



Article Porous vs. Nanotubular Anodic TiO₂: Does the Morphology Really Matters for the Photodegradation of Caffeine?

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Abstract: Herein, the preparation of nanotubular and porous TiO_2 structures (TNS) is presented for photocatalytic applications. Different TNS were prepared in three different types of glycerol- and ethylene glycol-based electrolytes on a large area (approx. 20 cm²) via anodization using different conditions (applied potential, fluoride concentration). Morphology, structure, and optical properties of TNS were characterized by Scanning Electron Microscopy (SEM), X-ray Diffractometry (XRD), and Diffuse Reflectance Spectroscopy (DRS), respectively. All TNS possess optical band-gap energy (E_{BG}) in the range from 3.1 eV to 3.2 eV. Photocatalytic degradation of caffeine was conducted to evaluate the efficiency of TNS. Overall, nanotubular TiO₂ possessed enhanced degradation. This is due to the unique properties of nanotubular TiO₂, e.g., improved incident light utilization. As the anodization of large areas is, nowadays, becoming a trend, we show that both nanotubular and porous TiO₂ are promising for their use in photocatalysis and could be potentially applicable in photoreactors for wastewater treatment. We believe this present work can be the foundation for future development of efficient TiO₂ nanostructures for industrial applications.

Keywords: nanotubular TiO₂; porous TiO₂; anodization; large area; photocatalysis; caffeine

1. Introduction

Electrochemical anodic oxidation (anodization) will soon celebrate 100 years since it was first patented in 1923 by Bengough and Stuart for its use on an industrial scale [1]. In general, the purpose of anodization is to passivate the surface of a material (primarily metals). Thus, the surface of the material develops a protective layer (in the form of oxide), which protects it against future corrosion. Pioneering works were conducted in 1984 [2] and 1995 [3] that allowed the preparation of not only a protective layer, but a unique nanotubular structure of TiO_2 and Al_2O_3 , respectively, for several applications in several fields including energy, environment, medicine, and technology. Ever since the anodization of metals gained significant attention from the scientific community, thousands of papers have been related to anodization [4–6].

In particular, anodic TiO₂ nanotube layers [7] with unique properties of a 1D material are promising for photocatalysis [8], hydrogen production [9], DSSCs [10], or biomedical applications [11]. This is due to [7]: (i) high specific surface area and enhanced light



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Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). absorption due to the materials' 1D structure, (ii) a vertical transport of the photogenerated charge carriers (electron/holes), and (iii) tunable dimensions of the nanotubes, in particular, their length and diameter. In the last decade, organic-based electrolytes (e.g., glycerol and ethylene glycol) are the most popular for the preparation of TiO_2 nanotube layers via anodization [7]. Indeed, in such electrolytes, a high-aspect ratio and smooth nanotubes are prone to form [12]. Nevertheless, there are still major challenges in the synthesis and application of TiO₂ nanotube layers in industry. Indeed, layers of several cm² are necessary and this relates to specific preparation challenges, i.e., when a potential is applied to areas of several cm², the absolute current flowing between the two electrodes is much higher compared to that of smaller areas (most of the published articles report a laboratory scale of 1 cm^2 area) [7]. The flowing high current leads to an increase in the electrolyte temperature and subsequently a dielectric breakdown will occur [13]. To this day, only a few reports deal with the preparation of TiO₂ nanotube layers on areas >10 cm² [9,13–20]. A fieldassisted dissolution of titanium supported by fluoride ions is responsible for the formation of a nanotubular structure [7]. Thus, by using optimized anodization conditions, TiO_2 nanotube layers are formed. Nevertheless, there is a thin line between the formation of a nanotubular and a porous structure of TiO₂. The potential/current induced dissolution of the formed TiO₂ in the presence of fluoride ions via $[TiF_6]^{2-}$ is well known to the scientific community [21,22]. In case that the dissolution rate is higher than the formation rate, a rather porous structure is formed instead of a nanotubular one. Such a porous TiO_2 is often overlooked in the literature, as it is considered an unsuccessful preparation of TiO_2 nanotube layers. However, this formed porous TiO2 possesses a high specific surface area and a sufficient number of active sites necessary for, e.g., photocatalysis similarly to nanotubular TiO_2 . In our recent work [9], we reported that both nanotubular and porous anodic TiO_2 nanostructures (TNS) possess efficient properties in the photocatalytic degradation of caffeine and hydrogen production. Therefore, we aim this work as a followup to our recent paper. Here, we focus solely on the degradation of caffeine (i.e., liquid phase photocatalysis) by using different types of anodic nanotubular and porous TNS prepared via anodization on a large area to gain knowledge about these two, although, different but in many ways similar materials. We believe that both nanotubular and porous anodic TNS are promising for the application in photo-induced processes including photocatalysis.

In the present work, TNS on a large area (approx. 20 cm^2) were prepared via anodization in different organic-based electrolytes (i.e., glycerol and ethylene glycol) containing fluoride ions. Scanning Electron Microscopy (SEM), X-ray Diffractometry (XRD), and Diffuse Reflectance Spectroscopy (DRS) was conducted to ensure the morphology, crystal structure, and optical properties of the prepared TNS, respectively. Caffeine was employed as a model organic pollutant to evaluate the photocatalytic activity of the prepared TNS. The present work critically discusses the pros and cons of nanotubular and porous anodic TiO₂ for application in liquid-phase photocatalysis. It is worthy to note that herein, we do not aim for 100% pollutant degradation, but rather for a fundamental understanding of different TNS for future development in photocatalysis.

2. Materials and Methods

2.1. Synthesis of TNS

Titanium foil (Sigma-Aldrich, Darmstadt, Germany, 99.7% purity, 0.127 mm thickness, 20 cm² area) was used as a starting substrate for the formation of TNS. According to our previous work [9], a circle of 5 cm in diameter was drawn on the square titanium foil and cut out into three corners to make a drop-like shape which was used as a working electrode (titanium foil of 5×2 cm² was used as a counter electrode). One corner of the electrode was utilized as a handle to fasten the electrode. The distance between the electrodes was kept at 1.6 cm. Anodization was conducted using potential from 20 V to 80 V (20 V step) for 100 min in glycerol- (Central-Chem, Bratislava, Slovakia) and ethylene glycol-based (Central-Chem, Bratislava, Slovakia) electrolytes. To avoid overheating of the electrolyte,

cooling with an ice bath was conducted to possess a constant temperature of 8 °C during anodization. Three different types of electrolytes based on either glycerol or ethylene glycol were used for the synthesis of TNS according to our previous works [9,23]. We also used three optimized electrolyte compositions, which our group often uses [24–30]. Moreover, we varied the concentration of fluoride ions by decreasing it to 75% and 50% of the initial amount (100%), respectively, for each electrolyte. Thus, we obtained altogether 9 different electrolytes and the electrolyte compositions along with the materials' abbreviations and the used anodization conditions are summarized in Table 1. By these efforts, both nanotubular and porous TiO₂ structures were obtained as required for the purpose of this study. After synthesis, TNS were immersed in isopropanol to remove the electrolyte leftovers from the surface and subsequently annealed in a muffle oven at 400 °C in air (2.21 °C/min heating rate). Afterward, TNS were cooled down inside the oven to room temperature.

Table 1. Summary: electrolyte abbreviation, composition, and applied potential.

Electrolyte	Electrolyte Composition	Electrolyte	Electrolyte Composition	Electrolyt	e Electrolyte Composition	Applied Potential (V)
EL1 _{100%}	$2 \text{ g NH}_4\text{F}$; 100 mL glycerol; 100 mL H ₂ O	EL2 _{100%}	1.3 g NH ₄ F; 197 mL ethylene glycol; 3 mL H ₂ O	EL3 _{100%}	1.1045 g NH ₄ F; 180 mL ethylene glycol; 20 mL H ₂ O	20 40 60 80
EL175%	1.5 g NH4F; 100 mL glycerol; 100 mL H ₂ O	EL275%	0.975 g NH ₄ F; 197 mL ethylene glycol; 3 mL H ₂ O	EL375%	0.83 g NH ₄ F; 180 mL ethylene glycol; 20 mL H ₂ O	20 40 60 80
EL1 _{50%}	$1 \text{ g NH}_4\text{F}$; 100 mL glycerol; 100 mL H $_2\text{O}$	EL2 _{50%}	0.65 g NH ₄ F; 197 mL ethylene glycol; 3 mL H ₂ O	EL3 _{50%}	0.55 g NH ₄ F; 180 mL ethylene glycol; 20 mL H ₂ O	20 40 60 80

2.2. Characterization and Photocatalytic Activity of TNS

Morphology and structure of the TNS layers was studied using Scanning Electron Microscopy (SEM, Lyra 3 Tescan, Tescan, Brno, Czech Republic, at 10 kV) equipped with Energy-Dispersive X-ray Spectroscopy (EDS) and X-ray Diffractometer (20° – 60° 2 Theta; XRD, PANalytical Cu K α radiation, λ = 1.5418 Å, Malvern-Panalytical, Malvern, United Kingdom), respectively. Optical properties were studied via Diffuse Reflectance Spectroscopy in the wavelength range from 200 nm to 800 nm (DRS, Shimadzu UV-2600, Shimadzu, Kyoto, Japan) equipped with an integrating sphere 2600 Plus.

Photocatalytic degradation of caffeine (CAF, Reagent Plus, Sigma-Aldrich, Darmstadt, Germany) aqueous solution (10 ppm, 50 mL) was evaluated in a home-made photoreactor, which consisted of a circular glass dish with a diameter of 8 cm. A sample carrier was placed at the bottom of the glass dish. Prior to the photocatalytic measurements, the whole assembly (along with TNS) was placed in the dark for 20 min to achieve the adsorption/desorption equilibrium. Afterwards, an 8W Hg lamp (Ultra-Violet Products Inc. UVP, Upland, CA, USA, $\lambda_{max} = 365$ nm) was used as the radiation source. The degradation of CAF was monitored for 3 h at 20 min intervals. The solution was withdrawn (0.5 mL) with a micropipette and mixed with 0.5 mL of distilled water. The concentration of CAF was determined by UV-VIS spectrophotometer (Jasco V530, Kyoto, Japan), according to our previous work [9]. To confirm the good stability of all TNSs, the photocatalytic activity measurements were repeated 3 times for each sample, and the differences in the overall photocatalytic performance did not exceed $\pm 5\%$.

3. Results and Discussion

Anodization of a 20 cm² area Ti was conducted using fluoride-containing glyceroland ethylene glycol-based electrolytes to obtain the herein-presented materials. The anodization conditions that we used led to the formation of both nanotubular and porous TiO_2 structures. Therefore, to avoid any confusion, we abbreviated the prepared materials as TNS (TiO_2 nanostructures).

Representative SEM images of TNS prepared in EL1, EL2 and EL33 with different concentrations of fluoride ions (according to Table 1) at 60 V are shown in Figure 1. Using similar conditions (voltage and anodization time), both nanotubular and porous structures were formed, depending primarily on the electrolyte composition. We conducted the SEM analysis on all the prepared TNS according to Table 1; however, we did not include all the SEM images in the manuscript (not to overload the manuscript with plenty of SEM *images*). The surface of each prepared TNS possess similar surface morphology as seen in Figure 1. Nevertheless, we summarized the morphological features (tube/pore diameter and thickness of the layer) of each TNS in Table 2, i.e., TNS prepared in different electrolytes (glycerol- or ethylene glycol-based ones), with different concentrations of fluoride ions (according to Table 1), at different applied potentials (from 20 V to 80 V). In general, electrolyte composition and applied conditions during anodization are crucial factors that affect the final morphology of TNS. Fluoride ions present in electrolytes act as etching agents and are directly responsible for the formation of either nanotubular or porous structures [21,22,31–33]. Generally, when the dissolution rate is higher than the formation rate, a rather porous structure is formed instead of a nanotubular one [34]. Thus, the mechanical stability of the formed nanotubular structure is disturbed, and as a result, a collapse of the tubes' mouth is observed. Nevertheless, both nanotubular and porous structures possess good adhesion to the underlying Ti substrate, i.e., the formed layers do not peel off the substrate after bending. Moreover, both structures are efficient in applications such as photocatalysis and hydrogen production [9].

The deal de	Applied Potential (V) —	Morphological Features			
Electrolyte		Structure Type	Pore Diameter (nm)	Layer Thickness (µm)	
	20	Nanotubular	30-60	3–4	
EI 1	40	Nanotubular	40-70	6–8	
EL1100%	60	Porous	50-100	7–9	
	80	Porous	50-100	9–12	
	20	Nanotubular	20-40	6–8	
EI 1	40	Nanotubular	50-80	6–8	
EL175%	60	Porous	50-100	6–8	
	80	Porous	50-100	8–10	
	20	Nanotubular	10–20	2–4	
EI 1	40	Nanotubular	30–50	2–4	
EL150%	60	Porous	50-100	4–5	
	80	Porous	50-100	5–6	
	20	Porous	10-30	7–8	
EI 2	40	Nanotubular	20–50	12–17	
EL2100%	60	Nanotubular	30-40	13–17	
	80	Nanotubular	40-60	14–17	
	20	Porous	10-20	4–6	
EL O	40	Nanotubular	30–50	4–8	
EL275%	60	Nanotubular	40-50	8–9	
	80	Nanotubular	40–50	9–12	
	20	Porous	5–20	1–2	
EL O	40	Nanotubular	20-40	1–2	
EL250%	60	Nanotubular	30–40	2–3	
	80	Nanotubular	30-40	3–4	

Table 2. Morphological features of the prepared TNS in different electrolytes.

El a stua lasta	Applied Potential (V) —	Morphological Features			
Electrolyte		Structure Type	Pore Diameter (nm)	Layer Thickness (µm)	
	20	Nanotubular	30–50	3–5	
EI 2	40	Porous	30-70	3–5	
EL3 _{100%}	60	Porous	50-80	4–7	
	80	Porous	60-80	6–9	
	20	Nanotubular	20-40	2–3	
TI O	40	Porous	40-70	2–3	
EL375%	60	Porous	50-80	4–6	
	80	Porous	60-80	4–8	
	20	Nanotubular	10-20	1–2	
	40	Porous	10-30	1–3	
EL3 _{50%}	60	Porous	50-80	2–5	
	80	Porous	50-90	4–7	

Table 2. Cont.



Figure 1. Representative SEM images of TNS prepared in different electrolytes (according to Table 1) at 60 V: (**a–c**) EL1_{100%}, EL1_{75%}, and EL1_{50%}, respectively, (**d–f**) EL2_{100%}, EL2_{75%}, and EL2_{50%}, respectively, and (**g–i**) EL3_{100%}, EL3_{75%}, and EL3_{50%}, respectively.

Several trends were observed from the obtained data summarized in Table 1 and are as follows: In all types of electrolytes, the pore diameter and thickness of the nanotubular

or porous TiO₂ layer increased with the increased potential. This is in accordance with the plethora of reports on the effect of anodization conditions on the morphology of the layers [7,35–37]. In general, at higher potentials (i.e., 60 V and 80 V), rather a porous structure is formed instead of a nanotubular one. Indeed, the etching rate is higher at increased potentials; thus, a porous structure formation is present. At lower potentials (i.e., 20 V and 40 V) a nanotubular structure is prone to form. Nevertheless, in the case of EL2, the porous structure was observed at 20 V, and nanotubular structures were formed at 40 V, 60 V, and 80 V. This is due to the low content of distilled water in the electrolyte (3 mL); thus, higher potentials are required for nanotubular structure to be obtained [7]. Indeed, the viscosity of the electrolyte that contains 197 mL of ethylene glycol and 3 mL of distilled water inhibits the migration of fluoride ions present in the electrolyte during anodization.

Figure 2 shows XRD patterns of annealed TNS; XRD was performed on all the TNS (a total of 36 samples), but the applied potential during anodization (20 V–80 V) and electrolyte composition has no impact on the phase composition of the material after annealing, and all the TNS possess similar phase composition. Therefore, we included representative XRD patterns for each electrolyte type (according to Table 1) prepared at 60 V. In all TNS, two different phases were identified, i.e., tetragonal anatase TiO₂ (P4₂/mnm; ICCD 01-086-1157) [38,39] and hexagonal metallic Ti (P6₃/mmc; ICCD 00-044-1294) [23]. The visible diffractions of metallic Ti stem from the underlying Ti substrate and are visible due to the penetration of X-rays. Nevertheless, the prepared nanotubular and porous TiO₂ structures consist solely of anatase TiO₂. The XRD patterns show typical diffractions of anodically prepared TiO₂ layers [9,23].



Figure 2. XRD patterns of TNS prepared in different electrolytes (according to Table 1) at 60 V. A—anatase; T—titanium.

UV-VIS DRS spectra and the corresponding Kubelka–Munk curves were recorded to determine the reflectance and the indirect optical band gap energy (E_{BG}) of TNS (Figure 3). Although DRS measurements were performed on all TNS, we show representative spectra of TNS prepared at 60 V (*similarly to SEM in* Figure 1 *and XRD in* Figure 2). All TNS (36 different ones) possess similar optical properties with E_{BG} in the energy range from 3.1 eV to 3.2 eV. The obtained values of the indirect E_{BG} are in good agreement with previous reports on TiO₂ materials composed solely of the anatase phase [40–43]. Indeed, the appeared reflectance edge at ~400 nm is attributed to the anatase phase with E_{BG} ~3.2 eV [44], and no substantial differences were observed in the different TNS. Both nanotubular and porous structures contain solely anatase TiO₂, thus their E_{BG} are similar.



Figure 3. UV-VIS DRS spectra and the corresponding Kubelka–Munk curves (as insets) of TNS prepared in different electrolytes (according to Table 1) at 60 V: (**a**) EL1_{50%}–EL1_{100%}, (**b**) EL2_{50%}–EL2_{100%}, and (**c**) EL3_{50%}–EL3_{100%}.

Photocatalytic degradation of caffeine (CAF) was explored under UVA light irradiation $(\lambda_{\text{max}} = 365 \text{ nm})$ on all TNS, and the results are summarized in Figure 4, along with the illustration of the photoreactor that was used. Photocatalytic degradation of CAF follows the first-order reaction typical for TiO_2 photocatalysts and an organic pollutant [45]. Although the degradation rates were calculated, we decided to add the conversion efficiency of CAF in % for an easier and more understandable interpretation of the results (to avoid 36 different rate constants that would confuse the reader). The conversion efficiency was calculated directly from the degradation extents after 3 h, i.e., from the initial and final concentration of CAF. Overall, the most efficient CAF degradation was obtained using nanotubular structures. Indeed, the unique properties of the nanotubular TiO_2 structures, such as improved charge carrier transport along the nanotube walls and overall enhanced incident light utilization is responsible for this outcome. The most efficient TNS (EL2_{100%} at prepared 40 V) degraded approx. 50% of the pollutant. A clear trend appeared wherein by decreasing the amount of fluoride ions during anodization, the photocatalytic degradation efficiency decreased. Indeed, fluoride ions are responsible for the formation of nanotubular and porous TiO_2 structures; thus, by lowering the total amount of fluorides, the etching rate during anodization is low. As a result of the low content of fluorides, thinner layers are obtained during anodization in EL1-350% as seen in Table 2 (with a maximum thickness of *approx.* 5 μ *m*). With the increasing of the fluoride content in the electrolytes (EL1-3_{75%-100%}), the thickness substantially increased and reached approx. 17 μ m in EL2_{100%}. Moreover, the pore diameter is another crucial factor that directly affects the specific surface area. Herein, Brunauer–Emmett–Telle (BET) theory [46] is not applicable in the case of TNS, as it is challenging to measure BET on our kind of samples, i.e., to remove the layers from the underlying substrate and proceed with the BET measurements. Nevertheless, the obtained SEM data (Figure 1) show clear differences in the pore diameter; thus, it indirectly confirms a high surface area of the material, in general. As the degradation

of CAF proceeds at the TNS/CAF interface, surface area (or porosity) is a crucial factor. The interplay of morphology (SEM, Figure 1), structure (XRD, Figure 2), and optical properties (DRS and Kubelka–Munk plots, Figure 3) are in favor of the photocatalytic efficiency of the herein-presented TNS prepared in glycerol- and ethylene glycol-based electrolytes with higher concentration of fluoride ions. The porous TiO₂ structures showed approx. 2 times lower degradation efficiencies. This is due collapse/distortion of the nanotubular structure during anodization by the applied conditions. The pores are denser, thus providing fewer active sites for CAF to be adsorbed and subsequently degraded. Nevertheless, a satisfactory degradation efficiency of CAF (approx. 30%) was obtained by using porous TiO₂ (EL3_{100%} prepared at 60 V). All in all, both nanotubular and porous TiO₂ structures prepared via anodization are promising for application in photoreactors for wastewater treatment. Nevertheless, there are still major challenges of synthesis such nanostructures on large area, and such synthesis is necessary for industrial applications of these nanomaterials. At last, Table 3 shows the comparison of our TNS with reports on anodic TiO₂ based nanostructures for caffeine photocatalytic degradation.



Figure 4. Photocatalytic degradation of caffeine using TNS prepared in different electrolytes (according to Table 1): (a) EL1-3_{100%}, (b) EL1-3_{75%}, (c) EL1-3_{50%}, and (d) illustration of the photocatalytic reactor. T—nanotubular; P—porous.

Material	Anodization Conditions	Caffeine Concentration	Rate constant (k)/ Conversion Efficiency (%)	Time (min)	Ref
TiO ₂	Glycol electrolyte with 0.3 wt % NH4F and 2 vol % Dl-H2O (60 V for 6 h)	50 mg L ⁻¹	44%	180	[47]
TiO ₂	2g NH ₄ F + 100 mL DI-H ₂ O in glycerol-based electrolyte (20 V for 100 min).	20 ppm	0.0069 min^{-1}	120	[9]
V- TiO ₂	NH_4F (1.3 g) in EG (197 mL) and $Dl-H_2O$ (3 mL).	20 ppm	46%	120	[48]
TiO ₂	98% ethylene glycol, 2% DI-H ₂ O and 0.3 wt % NH ₄ F.	$15~{ m mg~L^{-1}}$	51%	240	[49]
TiO ₂	EG and a solution of 0.3 wt % NH ₄ F in 2 vol % DI-H ₂ O (60 V for 3 h)	10 ppm	$2.12\pm0.13\times10^{-2}\ min^{-1}$	180 min	[50]
EL2 ₁₀₀ %	1.3 g NH4F; 197 mL EG; 3 mL H ₂ O (40 V for 100 min)	10 ppm	50%	180 min	This study
EL2 ₇₅ %	0.975 g NH ₄ F; 197 mL EG; 3 mL H ₂ O (80 V for 100 min)	10 ppm	50%	180 min	This study

Table 3. The comparison of anodic TiO_2 based nanostructure for caffeine photocatalytic degradation. Anodization condition, target pollutant (and its concentration), rate constant, and time duration were taken from the literature.

4. Conclusions

Anodization of an approx. 20 cm² Ti area was conducted to prepare nanotubular and porous TiO₂ structures for comparison in the photocatalytic degradation of caffeine under UVA. A variety of conditions were conducted to obtain a total of 36 different TNS: (i) three different electrolytes based on glycerol and ethylene glycol, (ii) three different concentrations of fluoride ions in each type of electrolyte, and (iii) different applied potentials from 20 V to 80 V for each type of electrolyte. Depending on the different conditions, nanotubular and porous TiO₂ structures were formed with thickness up to 17 μ m and pore diameter up to 100 nm, and subsequently annealed at 400 °C to obtain crystalline anatase TiO_2 . All TNS possess E_{BG} in the range from 3.1 eV to 3.2 eV. Overall, both nanotubular and porous TNS lead to efficient degradation extents of caffeine after 3 h, although nanotubular TNS showed enhanced photocatalytic activity (reaching degradation up to 50%) compared to that of porous TNS. Indeed, the unique properties of 1D nanotubular structures are responsible for the improved photocatalytic activity. The degradation efficiency of both nanostructures is due to their high surface area associated with a sufficient number of active sites for caffeine to adsorb on the surface of TNS and subsequently degrade the pollutant. As the anodization of large areas is, nowadays, becoming a trend, we show that both nanotubular and porous TiO_2 are promising for their use in photocatalysis and could, potentially, be applicable in photoreactors for wastewater treatment. We believe this present work can be the foundation for future development of efficient TiO₂ nanostructures for industrial applications.

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