



## Abstract Strain Sensor Based on Biological Nanomaterial<sup>+</sup>

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Abstract: We investigated a prototype of a strain sensor based on the layers of a bionanomaterial containing bovine serum albumin (BSA matrix) and multi-walled carbon nanotubes (MWCNT filler). The aqueous dispersion of 25 wt.% BSA/0.3 wt.% MWCNT was applied by screen printing onto flexible polyethylene terephthalate substrates. After drying the layers by laser irradiation (~970 nm), various parameters of the layers were controlled, i.e., resistance R, bending angle  $\theta$ , number of cycles n, and measurement time. One measurement cycle corresponded to a change within the range  $\theta = \pm 150^{\circ}$ . The layers of the BSA/MWCNT bionanomaterial had dimensions of  $(15 \div 20) \text{ mm} \times (8 \div 10) \text{ mm} \times (0.5 \div 1.5) \mu\text{m}$ . The dependences of resistance R on the bending angle  $\theta$  were similar for all layers at  $\theta = \pm 30$ , and the  $R(\theta)$  curves represented approximate linear dependences (with an error of  $\leq 10\%$ ); beyond this range, the dependences became nonlinear. The following quantitative values were obtained for the investigated strain sensor: specific conductivity ~1  $\div$  10 S/m, linear strain sensitivity ~160, and bending sensitivity 1.0  $\div$  1.5%/°. These results are high. The examined layers of the bionanomaterial BSA/MWCNT as a strain sensor are of particular interest for medical practice. In particular, strain sensors can be implemented by applying a water dispersion of nanomaterials to human skin using a 3D printer for monitoring movements (arms and blinking) and the detection of signs of pathology (dysphagia, respiratory diseases, angina, etc.).

**Keywords:** strain sensor; bovine serum albumin; multi-walled carbon nanotubes; laser irradiation; strain sensitivity

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