

Supplementary Materials

Microfluidic-Assisted Synthesis of Metal–Organic Framework–Alginate Micro-Particles for Sustained Drug Delivery

Akhilesh Bendre ¹, Vinayak Hegde ¹, Kanalli V. Ajeya ², Subrahmanyam Thagare Manjunatha ³, Derangula Somasekhara ⁴, Varalakshmi K. Nadumane ⁴, Krishna Kant ^{5,*}, Ho-Young Jung ^{2,*}, Wei-Song Hung ^{3,*} and Mahaveer D. Kurkuri ^{1,*}

¹ Centre for Research in Functional Materials (CRFM), JAIN (Deemed-to-be University), Jain Global Campus, Bengaluru 562112, Karnataka, India; akhilesh.bendre@jainuniversity.ac.in (A.B.); vinayakhegde2020@gmail.com (V.H.)

² Department of Environment and Energy Engineering, Chonnam National University, 77 Yongbong-ro, Buk-gu, Gwangju 61186, Republic of Korea; ajeyhegde94@gmail.com

³ Advanced Membrane Materials Research Center, Graduate Institute of Applied Science and Technology, National Taiwan University of Science and Technology, Taipei 10607, Taiwan; mssubrahmanyam@gmail.com

⁴ Department of Biotechnology, JAIN (Deemed-to-be-University), School of Sciences, JC Road, 34, 1st Cross Road, Sudharna Nagar, Bengaluru 560027, Karnataka, India; d.somasekhara@jainuniversity.ac.in (D.S.); kn.varalakshmi@jainuniversity.ac.in (V.K.N.)

⁵ Biomedical Research Center (CINBIO), University of Vigo, 36310 Vigo, Spain

* Correspondence: krishna.kant@uvigo.es (K.K.); jungho@chonnam.ac.kr (H.-Y.J.); wshung@mail.ntust.edu.tw (W.-S.H.); mahaveer.kurkuri@jainuniversity.ac.in (M.D.K.)

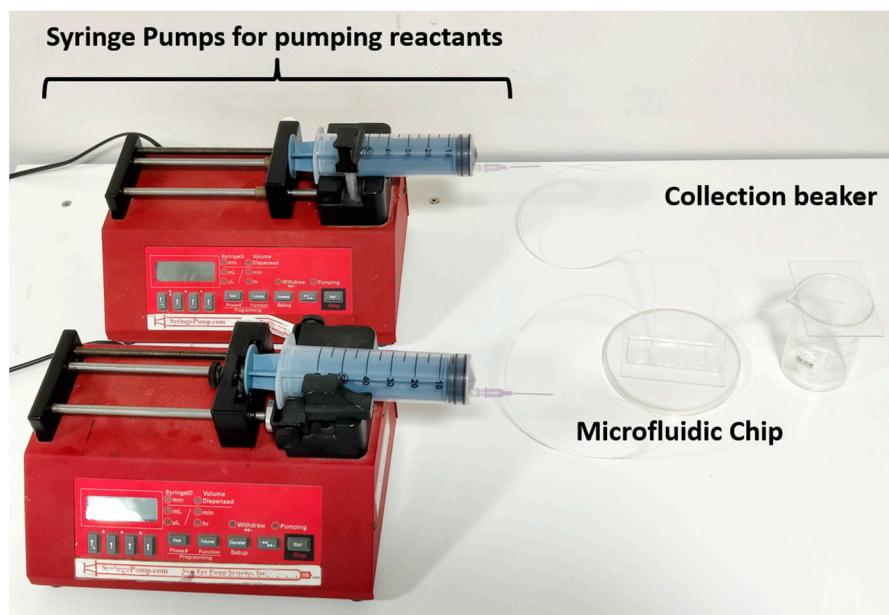


Figure S1. Setup for microfluidic MOF synthesis.

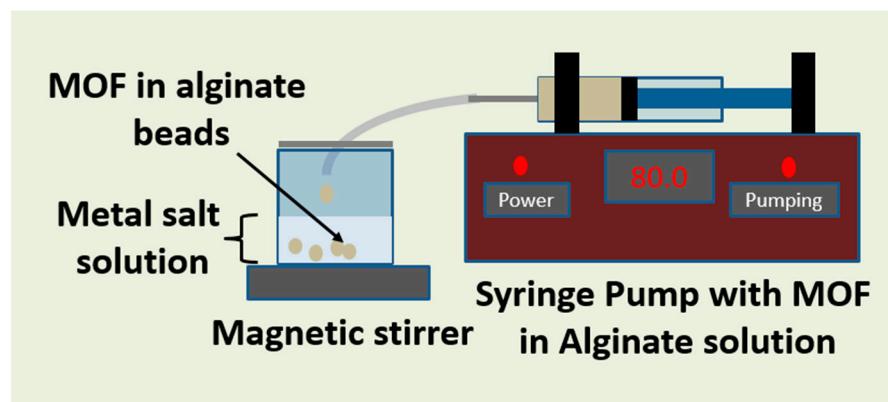


Figure S2. Schematic of setup for MOF in Alginate bead synthesis.

No. of days	1	2	3	4	5
MOF variant					

Figure S3. Stability of microfluidic synthesized MOF variants in PBS over a period of 5 days.

Table S1. BET isotherm parameters of different MOFs.

Type of MOF/Adsorbent	$a_{s,BET}$ ($m^2 g^{-1}$)	Mean pore diameter (nm)	Total pore volume ($cm^3 g^{-1}$)
ZIF-67	3001.3	1.6177	1.2138
MZIF-67	1823.4	1.6057	0.7319
MZnZIF-67	1864.3	1.5674	0.7305

Table S2. The binding energies and elemental composition from the XPS of Alg_MZnZIF-67

Name	Binding Energy (eV)	Atomic %
C1s	284.6	48.58
O1s	531.07	45.96
Ca2p3	351.03	1.58
Ca2p1	354.4	1.99