

Supplementary Materials: The Anti-Snow Behaviour of Icephobic Coatings: Laboratory and In-Field Testing

Marcella Balordi ^{1,*}, Giorgio Santucci de Magistris ¹, Alessandro Casali ^{1,2}, Francesco Pini ^{1,3}, Andrea Cammi ¹, Matteo Lacavalla ⁴ and Vincenzo Rotella ⁴

¹ RSE, Ricerca sul Sistema Energetico, Strada Torre della Razza, 29122 Piacenza, Italy

² Department of Chemical Science, Life Sciences and Environmental Sustainability, University of Parma, Parco Area Scienze 17/A, 43124 Parma, Italy

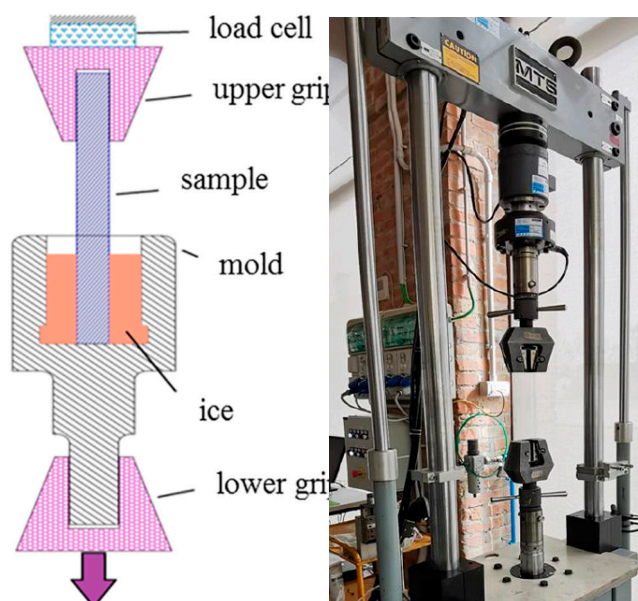
³ Facoltà di Scienze Chimiche, Università Degli Studi di Pavia, viale Taramelli 12, 27100 Pavia, Italy

⁴ RSE, Ricerca sul Sistema Energetico, via Rubattino 54, 20134 Milano, Italy

* Correspondence: marcella.balordi@rse-web.it

Testing procedure for shear stress adhesion test.

Aluminum alloy bars were used as test samples; they were frozen in an aluminum alloy mold, in 40 ml of deionized water at -19°C for at least 8 h. After this period, the mold was fixed into the machine and the sample was extracted from the ice with a speed of 4 mm/min.



Citation: Balordi, M.; Santucci de Magistris, G.; Casali, A.; Pini, F.; Cammi, A.; Lacavalla, M.; Rotella, V. The Anti-Snow Behaviour of Icephobic Coatings: Laboratory and In-Field Testing. *Coatings* **2023**, *13*, 616. <https://doi.org/10.3390/coatings13030616>

Academic Editor(s): Yizhou Shen; Emerson Coy

Received: 29 December 2022

Revised: 8 March 2023

Accepted: 10 March 2023

Published: 14 March 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

Figure S1. Schematic representation of the shear stress home-made apparatus and a picture of the tensile machine used.



Figure S2. Wild outdoor test facility top view.



Vaisala Multi-variables
for temperature and
humidity



Sonic anemometer



Rain gauge



Webcam Mobotix

Figure S3. Monitoring devices in WILD station.

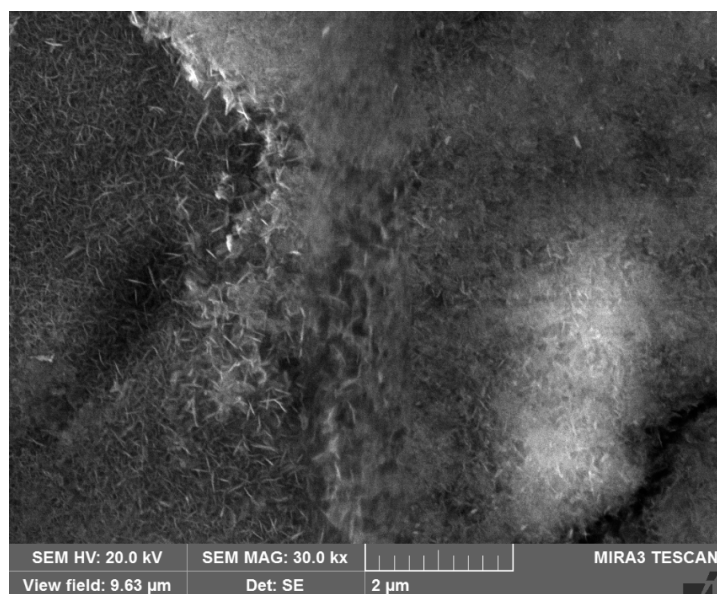


Figure S4. Morphology of the nanostructured pseudo-boehmite.

SEM image was collected at 30 kx magnification (Inlens).

Thickness estimation

The thickness of the boehmite layer was estimated using a relationship obtained in the work of Ryder et. al. "Andrew N. Rider (2001) The influence of porosity and morphology of hydrated oxide films on epoxy-aluminum bond durability, Journal of Adhesion Science and Technology, 15:4, 395–422, DOI: 10.1163/156856101300157524". The equation relates the oxide thickness and the boiling time of aluminum substrates. The thickness was obtained employing AFM measurements.

The equation is as follows:

$$y = 0.28 + 0.18 \log x \quad (1)$$

where y is the thickness of the oxide layer (μm) and x is the boiling time (min)

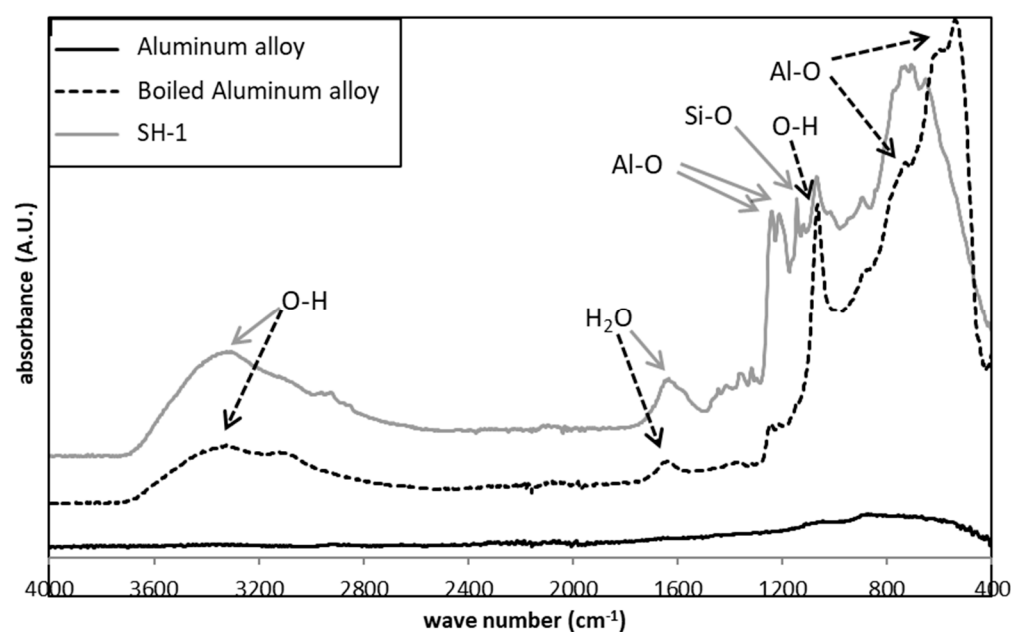


Figure S5. FTIR-ATR spectra of bare aluminum alloy, boiled aluminum alloy and SH-1. The main vibrational bands are indicated.

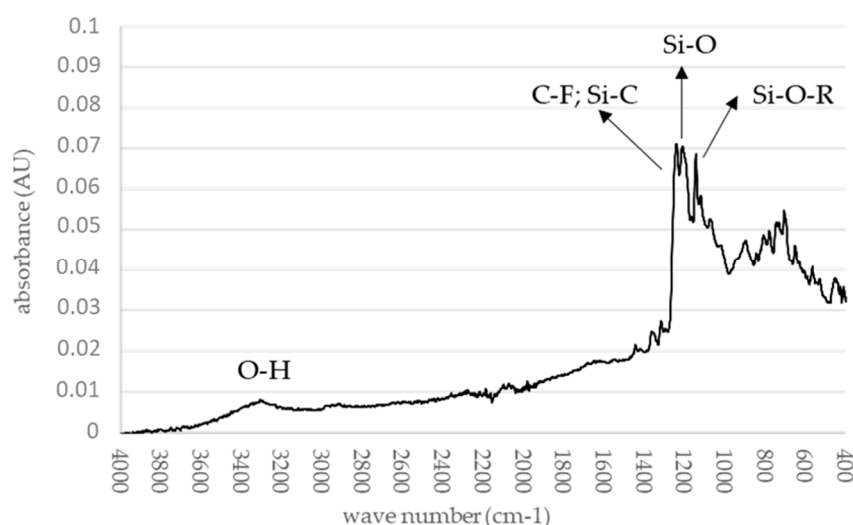


Figure S6. FTIR-ATR spectra of HP. The main vibrational bands are indicated.

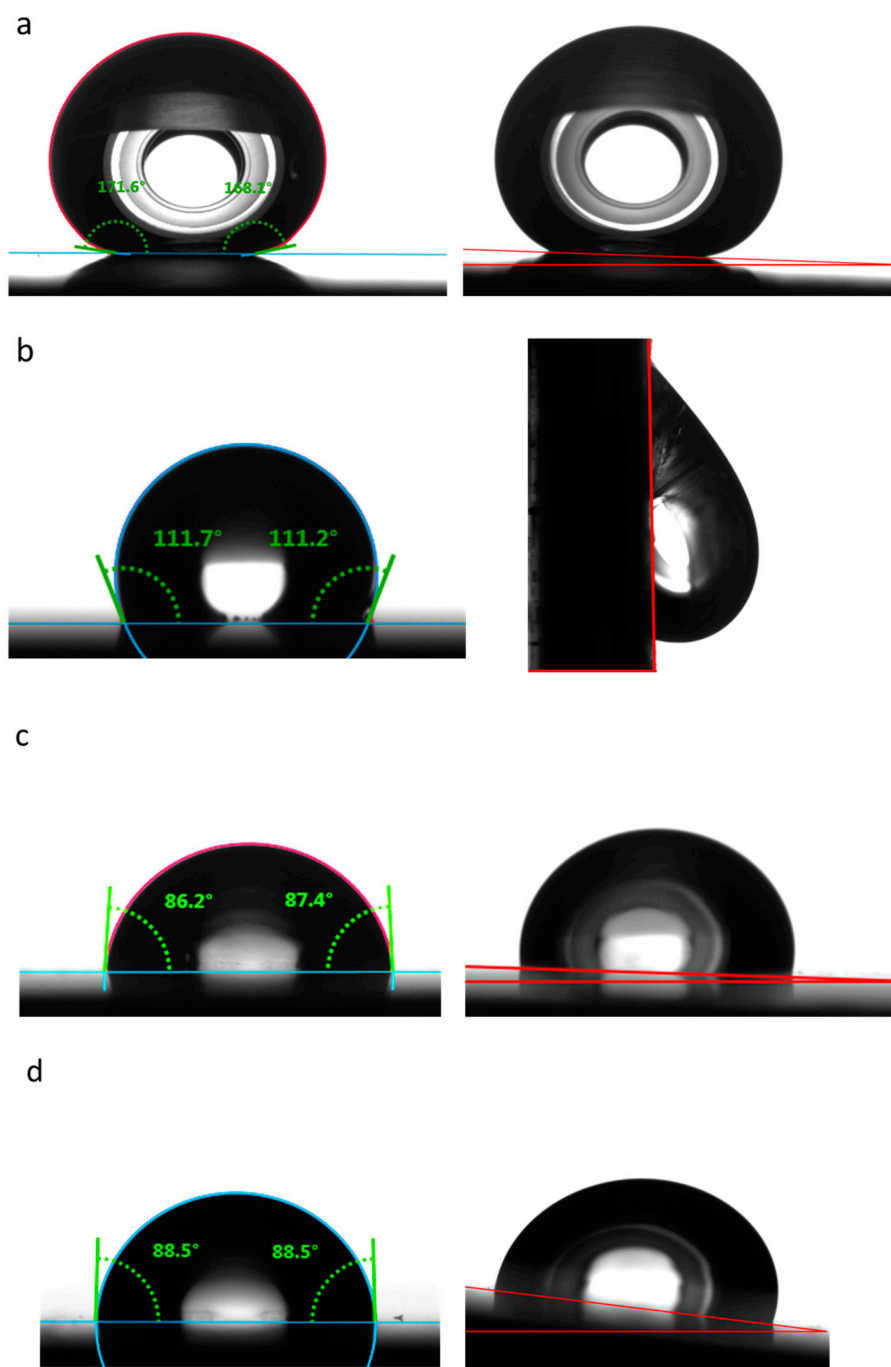


Figure S7. Typical water contact angles (WCA, left) and tilt angles (R-O or S-A; right) of: (a) SH; (b) HP; (c) SL-1; (d) SL-2.

Table S1. Meteorological and physical data recorded at the WILD station during the snowfall events.

Number of event	1	2	3	4	5	6	7	8	9
$T_{ave}[^{\circ}\text{C}]$	−1.3	−0.3	−3.7	−0.6	−0.5	0.1	0.8	0.8	−0.4
$T_{min}[^{\circ}\text{C}]$	−1.7	−0.9	−4.3	−2.1	−1.9	−0.7	0.6	0.4	−1.2
$T_{max}[^{\circ}\text{C}]$	−0.8	0.7	−3.3	0.7	0.8	0.6	1.3	1.2	0.3
$U_r \text{ min}[\%]$	81	76	80	77	77	82	84	85	80
$U_r \text{ max}[\%]$	86	87	83	84	86	87	87	86	85
WE [mm]	45.8	12.2	12	26.8	22.8	20	17.4	9.8	8

H _{snow} [mm]	420	190	170	270	240	165	41	25	110
Density [kg/dm ³]	0.11	0.06	0.07	0.10	0.10	0.12	0.42	0.39	0.07
Dry/wet	d	dw	d	dw	dw	dw	w	w	d
Max sleeve load [kg/m]	5	1.1	0.9	1.3	1.6	1.35	0.4	0.2	0.7
Max sleeve thickness [cm]	13.5	8	8	8	10	8	1.5	1	6

T_{ave}: average temperature; T_{min}: minimum temperature; T_{max}: maximum temperature; U_{r min}: relative umidity minimum; U_{r max}: relative umidity maximum; WE: water equivalent; H_{sow}: heigh of the snow deposition on the ground.