

v7				density Ø average g/cm3	density ± STD DEV g/cm3	rel. Density Ø average %	rel. Density ± STD DEV %	E-Modul Ø average GPa	E-Modul ± STD DEV GPa	HV Ø average -	HV ± STD DEV -	K1C,PQ Niihara MPa m1/2	K1C,PQ Niihara MPa m1/2	Toughness Kc,ISB Ø average MPa m1/2	Toughness Kc,ISB ± STD DEV MPa m1/2	Bending strength Ø average MPa	Bending strength ± STD DEV MPa	conductivity Ø average S/m	conductivity ± STD DEV S/m	monoklinic content Vm,pol Ø average vol.-%	monoklinic content Vm,pol ± STD DEV vol.-%	monoklinic content Vm,fract Ø average vol.-%	monoklinic content Vm,fract ± STD DEV vol.-%	transformability Ø average vol.-%	transformability ± STD DEV vol.-%
Sample name	Sintert emp [°C]	Sinter Duration [h]	Sinter Pressure [MPa]	density	density	rel. Density	rel. Density	E-Modul	E-Modul	HV	HV	K1C,PQ Niihara	K1C,PQ Niihara	Toughness Kc,ISB	Toughness Kc,ISB	Bending strength	Bending strength	conductivity	conductivity	monoklinic content Vm,pol	monoklinic content Vm,pol	monoklinic content Vm,fract	monoklinic content Vm,fract	transformability	transformability
0A-24DN4.0 1300C	1300	2	60	8,40	0,01	98,52	0,13	269	1	1533	22	6,47	0,43	6,58	0	1136	230	6410,76	242,70	2,50	0,26	44,57	1,89	42,08	2,14
0A-24DN4.0 1350C	1350	2	60	8,46	0,00	99,22	0,06	275	1	1552	21	6,34	0,04	6,35	0	1462	232	6723,03	35,99						
0A-24DN4.0 1400C	1400	2	60	8,47	0,00	99,26	0,04	273	2	1548	17	6,25	0,03	6,37	0	1657	223	6752,39	58,54	1,76	0,15	45,90	1,83	44,14	1,98
0A-28DN4.0 1300C	1300	2	60	8,87	0,01	99,50	0,06	285	2	1610	14	6,33	0,08	6,44	0	1147	138	31275,81	408,42	2,43	0,24	43,02	2,08	40,59	2,32
0A-28DN4.0 1350C	1350	2	60	8,86	0,04	99,44	0,45	289	3	1611	8	6,33	0,08	6,51	0	1384	293	33306,94	242,43						
0A-28DN4.0 1400C	1400	2	60	8,89	0,01	99,77	0,09	287	0	1620	17	6,20	0,03	6,36	0	1568	247	33195,43	320,54	1,72	0,19	48,19	2,18	46,47	2,37
0A-32DN4.0 1300C	1300	2	60	9,28	0,01	99,80	0,12	299	1	1667	17	6,39	0,05	6,54	0	1026	46	68969,85	1717,39	2,03	0,18	43,16	2,51	41,13	2,59
0A-32DN4.0 1350C	1350	2	60	9,24	0,05	99,36	0,50	301	4	1677	9	6,35	0,07	6,41	0	1303	267	76905,47	1294,59						
0A-32DN4.0 1400C	1400	2	60	9,19	0,05	98,91	0,53	305	1	1696	18	6,35	0,04	6,39	0	1713	235	77461,36	520,56	1,96	0,26	52,14	2,92	50,18	3,18