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**Abstract:** We fabricate a head-mounted display (HMD) providing a gradation VR image generated at the surface by using the excitation of the guided mode in a  $\text{TiO}_2$ -slanted nanograting layer. In the  $\text{TiO}_2$  layer, the beam is waveguided along the short axis direction of the grating at a specific injection angle  $\Theta$ . On the surface of the layer, a beam consisting of leakage generated during the waveguide is emitted. It generates an intensity gradient image for the waveguide direction. In this work, we convert this gradation image to VR by using another coupler. Finally, the obtained gradation VR image is also discussed.

**Keywords:** VR; HMD; slanted nanograting; GMR; asymmetry; drive; gradation; twin emission; TiO<sub>2</sub>; SiO<sub>2</sub>

# 1. Introduction

Recently, projection instruments such as virtual reality (VR) head-mounted displays (HMDs) consisting of three components—light source, display, and coupler (i.e., connector between source and display)—have attracted the attention of many users [1]. The HMD is worn on the head, and the user can see the VR image in front of the eye. In this case, an HMD designed to cover the eye makes it convenient for the user to perceive immersion. Typical VR-HMDs include Quest (Oculus), VIVE (HTC), and M-300 smart glass (Vuzix). Devices based on these have been applied to games and simulators. Among these, waveguide VR-HMDs, such as Quest (Oculus), which can transmit an image light in a display with TIR, are now popular with customers because these displays' high performance and compact designs.

Some research teams have conducted studies on the waveguide HMD [1,2]. A reported utilized waveguide material is the pair grating coupler sticking–display, which plays the role of waveguiding the light from an input coupler to an output coupler, thus allowing the created VR image to achieve high performance (efficiency, resolution, and field of view). However, no reported work has been conducted on the formation of a gradation on VR in terms of visual effect.

In this work, we focus on creating the gradation VR image on a waveguide HMD. The gradation VR is the phenomenon of the generated intensity gradient to a specific direction of a VR image (see Figure 1a). It can provide the user with the illusion of one-directional movement on a VR image. If this is applied in real space, users can feel as if they are moving as ghosts. The realization of this phenomena will provide users with a higher immersive sense. Hence, one candidate for application is the (speed)-illusion-effect-assisting [3] VR display, as illustrated in the upper right of Figure 1. By using this display, the VR image provides users with the speed illusion. This will be useful as a vehicle simulator and game. Another candidate is the beauty-effect-assisting [4] VR display, as illustrated in the center right of Figure 1. By giving off a lingering impression of beauty, the obtained cleanliness attracts the user. This will be useful in dressing rooms, for example, as users try on clothes.

In detail, to realize this, we attempted to duplicate multiple light source beams by using Guided Mode Resonance (GMR) [5–9] and then obtained the VR image with the above one-dimensional gradation. The GMR consists of a mixing mode of diffraction with



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**Copyright:** © 2023 by the author. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). a waveguide in a dielectric slab [5–8]. If the waveguide layer becomes thin, the number of optical collisions at the surface of the slab with optical absorbance should be increased slightly. The number of emission beams is secured sufficiently with this effect. As a result, the obtained emission beam is also likely to exhibit gradation image features, which can then also be used as VR images.



**Figure 1.** (a) One-directional gradation image on VR. Upper and middle right inserts: illustrations of speed and beauty effects, respectively. (b) Three-dimensional viewer of a VR-HMD. 0—display position,  $\Delta d$ —distance from display to VR image position. (c) optical configuration for a VR-HMD. Block—light source, circle—coupler (Gr1 and Gr2—input and output couplers, respectively), polygon—waveguide glass. Coordinates for *x*, *y*, and *z* are defined as grating axis, waveguide direction, and view-guiding axis, respectively.

In this experiment, we investigated the resonance of the guided propagation mode generated in a SiO<sub>2</sub>-embedded-TiO<sub>2</sub>-slanted grating coupler [10,11], fabricated using electron beam lithography (EBL) [12], reactive ion etching (RIE) [12], and electron beam deposition (EBD) [13]. Specifically, we theoretically and experimentally investigated the guided mode resonance for incident angle resolution in the TiO<sub>2</sub> layer. Resonance is generally acknowledged to be sensitive to the injection angle  $\Theta$  in an optical leaky resonance mode [5]. Therefore, we first attempted to observe beams emitted from the grating sample at resonance by sweeping the incident angle  $\Theta$ . The beam intensity enhanced (or attenuated) at resonance. Next, we confirmed the beams emitted on the grating coupler at resonance. The observed emission beam image provided the gradation on it. Furthermore, we confirmed the VR image converted by another grating coupler. The fabricated VR image was floating on air, and the image had short propagation (driving) features as well as emission beams. Finally, we fabricated a prototype of a wearable type of VR-HMD and observed the gradation VR images with the naked eye.

Figure 1b illustrates a 3D-viewer model that shows how users can see a VR image when they wear an HMD goggle with such a gradation effect. The beam created the gradation VR image through pair grating couplers, then the image was displayed through a waveguide glass in the user's line of vision, which was overlapped with the target. The right side of an image is assumed to be the obtained VR image, exhibiting a weak intensity to recognize the target.

Figure 1c shows the entire configuration of a GMR-based VR-HMD fabricated by a SiO<sub>2</sub>-embedded-TiO<sub>2</sub>-slanted nanograting coupler [10,11] using EBL, RIE, and EBD methods as a development objective. As a guided optical configuration, the transmission

optical configuration was adopted, which is a convenient design for an HMD. In this case, optical transmittance at resonance generally should be attenuated. However, our sample had a complicated structure, so such a consideration for intensity attenuation was disregarded. In the optical path, the beam emitted from the light source was first diffracted at the input grating coupler (Gr1) through several optical elements. Then, beams were waveguided in the display (WG) with total internal reflection (TIR), after which they are re-diffracted at the output grating coupler (Gr2) and directed to the users' eye, where they could view the virtual image on a target. Here, the observed gradation VR image was static. However, we assume that the gradation VR animation will be viewed on an HMD unit equipped with a projection device, such as a beam-steering device (BSD) or a spatial light modulator (SLM) [11] in front of the LS.

## 2. Theoretical Calculation

## 2.1. Calculation Model

Figure 2 shows the theoretical model for the guided mode excitation on a cross section of the SiO<sub>2</sub>-embedded-TiO<sub>2</sub>-slanted grating sample that was fabricated previously. This is based on Ref. [8]. Here, directions for grating axis, beam propagation, and substrate normal axis are defined as x, y, and z, respectively. As illustrated in Figure 2, beam irradiated from the backside of the grating layer is high-order diffracted [14], and the waveguide exhibits a zigzag pattern in the TiO<sub>2</sub> layer. Then, beams generating on the surface form beam aggregation. Therefore, the total electric fields  $E_{-2}$ ,  $E_{+1}$  for transmitted beams  $T_{-2}$ , and  $T_{+1}$  are given as follows by adding the electric fields for the -2nd- and +1st-order diffraction rays [15] generated at the grating surface:

$$E = \sum_{N=0} \exp[i\{\omega t - (N-1)(\Phi_s + \Phi_f + 2k_w d)]$$
 (1)

where

$$k_{\rm w} = k_0 \left( n_{\rm TiO2}^2 - n_{\rm eff}^2 \right)^{1/2}$$
<sup>(2)</sup>



**Figure 2.** Theoretical model under guided mode: T—transmission, R—reflection,  $\Lambda$ —periodicity of gratings, h—height, d—thickness of slants,  $\Theta$ —incident angle,  $\Phi$ s and  $\Phi$ r—phase shifts in surface and originating from dielectric, respectively. Note that arrows of wave vectors for weak intensity beams are not illustrated to avoid misunderstanding of contents. There is an assumption that the sharpened angles at air gaps correspond to the angles between +1st- and 0th-order diffraction rays.

Here, N is the number of surface collisions;  $n_{eff}$  is the effective refractive index under the condition of a phase mismatch on the grating layer; and  $\Phi_s$  and  $\Phi_f$  are the phase mismatches generated at the back and front surfaces, respectively. The effective refractive index  $n_{eff}$  can be expressed as follows using the periodicity  $\Lambda$ , wavelength  $\lambda$ , and incident angle  $\Theta$ :

$$n_{eff} = n_{SiO2} \sin\Theta + m \frac{\lambda}{\Lambda}$$
(3)

From these equations, the intensity of the emitted beam E depends strongly on the incident angle  $\Theta$  or wavelength  $\lambda$ . In this work, we focused on investigating the resonant angle  $\Theta_{res}$  by sweeping  $\Theta$ .

## 2.2. Field Calculation

In addition, the electric field distribution for the cross section of the TiO<sub>2</sub> dielectric layer was analyzed using finite-difference time-domain (FDTD) simulation software [5]. Figure 3a shows the optical configuration condition using the following parameter settings:—wavelength of injection beam: ( $\lambda$ ) = 532 nm; polarization: TE; diameter: (D) = 5 µm; beam profile: Gaussian profile; simulation time: (t) = 25 fs; mesh step: (s) < 50 nm; and boundary conditions: perfect matching layer (PML). In the simulation, negative influences (e.g., air gaps and back side surface roughness) were also included.



**Figure 3.** Electric field simulation for guided mode: (a) Three-dimensional FDTD structure model for a guided mode. Bottom: field monitor for a cross section of a layer at  $R_{-2}$ ,  $R_0$ , and  $R_{+1}$  position. Top: far-field monitor at -x direction  $25^{\circ}$  (-2nd) and +x direction  $+38^{\circ}$  (+1st). (b) Field profile for a cross section of a layer:  $|E_y|$  field profile at + and ++. (c) Field profile for a far field:  $|E_{y-2}|$  at resonant angle  $\Theta_{res} = 9^{\circ}-10^{\circ}$ .  $\Theta_{FWHM}$  is calculated to be  $10^{\circ}$ . Note that here + direction  $8^{\circ}$  indicates 0th-order transmission beam, and intensity level for —direction  $2^{\circ}$  (-1st) is below noise.

First, we calculated the electric fields in the cross section of the TiO<sub>2</sub> layer as a function of the incident angle  $\Theta$ . As seen in the data in Figure 3a, it is anticipated that the presence of propagating waves in the thin layer of TiO<sub>2</sub> at  $\Theta = 10^{\circ}$ . The right-hand side of Figure 3a shows the field profile of the cross section of the sample at resonance. Because the calculated electric fields showed a corrugated pattern composed of optical density at positive (+) and negative (-) for the edge side in the +y direction, we concluded that the guided wave was performed in a thin layer. Figure 3b shows the electric field of a cross section of the sample as a function of the incident angle  $\Theta$ . We found not only the presence of strong guided mode excitation at resonant angle  $\Theta = 10^{\circ}$ , but also the change of field appeared between the + and ++ marked positions.

Next, far-field analysis was performed to verify the beam emissions in the guided resonance mode. As shown at the top of Figure 3a, we could verify the beam emissions

composed of  $T_{-2}$  and  $T_{+1}$ . These emission images had asymmetric intensity in the left and right, centered on the maximum field point. The emission intensity for  $T_{-2}$  at  $-25^{\circ}$  was four times higher than that for  $T_{+1}$  at  $+38^{\circ}$ . As seen in Figure 3c, an intensity peak of  $E_{-2}$  showed a maximum value at  $\Theta = 9-10^{\circ}$ . Hence, it is concluded that the hidden resonant angle  $\Theta_{res}$  was deeply correlated with beam emission. In addition, we observed that the full width at half maximum (FWHM) for the intensity peak of  $|E_{-2}|$  was  $\Theta_{FHWM} \approx 10^{\circ}$  at  $\Theta_{res} = 9-10^{\circ}$ , while total field for the emission beam was reduced in comparison with that at non-resonance.

Eventually, the obtained data implied that the thin layer and the surface nano-periodic structure of  $TiO_2$  played the roles of optical waveguide and asymmetric intensity twin type beam launcher [16–18], respectively.

## 3. Model for Waveguide Launcher

Figure 4 shows a scanning electron microscopy (SEM) image of the waveguide launcher consisting of the coupler sample that was fabricated previously [10,11]. In Figure 4, the wave vectors and waveguide patterns are indicated by arrows. Here, we explain the likely beam-duplication mechanism on the grating coupler. A resonance peak for the guided mode in the grating sample can be observed by sweeping a beam (k<sub>in</sub>) as a function of the incident angle  $\Theta$  on the SiO<sub>2</sub>/TiO<sub>2</sub> grating coupler. A layer of the resonant grating, as shown in Figure 4, is composed of -2nd- and +1st-order diffraction rays, leading to the formation of a zigzag waveguide lane. At the grating surface, the TiO<sub>2</sub> layer formed a launcher to emit duplicate beams onto the SiO<sub>2</sub> layer. That is, the waveguide beams passing through the grating could be emitted to the outside (k<sub>out</sub>). This was the mechanism for the twin waveguide beam launcher system. In this study, we investigated the emergence of a guided mode on an embedded grating.



**Figure 4.** Twin waveguide launcher model of the periodicity, height, width, slant angle of gratings, and thickness of TiO<sub>2</sub> are  $\Lambda$  = 704 nm, d = 230 nm, w = 200 nm, and h = 920 nm, respectively.

#### 4. Result and Discussion

#### 4.1. Angle-Resolved Measurement

Figure 5a shows a diagram for the optical configuration of the incident angle-resolved measurements of the sample. Figure 5b shows a photo of the laser irradiation part of the input coupler sample. The transverse electric (TE) polarized beam with  $\lambda$  = 532 nm passed through the polarizer (P), aperture (AP), mirror (M), beam splitter (BS), spatial filter (SF), and prism (Pr). Then, the beam penetrated from the rear side of the grating (Gr)

sample mounted on the Pr. The -2nd- and +1st-order diffraction rays should form zigzag waveguides consisting of multiple reflections in a TiO<sub>2</sub> layer and permit the generation of propagation leakage to a SiO<sub>2</sub> layer (i.e., leaky propagation); here, their beams can enable these to emit to the exterior of a SiO<sub>2</sub> substrate as multiplication beams. In this experiment, we attempted to observe duplication beams with asymmetric intensity in the far field to verify the presence of leaky emission at the surface of the TiO<sub>2</sub> layer.



**Figure 5.** Angle-resolved observation for leaky mode analysis. (a) Optical configuration and (b) surface of input coupler sample. (**c**-**f**) Observed images for beam spots at  $\Theta = 10^{\circ}$  and  $+14^{\circ}$ . (**c**,**d**) -2nd- and (**e**,**f**) +1st-order diffraction beam spots at  $\Theta = 10^{\circ}$  and  $+14^{\circ}$ . (**g**,**h**) Line profiles for -2nd- and +1st-order beams. Scale bar: 3 mm. P—polarizer, SF—spatial filter, Pr—prism.

Figure 5c–f show images for  $T_{-2}$  and  $T_{+1}$  of the -2nd- and +1st-order diffraction beam spots. Figure 5c–f show the photos of the -2nd- and +1st-order beam patterns at resonance  $\Theta = 10^{\circ}$  and non-resonance  $\Theta = 14^{\circ}$ , respectively. According to photo data (and power measurement data), it is clear that the diffraction intensity for -2nd-order is higher than that for +1st-order. These measurement data reproduced the simulation data well. On the other hand, any beam patterns indicating asymmetric intensity gradients on both sides of the waveguide direction are created, unless the aspect ratio of the diffraction image changes based on the theory of [19]. The detail originated from the negative intensity gradient to the waveguide direction induced by GMR.

Figure 5g,h show the intensity line profiles for gradation beam patterns at each order. From the data, we proved that the intensity pattern tilted to the right in both cases of the diffraction order. In addition, the intensity at  $\Theta = 10^{\circ}$  was smoother than that at  $\Theta = 14^{\circ}$ . This fact shows that the intensity pattern was sensitive to the change of injection angle  $\Theta$ . In the next step, we analyzed the waveguide and emission using a display.

#### 4.2. Beam Emission (on the Benchtop)

Figure 6a shows the ray-tracing simulation data for the beam emission of -2nd-order at  $\Theta = 10^{\circ}$  using TracePro software. As shown in Figure 6a, the ray-trace data reproduced the optical path [1] as "injection at LS  $\Rightarrow$  diffraction at Gr1  $\Rightarrow$  TIR waveguide in WG".

When the beam was injected onto the Gr1 surface, it split into two. Then, the  $T_{-2}$  beam was emitted to the left direction and the beam for  $T_{+1}$  was emitted to the right direction. Thereafter, the  $T_{-2}$  beam was emitted from the side face of the WG. The experiment showed that the beam could be observed at different positions at D = 50, 100, 150, and 200 mm and was emitted from the side face of a WG, with a divergence angle of  $\Theta_{div} = 5.7^{\circ}$ .



**Figure 6.** Beam emitter (benchtop): (**a**) ray-tracing simulation. Left side: photo stacking for emission beams in distance from side face of waveguide display D = 50-200 mm. (**b**) Two-dimensional intensity line profile for image of D = 150 mm. WG—waveguide display,  $\Theta_{div}$ —divergence angle, LS—light source module.

As illustrated at the top of Figure 6b, the line profile showed that sideband emission was verified on the right side of the emission beam (as also shown in Figure 5b).

### 4.3. VR Imaging (on the Benchtop)

Figure 7 shows the test results for the VR-HMD imaging. We observed that a VR image developed over the WG by adding an output grating coupler (Gr2) on the opposite side of Gr1.

Figure 7a shows the final setup for VR imaging on the benchtop HMD. Furthermore, Figure 7b shows the result of the ray-tracing simulation for the HMD model. After the beam diffracted by Gr1 was guided by TIR in the WG, the diffracted beam was re-diffracted at Gr2 with a divergence angle  $\Theta_{div} > 5.7^{\circ}$ . Then, it was projected in front of an eye position corresponding to the position of the eye box. We set a camera at the eye position and then created the aerial VR image to the origami position (O) in front of the board position. We note that information for thin film waveguides was difficult to verify because the TracePro simulation software could not address microscopic data. Consequently, we verified that the waveguiding path for the VR imaging had been simulated effectively.

Figure 7c shows the VR image results. According to Figure 7c, a line-shaped aerial VR image with a sideband was observed. It was floating in the focal plane, similar to an origami object (O).

Figure 7d shows the horizontal line profile for the created gradation VR image. Edge responses for this VR image were determined to be 1/0.93 lines/mm (left side) and 1/1.87 lines/mm (right side). From these data, we concluded that the VR image had a short gradation for the right-hand side of the waveguide direction.



**Figure 7.** VR imaging on benchtop: (**a**) setup, (**b**) ray-tracing simulation data, (**c**) VR imaging test, and (**d**) horizontal line profile data needed to determine edge response (~resolution) on both sides of the VR image. V1—virtual image of gradation pattern, B—board, O—origami object, BS—beam splitter, Gr2—output grating, (Gr2 output coupler size was too large to diffract the waveguiding beam perfectly). The gradation VR image seen in (**b**) was also well reproduced on wearable device (See Appendix A).

According to Refs. [20,21], efficiency, resolution, and field of view (fov) for VR images on waveguide HMD were, on average, ~40%, ~6.00 lines/mm, and ~15 deg (diagonal), respectively. According to Ref. [20], it was also reported that diffraction efficiency was enhanced by inserting an optical interlayer. As a result, the optical performance values obtained in this work (~30%, ~1.02 lines/mm, and 11.4 deg) were the same as the abovereferenced values.

The obtained result proved that the gradation beam waveguided in a display was successfully converted to an aerial VR image. Such a VR image should be newly classified as structured VR light [22]. As for future applications, a portable device-assisted waveguide HMD is plausible; in particular, the fusion of a controller device used by a Wii and a wearable HMD device as fabricated in this work. If the behavior of the VR image is interlinked with the movement of the user's hand equipped with a device, it can open up many interesting applications in the game and simulator fields. One interesting application would be changing the speed of the movement of a VR image between un-shaking and shaking movements of the hand. Concretely, there are two final applications for this device. One is the application as a real-time VR simulator. By demonstrating a relation between (1) the accelerator handgrip of a bike and an engine ignition on the VR, this can be attained. Another is the application to a VR game for entertainment. By demonstrating a relation between (2) the gear grip of a gas burner (or liter) and fluctuation of a flame, this can be attained. Applications such as these can create a new type of VR concept. Once we are able to reproduce such situations on this waveguide HMD, the immersive sense that users feel will be further enhanced.

#### 5. Conclusions

In this work, we succeeded in creating the gradation (driving) VR pattern image emitted in two directions by using the SiO<sub>2</sub>-embedded-TiO<sub>2</sub>-slanted grating coupler. The mechanism for the gradation VR image appeared to be a multi-duplication of the VR image originating from guided mode resonance. At the resonance, the profile for the emission

beam made a short gradation to become one-directional. Furthermore, the obtained gradation beam could be converted to a VR image by using a second coupler. These obtained gradation VR images were formed for -2nd- and +1st-order diffraction beams. In the future, the fabricated binocular waveguide HMD emitting gradation VR images have potential as speed-switching (2nd driving) HMD units by changing the incident angle  $\Theta$ .

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## Appendix A

We transferred the VR-HMD from the benchtop type to the wearable type. Figure A1a shows the optical configuration for a wearable VR-HMD. The basic optical configuration is identical to the benchtop configuration. However, the entire length of the optical path is miniaturized to  $170 \times 150 \times 30 \text{ mm}^{t}$ , which is considered to be an appropriate size for housing. In addition, the position of the eye box is adjusted on the basis of the assumption that it will be worn as an HMD, as seen in Figure A1b.



Figure A1. (a) Overview of a wearable HMD device. (b) Photo of user (author) wearing the device.

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