



Article Unidirectional Magnetic Anisotropy in Molybdenum Dioxide–Hematite Mixed-Oxide Nanostructures

Felicia Tolea ¹^(b), Monica Sorescu ², Lucian Diamandescu ¹, Nicusor Iacob ¹^(b), Mugurel Tolea ¹ and Victor Kuncser ^{1,*}^(b)

- ¹ National Institute of Materials Physics, Atomistilor 405A, 077125 Magurele, Romania;
- felicia.tolea@infim.ro (F.T.); diamand@infim.ro (L.D.); nicusor.iacob@infim.ro (N.I.); tzolea@infim.ro (M.T.)
- ² Department of Physics, Duquesne University, Pittsburgh, PA 15282, USA; sorescu@duq.edu
 - * Correspondence: kuncser@infim.ro

Abstract: MoO₂-Fe₂O₃ nanoparticle systems were successfully synthesized by mechanochemical activation of MoO₂ and α -Fe₂O₃ equimolar mixtures throughout 0–12 h of ball-milling. The role of the long-range ferromagnetism of MoO₂ on a fraction of more defect hematite nanoparticles supporting a defect antiferromagnetic phase down to the lowest temperatures was investigated in this work. The structure and the size evolution of the nanoparticles were investigated by X-ray diffraction, whereas the magnetic properties were investigated by SQUID magnetometry. The local electronic structure and the specific phase evolution in the analyzed system versus the milling time were investigated by temperature-dependent Mössbauer spectroscopy. The substantially shifted magnetic hysteresis loops were interpreted in terms of the unidirectional anisotropy induced by pinning the long-range ferromagnetic order of the local net magnetic moments in the defect antiferromagnetic phase, as mediated by the diluted magnetic oxide phase of MoO₂, to those less defect hematite nanoparticles supporting Morin transition. The specific evolutions of the exchange bias and of the coercive field versus temperature in the samples were interpreted in the frame of the specific phase evolution pointed out by Mössbauer spectroscopy. Depending on the milling time, a different fraction of defect hematite nanoparticles is formed. Less nanoparticles supporting the Morin transition are formed for samples exposed to a longer milling time, with a direct influence on the induced unidirectional anisotropy and related effects.

Keywords: unidirectional anisotropy; exchange bias; coercive field; Morin transition; Mössbauer spectroscopy

1. Introduction

Molybdenum dioxide, MoO_2 , as a nanoparticulate system, has various energy-related applications. Other applications are in the fields of catalysis and electrochemistry [1–4].

Regarding the magnetic properties, nanoparticles of MoO₂ could present the diluted magnetism behavior with the diluted ferromagnetic phase persisting above room temperature (RT). It was reported in by Zhang et al. [5] that the functionality of MoO₂ can be enlarged by mixing it with other functional nano-systems (e.g., MoS₂ or reduced graphene oxide for increasing the capacity of lithium-ion batteries).

The well-known hematite (α -Fe₂O₃) has various applications and can be used as a semiconductor compound [6], magnetic material [7], catalyst [8], and gas sensor [9]. Incorporation of other active ions into the α -Fe₂O₃ structure can lead to changes in unitcell dimensions, particle size, as well as in the magnetic and optical properties. New applications may be developed by combining molybdenum dioxide and hematite in mixedoxide nanostructures.

The objective of this work is to extend the research on diluted magnetism and to evaluate the possibility to control the RT ferromagnetism of MoO_2 via the interfacial magnetic interactions with the antiferromagnetic phase of hematite in the equimolar mixtures



Citation: Tolea, F.; Sorescu, M.; Diamandescu, L.; Iacob, N.; Tolea, M.; Kuncser, V. Unidirectional Magnetic Anisotropy in Molybdenum Dioxide–Hematite Mixed-Oxide Nanostructures. *Nanomaterials* **2022**, *12*, 938. https://doi.org/10.3390/ nano12060938

Academic Editor: Sam Lofland

Received: 4 February 2022 Accepted: 8 March 2022 Published: 12 March 2022

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). of MoO₂ and α -Fe₂O₃ nanoparticles. The exchange interactions between a ferromagnet (FM) and an antiferromagnet (AFM) across an interface, responsible for the unidirectional anisotropy, have attracted much attention because they give rise to both an exchange bias field as well as an enhanced coercive field, if compared with the case of a free (uncoupled) FM nanophase [10–14]. The so-called exchange bias systems have been exploited in spin valve devices such as magnetic read heads [15,16], nonvolatile memories [17,18], and various sensors [19,20]. Nanoparticulate systems involving unidirectional anisotropy are also intensively studied due to the possibility to increase the magnetic stabilization (magnetic blocked regime of fine nanoparticles) or the magnetic hyperthermia effects [21,22].

It is worth mentioning that this paper continues a series of reports on molybdenum dioxide-hematite nano-systems with different molarities [23,24], this time with the focus being on the observation and the explanation of the unidirectional anisotropy phenomena and related effects in the equimolar nanocomposite systems.

2. Materials and Methods

Powders (purchased from Alfa Aesar) of MoO₂ (with an average particle size of about 100 nm) and hematite (with an average particle size of about 50 nm) were subjected to milling in a hardened steel vial with 12 stainless-steel balls of the high-energy SPEX 8000 mixer mill. The mass ratio between the 12 balls and the powder-like equimolar mixture was 5:1. Before introducing the powders in the ball-milling chamber, the powders were manually ground in air to obtain a homogeneous mixture (the 0 h sample). MoO₂-Fe₂O₃ nanoparticle systems were successfully synthesized by mechano-chemical activation through ball-milling of MoO₂ and α -Fe₂O₃ equimolar mixtures for 2, 4, 8, and 12 h of ball-milling time [23,24]

The structural characterization and the size evolution of the nanoparticles were investigated by X-ray diffraction (XRD). XRD patterns have been recorded at room temperature with a PANalytic X'Pert Pro MPO powder diffractometer (with Cu-K α radiation, $\lambda = 1.54187$ Å). The lattice parameters *a*, *b*, and *c* were determined via Rietveld refinement of the XRD patterns, in the hypothesis of the Pseudo-Voigt profile of the lines. Additionally, the average crystallite size was calculated using the Scherrer method.

The magnetic properties were investigated by magnetometry using a Superconducting Quantum Interference Device (SQUID), a Quantum Design magnetometer working under the most sensitive reciprocal space option.

The local electronic structure and the specific phase evolution in the analyzed system versus the milling time were investigated by Mössbauer spectroscopy. Temperature-dependent Mössbauer spectroscopy between 5 and 295 K has been performed for a full and comprehensive characterization of the atomistic and magnetic configuration of the Fe-based nanophases. The temperature-dependent spectra were collected by inserting the samples in a closed-cycle He flow cryostat. A ⁵⁷Co source in the Rhodium matrix was used on a spectrometer working under the constant acceleration mode. The Mössbauer spectra have been fitted by the NORMOS software package (Brand RA (1987) NORMOS program, Internat Rep Angewandte Phys. Universität Duisburg) and the calibration was performed by using an α -Fe metallic foil at RT. Isomer shift (IS) values, reported relative to α -Fe at room temperature (RT), are given in mm/s, similar to the quadrupole splitting (QS) values. In case of sextet-like patterns, the values of the quadrupole corrections, QS*, are provided.

3. Results and Discussions

The lattice parameters, crystallite size, and phase content of XRD patterns for $MoO_2-\alpha$ -Fe₂O₃, subjected to high-energy ball-milling (HEBM) from 0 to 12 h, are presented in Table 1. The Rietveld structural refinement shows that parameter *c* of hematite presents a slight increase during the milling process due to Mo substituting Fe in the hematite lattice. The crystallite size decreases with the milling time. For example, after a 2 h milling time, the average crystallite size decreased to 39 nm from above 50 nm for

 α -Fe₂O₃ and to 72.5 nm from above 100 nm for MoO₂. After a milling time of 12 h, the crystallite size decreased down to 17.7 and 50 nm for α -Fe₂O₃ and MoO₂, respectively.

Table 1. The lattice parameters, crystallite size, and phase content from XRD patterns by Rietveld refinement and the Scherrer method for mechano-chemically activated MoO₂-Fe₂O₃ nanocomposites at ball-milling times of: 0, 2, 4, 8, and 12 h, respectively.

Milling Time (h) —	Lattice Parameters (Å)			Crystallite Size	Phase Content
	а	b	С	— (nm)	(wt.%)
0	5.0343	-	13.7430	>50	α-Fe ₂ O ₃ (63.9)
	5.6229	4.8541	5.5374	>100	MoO ₂ (36.1)
2	5.0329	-	13.7286	38.9	Mo: α-Fe ₂ O ₃ (63.2)
	5.6199	4.8503	5.5372	72.5	Fe: MoO ₂ (36.8)
4	5.0337	-	13.7403	29.2	Mo: α-Fe ₂ O ₃ (63.4)
	5.6212	4.8499	5.5408	63.3	Fe: MoO ₂ (36.6)
8	5.0341	-	13.7413	23.1	Mo: α-Fe ₂ O ₃ (64.1)
	5.6188	4.8491	5.5447	56.5	Fe: MoO ₂ (35.9)
12	5.0334	-	13.7537	17.7	Mo: α-Fe ₂ O ₃ (65.5)
	5.6180	4.8480	5.5457	49.9	Fe: MoO ₂ (34.5)
Statistical Errors	± 0.0007	± 0.0007	± 0.0007	±1.6	±1.3

The XRD patterns of the equimolar mixture $MoO_2 + \alpha$ -Fe₂O₃, corresponding to 2 h and respectively 8 h milling times, are presented in Figure 1. Similar to results reported in [23,24], one can notice a decrease of the diffraction peak intensities for both Fe₂O₃ and MoO_2 phases with the increase of the ball-milling time.



Figure 1. XRD patterns of the equimolar mixture $MoO_2-\alpha$ -Fe₂O₃, corresponding to milling times of (a) 2 h and (b) 8 h.

This behavior suggests not only a broadening of the diffraction line, but also a substitution of Fe³⁺ ions with Mo⁴⁺ ions in the hematite lattice, and vice versa in the molybdenum dioxide lattice. However, the solubility of MoO₂ into Fe₂O₃ is very limited, as resulting from Table 1. The proportion of Fe₂O₃ and MoO₂ is almost insensitive to the milling time (within the error limits) with 64(1) wt.% corresponding to α -Fe₂O₃ and 36(1) wt.% to MoO₂. Note the slight deviation from the equimolar mixture, with an expected proportion of 59(1) wt.% corresponding to α -Fe₂O₃ and 41 wt.% to MoO₂, with the deviation being lower in case of shorter milling times.

The evolution of magnetization with temperature was measured on heating in a 200 Oe applied field (i.e., 0.02 T magnetic induction), after the samples were firstly cooled in the zero field (ZFC curve). The temperature-dependent magnetization in the same field

was subsequently measured during the cooling process (FC curve). The ZFC–FC curves of the considered equimolar mixtures differently milled as well as of the initial components are presented in Figure 2. The divergence between the ZFC and FC curves below 350 K, specific to MoO₂ and highlighted in Figure 2a, infer a superparamagnetic behavior assigned to clustered magnetic defects in MoO₂ with a large distribution of blocking temperature (even above 350 K). It is important to note that the finite magnetization (although very low) persists up to the highest measuring temperature of 350 K. This supports the long-range magnetic order specific to a diluted magnetic oxide (DMO) and intensively discussed in our works [14,25–27]. Such a very weak ferromagnetism is due to the tiny magnetic moments mainly associated to oxygen defects which are interacting at unexpected longer distances by different specific mechanisms (e.g., the bounded magnetic polarons mechanism).



Figure 2. ZFC–FC thermomagnetic measurements, recorded in 200 Oe applied magnetic field (0.02 T magnetic induction), for (**a**) MoO_2 and (**b**) Fe_2O_3 and for the powder mixture manually ground (0 h), (**c**) for samples obtained after 2, 4, 8, and 12 h milling times.

Figure 2b reveals the specific Morin transition (T_{Morin}) of hematite (see the gray squares curve) at about 260 K. The thermal hysteresis associated with first-order thermodynamic Morin transition from a weak ferromagnetic phase at RT to an antiferromagnetic phase below 260 K [28,29] is very well-highlighted, not only for the initial α -Fe₂O₃ component of the mixture, but also for the 0 h sample (manually ground). Note that the magnetization in the antiferromagnetic state is still finite, as proof for magnetic defects which are always present in this state. A much lower amplitude of the Morin transition can be observed in the sample exposed to a 2 h milling time from Figure 2c, suggesting a reduced number of true hematite nanoparticles which are involved in the transition. In the samples subjected to longer milling times, the ZFC–FC curves show only weak curvatures without visible Morin

transitions. A very interesting aspect is related to the behavior of specific magnetization (per mass unit) in the case of the pure α -Fe₂O₃ component and of the equimolar mixture of the 0 h sample (Figure 2b). Expectedly, the specific magnetization of the mixture should be lower in case of the 0 h mixture due to the relatively lower amount of hematite in this sample. If this expectation is fulfilled below the Morin transition, the behavior is opposite above the transition, where the weak ferromagnetic phase of hematite is formed. The only explanation for an enhanced magnetization above the Morin transition is that the weak ferromagnetic phase increases its magnetic contribution along the field direction due to the presence of the DMO phase, which is characterized by its intrinsic long-range ferromagnetic order. If going on to Figure 2c, the specific behavior of the ZFC-FC curves much better resembles the ones of the long-range magnetic order of the DMO system in Figure 2a than the ones of nanosized hematite shown in Figure 2b, except the two orders of magnitude higher values of magnetization specific to the defect antiferromagnetic phase of hematite. Therefore, as will also be subsequently demonstrated by Mössbauer spectroscopy, we may further assume that the main magnetic contribution of samples from 2 to 12 h comes from long-range ferromagnetic interactions of local net magnetic moments in a defect antiferromagnetic (DAFM) phase of hematite, as mediated by the DMO phase. This high-defect phase of hematite does not support any Morin transition and its specific contribution increases with the milling time.

Hysteresis loops acquired at 5 and 300 K on the considered samples are shown in Figure 3a,b, respectively. It can be observed that in the case of the milled samples, the magnetization at the same high-enough field is increasing with the milling time. At 300 K, the much higher coercive field of pure hematite infers a higher anisotropy of the weak ferromagnetic phase as compared to the antiferromagnetic phase. The presence of a component of high coercivity in the 300 K hysteresis loops of the milled samples where the DAFM phase affords the dominant magnetic contribution supports the fact that a true hematite phase is also present in samples supporting longer mechanical attrition, although the contribution of this component substantially diminishes with the milling time.



Figure 3. Hysteresis curves recorded (a) at 5 and (b) at 300 K. Insets: zoomed view of coercivity.

An interesting feature, revealed by the zoomed view of the coercive field domain from Figure 3, is the field asymmetry of the hysteresis loops, both at 5 and at 300 K, suggesting enhanced unidirectional anisotropy effects. This led us to measure the hysteresis curves also after cooling the sample in 5 T. Figure 4a shows the hysteresis loops recorded at 5 K, for the sample subjected to milling for 2 h, after cooling without and respectively in the 5 T applied field. Figure 4b shows the hysteresis curves measured after FC of the 2 h milled

sample at different temperatures. As the details of the insets show, the asymmetry of the hysteresis loops is significant.



Figure 4. Hysteresis curves for the sample after milling for 2 h (**a**) at 5 K measured on ZFC and FC, and (**b**) measured at different temperatures on FC. Insets: zoomed view of coercivity.

For the sample milled for 2 h, the maximum shift of the field after FC is 385(5) Oe (38.5(5) mT) at 300 K and the maximum coercive field is 550(5) Oe (55.0(5) mT) at the same temperature. In the existing literature [10–14], these asymmetries are related to the interfacial exchange interaction between a ferromagnetic phase and an antiferromagnetic phase. As such, the substantially shifted hysteresis loops were interpreted in terms of the unidirectional anisotropy induced by coupling the DAFM phase specific to disordered hematite to the true hematite-like phase of the nanoparticulate mixture. As an intuitive image, the small size and defect hematite nanoparticles which interact strongly with MoO₂ give rise to the DAFM phase, whereas the rest of the larger and better-formed hematite nanoparticles provide the true hematite-like phase, which can still support the Morin transition. There is an interfacial interaction between these two types of nanoparticles which leads to the unidirectional anisotropy.

According to [27], the unidirectional anisotropy involves both an increase of the coercive field and the shift of the hysteresis loop by the so-called exchange bias field (usually negative). The temperature dependence of the exchange bias field and the coercive field obtained in both ZFC and FC procedures is presented in Figure 5.

Within the error limits, the temperature dependences of the exchange bias field as well as of the coercive field obtained after field cooling followed the same trend as after the zero-field cooling. However, after field cooling, these two parameters presented enhanced absolute values, in agreement with the theoretical expectations of the unidirectional pinning mechanisms [30].

Two aspects are clearly pointed out by Figure 5. Firstly, the highest exchange bias and coercive fields, meaning the highest unidirectional anisotropy, were manifested in the 2 h sample, and the average values continuously decreased with the milling time. Secondly, in the mixture milled for 2 h, where the traces for a Morin transition are still evidenced in Figure 2c, the absolute values of the coercive field and exchange bias field increased with the temperature, especially above 200 K, going against the theoretical expectations specific to such dependencies [30,31]. The first aspect can be explained at this point by the assumption that the 2 h sample provided the highest amount of true hematite-like phase, i.e., supporting Morin transition, as illustrated in Figure 2c, and therefore the amount of pinning phase, and hence the pinning effect was maximal in this sample. Moreover, the amount of true hematite like-phase decreased with the milling time, as suggested in Figure 3, and therefore the pinning effects are expected to diminish continuously with the milling time. On the other hand, if looking at the 2 h sample, the anisotropy of the true hematite-like phase was maximal above the Morin transition, and therefore the interfacial pinning effects exerted by this phase are expected to be higher above 200 K.



Figure 5. Temperature dependence of the exchange bias field (Hex) and of coercivity (Hc) for samples milled for 2, 4, and 12 h.

Direct support for this explanation is based on the formation of two types of magnetic phases having relative amounts controlled by different milling times, as will be shown in the next section dedicated to Mössbauer spectroscopy investigations.

Temperature-dependent Mössbauer spectra have been collected on two representative samples of milled nanocomposite mixtures: the 2 h sample, where traces for the Morin transition were evidenced in Figure 2c, and the 8 h sample, without any visible trace of such transition in Figure 2c. All the collected spectra, which are shown in Figure 6, have been fitted by three spectral components: two external sextets and one central paramagnetic doublet, the last one being assigned to Fe ions entering the MoO₂ lattice at the atomic level (counted by the doublet at the lowest temperature) or forming small Fe³⁺ oxide clusters inside this network (counted by the additional relative contribution of the doublet component at 295 K). According to this supposition, about 2% of Fe enter the MoO₂ lattice at the atomic level after a 2 h milling time and 5% after an 8 h milling time, whereas the rest of the other 3% and 10% of Fe ions, respectively, form small clusters of Fe oxide inside the MoO₂. However, the exchange bias effects cannot be explained by coupling the diluted FM phase to such antiferromagnetic clusters, while the exchange bias fields decreased with the milling time whereas the amounts of Fe oxide clusters increased with the milling time.

The two sextet components show the following specific behavior: their superposition is very similar below 100 K and is modified at 295 K, therefore inferring a possible magnetic transition between these temperatures. For both samples, at the lowest temperature of 5 K, the best fitting has been obtained via an external sextet with a hyperfine magnetic field, B_{hf} , of 54.6 T (and QS* of 0.25 mm/s) and an internal sextet with B_{hf} of 52.8 T (and QS* close to 0.10 mm/s). At 295 K, the two spectral components were characterized by a hyperfine magnetic field of 51.6 T (and QS* close to -0.11 mm/s) and 52.4 T (and QS* close to 0.10 mm/s), with the relative contribution of the 51.6 T sextet being very close to the one of the 54.6 T from the low-temperature spectra. All these spectral characteristics support the assignment of the sextet changing the sign of QS* below 295 K (and with a hyperfine magnetic field of 54.6 T at 5 K and 51.6 at 295 K) to a better-formed hematite phase with

Morin transition at above 260 K. The sextet which keeps the value of the quadrupole splitting almost constant versus temperature and presents a very slight decrease of the hyperfine magnetic field with temperature is assigned to an additional defect phase of hematite (as pointed by XRD), which does not support the Morin transition (most probably due to the incorporation of Mo ions into the hematite structure). While the QS* value for this phase is positive and similar to the one of antiferromagnetic phase in pure hematite, a defect antiferromagnetic order involving local net magnetic moments has to be considered for this phase. As a matter of fact, the sextet belonging to well-structured hematite has a relative spectral area of about 57% in the sample milled for 2 h and of only 30% in sample milled for 8 h. The predominance of the pure hematite phase in the sample milled for 2 h also explains the very clearly evidenced Morin transition in the first sample as compared to samples milled for longer times, where the defect hematite phase (without Morin transition) becomes dominant. It is this phase of DAFM hematite which provides the magnetic signal of the samples, of almost similar magnitude at RT and at low temperature. As a direct support for this statement, the magnetization in the low field increased by a factor of about 1.6 in the 8 h sample as compared with the 2 h sample (see Figure 2c), in excellent agreement with the relative spectral contributions of 70% and 43% of the sextets assigned to the DAFM hematite phase in the 8 and 2 h samples, respectively.



Figure 6. Temperature-dependent ⁵⁷Fe Mössbauer spectra recorded at 5, 100, and 295 K on the equimolar mixture MoO_2 -Fe₂O₃ after 2 h (**left side**) and 8 h (**right side**) of milling time.

Under the same reasoning, the 2 h sample was characterized by 57% of pure hematite pinning phase and 43% of pinned DAFM phase, in contrast to the 8 h sample, where the relative amount of the pinning phase was much lower. Therefore, the unidirectional anisotropy was the highest in the 2 h sample and diminished with the milling time. Moreover, in the same 2 h sample with the highest relative amount of pure hematite phase, there was the strongest contribution of the higher anisotropy specific to the weak ferromagnetic phase above the Morin transition. Therefore, stronger pinning effects and unidirectional anisotropy were observed above 200 K mainly in this sample.

4. Conclusions

Nanocomposites of α -Fe₂O₃ and MoO₂ interacting nanoparticles were obtained from equimolar mixtures via mechanochemical activation. The average size of hematite nanoparticles continuously decreased with the milling time, i.e., from 50 nm before milling down to 17 nm after 12 h of milling. Additionally, parameter *c* of hematite showed a slight increase during the milling process due to Mo substituting Fe in the hematite lattice. As expected, the structural disorder also increased with the milling time. Magnetic measurements and Mössbauer spectroscopy provide support for the formation of two types of hematite nanoparticles: (i) the less defected ones, denoted as a pure hematite phase which suffers the usual Morin transition, and (ii) the more defected ones, denoted as a DAFM phase which is present over the entire temperature interval and involves long-range ferromagnetic order between local net magnetic moments, as mediated by the diluted magnetic oxide, MoO_2 nanophase. The substantially shifted hysteresis loops of the nanocomposite mixture were interpreted in terms of the unidirectional anisotropy induced by pinning the long-range ferromagnetic phase specific to the DAFM nanoparticles to the less defect nanoparticles of pure hematite phase. Both the magnetic order and the anisotropy constant of the pinning phase can be tuned by crossing the specific Morin transition.

Temperature-dependent Mössbauer spectroscopy investigations showed that the relative content of the pure hematite phase and of the DAFM phase, respectively, can be modified by the milling time. In particular, the amount of the pinning phase decreased with the milling time. Consequently, the unidirectional anisotropy and related parameters such as the exchange bias field and the coercive field of the nanocomposite systems decreased with the milling time.

Author Contributions: Conceptualization, V.K., M.S. and F.T.; methodology, V.K.; software, N.I. and M.T.; validation, V.K., M.S., L.D., F.T., M.T. and N.I.; investigation, N.I., F.T., M.T. and L.D.; resources, F.T. and M.S.; data curation, M.S., L.D., N.I. and F.T.; writing—original draft preparation, V.K. and F.T.; writing—review and editing, V.K., F.T. and M.S.; visualization, F.T., M.S., L.D., M.T., N.I. and V.K.; supervision, V.K. and M.S.; project administration, F.T.; funding acquisition, V.K., F.T. and M.S. All authors have read and agreed to the published version of the manuscript.

Funding: This research was funded by Project PCCDI 47 Contract 597/2018, CPN-III-P2-2.1-PED 493/2020, and PED 486/2020 and Core Program Project PN030101 nr.21N/2019. M.S. acknowledges support from the National Science Foundation, US, from grants DMR-0854794 and DMR-1002627-1.

Data Availability Statement: Raw data supporting the reported results can be found at NIMP.

Conflicts of Interest: The authors declare no conflict of interest.

References

- 1. Zhu, M.Y.; Xu, X.; Chen, G.; Zhong, Y.; Cai, R.; Li, L.; Shao, Z. Surfactant- Free Self-Assembly of Reduced Graphite Oxide-MoO₂ Nanobelt Composites Used as Electrodes for Lithium Ion Batteries. *Electrochim. Acta* **2016**, *211*, 972–981. [CrossRef]
- Zhou, E.; Wang, C.; Zhao, Q.; Li, Z.; Shao, M.; Deng, X.; Liu, X.; Xu, X. Facile Synthesis of MoO2 Nanoparticles as High-Performance Supercapacitor Electrodes and Photocatalysts. *Ceram. Int.* 2016, 42, 2198–2203. [CrossRef]
- Zhang, T.; Kong, L.B.; Liu, M.C.; Dai, Y.H.; Yan, K.; Hu, B.; Luo, Y.C.; Kang, L. Design and Preparation of MoO₂/MoS₂ as Negative Electrode Materials for Supercapacitors. *Mater. Des.* 2016, 112, 88–96. [CrossRef]
- Zhang, X.; Hou, Z.; Li, X.; Liang, J.; Zhu, Y.; Qian, Y. MoO₂ Nanoparticles as High Capacity Intercalation Anode Material for Long Cycle Lithium Ion Battery. *Electrochim. Acta* 2016, 213, 416–422. [CrossRef]
- Zhang, C.; Zhang, P.; Dai, J.; Zhang, H.; Xie, A.; Shen, Y. Facile Synthesis and Electrochemical Properties of MoO₂/Reduced Grapheme Oxide Hybrid for Efficient Anode of Lithium Ion Battery. *Ceram. Int.* 2016, 42, 3618–3624. [CrossRef]
- Wang, G.X.; Gou, X.L.; Horvat, J.; Park, J. Facile Synthesis and Characterization of Iron Oxide Semiconductor Nanowires for Gas Sensing Application. J. Phys. Chem. C 2008, 112, 15220–15225. [CrossRef]
- Raffaella, B.; Etienne, S.; Cinzia, G.; Fabia, G.; Mar, G.H.; Miguel, A.G.; Roberto, C.; Pantaleo, D.C. Colloidal Semiconductor/Magnetic Heterostructures Based on Iron-Oxide-Functionalized Brookite TiO₂ Nanorods. *Phys. Chem. Chem. Phys.* 2009, 11, 3680–3691. [CrossRef]
- Krishnamoorthy, S.; Rivas, J.A.; Amiridis, M.D. Catalytic Oxidation of 1,2-Dichlorobenzene over Supported Transition Metal Oxides. J. Catal. 2000, 193, 264–272. [CrossRef]

- Sorescu, M.; Diamandescu, L.; Tomescu, A.; Tarabasanu-Mihaila, D.; Teodorescu, V. Structure and Sensing Properties of 0.1SnO₂-0.9Fe₂O₃ System. *Mater. Chem. Phys.* 2008, 107, 127–131. [CrossRef]
- Kuncser, V.; Schinteie, G.; Palade, P.; Mustata, I.; Lungu, C.P.; Stefan, N.; Chiriac, H.; Vladoiu, R.; Filoti, G. Spin Configurations and Interfacial Diffusion in Exchange Bias and Spin Valve Systems with Ir–Mn Antiferromagnetic Pinning Layers. *Hyp. Int.* 2009, 191, 135–141. [CrossRef]
- 11. Meiklejohn, W.H.; Bean, C.P. New Magnetic Anisotropy. Phys. Rev. 1956, 102, 1413. [CrossRef]
- Radu, F.; Zabel, H. Exchange Bias Effect of Ferro-Antiferromagnetic Heterostructures. Magnetic Heterostructures, Chapter Springer Tracts. In *Modern Physics Springer*; Bader, S., Zabel, H., Eds.; Springer: Berlin/Heidelberg, Germany, 2008; Volume 227, pp. 97–184.
- 13. Nogues, J.; Schuller, I.K. Exchange Bias. J. Magn. Magn. Mater. 1992, 192, 203–232. [CrossRef]
- Kuncser, V.; Schinteie, G.A.; Kuncser, A.C.; Leca, A.; Scarisoreanu, M.; Morjan, I.; Filoti, G. Physical Mechanisms of Exchange Coupling Effects in Nanoparticulate Diluted Magnetic Oxides Obtained by Laser Pyrolysis. J. Phys. Chem. C 2017, 121, 9063–9069. [CrossRef]
- 15. Lin, S.; Wang, Z.W.; Zhang, Q.H.; Chen, S.R.; Jin, Q.; Yao, H.B.; Xu, S.; Meng, F.Q.; Yin, X.M.; Wang, C.; et al. Exchange Coupling in Synthetic Anion-Engineered Chromia Heterostructures. *Adv. Funct. Mater.* **2021**, *32*, 2109828. [CrossRef]
- Sharma, S.; Kumar, M.; Srinet, G.; Siqueiros, J.M.; Herrera, O.R. Structural, Raman analysis and exchange bias effects in Mn doped multiferroic Bi_{0.80}La_{0.10}Ca_{0.10}Fe_{1-x}Mn_xO₃ ceramics. *Ceram. Int.* 2021, 47, 6834–6841. [CrossRef]
- Wang, L.; Zhang, L.L.; Zhang, X.; Zhong, M.L.; Zhong, Z.C.; Rao, G.H. Tunable reversals of magnetization and exchange bias of perovskite YbCr_{1-x}Fe_xO₃ (x = 0–0.15). *Ceram. Int.* 2019, 45, 6143–6148. [CrossRef]
- 18. Dong, Y.N.; Zhao, X.N.; Han, X.; Fan, Y.B.; Xie, X.J.; Chen, Y.X.; Bai, L.H.; Dai, Y.Y.; Yan, S.S.; Tian, Y.F. Spin-orbit torque controllable complete spin logic in a single magnetic heterojunction. *Appl. Phys. Lett.* **2021**, *118*, 152403. [CrossRef]
- Guo, Y.; Ouyang, Y.; Sato, N.; Ooi, C.C.; Wang, S.X. Exchange-Biased Anisotropic Magnetoresistive Field Sensor. *IEEE Sens. J.* 2017, 17, 3309–3315. [CrossRef]
- Klug, M.J.; Thormahlen, L.; Robisch, V.; Toxvaerd, S.D.; Hoft, M.; Knochel, R.; Quandt, E.; Meyner, D.; McCord, J. Antiparallel exchange biased multilayers for low magnetic noise magnetic field sensors. *Appl. Phys. Lett.* 2019, 114, 192410. [CrossRef]
- 21. Kazantseva, N.E.; Smolkova, I.S.; Babayan, V.; Vilcakova, J.; Smolka, P.; Saha, P. Magnetic Nanomaterials for Arterial Embolization and Hyperthermia of Parenchymal Organs Tumors: A Review. *Nanomaterials* **2021**, *11*, 3402. [CrossRef]
- Graca, M.P.; Soreto, S.; Gavinho, S.; Valente, M.; Salgueiro, C.; Nunes, J.; Soares, P.; Lanca, M.; Vieira, T.; Silva, J. Nanomaterials for magnetic hyperthermia. *Eur. J. Public Health* 2021, 31 (Suppl. 2), ckab120-066. [CrossRef]
- 23. Trotta, R.; Tolea, F.; Valeanu, M.; Diamandescu, L.; Grabias, A.; Sorescu, M. Magnetic and Hyperfine Properties of Molibdenum Dioxide-Hematite Mixed Oxide Nanostructures. *MRS Adv.* **2018**, *3*, 2887–2892. [CrossRef]
- Knauss, M.; Tolea, F.; Valeanu, M.; Diamandescu, L.; Trotta, R.; Wood, K.; Grabias, A.; Sorescu, M.J. Mechanochemical Synthesis and Characterization of Molibdenum Dioxide-Hematite Nanostructures with Different Molarities. *Min. Mat. Charact. Eng.* 2018, 6, 587–600.
- 25. Tolea, F.; Grecu, M.N.; Kuncser, V.; Constantinescu, S.G.; Ghica, D. On the role of Fe ions on magnetic properties of doped TiO₂ nanoparticles. *Appl. Phys. Lett.* **2015**, *106*, 142404. [CrossRef]
- Nistor, S.V.; Stefan, M.; Nistor, L.C.; Kuncser, V.; Ghica, D.; Vlaicu, I.D. Aggregates of Mn²⁺ Ions in Mesoporous Self-Assembled Cubic ZnS:Mn Quantum Dots: Composition, Localization, Structure, and Magnetic Properties. *J. Phys. Chem. C* 2016, 120, 14454–14466. [CrossRef]
- 27. Kuncser, V.E.; Stromberg, F.; Acet, M.; Keune, W. Mössbauer Effect Study of Correlation Between Structure and Exchange-Bias Effect In Ferromagnetic Fe/Antiferromagnetic FeSn₂FeSn₂ Bilayers. *J. Appl. Phys.* **2005**, *97*, 063513. [CrossRef]
- Gupta, R.K.; Ghosh, K.; Dong, L.; Kahol, P.K. Structural and magnetic properties of nanostructured iron oxid. *Phys. e-Low-Dimens.* Syst. Nanostruct. 2011, 43, 1095–1098. [CrossRef]
- Kubaniova, D.; Kubickova, L.; Kmjec, T.; Zaveta, K.; Niznansky, D.; Brazda, P.; Klementova, M.; Kohout, J. Hematite: Morin temperature of nanoparticles with different size. *J. Magn. Magn. Mater.* 2019, 475, 611–619. [CrossRef]
- 30. Nogués, J.; Schuller, I.K. Exchange bias. JMMM 1999, 192, 203–232. [CrossRef]
- Stromberg, F.; Keune, W.; Kuncser, V.; Westerholt, K. Fe Coverage Induced Out-of-plane Spin Component of the Antiferromagnetic Spin Structure in Exchange Biased Fe/FeSn₂ Bilayers. *Phys. Rev. B* 2005, 72, 064440. [CrossRef]