



Article Tribo-Catalytic Degradation of Methyl Orange Solutions Enhanced by Silicon Single Crystals

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Abstract: Coating materials on the bottoms of reactors/beakers has emerged as an effective method to regulate tribo-catalytic reactions. In this study, silicon single crystals were coated on the bottoms of glass beakers, in which 30 mg/L methyl orange (MO) solutions suspended with alumina nanoparticles were subjected to magnetic stirring using Teflon magnetic rotary disks. With a gentle rotating speed of 400 rpm for the Teflon disks, the MO solutions were changed from yellow to colorless and the characteristic absorption peak of MO at 450 nm in the UV-Vis spectrum disappeared entirely within 120 min. Mass spectrometry tests were further performed to gain insights into the degradation process, which suggested that the degradation was initiated with the cleavage of the nitrogen-nitrogen double bond in ionized MO molecules by the attack of •OH radicals. Through comparison experiments, we established that the observed degradation was related to the friction between alumina and silicon during magnetic stirring, and hydroxyl and superoxide radicals were formed from the friction, according to electron paramagnetic resonance analysis. It is proposed that electron-hole pairs are excited in silicon single crystals through friction with alumina, which diffuse to the surface of the single crystals and result in the degradation.

Keywords: tribo-catalysis; silicon; coating; dye degradation; methyl orange

1. Introduction

The emergence of tribo-catalysis as a promising approach to address the crises of fossil energy shortage and environmental pollution has captured the attention of many researchers [1–7]. Most current related research works utilize a standard or modified magnetic stirring system, where frictions between the magnetic rotation section, catalyst, and the bottom of the container play a critical role in converting mechanical energy to chemical energy [8–13]. Mechanical energy has been harnessed through friction for applications such as hydrogen generation, dye degradation [14–17], toxins degradation [18], and CO₂ reduction [19,20].

To boost the efficiency of tribo-catalysis in various applications, numerous studies have been conducted in recent years, which can be broadly categorized into two groups. In the first group, investigations are focused on some specific aspects of catalysts in tribo-catalysis,



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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). including the synthesis of particles with particular morphologies [9,11,21,22], the modulation of electronic structure [8,18,23,24], and the construction of heterojunctions [10,25]. The other group pays considerable attention to regulating friction pairs in tribo-catalysis. Rao et al. found that after 8 h of magnetic stirring, the degradation efficiencies of Rhodamine B (RhB) solution by BaTiO₃ nanoparticles were 88%, 94.7%, and 99.1% for the friction pairs of glass beaker-PTFE bar, PP beaker-PTFE bar, and PTFE beaker-PTFE bar, respectively [23]. Dong et al. discovered that the degradation efficiency of RHB or 2,4-DCP by BiWO₃ is significantly improved by adding PP or PTFE particles to form new friction pairs with BiWO₃ [26]. In our recent paper on the tribo-catalytic conversion of H_2O and CO_2 by NiO particles, we found that the production of CH_4 increased to 7 and 5 folds when PVC and stainless steel 316 were coated on the reactor bottom, respectively [27]. In another latest paper on the tribo-catalytic conversion of H_2O and CO_2 by CO_3O_4 nanoparticles, the amounts of H₂ and CH₄ increased by 2 and 26 folds, respectively, through coating Ti on the glass reactor bottom [28]. Similarly, for tribo-catalytic conversion of H_2O and CO_2 using a copper magnetic rotary disk, the production of flammable gases also obviously changed while coating Al₂O₃, copper, or titanium on reactor bottoms [29]. Regulating friction pair is especially effective in boosting tribo-catalysis efficiency, and coating certain materials on container bottoms is a straightforward method to realize it.

To date, two distinct mechanisms have been proposed for tribo-catalysis—electron transfer across atoms and electron transition [30]. In the former, electrons are transferred between materials through friction, and materials that gain or lose electrons generate active species to initiate subsequent redox reactions. In the latter, electron-hole pairs are excited in a material by mechanical energy absorbed through friction, which then results in redox reactions in the surrounding environments, similar to what happens in photo-catalysis. It is well-known that silicon is the most abundant element in Earth's crust. It is cost-effective, possesses a narrow band gap, and exhibits excellent processing performance, making it widely adopted in photovoltaic applications to convert solar energy into electricity. According to the second mechanism for tribo-catalysis, the generation of electrons and holes in a material by mechanical energy is primarily determined by its energy band structure. The purpose of this work is to explore tribo-catalysis by materials with narrow band gaps. Given that silicon is a typical semiconductor with a narrow band gap, we coated silicon single crystals on the bottoms of glass beakers, where some organic dyes were degraded by oxide particles through magnetic stirring. With such silicon single crystal coatings, 30 mg/L methyl orange (MO) solutions were found to be quickly de-colorized, even by alumina particles, under magnetic stirring. MO is famous for the presence of high-energy bonds (C=N, N=N) in its molecules, and such a concentrated MO solution is difficult to degrade through a conventional catalytic method [31–33].

2. Materials and Methods

2.1. Materials Information

Silicon (110) single crystal wafers ($\varrho > 10^5 \ \Omega \cdot cm$) with a diameter of 40 mm and a thickness of 0.5 mm were purchased from Hangzhou Jingxin Electronic Technology Co., Hangzhou, China. High-purity α -Al₂O₃ nanoparticles (99.9 wt%, average particle size: 150–500 nm) were obtained from XFNANO Materials Tech. Co., Ltd., Nanjing, China, and α -Al₂O₃ laminated powder was purchased from Naiou Nano Technology Co., Shanghai, China.

2.2. Coating Silicon Single Crystal Wafers on the Bottoms of Glass Beakers

For some commercial flat-bottomed glass beakers of ϕ 45 mm × 60 mm, silicon (110) single crystal wafers of ϕ 40 mm × 0.5 mm were first coated on their bottoms through a glue. In this way, flat-bottomed glass beakers with both glass and Si-coated bottoms were available separately for further investigations.

2.3. Tribo-Catalytic Degradation of MO Solutions in Glass Beakers

In a typical experiment, 300 mg of α -Al₂O₃ was dispersed in 30 mL of 30 mg/L MO aqueous solution in a glass beaker. The suspension was magnetically stirred using a homemade PTFE magnetic rotary disk at 400 rpm in the dark at room temperature (25 °C). The details of the PTFE magnetic rotary disk were described in previous work [15]. During the tribo-catalytic process, 1 mL of the solution was taken out every 30 min, followed by centrifugal separation to obtain the supernatant. The concentration of MO was measured by recording the absorption spectra using a Shimadzu 2550 UV-Vis spectrometer (UV-2550; Shimadzu, Kyoto, Japan) over a 200–800 nm range.

2.4. Analyses of Degradation Products of MO through a Mass Spectrometer

The products resulting from the tribo-catalytic degradation of MO solutions in Si-coated beakers were further analyzed using a mass spectrometer Thermo Q-Exactive Plus (Thermo Scientific, San Jose, CA, USA) equipped with a heated electrospray ionization (HESI) source with the mass scan range set to m/z 60–350. The mobile phases used in the analysis were acetonitrile and 0.01 mol/L acetic acid.

2.5. Detection of Radical Species

Electron paramagnetic resonance (EPR) spectroscopy was employed to probe the reactive oxygen species of \bullet OH and \bullet O₂⁻, which are essential in attacking dye macromolecules during the catalytic process of dye degradation. In a Si-coated flat-bottomed beaker, 0.15 g of Al₂O₃ nanoparticles and 50 µL of 5,5-Dimethyl-1-pyrroline N-oxide (DMPO) were added to 10 mL of deionized water for the detection of hydroxyl radical production; 0.15 g of Al₂O₃ nanoparticles and 50 µL of 5,5-Dimethyl-1-pyrroline N-oxide (DMPO) were added to 10 mL of methanol for the detection of superoxide radical production. The same experimental conditions were followed to detect \bullet OH and \bullet O₂⁻ without Al₂O₃ nanoparticles. Magnetic stirring was carried out using a PTFE magnetic rotary disk at 400 rpm for 30 min at room temperature without light. EPR spectra were recorded on a Bruker A300 paramagnetic resonance spectrometer.

3. Results and Discussion

The influence of silicon single crystals on tribo-catalytic degradation of various organic dyes employing different catalysts has been thoroughly explored. The tribo-catalytic degradation of 30 mg/L MO aqueous solutions by Al₂O₃ powders in Si-coated glass beakers has drawn our attention for two compelling reasons. Firstly, Al₂O₃ is well recognized for its wide band gap, and the excitation of electron-hole pairs through mechanical energy can be attributed to silicon only when it interacts with Al₂O₃ through friction. Secondly, owing to the presence of azo double bonds in its molecular structure, MO, especially at a high concentration of 30 mg/L, poses a challenging target for degradation. This demonstrates the potential of silicon in tribo-catalysis.

In this study, two types of α -Al₂O₃ white powders were analyzed using a scanning electron microscope (Zeiss GeminiSEM 500, Jena, Germany), and their SEM images are presented in Figure 1. For the α -Al₂O₃ nanoparticles, referred to as Al₂O₃ I hereafter, the particles appear as irregular polyhedrons ranging from 200 to 500 nm, as depicted in Figure 1a. In contrast, the α -Al₂O₃ laminated powder (Al₂O₃ II) consists of laminate-like particles as large as 5 µm, as shown in Figure 1b. The two kinds of α -Al₂O₃ white powders differ greatly in both size and shape.

For reference, Figure 2a displays the UV-visible absorption spectrums of a 30 mg/L MO solution during magnetic stirring with Al_2O_3 I activated by a Teflon magnetic rotary disk in a glass beaker. No discernible change was observed in the absorption spectrum, even after 150 min of magnetic stirring. This observation aligns with the fact that degrading a 30 mg/L MO solution is exceptionally challenging, as described above. In stark contrast, an entirely different outcome was observed when a 30 mg/L MO solution, suspended with Al_2O_3 I, was magnetically stirred in a Si-coated beaker. As illustrated in Figure 2b,

the absorption peak at 450 nm completely disappeared after 120 min of magnetic stirring. Concurrently, an obvious color change, from yellow to colorless, was observed for the solution, as indicated in the inset. When Al₂O₃ I was replaced with Al₂O₃ II, a similar result was obtained, albeit with slower changes in absorption peak and dye color, as demonstrated in Figure 2c. Conversely, when the solution lacked suspended particles, no observable alterations occurred when the solution was magnetically stirred in a Si-coated beaker, as shown in Figure 2d. Obviously, the friction between Al₂O₃ and silicon was pivotal in the observed degradation.



Figure 1. SEM images of Al₂O₃ powders used in this study: (**a**) α -Al₂O₃ nanoparticles, termed as Al₂O₃ I; (**b**) α -Al₂O₃ laminated powder, termed as Al₂O₃ II.



Figure 2. UV–Vis adsorption spectra and color evolution for a 30 mg/L MO solution in the course of magnetic stirring: (**a**) suspended with Al_2O_3 I in a glass beaker; (**b**) suspended with Al_2O_3 I in a Si-coated beaker; (**c**) suspended with Al_2O_3 II in a Si-coated beaker; (**d**) with no particles suspended in a Si-coated beaker.

However, it is worth pointing out that a new peak at 250 nm in the UV region appeared when the peak at 450 nm disappeared in the UV–Vis adsorption spectra presented in Figure 2b,c. A similar phenomenon had been observed in the context of photocatalytic degradation of MO, where it was suggested that MO molecules were broken into small

molecules of some byproducts [34–36]. Mass spectrometry tests were performed to identify the byproducts obtained in this study. A 30 mL solution of 30 mg/L MO, suspended with 300 mg of Al₂O₃ I, was magnetically stirred using a Teflon magnetic rotary disk at 400 rpm in a Si-coated glass beaker at 25 °C in darkness. Samples were extracted separately from the original MO solution, after 90 and 240 min of magnetic stirring, for mass spectrometry analyses. The outcomes of these analyses are presented in Figure 3. In Figure 3a, a prominent mass spectral peak at m/z = 304 is evident for the original MO solution, corresponding to the ionization of the methyl orange parent molecule. As the stirring time reached 90 min, the intensity of the absorption peak at m/z = 304 declined by at least half. Simultaneously, new peaks emerged at m/z = 150, m/z = 122, m/z = 118, and m/z = 109, representing intermediates in the degradation process of methyl orange molecule. After 240 min of stirring, the peak at m/z = 304 disappeared, and the MZ signals of those intermediate products exhibited a slight decrease.



Figure 3. Mass spectrums: (**a**) original 30 mg/L MO solution; (**b**) after 90 min of magnetic stirring; (**c**) after 240 min of magnetic stirring with Al₂O₃ I in a Si-coated beaker.

The addition of •OH radicals to the azo double bond has been proposed as the initial step in the oxidative bond cleavages for azo dyes [37–39]. This process is believed to account for the variation from m/z = 304 to m/z = 150 (nitro-so-N,N-dimethylaniline) observed in the ion mass spectrums in this study, and the possible destruction process is depicted in Figure 4a. Three major degradation byproducts are displayed in Figure 4b, with m/z = 122 corresponding to benzoic acid [40], m/z = 118 to succinic acid [41], and m/z = 109 to p-phenol [42]. Clearly, the degradation observed in this study is a partial degradation and it remains a challenge to degrade concentrated MO solutions into non-toxic and harmless water and CO₂.

It is worth noting that there were no observable changes in either Al_2O_3 I or Al_2O_3 II morphology after undergoing extended magnetic stirring for dozens of hours. Since silicon is considerably softer than Al_2O_3 , inspecting the surface of silicon single crystals after friction with Al_2O_3 during magnetic stirring is imperative. In Figure 5a, an optical microscope image illustrates the surface of an as-received silicon single crystal, which appears exceptionally smooth with minimal defects. Conversely, Figure 5b reveals that some scratches 1–2 µm wide were observed on the surface of a silicon single crystal after being treated as a coating through 10 h of magnetic stirring with Al_2O_3 I. Despite these scratches, the successful degradation of methyl orange was repeated in a beaker coated

with this silicon single crystal, indicating that these surface imperfections had no adverse effect on subsequent catalytic utilization.



Figure 4. (a) Attack of •OH radicals to the azo double bond; (b) Structural formulas for three main byproducts, to which methyl orange is converted.



Figure 5. Optical microscope image for the surface of: (a) an as-received single crystal silicon; (b) a silicon single crystal after being treated as a coating through magnetic stirring with Al_2O_3 I for 10 h.

In catalytic applications, particular active radicals are formed first, which subsequently drive various specific reactions. The EPR spectra obtained in this study are shown in Figure 6. In a silicon-coated beaker containing a DMPO aqueous solution suspended with Al_2O_3 I, an unmistakable characteristic peak corresponding to hydroxyl radicals (1:2:2:1) was observed in the EPR measurement after 30 min of magnetic stirring using a Teflon magnetic rotary disk, as shown in Figure 6a [43], while for methanol added with DMPO suspended with Al_2O_3 I in a silicon-coated beaker, four characteristic peaks representing superoxide radicals appeared in a 1:1:1:1:1 ratio after 30 min of magnetic stirring, as illustrated in Figure 6b [44]. In contrast, no characteristic signals were detected in the two control experiments, with no Al_2O_3 particles suspended in the solutions. These results

suggest that the generation of hydroxyl and superoxide radicals is a consequence of the friction between Al_2O_3 and silicon in magnetic stirring. Regarding the disparity in MO degradation observed between Al_2O_3 I and Al_2O_3 II, it is likely attributed to the fact that Al_2O_3 I, with its much smaller particles, forms more friction with silicon single crystals compared to Al_2O_3 II when subjected to the same magnetic stirring conditions.



Figure 6. EPR spectra with DMPO as a spin-trap reagent were obtained for deionized water and methanol solution, where Al_2O_3 nanoparticles were magnetically stirred using a Teflon magnetic rotary disk separately in a Si-coated beaker: (**a**) in deionized water, detecting hydroxyl radicals; (**b**) in methanol solution, detecting superoxide radicals.

In tribo-catalytic investigations, it is widely accepted that friction energy excites electron-hole pairs in materials during friction [45–47], which subsequently induces redox reactions in ambient environments. Given the degradation of MO solutions associated with silicon single crystals observed in this study, it is reasonable to assume that, through the friction between Al_2O_3 particles and silicon single crystals in magnetic stirring, as shown in Figure 7, electron-hole pairs are excited in silicon:

Si
$$\xrightarrow{\text{Friction energy}}$$
 Si $+ e^{-} + h^{+}$ (1)

Then, the electrons and holes diffuse into the ambient solutions, leading to the formation of some radicals and, ultimately, the degradation of the MO dye:

$$OH^- + h^+ \rightarrow OH$$
 (2)

$$O_2 + e^- \rightarrow \cdot O_2^- \tag{3}$$

$$\cdot OH(or \cdot O_2^-) + MO Dye \rightarrow Decomposition$$
(4)

It is noteworthy that, in previous investigations of tribo-catalytic degradation of organic dyes, electron-hole pairs were consistently excited in particulate semiconductors by friction energy [5,15], which then diffused to the surfaces of the particles, inducing redox reactions in the ambient environment. This study marks the first instance where bulk semiconductors have electron-hole pairs excited through friction energy, instigating redox reactions in the ambient environment.



Figure 7. Mechanism diagram for the excitation of electron-hole pairs in silicon single crystals through the friction with Al₂O₃ particles in magnetic stirring.

As previously described, MO solutions with concentrations as high as 30 mg/L have proven challenging to degrade through current catalytic technologies, including photocatalysis. The findings of this study thus underscore the potential of tribo-catalysis in harnessing mechanical energy for environmental remediation.

4. Conclusions

An effect has been observed in the tribo-catalytic degradation of concentrated MO solutions when utilizing silicon single crystals as coatings. In glass beakers coated with silicon single crystals, 30 mg/L MO solutions suspended with alumina nanoparticles were changed from yellow to colorless within 120 min when Teflon magnetic rotary disks were driven to rotate at 400 rpm. Notably, the characteristic absorption peak of MO at 450 nm gradually weakened and eventually vanished, while a new absorption peak at 250 nm emerged in the UV-Vis spectrum over time. In-depth mass spectrometry tests further illuminated the degradation process, revealing that •OH radicals initiated the breakdown of the nitrogen-nitrogen double bond within MO molecules. This process produced three major intermediate products: benzoic acid (with m/z = 122), succinic acid (m/z = 118), and p-phenol (m/z = 109). Some comparison experiments have been conducted to show that the friction between silicon and alumina in magnetic stirring has resulted in the observed degradation, and hydroxyl and superoxide radicals have been detected to generate from the friction through EPR analysis. It is proposed that electron-hole pairs are excited in silicon single crystals due to the friction with alumina, which diffuse to the surface of the single crystals, resulting in redox reactions in an ambient environment. These results suggest the potential of using silicon in the tribo-catalytic degradation of concentrated MO solutions.

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