

Supplementary Materials

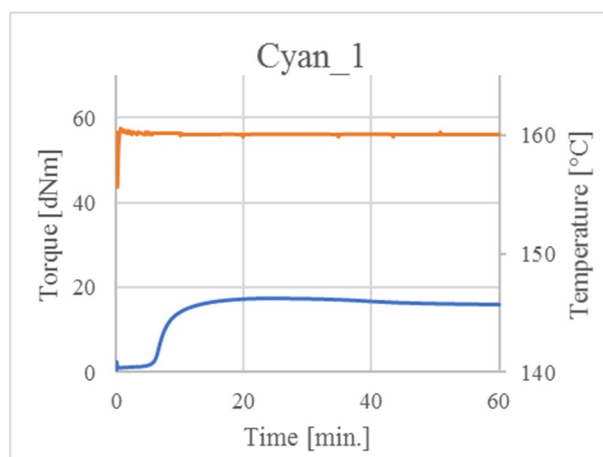


Figure S1. Vulcanization kinetics of the Cyan_1 composite mix (blue) and temperature of upper plate of the rheometer (orange) measured 24 h after preparation.

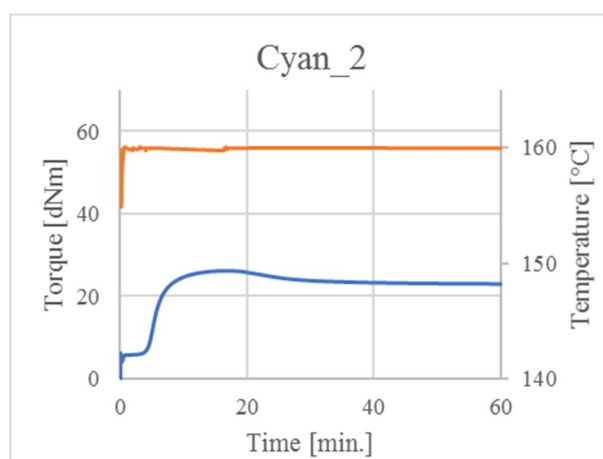


Figure S2. Vulcanization kinetics of the Cyan_2 composite mix (blue) and temperature of upper plate of the rheometer (orange) measured 24 h after preparation.

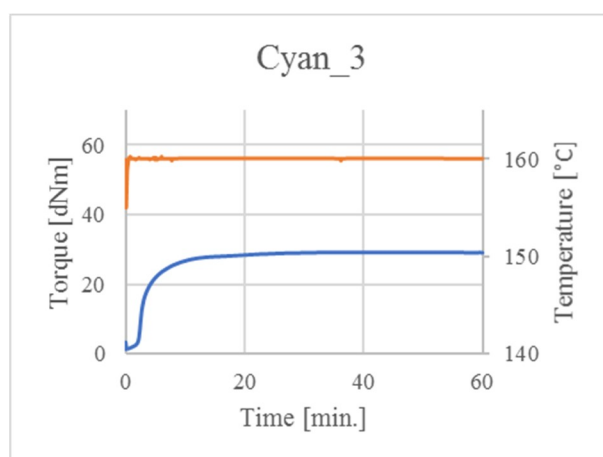


Figure S3. Vulcanization kinetics of the Cyan_3 composite mix (blue) and temperature of upper plate of the rheometer (orange) measured 24 h after preparation.

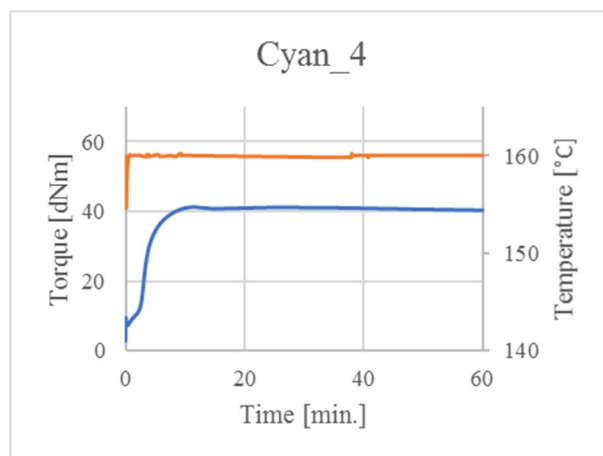


Figure S4. Vulcanization kinetics of the Cyan_4 composite mix (blue) and temperature of upper plate of the rheometer (orange) measured 24 h after preparation.

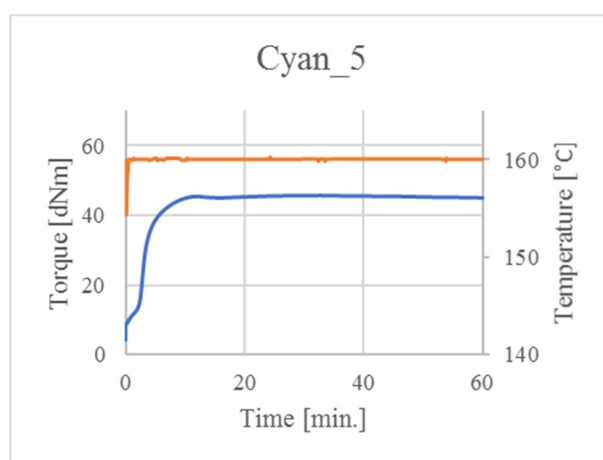


Figure S5. Vulcanization kinetics of the Cyan_5 composite mix (blue) and temperature of upper plate of the rheometer (orange) measured 24 h after preparation.

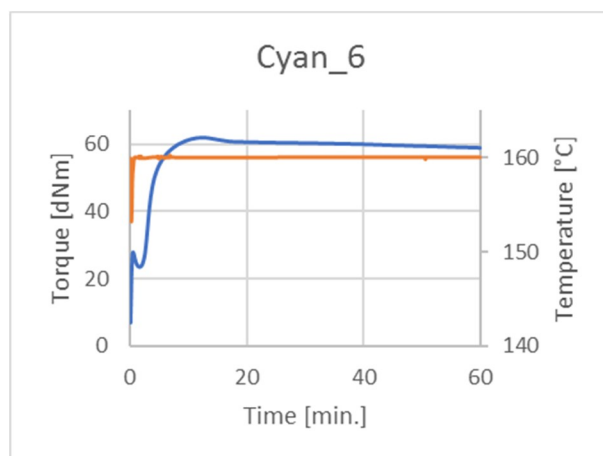


Figure S6. Vulcanization kinetics of the Cyan_6 composite mix (blue) and temperature of upper plate of the rheometer (orange) measured 24 h after preparation.