

# Evaluation of Different Bottom-up Routes for the Fabrication of Carbon Dots

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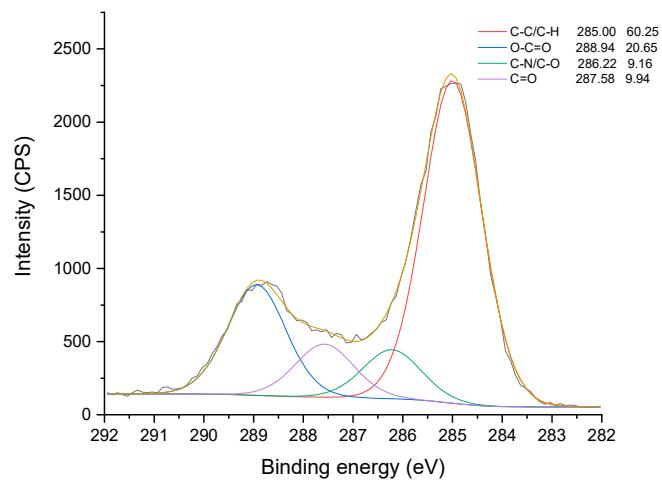
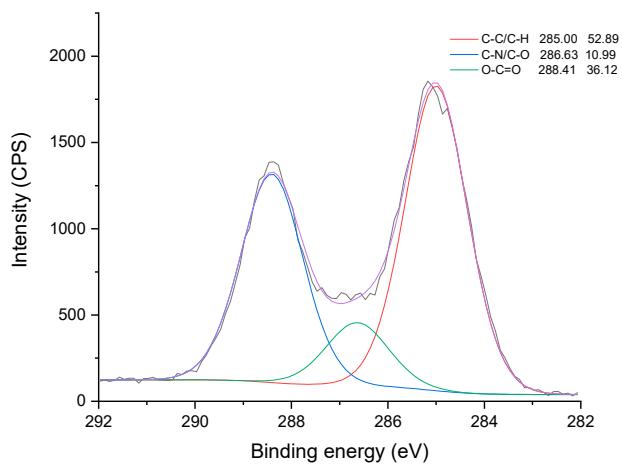
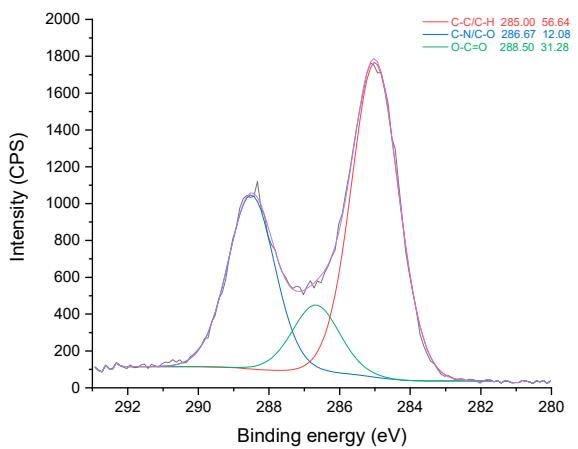
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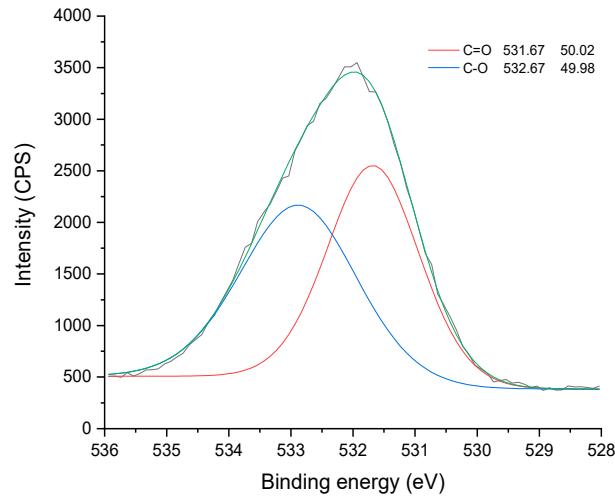
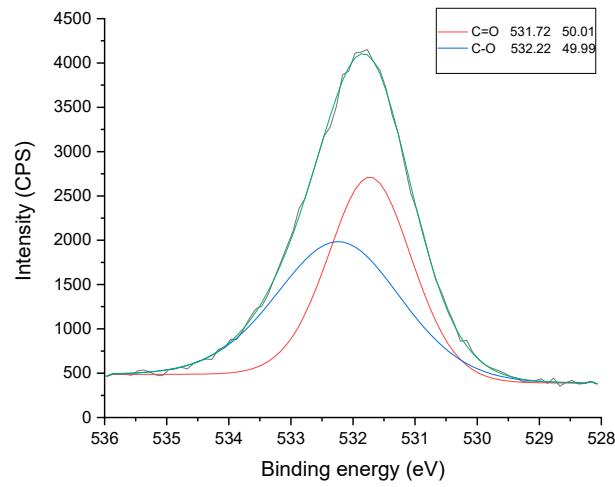
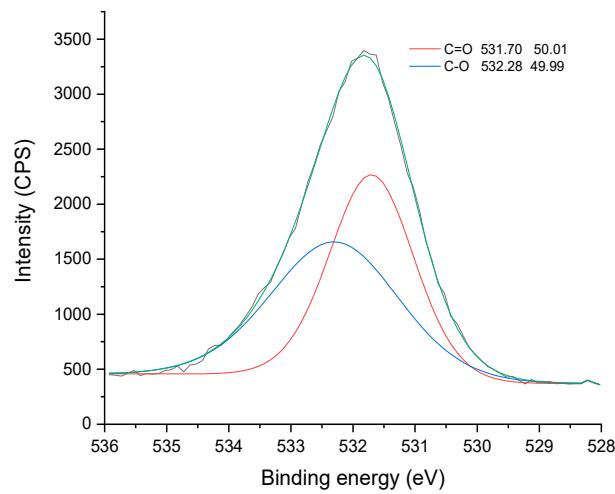
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**Table S1.** Inputs required for the production of 1 Kg of CDs.

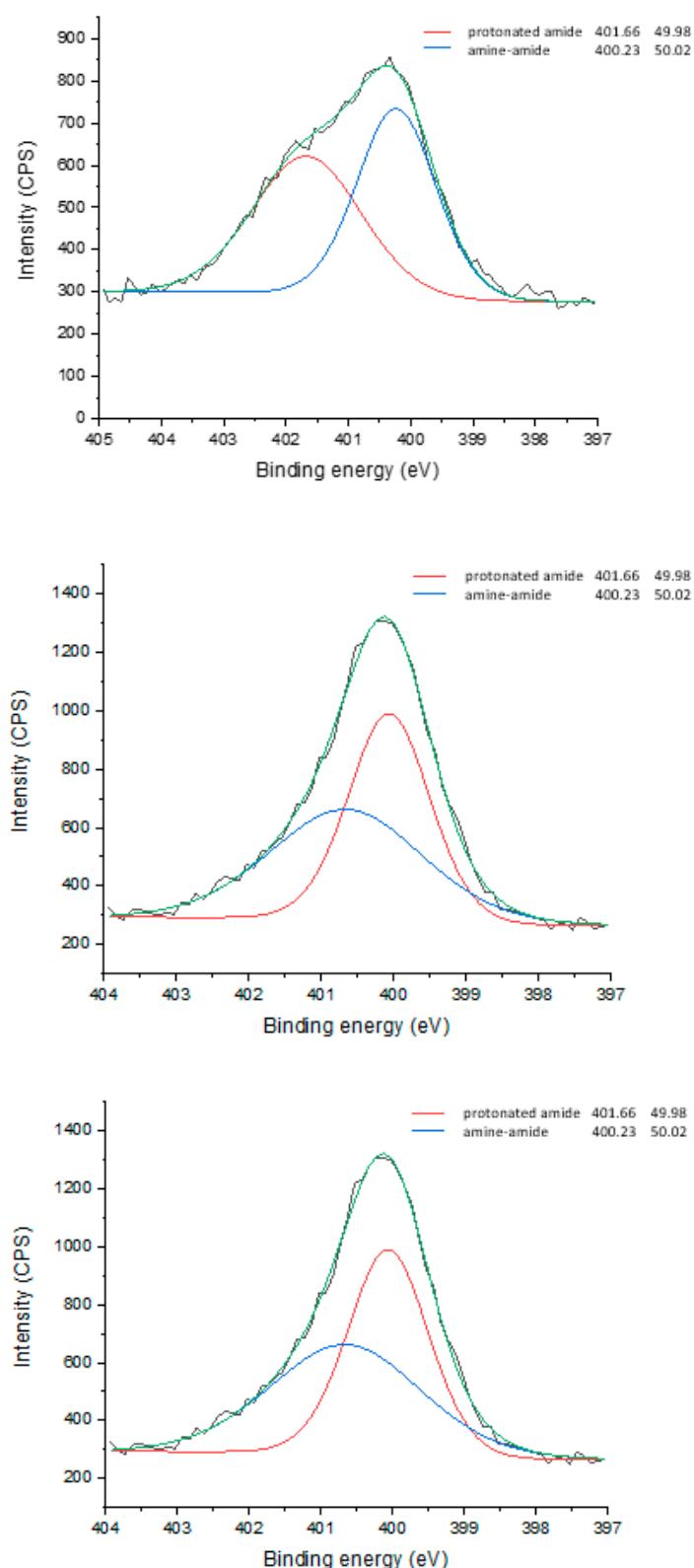
Carbon dots	Carbon source (Kg)	Nitrogen source (Kg)	Deionized Water (Kg)	Electricity (KWh)
Hydrothermal	50	16	330	17
Microwave	2.4	0.8	20	12
Calcination	3	1	-	17



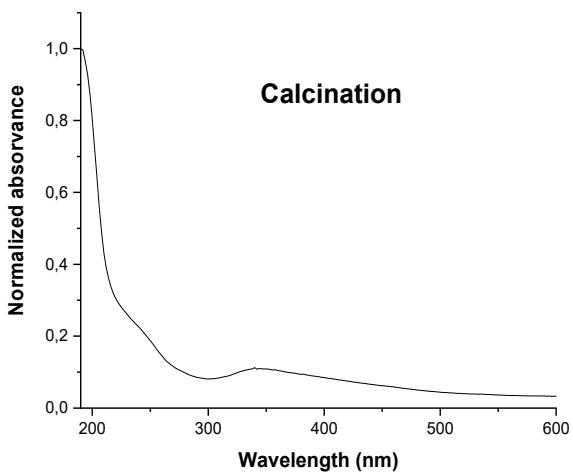
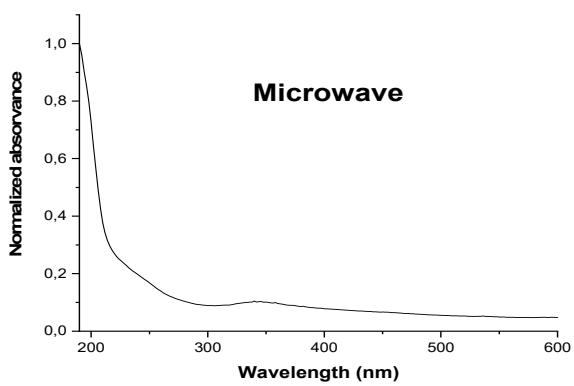
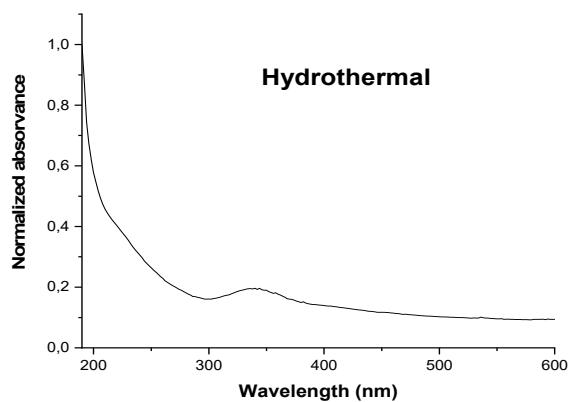
**Figure S1.** XPS C 1s spectra for calcined- (top), microwave- (middle) and hydrothermal-based (bottom) CDs.



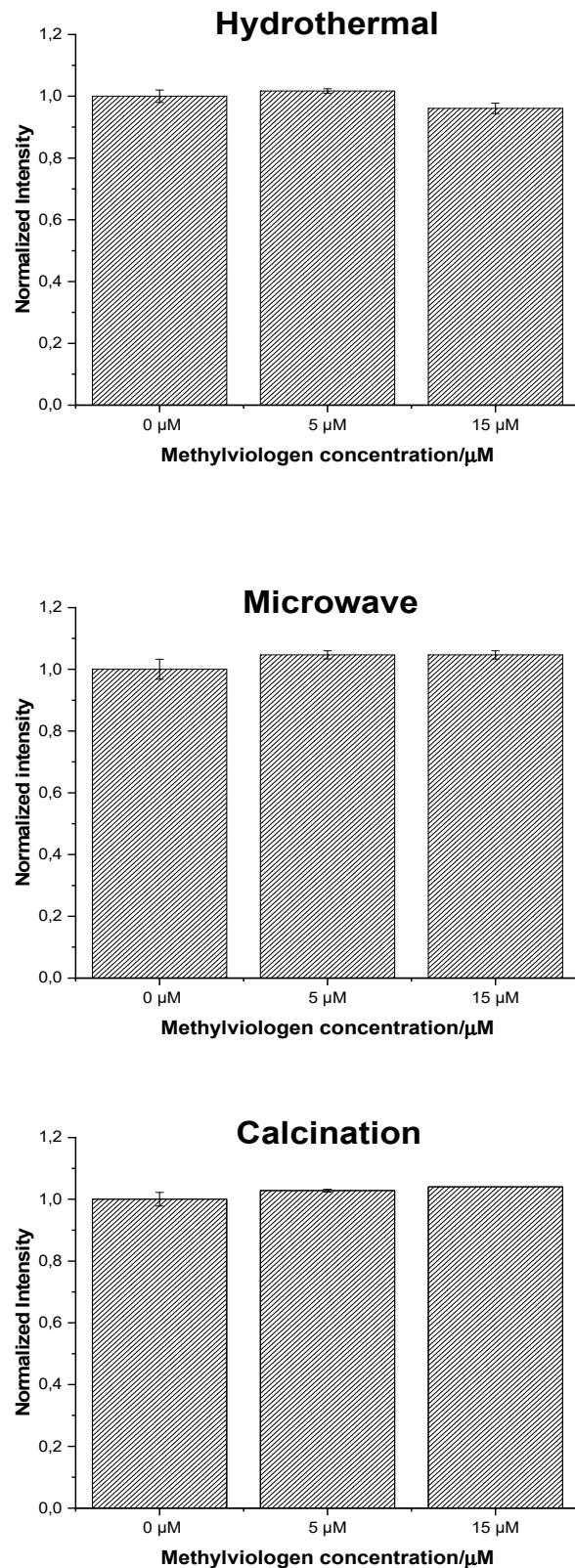
**Figure S2.** XPS O 1s spectra for calcinated- (top), microwave- (middle) and hydrothermal-based (bottom) CDs.



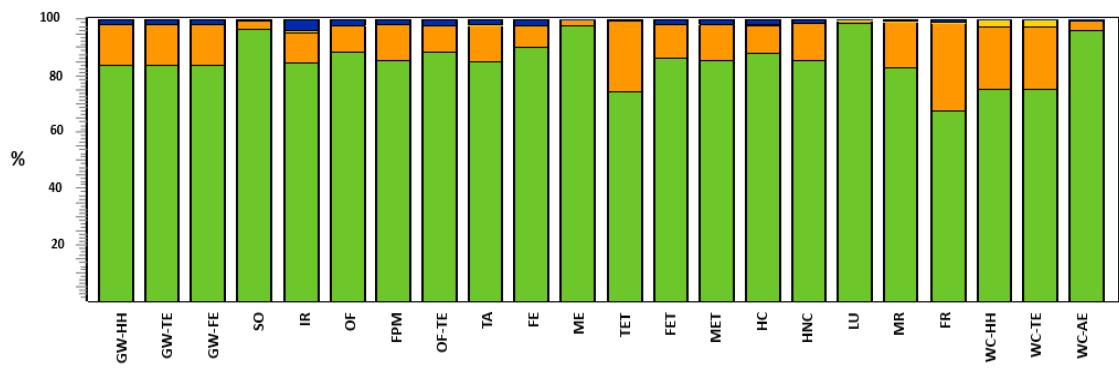
**Figure S3.** XPS N 1s spectra for calcined- (top), microwave- (middle) and hydrothermal-based (bottom) CDs.



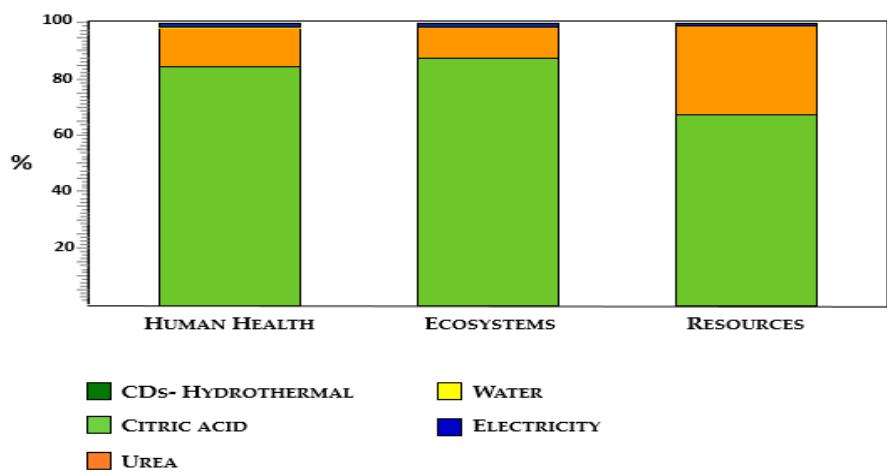
**Figure S4.** UV-Vis spectra of the three synthesized CDs.



**Figure S5.** Normalized intensity of different CDs in the present of different concentrations of methyl viologen.

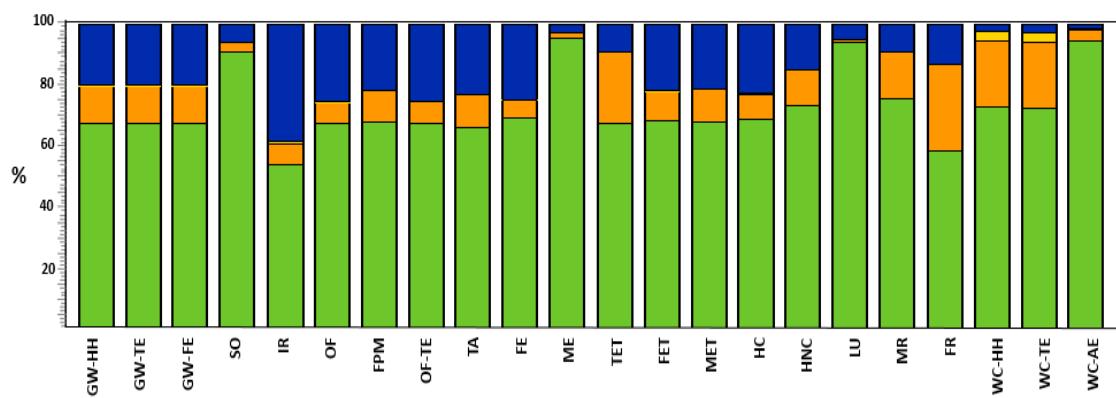


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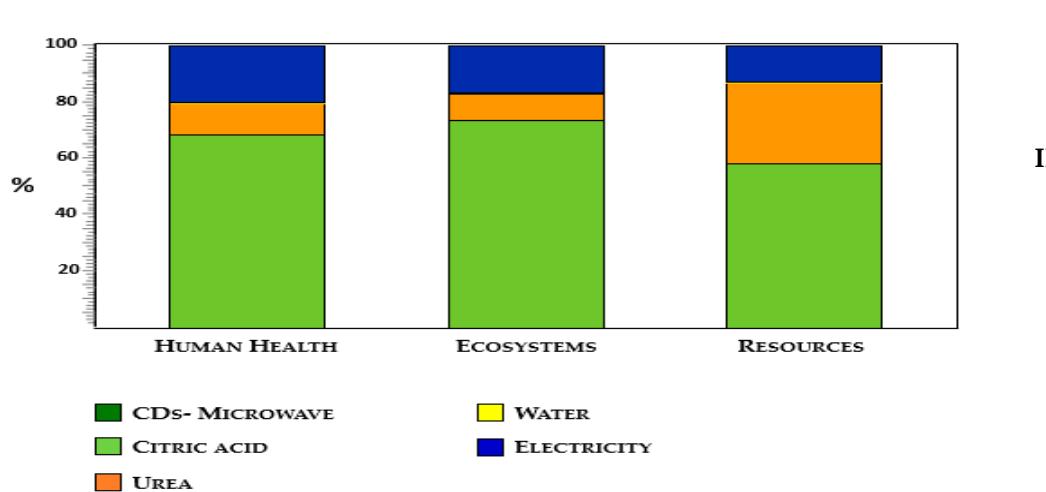


II

**Figure S6. (I)** Relative environmental impacts and **(II)** comparative damage assessment for hydrothermal synthesis.

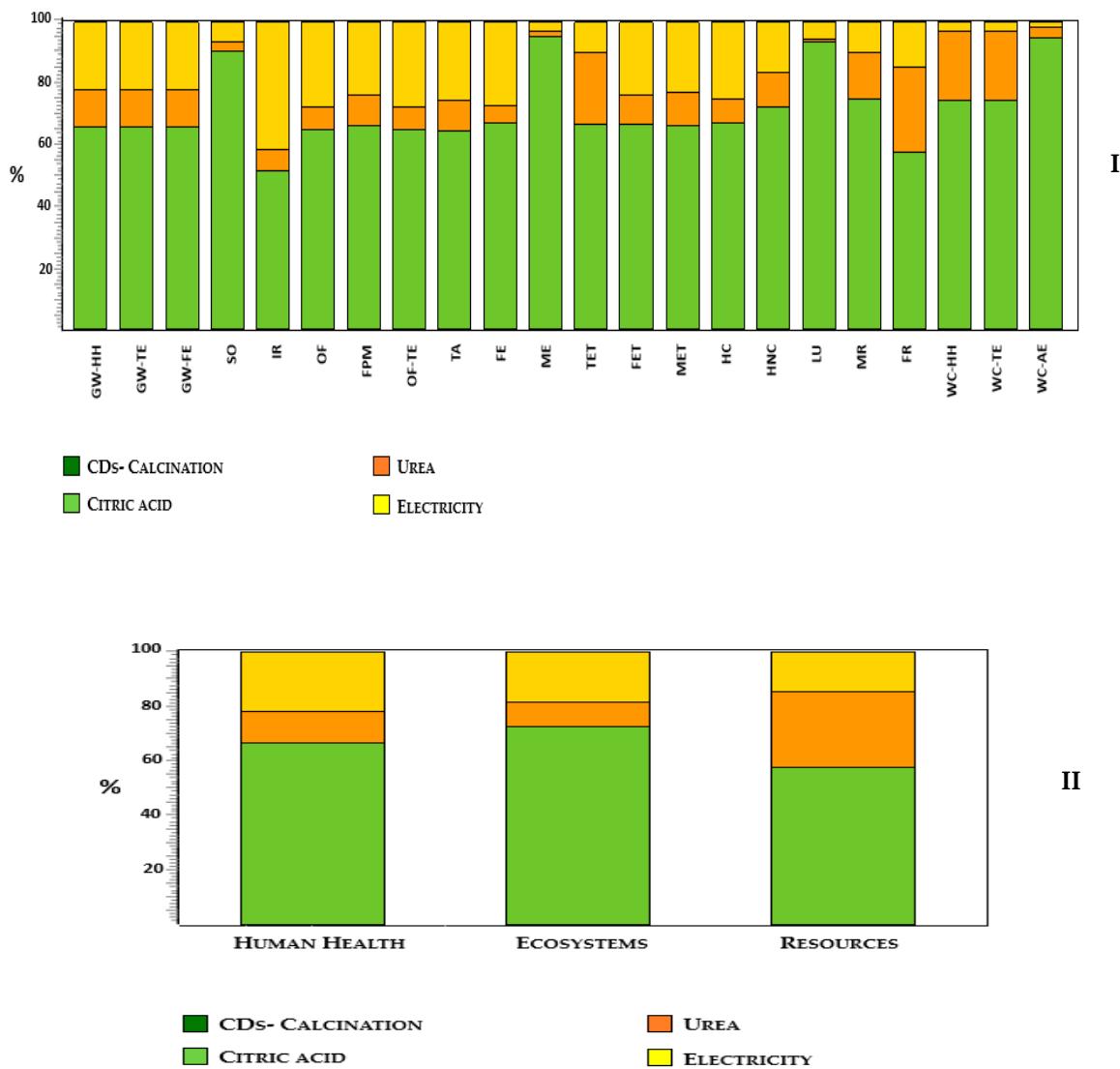


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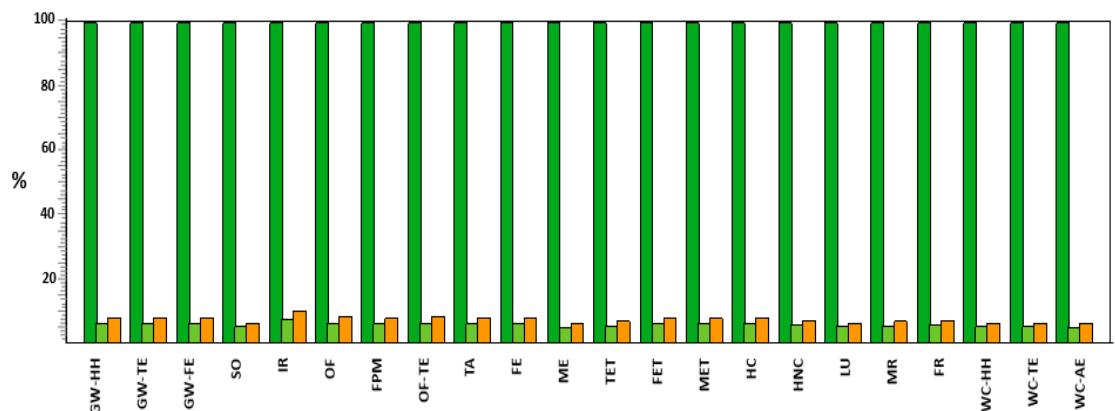


II

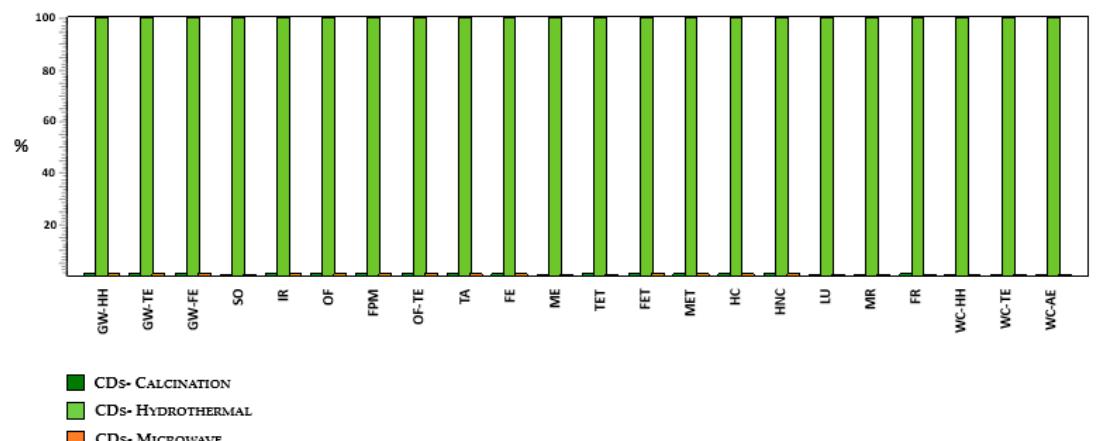
**Figure S7.** (I) Relative environmental impacts and (II) comparative damage assessment for microwave synthesis.



**Figure S8.** (I) Relative environmental impacts and (II) comparative damage assessment for calcination synthesis.

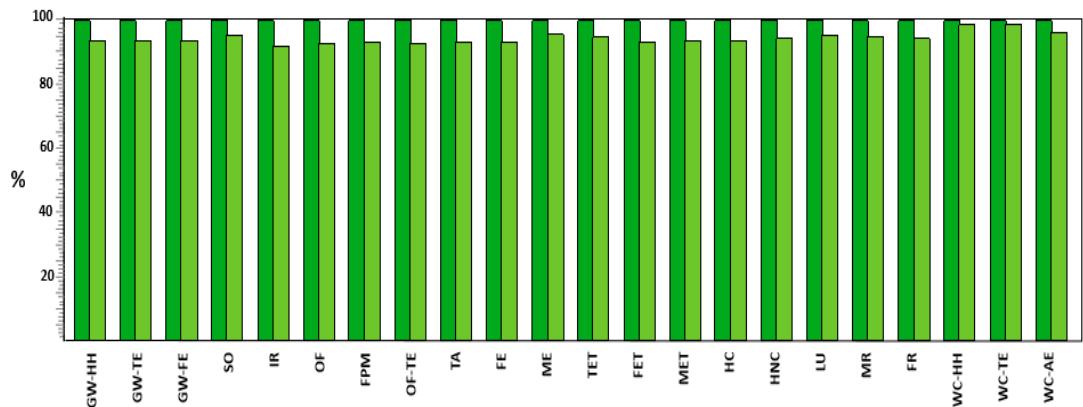


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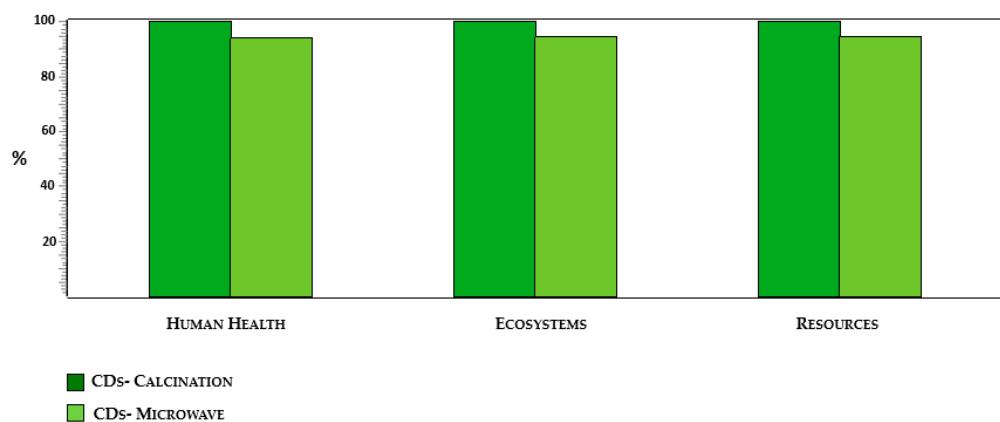


II

**Figura S9.** Relative environmental impacts for all synthesis using (I) weight unit and (II) QY unit.



I



II

**Figure S10. (I)** Relative environmental impacts and **(II)** comparative damage assessment for Microwave- and Calcination synthesis using QY unit.