

Supplementary Material

Self-Healing Redox-Active Coatings Based on Ferrocenyl-Containing Polysiloxanes ‡

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[‡] In commemoration of the 300th anniversary of St Petersburg State University's founding.

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S1. NMR and HRMS spectra

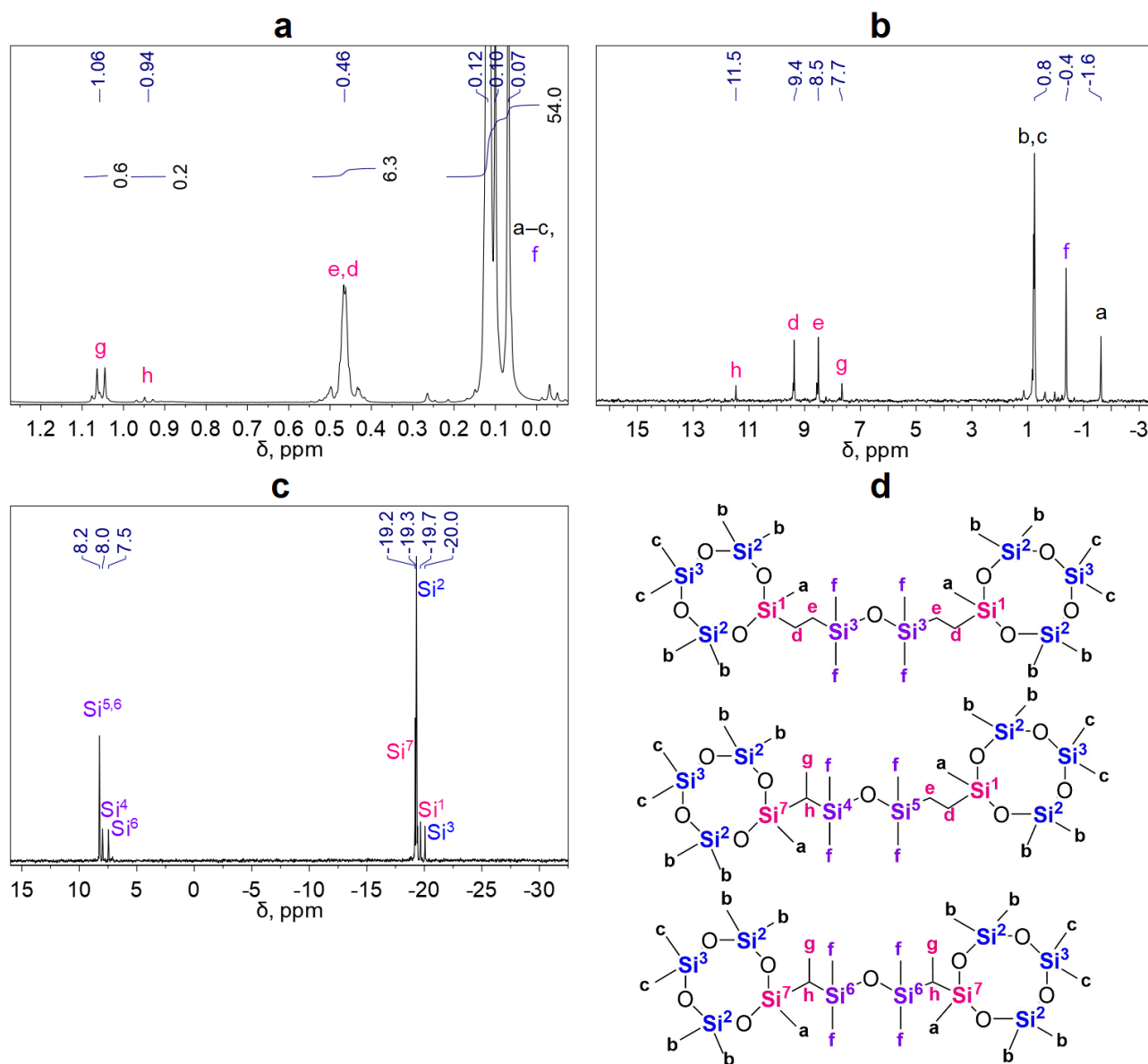


Figure S1. ¹H (a), ¹³C (b), and ²⁹Si NMR spectra (c) of *bis*-D₄ and its isomers (d).

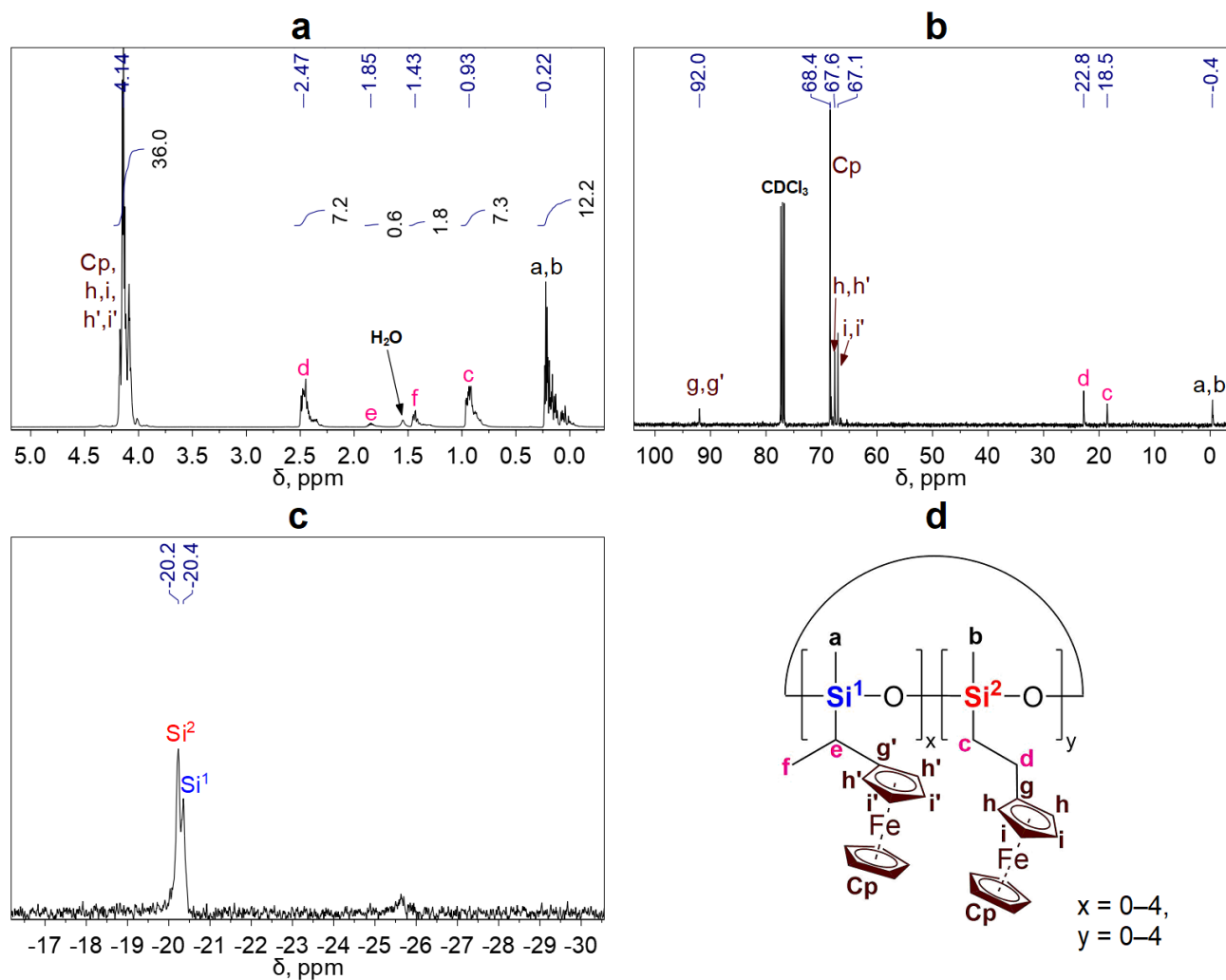


Figure S2. ^1H (a), ^{13}C (b), and ^{29}Si NMR spectra (c) of Fc_4D_4 and its general structure (d).

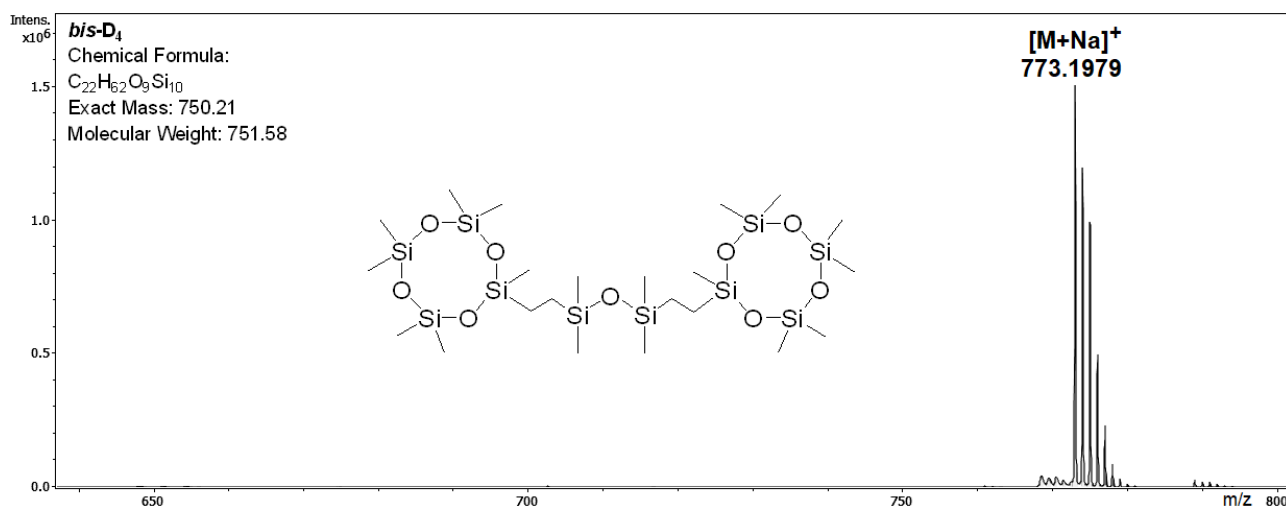


Figure S3. HRMS spectrum of *bis-D₄*.

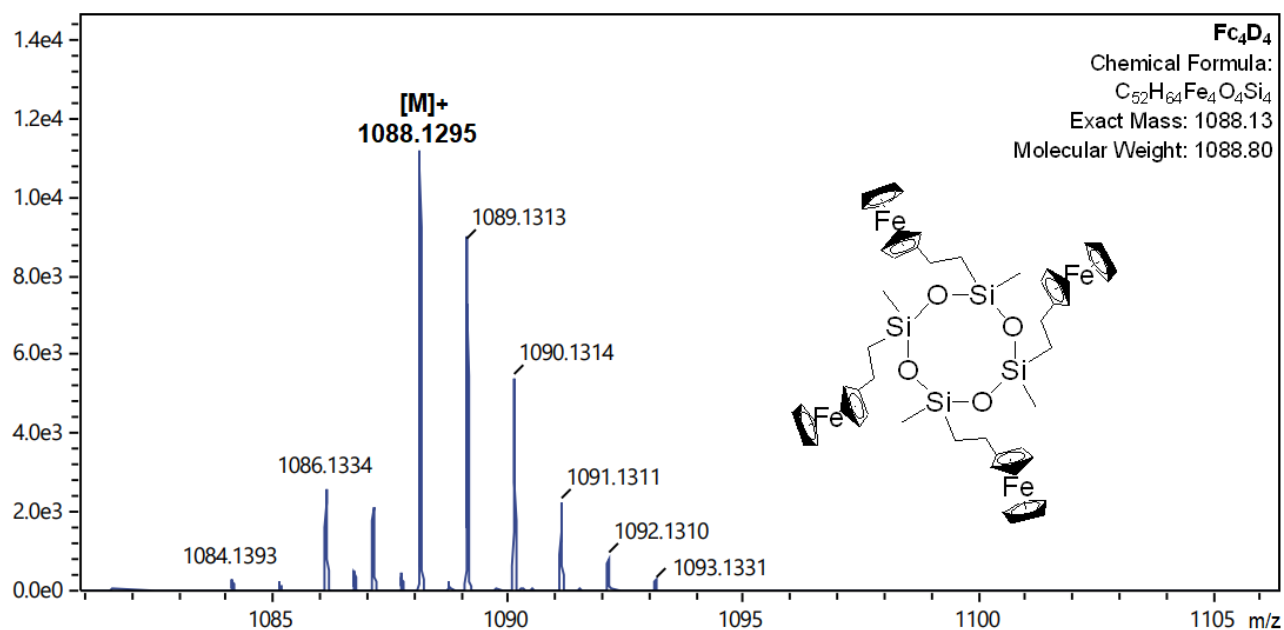


Figure S4. HRMS spectrum of Fc_4D_4 .

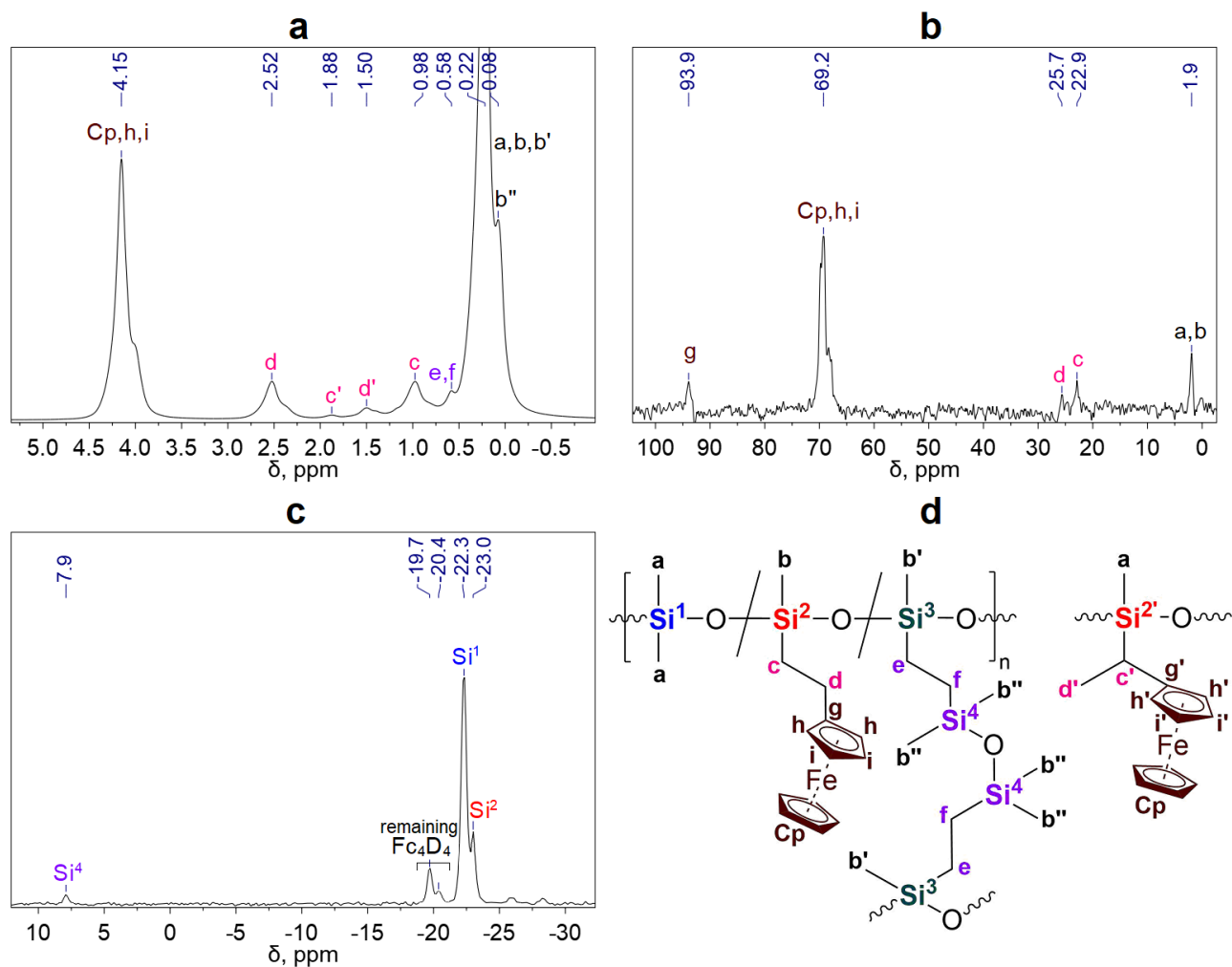


Figure S5. ^1H (a), ^{13}C (b), and ^{29}Si SSNMR spectra (c) of FSR25 and the fragment of its 3D polymer network (d).

S2. Swelling and tensile properties of MSRs

The cross-linking degree of the model silicone rubbers (with *bis*-D₄ concentrations of 0.5, 0.75, and 1.0 wt.%) was estimated by swelling measurements as in the case of FSRs. As expected (Table S1), the soluble fraction (ω_{sol}) decreases and the gel fraction rises with an increase in the concentration of the *bis*-D₄ cross-linking agent (due to an increase in the number of cross-links in the 3D polymer network). The M_c parameter (the "distance" between the cross-links) declines in the PDMS*bis*D₄-0.5%–PDMS*bis*D₄-0.75%–PDMS*bis*D₄-1.0% series.

Table S1. Swelling and tensile properties of the MSRs.

Silicone rubber	$\rho_p, \text{g}\cdot\text{mL}^{-1}$	Swelling properties				Tensile properties	
		$s, \%$	$\omega_{sol}, \%$	ν	M_c	σ, MPa	$\epsilon, \%$
PDMS <i>bis</i> D ₄ -0.5%	1.00±0.03	450±40	43±7	0.15±0.04	32300	0.10±0.02	1600±200
PDMS <i>bis</i> D ₄ -0.75%	1.01±0.03	570±50	11±2	0.18±0.05	15500	0.15±0.04	300±40
PDMS <i>bis</i> D ₄ -1.0%	1.01±0.03	570±50	7±2	0.19±0.05	14100	0.16±0.02	220±20

It can be seen from the mechanical properties presented in the Table S1, the MSR with the lowest cross-linking degree is the most stretchable ($\epsilon = 1600\%$), while the least robust ($\sigma = 0.10 \text{ MPa}$). With an increase in the concentration of *bis*-D₄, the tensile strength (σ) rises with a decrease in the elongation at break (ϵ) in the PDMS*bis*D₄-0.5%–PDMS*bis*D₄-0.75%–PDMS*bis*D₄-1.0% series.

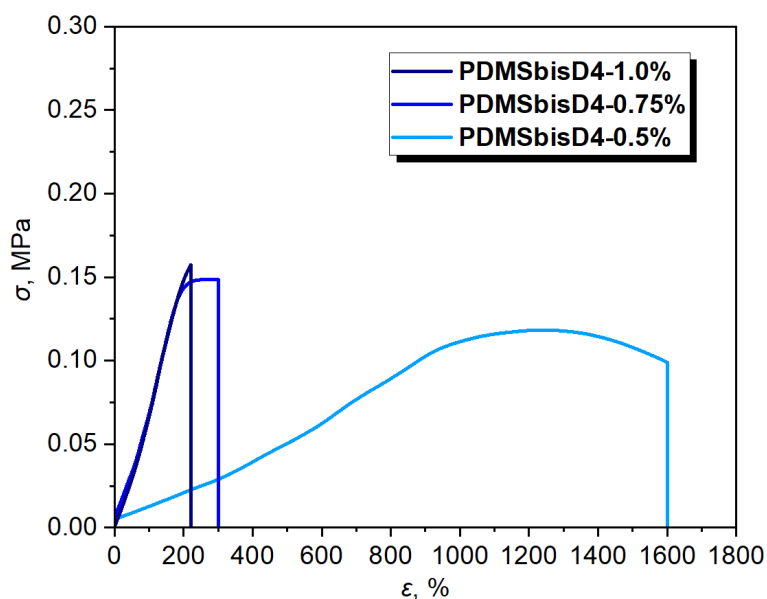


Figure S6. Stress–strain curves of the MSRs at a stretching speed of 40 mm·min^{−1}.

S3. Self-healing properties of FSRs and MSRs

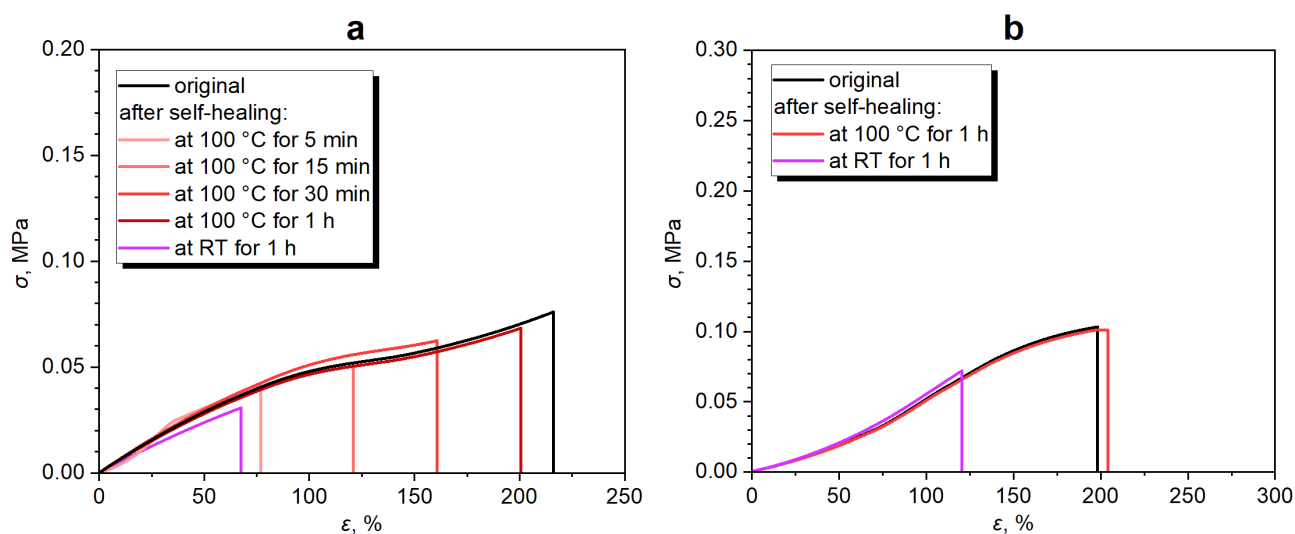


Figure S7. Stress–strain curves of the original and healed FSR25 (a) and FSR50 (b) at a stretching speed of 40 mm·min⁻¹.

The self-healing efficiency of MSRs was estimated after 24 h at RT and 100 °C after 15 min. The maximum value of η parameter is observed in the sample with the lowest cross-linking degree (PDMSbisD₄-0.5%) and reaches 90% at RT. The self-healing ability and η parameter sharply drop down to 0% in the PDMSbisD₄-0.5%–PDMSbisD₄-0.75%–PDMSbisD₄-1.0% series (Table S2, Figure S8). It can be concluded that an increase in the concentration of *bis*-D₄ negatively affects the self-healing of samples.

Table S2. Self-healing properties of the MSRs.

Silicone rubber	Healing temperature, °C	Healing time	η , %
PDMSbisD ₄ -0.5%	RT	24 h	90
	100	15 min	100
PDMSbisD ₄ -0.75%	RT	24 h	15
PDMSbisD ₄ -1.0%	RT	24 h	0

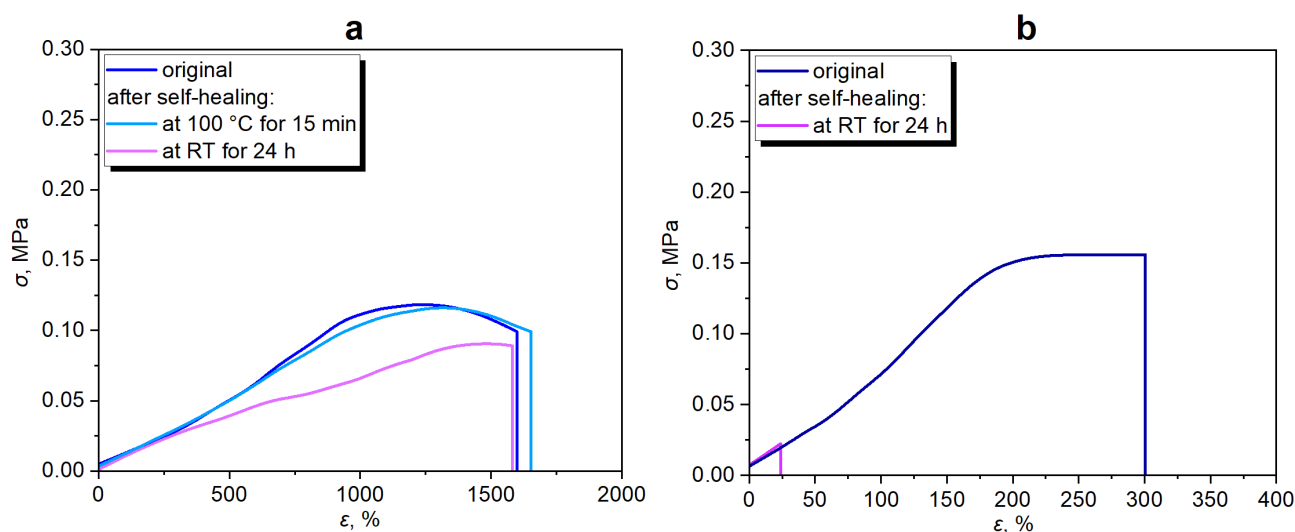


Figure S8. Stress–strain curves of the original and healed MSRs: PDMSbisD₄-0.5% (a) and PDMSbisD₄-0.75% (b) at a stretching speed of 40 mm·min⁻¹.

S4. Thermal properties of MSRs

In the case of self-healing MSRs (PDMSbisD₄-0.5%) (Figure S9), there is an endothermic peak (30.22 J·g⁻¹) at -39 °C, corresponding to melting, and an exothermic peak (-27.97 J·g⁻¹) at -77 °C, corresponding to crystallization. At the same time, the T_g of the polymer is approximately -128 °C, which is similar to pure polydimethylsiloxane.

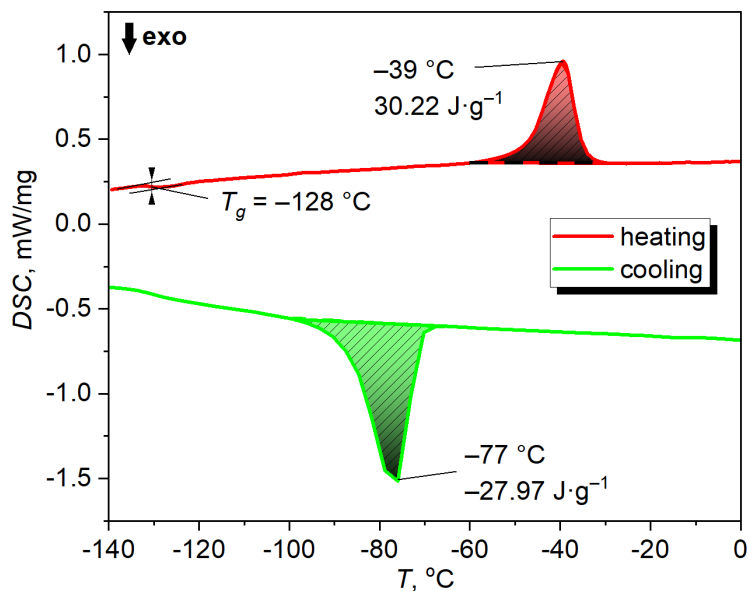


Figure S9. DSC curves for PDMSbisD₄-0.5% from -140 to 0 °C.