

SUPPLEMENTARY 1

Weisz – Prater and Mears criteria: results of calculations

Internal diffusion

In order to determine if internal diffusion is limiting the reaction the Weisz – Prater criterion can be used. It uses measured values of the rate of reaction to determine if the reaction suffers from problem of internal diffusion as follows:

$$C_{WP} = \frac{\text{Actual reaction rate}}{\text{A diffusion rate}} = \frac{A\rho_c R^2}{D_e C_{CO,s-g}}.$$

Internal mass transfer effect can be neglected when the value of C_{WP} is less than 1 [S1].

The parameters used for the criterion calculations are represented in Table S1.

Table S1. Experimental parameters to calculate the CWP criterion at 483K, GHSV = 300 hr⁻¹, 2 MPa

| | | |
|--|-------------------------------|-------------------------|
| A (μmol _{CO} /(s·g _{Co})) | Observed reaction rate | 5.4 |
| ρ _c , (kg/m ³) | Solid catalyst density | 1166 |
| R, m | Radius of catalyst particle | 0.00075 |
| D _e , m ² /s | Effective diffusivity | 1.71 x 10 ⁻⁶ |
| C _{CO,s-g} , (mol/l) | Concentration of CO in syngas | 0.156 |

The effective diffusivity D_e in the criterion will in this case be substituted by Knudsen diffusion because the average pore diameter (D_p) is 4.8 nm and pore diffusion will therefore be dominated by Knudsen diffusion (D_{Kn}) and is calculated by formula:

$$D_{Kn} = \frac{V_{ave} D_p}{3},$$

where V_{ave} is the average velocity for the CO. V_{ave} is calculated by the formula:

$$V_{ave} = [8k_B T / \pi m]^{1/2},$$

where k_B is Boltzmann's constant, m is the mass of molecular species and π is atomic mass unit.

The parameter $C_{CO,s-g}$ is the gas concentration at the catalyst surface, which is calculated by the formula:

$$C_{CO,s-g} = \frac{N_{CO}}{V_{s-g}},$$

where N_{CO} is a quantity moles of CO and V_{s-g} is a volume of syngas.

The observed activity rates A for all of the reactions and corresponding Weisz – Prater Criterion are presented in the Table S2.

Table S2. The observed activity rates and corresponding Weisz – Prater criterion at 300 hr⁻¹.

| Temperature | | Activity | Weisz – Prater Criterion |
|-------------|-----|--|--------------------------|
| (°C) | (K) | A (μmol _{CO} /(s·g _{Co})) | C_{WP} |
| 180 | 453 | 0.8 | 0.001895 |
| 190 | 463 | 1.3 | 0.003114 |
| 200 | 473 | 2.4 | 0.005810 |

| | | | |
|-----|-----|------|----------|
| 210 | 483 | 5.4 | 0.013210 |
| 232 | 505 | 10.2 | 0.025515 |
| 235 | 508 | 15.6 | 0.039138 |
| 237 | 510 | 18.6 | 0.046756 |
| 239 | 512 | 22.5 | 0.056671 |
| 241 | 514 | 22.9 | 0.057791 |
| 243 | 516 | 25.2 | 0.063719 |

As it mentioned above, the internal mass transfer effects can be neglected when the value of C_{WP} is less than 1. The maximum value of C_{WP} is 0.063. This indicates that internal mass transfer effects can be neglected.

External Diffusion

Mears criterion [S1] is used to check whether the reaction is limited by external diffusion which is given below:

$$C_m = \frac{A \rho_b R^2}{k_c C_{CO,s-g}} < 0.15.$$

The parameters used for the criterion calculations are represented in Table S3.

Table S3. Parameters values for calculating Mears criterion at 483K, 2 MPa and GHSV 300 hr⁻¹

| | | |
|---|-------------------------------|---------|
| A ($\mu\text{molCO}/(\text{s} \cdot \text{gCo})$) | Observed reaction rate | 5.4 |
| ρ_v , kg/m^3 | Bulk density | 638 |
| R , m | Radius of catalyst particle | 0.00075 |
| n | Reaction order | 0.5 |
| ϕ | Porosity of catalyst bed | 0.45 |
| $C_{CO,s-g}$, mol/l | Concentration of CO in syngas | 0.156 |
| k_c , m/s | Mass transfer coefficient | 0.098 |

Mass transfer coefficient k_c was found from Thones–Kramers correlation:

$$k_c = \frac{D_{CO,s-g} Sh (1-\phi)}{dp \phi},$$

were $D_{CO,s-g}$ — diffusivity of CO in syngas mixture. Diffusivity of CO in H₂ is $7.26 \times 10^{-4} \text{ m}^2/\text{s}$ at 822°C (1095K), based on literature [S2];

Sh — Sherwood number;

ϕ — porosity of catalyst bed;

dp – volume-average particle diameter, m.

The parameter $C_{CO,s-g}$ is the gas concentration at the catalyst surface, which is calculated by the formula:

$$C_{CO,s-g} = \frac{N_{CO}}{V_{s-g}},$$

were N_{CO} is a quantity moles of CO and V_{s-g} is a volume of syngas.

The observed activity rates A for all of the reactions and corresponding Mears criterion are presented in the Table S4.

Table S4. The observed activity rates and corresponding Mears criterion at GHSV 300 hr⁻¹

| Temperature | | Activity | Mears criterion |
|-------------|-----|--|-----------------|
| (°C) | (K) | A (μmol _{CO} /(s·g _{Co})) | C _m |
| 180 | 453 | 0.8 | 0.000013 |
| 190 | 463 | 1.3 | 0.000021 |
| 200 | 473 | 2.4 | 0.000038 |
| 210 | 483 | 5.4 | 0.000084 |
| 232 | 505 | 10.2 | 0.000154 |
| 235 | 508 | 15.6 | 0.000235 |
| 237 | 510 | 18.6 | 0.000279 |
| 239 | 512 | 22.5 | 0.000336 |
| 241 | 514 | 22.9 | 0.000341 |
| 243 | 516 | 25.2 | 0.000374 |

The values of C_m are in the order of 10⁻⁴ – 10⁻⁵. This indicates that both internal and external diffusion transfer effects can be neglected.

References

- S1. Fogler, H. S. Elements of Chemical Reaction Engineering (International Series in the Physical and Chemical Engineering Sciences). 5th edition. Pearson: 2016, pp. 957. ISBN 0133887510.
- S2. Kleiminger, L.; Li, T.; Li, K.; Kelsall, G.H. Syngas (CO-H₂) production using high temperature micro-tubular solid oxide electrolyzers. *Electrochimica Acta* 2015, 179, 565–77. <https://doi.org/10.1016/j.electacta.2015.07.062>.