Figure S1. Compressibility (%) for the *water-based* (full bars) and *permeate-based* (hatched bars) powders with Cas:WP ratios (%) of 91:9 (A), 81:19 (B), 43:57 (C), 7:93 (D), heat-treated differently (*Control:* ■, *HT 10%*: ■, *HT 20%*: ■, *2 HT*: ■) (n = 3-6). n.d.: not determined.