanotubes. *Chem. Commun.* **1999**, 699–700. [\[CrossRef\]](#)
- Zhang, Z.L.; Li, B.; Shi, Z.J.; Gu, Z.N.; Xue, Z.Q.; Peng, L.M. Filling of single-walled carbon nanotubes with silver. *J. Mater. Res.* **2000**, *15*, 2658–2661. [\[CrossRef\]](#)
- Kharlamova, M.V.; Niu, J.J. New method of the directional modification of the electronic structure of single-walled carbon nanotubes by filling channels with metallic copper from a liquid phase. *JETP Lett.* **2012**, *95*, 314–319. [\[CrossRef\]](#)
- Chamberlain, T.W.; Zoberbier, T.; Biskupek, J.; Botos, A.; Kaiser, U.; Khlobystov, A.N. Formation of uncapped nanometre-sized metal particles by decomposition of metal carbonyls in carbon nanotubes. *Chem. Sci.* **2012**, *3*, 1919–1924. [\[CrossRef\]](#)
- Costa, P.M.F.J.; Sloan, J.; Rutherford, T.; Green, M.L.H. Encapsulation of RexOy clusters within single-walled carbon nanotubes and their in tubulo reduction and sintering to Re metal. *Chem. Mater.* **2005**, *17*, 6579–6582. [\[CrossRef\]](#)
- Zoberbier, T.; Chamberlain, T.W.; Biskupek, J.; Kuganathan, N.; Eyhusen, S.; Bichoutskaia, E.; Kaiser, U.; Khlobystov, A.N. Interactions and Reactions of Transition Metal Clusters with the Interior of Single-Walled Carbon Nanotubes Imaged at the Atomic Scale. *J. Am. Chem. Soc.* **2012**, *134*, 3073–3079. [\[CrossRef\]](#)
- Kitaura, R.; Nakanishi, R.; Saito, T.; Yoshikawa, H.; Awaga, K.; Shinohara, H. High-Yield Synthesis of Ultrathin Metal Nanowires in Carbon Nanotubes. *Angew. Chem. Int. Ed.* **2009**, *48*, 8298–8302. [\[CrossRef\]](#)
- Nakanishi, R.; Kitaura, R.; Ayala, P.; Shiozawa, H.; De Blauwe, K.; Hoffmann, P.; Choi, D.; Miyata, Y.; Pichler, T.; Shinohara, H. Electronic structure of Eu atomic wires encapsulated inside single-wall carbon nanotubes. *Phys. Rev. B* **2012**, *86*, 115445. [\[CrossRef\]](#)

22. Ayala, P.; Kitaura, R.; Nakanishi, R.; Shiozawa, H.; Ogawa, D.; Hoffmann, P.; Shinohara, H.; Pichler, T. Templating rare-earth hybridization via ultrahigh vacuum annealing of ErCl₃ nanowires inside carbon nanotubes. *Phys. Rev. B* **2011**, *83*, 085407. [[CrossRef](#)]
23. Kharlamova, M.V.; Kramberger, C.; Sato, Y.; Saito, T.; Suenaga, K.; Pichler, T.; Shiozawa, H. Chiral vector and metal catalyst-dependent growth kinetics of single-wall carbon nanotubes. *Carbon* **2018**, *133*, 283–292. [[CrossRef](#)]
24. Kharlamova, M.V.; Kramberger, C.; Saito, T.; Sato, Y.; Suenaga, K.; Pichler, T.; Shiozawa, H. Chirality-dependent growth of single-wall carbon nanotubes as revealed inside nano-test tubes. *Nanoscale* **2017**, *9*, 7998–8006. [[CrossRef](#)] [[PubMed](#)]
25. Kharlamova, M.V.; Kramberger, C. Metal Cluster Size-Dependent Activation Energies of Growth of Single-Chirality Single-Walled Carbon Nanotubes inside Metallocene-Filled Single-Walled Carbon Nanotubes. *Nanomaterials* **2021**, *11*, 2649. [[CrossRef](#)] [[PubMed](#)]
26. Kharlamova, M.V.; Kramberger, C. Metallocene-Filled Single-Walled Carbon Nanotube Hybrids. *Nanomaterials* **2023**, *13*, 774. [[CrossRef](#)]
27. Kharlamova, M.V. Kinetics, Electronic Properties of Filled Carbon Nanotubes Investigated with Spectroscopy for Applications. *Nanomaterials* **2023**, *13*, 176. [[CrossRef](#)]
28. Kharlamova, M.V.; Sauer, M.; Saito, T.; Sato, Y.; Suenaga, K.; Pichler, T.; Shiozawa, H. Doping of single-walled carbon nanotubes controlled via chemical transformation of encapsulated nickelocene. *Nanoscale* **2015**, *7*, 1383–1391. [[CrossRef](#)]

Disclaimer/Publisher’s Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.