



Supplementary Material Effects of Crystallite Sizes of Pt/HZSM-5 Zeolite Catalysts on the Hydrodeoxygenation of Guaiacol

Haonan Duan ¹, Yajie Tian ^{1,*}, Siyuan Gong ², Bofeng Zhang ², Zongjing Lu ²,

Yinqiang Xia ^{3,*}, Yawei Shi⁴ and Congzhen Qiao ^{1,*}

- ¹ Henan Province Engineering Research Center of Catalytic Reaction, College of Chemistry and Chemical Engineering, Henan University, Kaifeng 474004, China; dhn377143955@163.com (H.D)
- ² Key Laboratory for Green Chemical Technology of Ministry of Education, School of Chemical Engineering and Technology, Tianjin University, Tianjin 300072, China; gsygsy@tju.edu.cn (S.G.); zhangbofeng@tju.edu.cn (B.Z.); zongjinglu@tju.edu.cn (Z.L.)
- ³ College of Food Science and Engineering, Northwest A&F University, Yangling 712100, China
- ⁴ College of Environmental Science and Engineering, Dalian Maritime University, Dalian 116026, China; shiyawei@tju.edu.cn
- * Correspondence: yjtian@henu.edu.cn (Y.T.); xiatengyu@163.com (Y.X.); qiaocongzhen@henu.edu.cn (C.Q.); Tel.: +86-371-2388-1589 (Y.T.)

1.1. Materials

Aluminum sulfate hydrate (Al₂(SO₄)₃·18H₂O, \geq 98.0), tetraethyl orthosilicate (TEOS, \geq 98%), ammonium nitrate (NH₄NO₃, \geq 99.0%), sodium hydroxide (NaOH, \geq 99.0%), sulfuric acid (H₂SO₄, 95.0–98.0%) were supplied by Guangfu Chemical Reagent Company (Tianjin, China). 1-Bromodocosane (\geq 98.0%), diethyl ether (DEE, \geq 99.0) and 1-bromohexane (\geq 98%) were supplied by Sigma-Aldrich. N, N, N', N'-tetramethyl-1,6-diaminohexane (\geq 98%), tetrapropylammonium hydroxide (TPAOH, 25% in H₂O), acetonitrile (HPLC grade) and toluene (\geq 99.0%) were purchased from *J&K*.

1.2. Synthesis of Nanosheets HZSM-5

The polyquaternary ammonium surfactant was synthesized following a reported procedure as follows: 18.5 g of 1-bromodocosane and 86g of N, N, N', N'-tetramethyl-1,6-diaminohexane were dissolved in 500 mL of acetonitrile/toluene mixture (1:1, v/v) in the glove box. The mixture was then transferred out of the glove box and reacted at 70 °C under magnetic stirring for 10 h. After cooling to ambient temperature, the precipitated product was filtered, washed with DEE, and dried in a vacuum oven at 70 °C overnight. 28 g of the resultant product and 12.5 g of 1-bromohexane were dissolved in 150 mL of acetonitrile in the glove box and then refluxed at 85 °C under magnetic stirring (500 rpm) for 10 h in a fume hood. The obtained product was the surfactant [C22H45N+(CH3)2C6H12](Br-1)2, designated as C22-6-6.

The recipe used for synthesis of nanosheet HZSM-5 zeolites was as follows: 30Na₂O/Al₂O₃/100SiO₂/10C₂₂₋₆₋₆/4000H₂O/18H₂SO₄. Typically, the hydrothermal synthesis was performed by dissolving 0.7g NaOH in 3.0682 g DI water, dissolving 0.4235 g H₂SO₄ in 4.4471 g DI water, and subsequently adding the basic solution dropwise to the acidic solution under vigorous stirring. After cooling to ambient temperature, a desired amount of Al₂(SO)₄·18H₂O was dissolved in the mixture. TEOS was then added to the mixture and the mixture was stirred vigorously at room temperature for 20 h using a magnetic stirrer. Finally, the mixture was mixed with a C₂₂₋₆₋₆ solution which was prepared by dissolving 2.1163 g C₂₂₋₆₋₆ in 13.476 g DI water at 60 °C. After continuously stirring for 4 h at room temperature, the resultant gel was transferred into a Teflon-lined stainless-steel autoclave, followed by crystallization for 5 days in rotating at 150 °C. After crystallization, the zeolite product was filtered, washed with DI water, and dried at 120 °C overnight. All samples were calcined in dry air at 550 °C (increasing at 1 °C/min) for 6 h.

1.3. Synthesis of Bulky HZSM-5

The starting mixture had a molar composition of 1Al₂O₃: 100SiO₂: 40TPAOH: 3000H₂O. Tetraethylorthosilicate (TEOS, 98%) was used as the silica source, and aluminum sulfate (Al2(SO4)3·18H2O, 98%) was used as the alumina source. The crystallization was conducted at 170 °C for 48 h in a teflon-lined stainless steel autoclave under rotation (120 r/min). The solid product was recovered by centrifugation and washed with deionized water, until the mother liquid showed a pH value of 7–8, followed by drying at 110 °C overnight and calcination at 550 °C for 8 h in air.

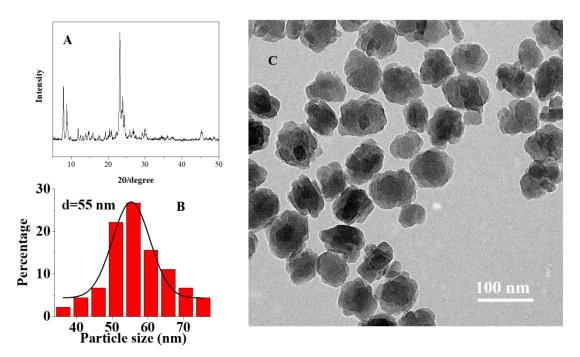


Figure S1. XRD patterns (A), size distributions (B) and TEM images (C) of silicalite-1 nanocrystal seeds.

2.1. Calculation of Pt Dispersion

The dispersion of Pt nanoparticles (D%) was calculated as:

$$D(\%) = \frac{n \times M_{Pt}}{X \times Y}$$

where *n* is the adsorbed amount of CO per gram of catalyst. M_{Pt} is the molar mass of Pt. *X* is the Pt loading and *Y* is deemed as 1, assuming an adsorption of one CO molecule per Pt atom. The average Pt particle size (P) was estimated as:

$$P = \frac{1}{\rho \times S \times D}$$

where ρ is the density of Pt nanoparticles. *S* represents the maximum surface area of Pt nanoparticles and *D* stands for the metal dispersion. All these results were calculated by the AMI-300 Catalyst Characterization System (Altamira Instruments).

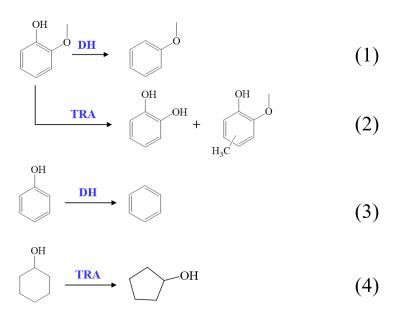


Figure S2. Reaction pathway of guaiacol and its-intermediates.

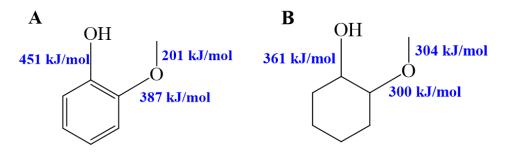


Figure S3. The molecular schematic diagram of (**A**) guaiacol and (**B**) 2-Methoxycyclohexanol. Bond dissociation energies (BDEs, KJ/mol) of C-O bands ca;cu;ated at B3LYP/6-311G (d, p) level.



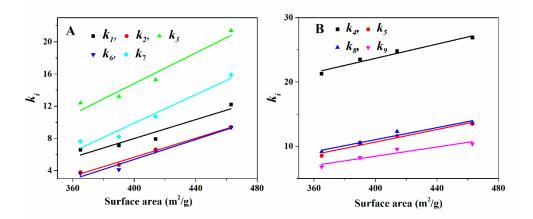


Figure S4. The increasing rate of k_i under different prepared Pt loaded HZSM-5 zeolite catalysts: (**A**) k_1 , k_2 , k_3 , k_6 , k_7 ; (**B**) k_4 , k_5 , k_8 , k_9 .

Table S1. The increasing rate of ki under different prepared Pt loaded HZSM-5 zeolite catalysts.

ki	k_1	k_2	k3	k_4	k_{5}	k_6	k 7	ks	k 9
ki'	0.058	0.059	0.095	0.054	0.048	0.062	0.088	0.046	0.036