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Modelling of Chloride Concentration Profiles in Concrete by the Consideration of Concrete Material Factors under Marine Tidal Environment

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Abstract: The corrosion of reinforcement induced by chloride ions is one of the most significant causes of durability deterioration for reinforced concrete (RC) buildings. The concrete material factors, including the water-to-cement ratio (w/c) of concrete, as well as the content, shape, particle grading, and random distribution of coarse aggregate embedded in mortar, have a marked effect on chloride transport performance within concrete. However, comprehensive consideration for the effects of both w/c and coarse aggregate performances on chloride diffusion characteristics in concrete is scarce, especially regarding the chloride diffusion model of concrete. In this paper, an indoor exposure experiment exploring chloride ions intruding into mortar and concrete specimens with $w/c = 0.4$, 0.5 and 0.6 was carried out, in order to acquire the chloride diffusion parameters for concrete three-phases composites. Based on the numerical algorithm of random generation and placement of two-dimensional random convex polygon coarse aggregate, mesoscopic numerical models for concrete, considering various coarse aggregate contents as well as grading, were established. Using the numerical simulation method of finite element analysis for chloride transport in cement-based materials, which can replace some of the exposure tests, the influences of w/c , coarse aggregate content and grading on chloride diffusion performance in concrete mesoscopic models were systematically probed. According to the Fick's second law, a chloride diffusion model by the consideration of w/c , volume fraction of coarse aggregate (VFCA), and maximum size of coarse aggregate (MSCA) was developed to assess the chloride concentration profiles in concrete under arbitrary w/c , coarse aggregate content, and coarse aggregate grading conditions. Certainly, the precision accuracy for this proposed chloride diffusion model was validated. The research results can provide theoretical support for chloride erosion behavior and structural durability assessment of concrete with different mix proportions.

Keywords: concrete composites; impact factors of concrete material; chloride diffusion characteristics; prediction model



Citation: Ju, X.; Wu, L.; Liu, M.; Jiang, H.; Zhang, W. Modelling of Chloride Concentration Profiles in Concrete by the Consideration of Concrete Material Factors under Marine Tidal Environment. *J. Mar. Sci. Eng.* **2022**, *10*, 917. <https://doi.org/10.3390/jmse10070917>

Academic Editors: M. Dolores Esteban, José-Santos López-Gutiérrez, Vicente Negro and M. Graça Neves

Received: 30 May 2022

Accepted: 30 June 2022

Published: 2 July 2022

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1. Introduction

Reinforced concrete is extensively applied in water conservancy infrastructure buildings because of its low cost and excellent mechanical properties [1–3]. The durability of RC is closely related to various impact factors, such as chloride-induced steel corrosion, sulfate corrosion, carbonation, freezing-thawing cycles for concrete deterioration, and the influences of damage cracks, cover thickness, mix proportion, environmental temperature, and humidity [4–8]. In particular, chloride intruding into concrete, which induces steel corrosion, is considered to be an important factor to the declining durability of marine RC buildings [8–12]. At the mesoscopic level, concrete is a three-phase composite composed of mortar, coarse aggregate, and an interfacial transition zone (ITZ) [13,14]. In particular, the material properties of each phase in concrete include hardness, compactness, porosity,

permeability, etc. [2,15]. The mortar and ITZ phases can be regarded as diffusion media for chloride ion transport, while the coarse aggregate phase can be regarded as a non-diffusion medium for chloride ion transport [16,17]. For concrete composites, the concrete penetrability principally relies on its composition materials and corresponding geometric arrangement, which include the water-to-cement ratio (w/c), coarse aggregate content (named VFCA, V_{ca}), shape, grading (characterized by MSCA, S_{max}), and random distributions of aggregates in mortar [18]. These typical material factors will change the meso- and microstructure of concrete to varying degrees and affect the resistance of concrete to chloride ion erosion. The water-to-cement ratio w/c is a crucial parameter in concrete structure service life. A larger w/c leads to more capillary pores and microcrack channels in mortar [19], which is more conducive to chloride transport in concrete. As the representative medium for chloride transport in concrete, the coarse aggregate content, particle grading, shape and random distribution in mortar will change the microstructures and capillary porosity of concrete to varying degrees and exert an impact on chloride transport behavior in heterogeneous materials [20]. In summary, the contents and proportions of water and cement in mortar and the characteristics of aggregate embedded in cement paste will influence the transport behaviors of chloride ions in concrete. Consequently, the characteristics of the w/c as well as the coarse aggregate are regarded as vital material factors affecting chloride transport behaviors in concrete. Previous studies lack relevant results that comprehensively consider the influences of the above material factors on chloride transport behavior; therefore, further investigation needs to be conducted.

There have been some attempts to study the transport behaviors of chloride ions by considering various concrete material factors. Golewski and Szostak [21–23] indicated that the nano-admixtures in the form of the active C-S-H seeds is an innovative form for accelerating the curing of concrete with fly ash (FA) at a very early stage, which can lead to the formation of a more homogeneous and compact cement matrix structure. By this token, the chloride penetration resistance for the aforementioned concrete materials can be greatly increased. Considering the effect of w/c on chloride transport behaviors within concrete materials, the physical experiments carried out by Mangat et al. [24] and Costa et al. [25] showed that the smaller the water-binder ratio (w/b) of ordinary Portland cement concrete is, the smaller the apparent chloride diffusion coefficient obtained by regression. Chen et al. [26] measured the resistivity of cement-based materials through the slice-resistivity method and evaluated the chloride permeation of concrete with diverse w/c at exposure times without regard to polarization. The results indicated that the chloride diffusivity decreased as the w/c decreased. Chen et al. [27] conducted a rapid chloride migration (RCM) test to measure the chloride diffusivity of cement materials. Moreover, a chloride diffusion coefficient model accounting for the effects of w/c and curing age was proposed. Gao et al. [28] employed an indoor exposure experiment to reveal that a lower w/c can observably decrease the chloride concentration peak value of concrete and its chloride diffusion coefficient. Khanzadeh et al. [29] conducted a field exposure experiment under the marine tidal zone to explore the influence of the w/b on the maximum phenomenon of chloride concentrations in concrete. The results showed that the maximum depth of chloride diffusion increased as the w/c increased. Higashiyama et al. [30] reported that a lower w/c is more effective in resisting chloride ingress (having a lower chloride diffusion coefficient). Similarly, Ribeiro et al. [31] described that a low w/b can effectively decrease the porosity and chloride diffusion coefficient in cement-based composites. In addition, to reach an extremely high resistance to chloride penetration, the w/b must be less than 0.40. Du et al. [32] demonstrated that the w/c can be considered a microscale calculating parameter because it determines the pore structure and porosity of mortar at the microscale. Furthermore, increasing the w/c can cause the chloride diffusivity of concrete to increase sharply; thus, reducing the w/c is the most effective way to decrease chloride ion intrusion into concrete.

In most actual engineering projects, the properties of concrete materials are subject to deterioration and variation, particularly in marine environments. To satisfy economic,

mechanical, and reliability requirements, VFCA is usually approximately 40% within concrete composites [33]. The properties of aggregates are considered an important factor that affects the corrosion resistance and durability of concrete structures. Wang et al. [33] probed the influence of VFCA on chloride ion distribution and diffusion behavior in concrete by means of an indoor drying-wetting cycle experiment. The chloride concentration and chloride diffusivity decreased with increasing VFCA, while the surface chloride concentration was not disturbed by the coarse aggregate. Yang et al. [34] used the accelerated chloride migration test (ACMT) to reveal that the chloride diffusivity of cement-based materials decreased with increasing aggregate content. Li et al. [35] explored the influence of aggregate content on chloride diffusion in concrete by simulating concrete with different VFCA. The results showed that the larger the VFCA was, the smaller the chloride diffusivity was in concrete. Wu et al. [37] carried out an indoor real-time tidal cycle experiment, quantified the effect of VFCA on chloride diffusion parameters, and established a two-dimensional chloride diffusion model taking into account the effect of VFCA. Wu et al. [38] obtained the chloride diffusivity in concrete with different VFCA by RCM and further revealed that the chloride diffusivity for concrete decreases with increasing coarse aggregate volume fraction. Du et al. [32] employed the finite element method to quantify the influence of VFCA on chloride diffusivity for concrete models, and the results indicated that an increasing VFCA can cause an obvious decrease in the chloride diffusivity of concrete. Comprehensively, the chloride diffusivity of concrete determined by the experimental and numerical methods declined with increasing VFCA.

The sizes of concrete aggregates also affect concrete properties [39,40]. Previous studies have also considered the effects of aggregate particle size or grading on chloride diffusion characteristics in concrete. Basheer et al. [41] conducted air penetrability experiments, accelerated carbonation tests, and freeze-thaw/salt scaling resistance experiments to explore the effects of aggregate size and gradation on the microstructural characteristics and durability of concrete. The results demonstrated that as the proportion of larger aggregates increased in the mixture, the local porosity at the ITZ increased, and the overall durability of concrete decreased. Wang et al. [33] elaborated the influence of the MSCA on the chloride diffusion behavior of concrete via an indoor drying-wetting cycle experiment. It was concluded that the chloride diffusion concentration increased with decreasing MSCA, and the surface chloride concentration had nothing to do with the coarse aggregate factor. Wu et al. [38] indicated that a larger MSCA led to a larger chloride diffusion coefficient in the interface transition zone (ITZ), which represents the chloride diffusion capacity of the ITZ. In addition, an empirical model of the ITZ chloride diffusion coefficient accounting for the MSCA was proposed. Altogether, the coarse aggregate size/grading can be regarded as one of the vital impact factors on chloride transport performance for concrete composites.

In summary, previous studies determined that the w/c , VFCA, and MSCA significantly affect the chloride diffusion behavior in cement matrix composites by changing the microstructure and capillary porosity of concrete [42]. However, most of the previous achievements have used a single concrete material factor alone in considering the effects of the w/c or VFCA and MSCA on chloride diffusion characteristics. Few studies have considered the influences of two or more of the above factors on chloride diffusion behavior and concrete structure durability. Moreover, the chloride concentration distribution, diffusion characteristics and corresponding prediction models in concrete have not been reported when comprehensively considering the combined effects of the w/c and coarse aggregate characteristics (content, shape, particle grading, and random distribution).

Therefore, the research significance of this paper is to further investigate and quantify the influence of comprehensive concrete material factors on chloride transport characteristics. Specifically, an exposure experiment for chloride intruding into mortar and concrete materials with various w/c is carried out to determine the important diffusion parameters of chloride ions for the mortar, coarse aggregate, and ITZ phases in concrete composites. The chloride diffusion characteristics are deeply investigated by the numerical simulation method for chloride ion diffusion in mesoscopic models of concrete, including the w/c ,

coarse aggregate content and particle grading. Finally, the chloride diffusion prediction model for concrete considering the concrete material factors of the w/c , VFCA, and MSCA is established. The above research results can provide necessary theoretical support for the evaluation of chloride erosion behavior and structural durability assessment of concrete with different mix proportions.

2. Experimental Procedure

2.1. Materials and Mix Proportions

During the experimentation described in this paper, the ordinary Portland cement (OPC) (P.O. 42.5) with a density of 3100 kg/m^3 was used as the cementitious material. Crushed limestone (apparent density of 2690 kg/m^3) with continuous grading and a size range of 5–40 mm was considered as the coarse aggregate. River sand without chloride (fineness modulus of 2.4 and apparent density of 2610 kg/m^3) was adopted as the fine aggregate. To avert the influences of external chloride ions on measurements, distilled water was used for preparation and testing during this paper's whole experimental progress. In this paper, two types of mortar and concrete mixture proportions were prepared on the basis of $w/c = 0.4, 0.5$, and 0.6 ; and the mix proportion details are exhibited in Tables 1 and 2. For the concrete, the VFCA is approximately $0.4\text{--}0.45$.

Table 1. Mortar mixture details.

w/c	Water (kg/m^3)	Cement (kg/m^3)	Sand (kg/m^3)
0.4	325	813	1002
0.5	342	684	1114
0.6	354	590	1195

Table 2. Concrete mixture details.

w/c	Water (kg/m^3)	Cement (kg/m^3)	Sand (kg/m^3)	Coarse Aggregate (kg/m^3)	V_{ca}
0.4	195	488	601	1116	0.415
0.5	195	390	635	1180	0.439
0.6	195	325	658	1222	0.454

2.2. Specimen Preparation and Exposure Conditions

The specimen preparation of concrete was done according to SL/T352-2020 (Chinese standard). Cubic mortar and concrete specimens were cast in $100 \times 100 \times 100 \text{ mm}^3$ PVC molds and subsequently moved to a vibration table for compaction. After 24 h initial curing and 28 days final curing for all the specimens, the epoxy polyurethane coating was used to seal five surfaces of all the experimental specimens except for one side to ensure that the chloride ions can only intrude into the mortar and concrete materials via one-dimensional diffusion. For an arbitrary exposure time, three mortar and concrete specimens were prepared to acquire the tested results as accurately as possible by averaging the aforementioned three samples.

After the preparation, curing, covering and other steps for the experimental specimens, they were moved and exposed to a man-made 3.5% NaCl solution under the condition of a drying-wetting cycle. During the drying-wetting alternation of chlorine salt solutions, each drying-wetting period and its corresponding dry-wet ratio were set as 24 h and 1:1, i.e., the experimental specimens were exposed in a drying environment along sustaining 12 h, in which the environmental temperature and relative humidity are 25°C and 70%, respectively; and during the rest of 12 h, the specimens were immersed in 3.5% NaCl solution. The 3.5% NaCl solution in this simulated marine tidal environment was replaced once every 10 drying-wetting cycles, and the exposure times during this experiment were 60, 120, 240, 360, 480, and 600 consecutive days.

2.3. Powder Sampling and Chloride Ion Testing

Sampling was conducted at different exposure periods. For each exposure time, six types of experimental specimens, including three mortars and three concrete specimens, were used to test the chloride concentrations. Many powders were acquired by grinding the experimental mortar and concrete specimens with a precision of 2 mm along the depth direction. Subsequently, the free chloride concentrations within the powder samples were tested by using the method of rapid chloride ion content determination based on the standard [43].

2.4. Results and Discussion

2.4.1. Chloride Concentration Profiles

For different exposure times, the chloride concentration profiles of mortar and concrete specimens with different w/c are exhibited in Figures 1 and 2. The tested chloride concentrations are all expressed as a percentage of the concrete mass (%) during this paper's descriptions.

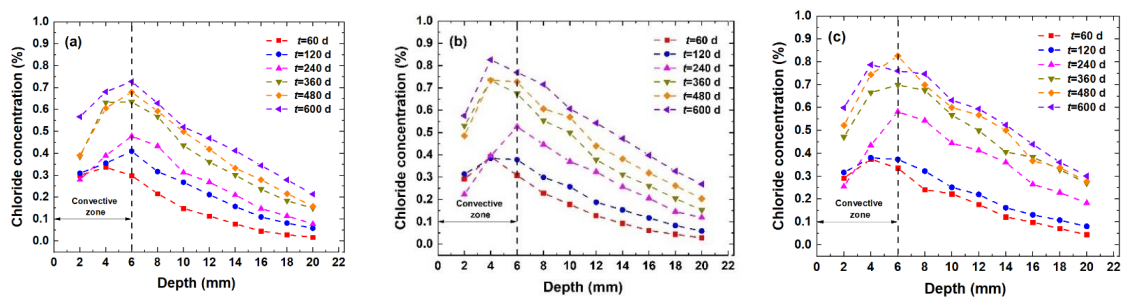


Figure 1. Chloride concentration profiles in mortar specimen at different exposure times: (a) $w/c = 0.4$; (b) $w/c = 0.5$; (c) $w/c = 0.6$.

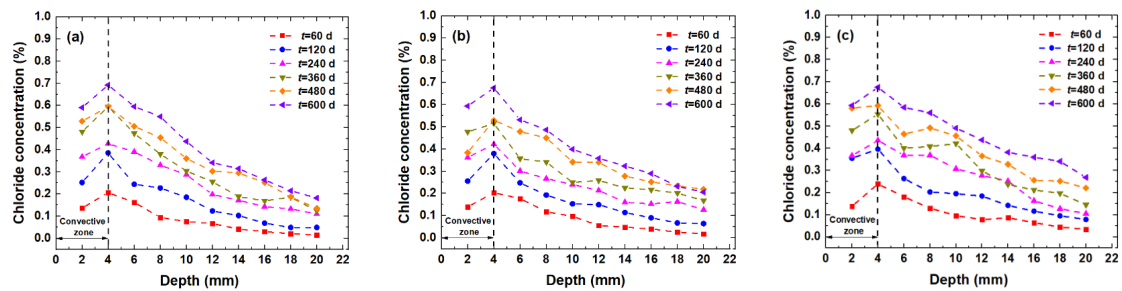


Figure 2. Chloride concentration profiles in concrete specimen versus depths at different exposure times: (a) $w/c = 0.4$; (b) $w/c = 0.5$; (c) $w/c = 0.6$.

As shown in Figures 1 and 2, the tested chloride concentrations increase with increasing exposure time and w/c . The chloride concentrations first increase and then decrease with increasing depth in the experimental specimens. The aforementioned variation laws of chloride diffusion concentrations are consistent with the conclusions reported by literatures [28,33]. In addition, the convection zone affected by drying-wetting cycles can be clearly observed in Figures 1 and 2. The convection zone widths for the experimental mortar and concrete specimens are 6 mm and 4 mm, respectively. This is because the coarse aggregate hardness and compactness exceed those of the mortar [38]. If the coarse aggregate proportion in the convection zone is larger, then the available chloride transport medium in the concrete and the overall porosity within the region will also be reduced accordingly [33,41], and convection will be inhibited. Therefore, the convection zone of the concrete specimen is shorter than that of the mortar.

2.4.2. Chloride Diffusion Parameters

During chloride transport in mortar or concrete materials, only the diffusion mechanism is considered to elaborate the chloride movement behaviors. Therefore, the convection mechanism of chloride ion transport into concrete can be temporarily neglected. Utilizing the closed-form solution of Fick's second law, the chloride profiles within the stable diffusion zone of cement-based materials, including the mortar and concrete, can be quantified as follows:

$$C(x, t) = C_s(t) \cdot \left[1 - \operatorname{erf} \left(\frac{x}{2\sqrt{D_a(t) \cdot t}} \right) \right], \quad (1)$$

where $C(x, t)$ is the chloride concentration (%) of the cement-based materials (mortar and concrete) at arbitrary depth x and exposure time t . $C_s(t)$ is the time-dependent surface chloride concentration (%). $D_a(t)$ is the time-dependent apparent chloride diffusion coefficient (m^2/s). $\operatorname{erf}(\cdot)$ is the error function.

$C_s(t)$ and $D_a(t)$, which are both influenced by multiple factors, such as exposure times, service environments, and properties of the concrete composites, are regarded as the two most significant parameters affecting the chloride diffusion behavior in concrete. The existing research results consider that $C_s(t)$ is usually quantified in the form of a logarithmic function [44], and the time-dependent $D_a(t)$ is quantified via a power function proposed by Thomas et al. and is shown in the literature [33]. The two expressions are represented as follows:

$$C_s(t) = A \cdot \ln(t) + B, \quad (2)$$

$$D_a(t) = \frac{D_{28}}{1 - m} \cdot \left(\frac{t_{28}}{t} \right)^m, \quad (3)$$

where A and B are the regression parameters; D_{28} is the apparent chloride diffusion coefficient at $t = 28$ days, i.e., named as the reference chloride diffusion coefficient (m^2/s); and m denotes the aging factor; t_{28} means the reference diffusion time, i.e., $t_{28} = 28$ days.

Combined with the chloride profiles for the mortar specimens exhibited in Figure 1, the values of C_s , D_{28} and m for mortars at different exposure times with different w/c can be confirmed according to fitting Equations (1) and (3) by means of the nonlinear least squares method, as elaborated in Figure 3.

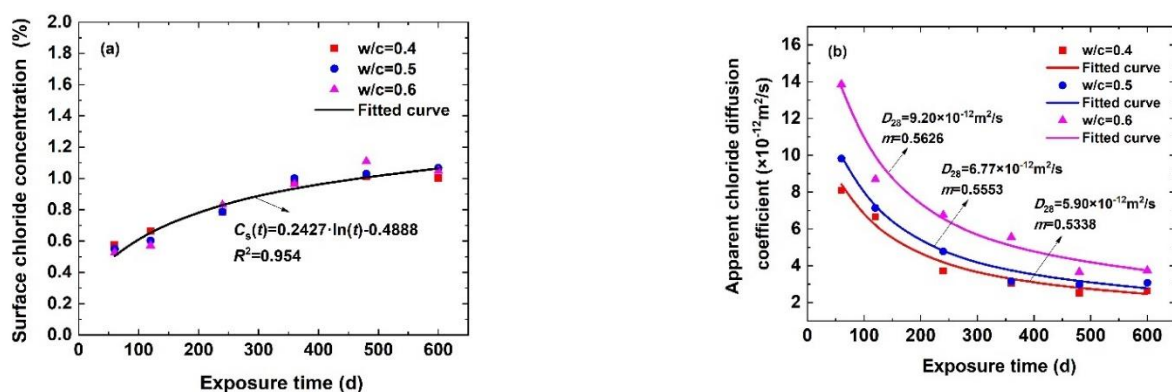


Figure 3. Regression parameters for mortar specimen: (a) $C_s(t)$; (b) D_a .

The values of C_s are almost constant with increasing w/c , so it can be considered that the C_s values in the mortar have nothing to do with the w/c . Therefore, in this paper, the average values of C_s with different w/c are considered representative values. The empirical expression of C_s with respect to t can be determined as follows: $C_s(t) = 0.2427 \cdot \ln(t) - 0.4888$ (for mortar specimens). The time-dependent chloride diffusion coefficients for the mortar, i.e., chloride diffusivities for the homogeneous mortar phase within concrete composites, are set as $D_m(t) = D_{28m} \cdot (t_{28}/t)^m$, and the detailed parameters are shown in Table 3.

Table 3. Chloride diffusion parameters for mortars with different w/c .

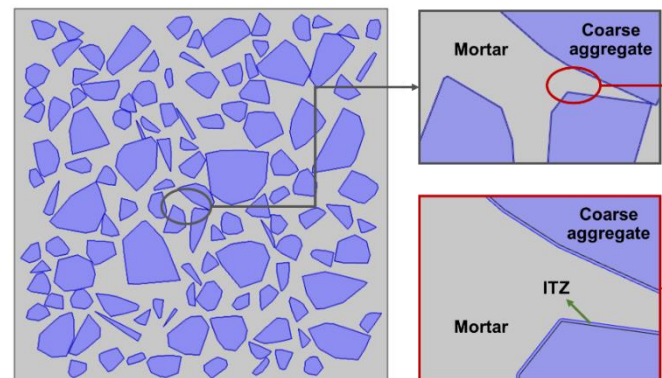
w/c	$C_s(t)$	$D_{28m} (\times 10^{-12} \text{ m}^2/\text{s})$	$t_{28} (\text{Day})$	m
0.4	$0.2427 \cdot \ln(t) - 0.4888$	5.90	28	0.5338
0.5		6.77		0.5553
0.6		9.20		0.5626

3. Numerical Simulation Method for Chloride Diffusion in a Mesoscopic Model of Concrete

In practical engineering, it can be considered that chloride intrusion into concrete is a natural and relatively long-term behavior. Physical experimental studies on long-term chloride diffusion will not only require substantial time but also consume more manpower, material, and financial resources [33,45]. Consequently, a mesoscopic simulation method for numerical models of concrete is suggested to replace some physical experiments to investigate the long-term diffusion progress of chloride ions in concrete [45]. Most of the existing concrete numerical models based on the finite element method simplify heterogeneous concrete composite materials into isotropous uniform diffusion media. This assumption is quite different from the actual situation.

Coarse aggregate is generally one of the main components for concrete composites, and its shape, volume fraction, particle grading, and random distribution within mortar should be comprehensively considered in the mesoscopic numerical model for concrete. In addition, the ITZ is regarded as the loosest zone in concrete, which easily cracks under a series of external loads compared with the mortar phase [38,46].

For this paper's studies, considering the mesoscopic structure of multiphase composites, mesoscopic models of concrete with convex polygonal coarse aggregates are established based on the Monte Carlo stochastic simulation algorithm. In particular, the ITZs are thought to have a uniform distribution on the surface of the coarse aggregate, the ITZ thicknesses remain consistent, and the two phases of the coarse aggregate and ITZ are completely wrapped inside the mortar phase in the model, as shown in Figure 4.

**Figure 4.** Three-phase concrete composites composed by mortar, coarse aggregate, and ITZ.

3.1. Mesoscopic Numerical Model for Concrete

The mesoscopic numerical model for concrete with different w/c is built in the form of a square of $100 \times 100 \text{ mm}^2$, as shown in Figure 5. The w/c values and VFCAs within the mesoscopic numerical models of concrete in Section 3 are all consistent with the concrete specimens of the indoor exposure experiment elaborated in Table 2 of Section 2. Noticeably, 10 parallel samples are taken for any mesoscopic numerical model of concrete; namely, each of the simulation analysis values of chloride concentration represent an average chloride concentration of 10 parallel samples.

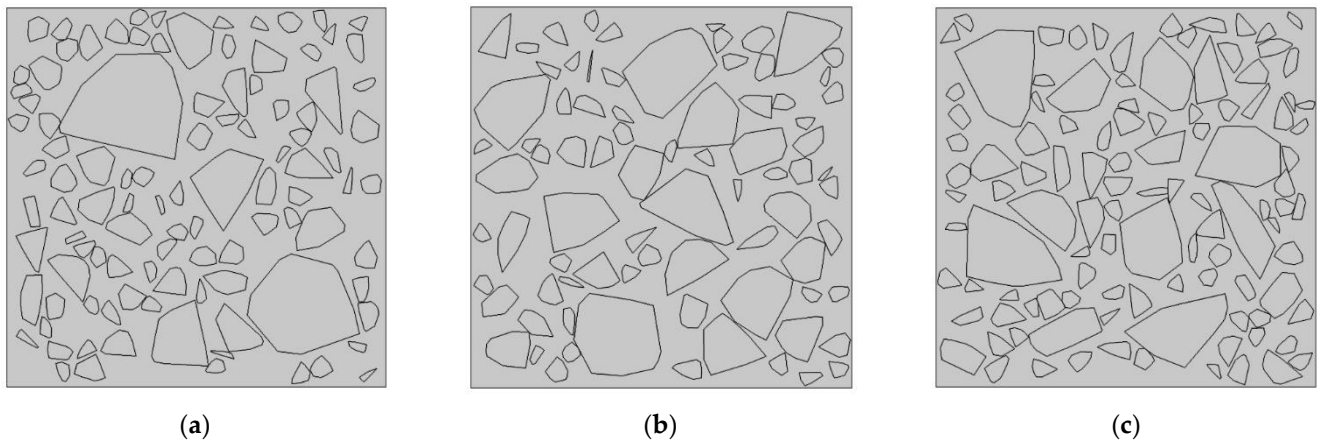


Figure 5. Mesoscopic numerical model of concrete: (a) $w/c = 0.4$, $V_{ca} = 0.42$; (b) $w/c = 0.5$, $V_{ca} = 0.44$; (c) $w/c = 0.6$, $V_{ca} = 0.45$.

3.2. Initial Conditions, Boundary Conditions, and Chloride Diffusion Coefficients in Various Phases for the Mesoscopic Numerical Model of Concrete

3.2.1. Initial and Boundary Conditions for the Numerical Concrete Model

During the numerical simulation process, it is assumed that there is no initial chloride content in the mesoscopic numerical model of concrete. Therefore, the initial chloride concentration at any concrete model is set as $C(x > 0, t = 0) = C_0 = 0$. In addition, the left border position of the numerical model is set as the chloride diffusion surface with C_s , and the other three borders are set according to the flux-free property to ensure one-dimensional chloride diffusion behavior in the mesoscopic numerical model for concrete. Based on the physical experiment in Section 2, the time-dependency of C_s is $C_s(t) = 0.2427 \cdot \ln(t) - 0.4888$, as shown in Table 3.

3.2.2. Chloride Diffusion Coefficients in Various Phases for the Numerical Model of Concrete

The coarse aggregate phase in concrete composites is generally regarded as impermeable; thus, its apparent chloride diffusion coefficient is set as $D_{ca} = 0 \text{ m}^2/\text{s}$. For the ITZ phase, the ITZ thickness, i.e., $t_{itz} = 0.05 \text{ mm}$, is selected as representative during the numerical simulation process [38]. The ITZ chloride diffusion coefficient is defined as $D_{itz}(t) = N_{itz} \cdot D_m(t)$, where $D_{itz}(t)$ is the time-dependent chloride diffusion coefficient of the ITZ and N_{itz} denotes the normalized chloride diffusion coefficient of the ITZ. According to the normalized ITZ chloride diffusion coefficient model proposed by the literature [38], when the ITZ thickness $t_{itz} = 0.05 \text{ mm}$ and the MSCA $S_{max} = 40 \text{ mm}$, the normalized ITZ chloride diffusivities with different w/c values are $N_{itz}(w/c = 0.4, V_{ca} = 0.415) = 45.483$; $N_{itz}(w/c = 0.5, V_{ca} = 0.439) = 44.567$; and $N_{itz}(w/c = 0.6, V_{ca} = 0.454) = 43.913$. Ultimately, the chloride diffusion coefficient for the mortar phase in concrete is $D_m(t) = [D_{28m}/(1 - m)] \cdot (t_{28}/t)^m$, where the D_{28m} and m values are shown in Table 3.

3.3. Validation of the Mesoscopic Numerical Simulation Method for Chloride Diffusion in Concrete Models

The simulated calculating time is set from $t_i = 0$ day to $t_e = 700$ days, and the time step is 1 d. After the computation process is finished, the simulated chloride concentrations at various depths in the numerical models of concrete are determined. The diffusion depths are the same as those in the indoor exposure experiment in Section 2.3. Moreover, the chloride profiles determined by numerical simulation (NSVs) and the experiment (EVs) are shown in Figure 6. In addition, the chloride concentration results confirmed by the mesoscopic models of concrete versus the tested values via indoor experiments are plotted in Figure 7.

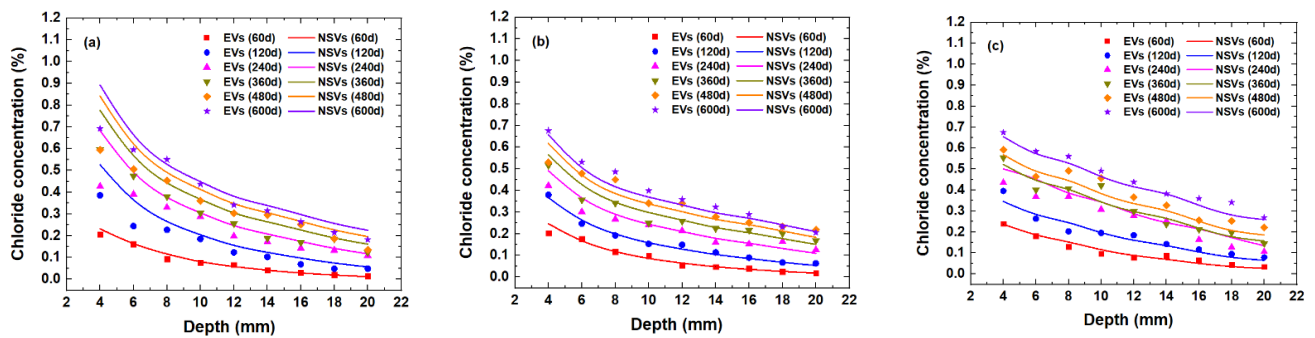


Figure 6. Comparison of the chloride concentration profiles in concrete based on the physical experiment and the mesoscopic numerical simulation method: (a) $w/c = 0.4$; (b) $w/c = 0.5$; (c) $w/c = 0.6$.

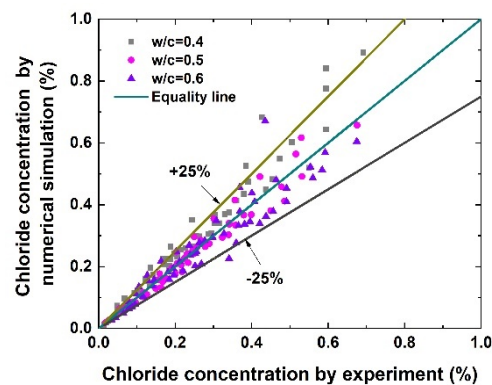


Figure 7. Comparison of the chloride concentrations determined by mesoscopic numerical simulation method versus those of the experiment.

From Figures 6 and 7, we can see that the numerical simulation values of chloride concentration exhibit good agreement with the experimental measurements, and the relative errors between the two methods are all within a $\pm 25\%$ range, which validates the accuracy of the mesoscopic numerical simulation method.

Therefore, in practical engineering, the mesoscopic numerical simulation method can be reasonably adopted to assess the chloride distribution in RC structures. In addition, if the significant chloride diffusion parameters of the uniform mortar phase in concrete multiphase composites are obtained, the chloride diffusion behavior in concrete may be accurately estimated. Furthermore, the mesoscopic numerical simulation method is suggested to replace some physical experiments for exploring the chloride distribution within concrete while considering the influences of material factors (including w/c , coarse aggregate shape, coarse aggregate volume fraction, coarse aggregate particle grading, and random distribution) to improve the efficiency of scientific research.

4. Numerical Simulation Experiment of Chloride Transport in a Mesoscopic Concrete Model Considering Material Factors

On the basis of the mesoscopic numerical simulation method for concrete, this paper intends to carry out mesoscale numerical simulation experiments for concrete considering concrete material factors and to further explore the influences of a series of concrete multiphase composite material factors on the chloride transport behavior and diffusion characteristics.

4.1. Impact Factors for the Numerical Simulation Experiment

Considering the concrete material factors, mesoscopic numerical models of concrete with different water-to-cement ratios $w/c = 0.4, 0.5$, and 0.6 , different VFCA $V_{ca} = 0, 0.1, 0.2, 0.3$, and 0.4 , and MSCAs $S_{max} = 10, 16, 20, 25, 31.5$, and 40 mm were established, and

mesoscopic numerical simulation experiments of chloride diffusion in concrete models were carried out. The specific simulation conditions are as follows in Table 4.

Table 4. Conditions of the mesoscopic numerical simulation experiment.

w/c	V_{ca}	S_{max} (mm)					
0.4	0	-	-	-	-	-	-
	0.1	5–10	5–16	5–20	5–25	5–31.5	5–40
	0.2	5–10	5–16	5–20	5–25	5–31.5	5–40
	0.3	5–10	5–16	5–20	5–25	5–31.5	5–40
	0.4	5–10	5–16	5–20	5–25	5–31.5	5–40
0.5	0	-	-	-	-	-	-
	0.1	5–10	5–16	5–20	5–25	5–31.5	5–40
	0.2	5–10	5–16	5–20	5–25	5–31.5	5–40
	0.3	5–10	5–16	5–20	5–25	5–31.5	5–40
	0.4	5–10	5–16	5–20	5–25	5–31.5	5–40
0.6	0	-	-	-	-	-	-
	0.1	5–10	5–16	5–20	5–25	5–31.5	5–40
	0.2	5–10	5–16	5–20	5–25	5–31.5	5–40
	0.3	5–10	5–16	5–20	5–25	5–31.5	5–40
	0.4	5–10	5–16	5–20	5–25	5–31.5	5–40

Figure 8 exhibits the mesoscopic numerical model examples of concrete for $V_{ca} = 0, 0.3, 0.4$ and $S_{max} = 20, 25$ mm. To ensure the accuracy of the numerical simulation results, when $V_{ca} \neq 0$, the average chloride concentrations for 10 model parallel samples are considered as the final simulation results.

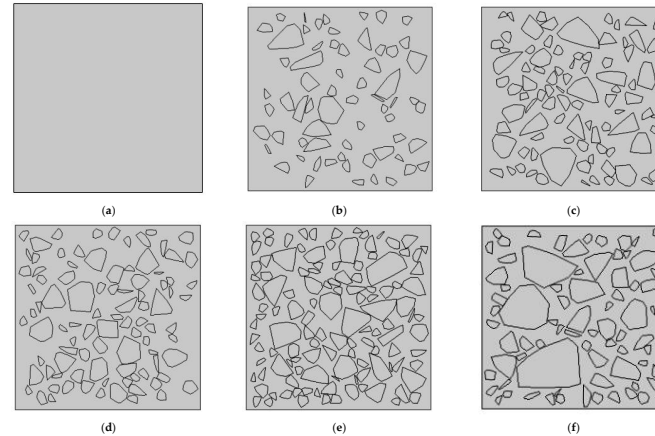


Figure 8. Mesoscopic numerical models of concrete: (a) $V_{ca} = 0$; (b) $V_{ca} = 0.2$, $S_{max} = 25$ mm; (c) $V_{ca} = 0.3$, $S_{max} = 20$ mm; (d) $V_{ca} = 0.3$, $S_{max} = 31.5$ mm; (e) $V_{ca} = 0.4$, $S_{max} = 25$ mm; (f) $V_{ca} = 0.4$, $S_{max} = 40$ mm.

4.2. Chloride Diffusion Coefficients for the Mesoscopic Numerical Models of Concrete

In the numerical simulation experiment for chloride diffusion in mesoscopic models of concrete, the initial conditions, boundary conditions, and the chloride diffusion coefficients of the mortar phase are still consistent with Section 3.2; in particular, the normalized ITZ chloride diffusivities are as shown in Table 5, which were determined by Equation (8) in the literature [38].

Table 5. Normalized ITZ chloride diffusivities, D_{nitz} .

V_{ca}	S_{max} (mm)					
	10	16	20	25	31.5	40
0.1	9.05	12.77	16.06	21.39	31.06	50.56
0.2	8.18	11.75	14.96	20.25	29.99	50.13
0.3	7.23	10.59	13.66	18.77	28.37	48.70
0.4	6.23	9.29	12.13	16.92	26.10	46.01

5. Results and Analysis

5.1. Influences of Concrete Material Factors on Chloride Profiles

5.1.1. Influence of Water-to-Cement Ratio, w/c

Figure 9 illustrates the chloride profiles in mesoscopic numerical models of concrete with different w/c values for exposure times $t = 360$ and 600 days, MSCAs $S_{max} = 20$ and 25 mm, and VFCA $V_{ca} = 0, 0.1, 0.2, 0.3, 0.4$.

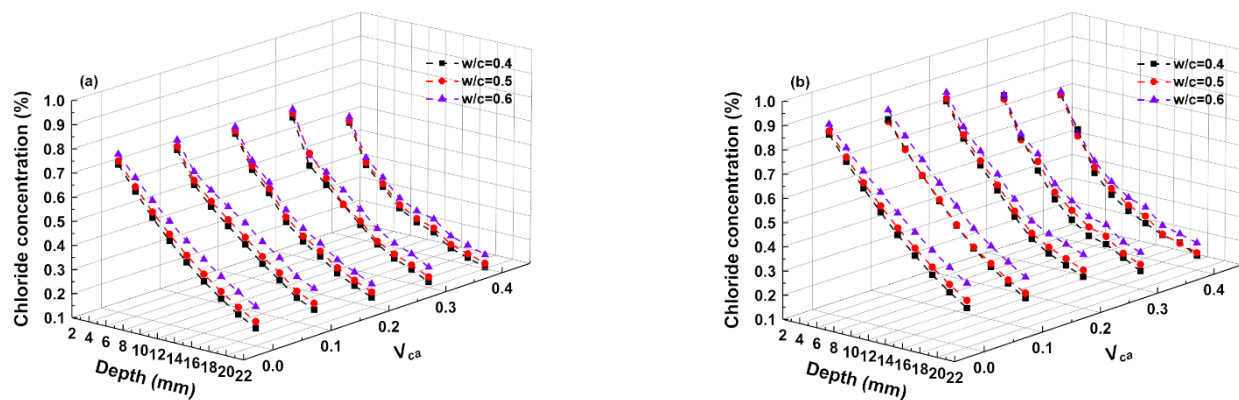


Figure 9. Chloride profiles in mesoscopic numerical models of concrete: (a) $S_{max} = 25$ mm, $t = 360$ d; (b) $S_{max} = 20$ mm, $t = 600$ d.

It can be determined from the figures that under the same exposure time t , the chloride concentration in the mesoscopic numerical model for concrete increases gradually with increasing w/c , which fully demonstrates that the w/c factor will significantly affect the chloride concentration distribution. Quantitatively, when $V_{ca} = 0.4$, $S_{max} = 20$ mm, the chloride concentration $C(x = 4 \text{ mm}, t = 600 \text{ days})$ increases almost 2.3% with the increasing of w/c from 0.4 to 0.6. When the w/c is larger, the capillary pore structure and microfracture channels in mortar are greater, which is more conducive to the transmission and chloride diffusion in concrete.

5.1.2. Influence of VFCA, V_{ca}

Figure 10 shows that the chloride concentrations gradually decrease with increasing V_{ca} , and the greater V_{ca} is, the greater the reduction in the chloride concentration in concrete. Especially, when $w/c = 0.5$, $S_{max} = 20$ mm, the chloride concentration $C(x = 4 \text{ mm}, t = 600 \text{ days})$ decreases almost 16.4% with the increasing of V_{ca} from 0 to 0.4.

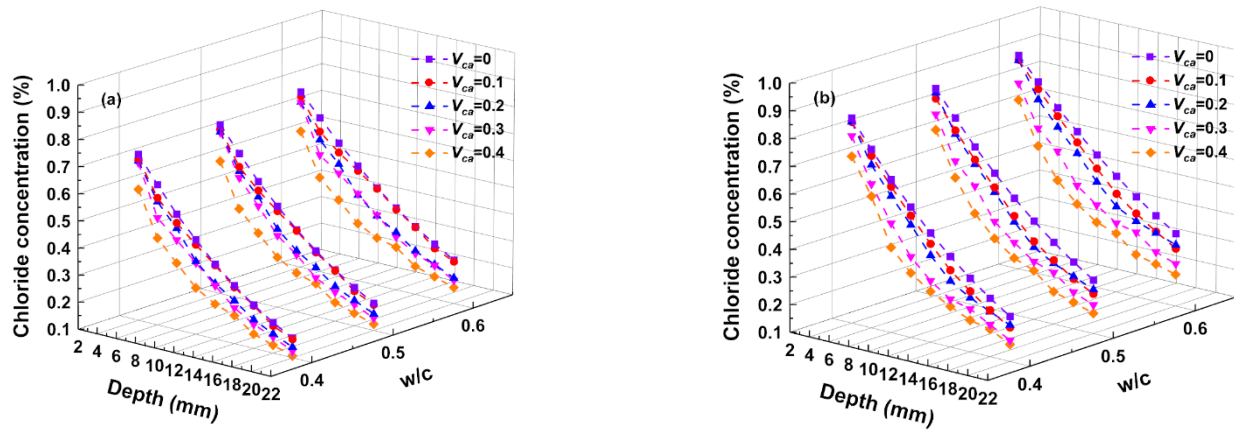


Figure 10. Chloride profiles in mesoscopic numerical models of concrete: (a) $S_{max} = 25$ mm, $t = 360$ d; (b) $S_{max} = 20$ mm, $t = 600$ d.

5.1.3. Influence of MSCA, S_{max}

Figure 11 shows the variation trend of the chloride concentrations in the mesoscopic numerical models for concrete with different S_{max} and w/c values, taking the calculated exposure times of $t = 360$ and 600 days, with $V_{ca} = 0.3$ and 0.4 . Obviously, under conditions of the same V_{ca} , the chloride concentrations with different S_{max} values in concrete are not significantly different.

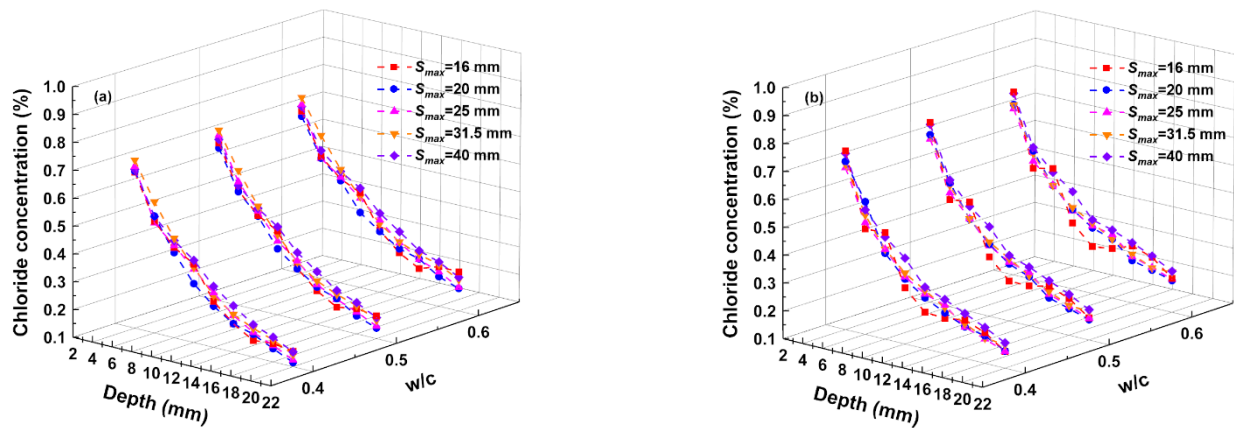


Figure 11. Chloride profiles in mesoscopic numerical model of concrete: (a) $V_{ca} = 0.3$, $t = 360$ d; (b) $V_{ca} = 0.4$, $t = 600$ d.

5.2. Influences of Concrete Material Factors on Surface Chloride Concentrations

The surface chloride concentration C_s values of the mesoscopic numerical model for concrete with different exposure times t , V_{ca} , and S_{max} are all determined in accordance with fitting the closed-form solution of Fick's second law, as expressed by Equation (1), to the tested chloride profiles shown in Figure 11 by using nonlinear regression analysis.

5.2.1. Influence of Water-to-Cement Ratio, w/c

The variations in C_s with increasing w/c are plotted in Figure 12. The figures include the computational exposure times $t = 120, 360$, and 600 days, $V_{ca} = 0.3, 0.4$, and $S_{max} = 20, 25$ mm. Obviously, C_s is almost unchanged with the increase in w/c , which is consistent with the conclusion in Section 2.4 of this paper. Therefore, it is considered that the surface chloride concentration has no specific relation with w/c .

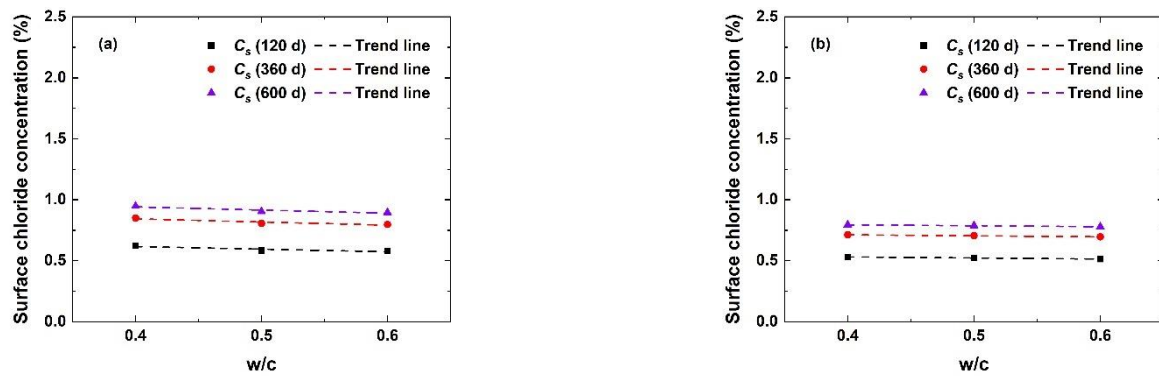


Figure 12. Surface chloride concentrations of mesoscopic numerical model for concrete: (a) $V_{ca} = 0.3$, $S_{max} = 20$ mm; (b) $V_{ca} = 0.4$, $S_{max} = 25$ mm.

5.2.2. Influence of VFCA, V_{ca}

Figure 13 illustrates the variation in C_s with V_{ca} . In the figure, the computational exposure times are $t = 120, 360$, and 600 days, $w/c = 0.4, 0.5$, and 0.6 , and $S_{max} = 16$ mm, 20 mm, and 25 mm. Figure 13 shows that the C_s of the mesoscopic numerical model for concrete decreases linearly with increasing V_{ca} . This trend shows that the V_{ca} factor will affect the C_s values. Especially, when $w/c = 0.5$, $S_{max} = 20$ mm, the $C_s(t = 600$ days) decreases almost 18.5% with the increasing of V_{ca} from 0 to 0.4.

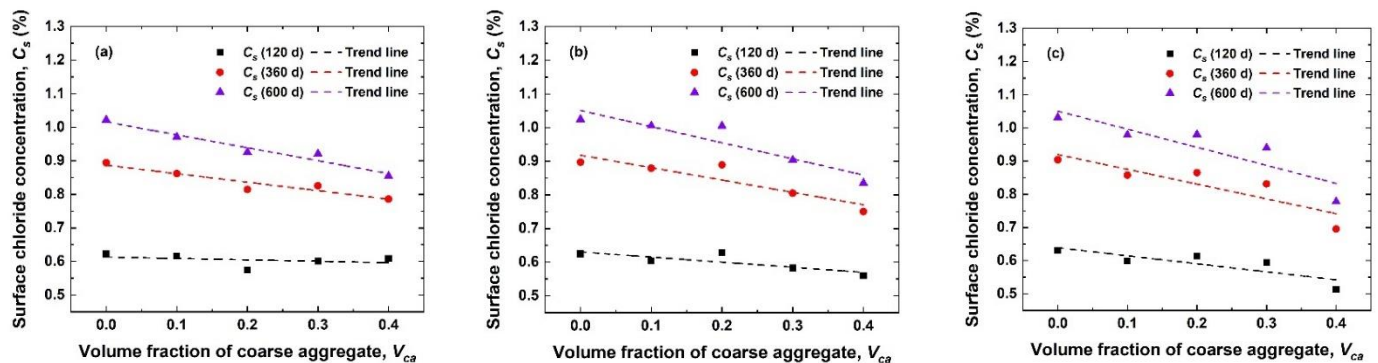


Figure 13. Surface chloride concentration of mesoscopic numerical model of concrete: (a) $w/c = 0.4$, $S_{max} = 16$ mm; (b) $w/c = 0.5$, $S_{max} = 20$ mm; (c) $w/c = 0.6$, $S_{max} = 25$ mm.

5.2.3. Influence of MSCA, S_{max}

Similarly, the variation in C_s with S_{max} in the mesoscopic numerical model for concrete is plotted in Figure 14. The computational exposure times are $t = 120, 360$, and 600 days, $w/c = 0.4, 0.5$, and 0.6 , and $V_{ca} = 0.2, 0.3$, and 0.4 . Clearly, C_s increases nearly linearly with increasing S_{max} . This shows that S_{max} can affect the C_s values. Quantitatively, when $w/c = 0.5$, $V_{ca} = 0.4$, the $C_s(t = 600$ days) increases almost 23.4% with the increasing of S_{max} from 10 mm to 40 mm. In addition, C_s increases with increasing exposure time t at different mesoscopic numerical models for concrete.

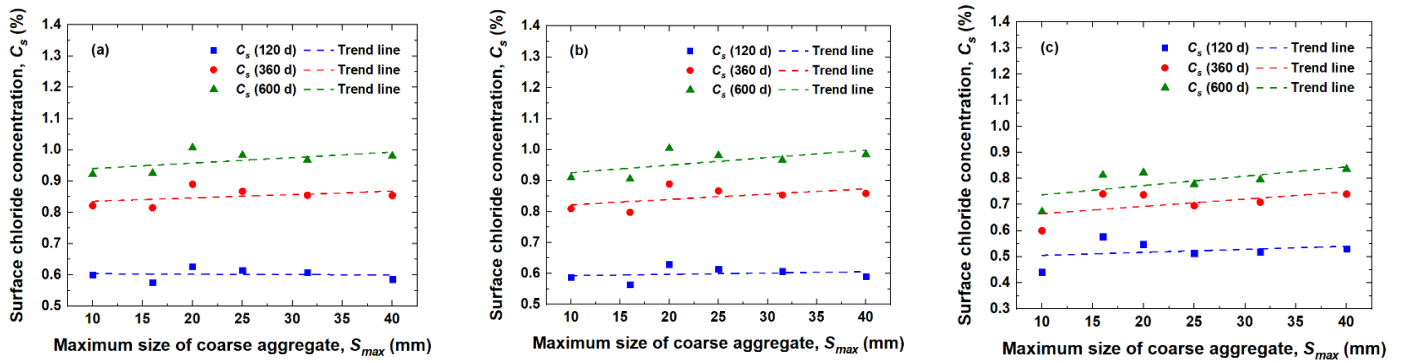


Figure 14. Surface chloride concentration of mesoscopic numerical model of concrete: (a) $w/c = 0.4$, $V_{ca} = 0.2$; (b) $w/c = 0.5$, $V_{ca} = 0.3$; (c) $w/c = 0.6$, $V_{ca} = 0.4$.

5.2.4. Prediction Empirical Model of C_s Considering Concrete Material Factors

According to the variation law of the C_s values with the concrete material factors mentioned above, the C_s values are independent of w/c but have a certain quantitative relation with V_{ca} and S_{max} . Therefore, to further quantify the influences of V_{ca} and S_{max} on C_s , the average value of C_s with different w/c is considered to be the representative C_s value for the concrete mesoscopic numerical model, and the trend of C_s with exposure time t at different V_{ca} and S_{max} is fitted by using the logarithmic function form (Equation (2)).

The variation in the correction parameters A and B in Equation (2) at different values of V_{ca} and S_{max} can be obtained, as shown in Figure 15. A and B show linear trends with increasing V_{ca} , which are fitted by the linear functions shown in Equations (4) and (5).

$$A(V_{ca}) = C \cdot V_{ca} + D, \quad (4)$$

$$B(V_{ca}) = E \cdot V_{ca} + F, \quad (5)$$

where $C(x, t)$ is the chloride concentration (%) of the cement-based materials (mortar and to simplify the calculation, the normalized maximum size of coarse aggregate is defined as $N_{S_{max}} = S_{max} / (S_{max} = 10 \text{ mm})$, and the variations in parameters C , D , E , and F within Equations (4) and (5) versus the $N_{S_{max}}$ values are plotted in Figures 16 and 17.

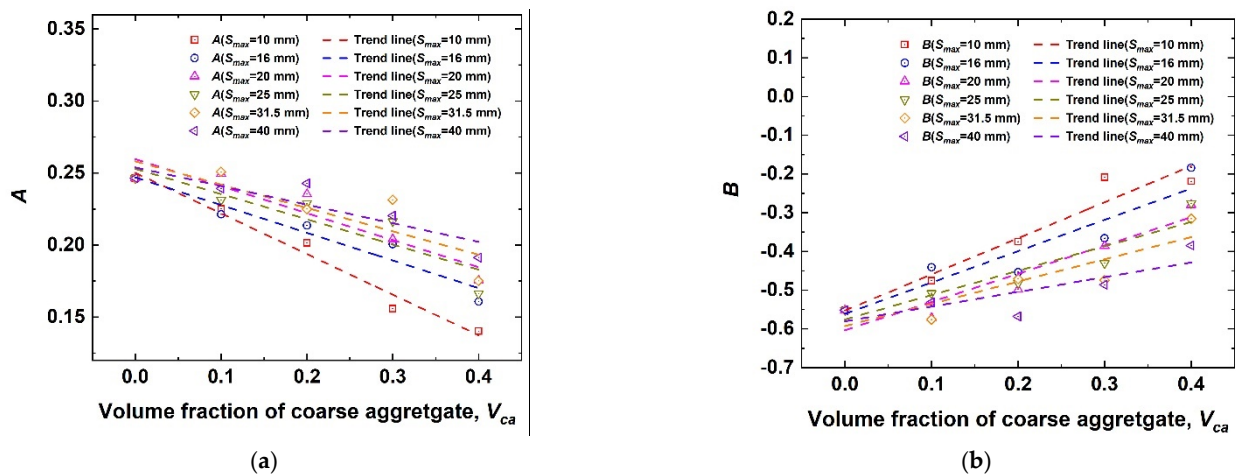


Figure 15. Regression parameters of A and B with different S_{max} values versus V_{ca} : (a) Variation trend of parameter A ; (b) Variation trend of parameter B .

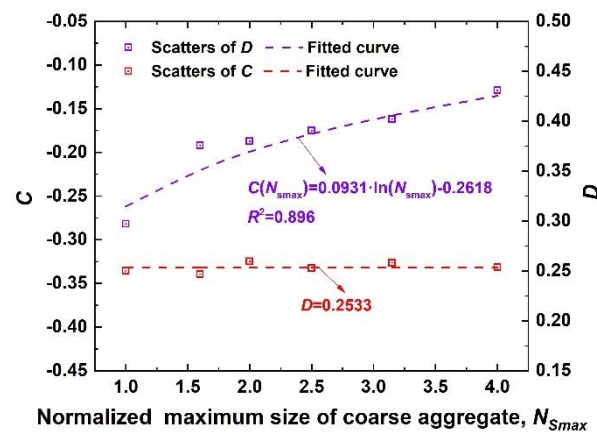


Figure 16. Regression parameters C and D versus N_{Smax} .

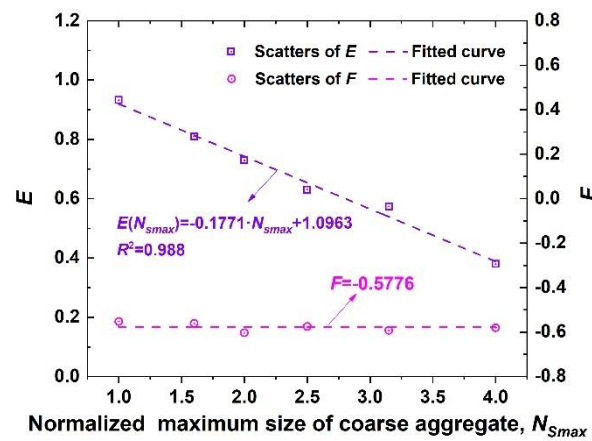


Figure 17. Regression parameters E and F versus N_{Smax} .

As observed in Figure 16, C increases logarithmically with increasing N_{Smax} . The variation in C with N_{Smax} is fitted by a logarithmic function, as shown in Equation (6). Obviously, D exhibits no difference with the increase of the N_{Smax} , and the D scatters present slightly random fluctuation with varying N_{Smax} ; in addition, the relative errors between the scatters of D and its corresponding average values are all in a $\pm 5\%$ margin. As a consequence, it is reasonable to take the average value of D scatters as the representative value, namely, $D = 0.2533$.

$$C(N_{Smax}) = 0.0931 \cdot \ln(N_{Smax}) - 0.2618. \quad (6)$$

Figure 17 shows that the correction parameter E decreases linearly with increasing N_{Smax} . Thus, the linear function form of the correction parameter E with N_{Smax} can be obtained through Equation (7). Parameter F shows no obvious difference with increasing N_{Smax} . The relative errors between the scatters of F and their corresponding mean are included in $\pm 5\%$, so the average value of $F = -0.5776$ is reasonable as the representative value under different w/c and N_{Smax} .

$$E(N_{Smax}) = -0.1771 \cdot N_{Smax} + 1.0963. \quad (7)$$

In summary, by substituting Equations (4)–(7) into Equation (2), the empirical model of C_s for concrete by considering the material factors (V_{ca} and S_{max}) can be established,

as shown in Equation (8). The time dependency of C_s is also considered in this model, as follows:

$$\begin{cases} C_s(t, V_{ca}, S_{max}) = A(V_{ca}, N_{S_{max}}) \cdot \ln(t) + B(V_{ca}, N_{S_{max}}) \\ A(V_{ca}, N_{S_{max}}) = C(N_{S_{max}}) \cdot V_{ca} + 0.2533 \\ B(V_{ca}, N_{S_{max}}) = E(N_{S_{max}}) \cdot V_{ca} - 0.5776 \\ C(N_{S_{max}}) = 0.0931 \cdot \ln(N_{S_{max}}) - 0.2618 \\ E(N_{S_{max}}) = -0.1771 \cdot N_{S_{max}} + 1.0693 \end{cases} \quad (8)$$

5.3. Influences of Concrete Material Factors on the Chloride Diffusion Coefficients

In this paper, the apparent chloride diffusion coefficients D_a can also be determined by fitting Equation (1) using regression analysis. D_a , which reflects the chloride ion diffusion ability in concrete, can be obtained. Combined with the power function of Equation (3), the reference chloride diffusion coefficient D_{28} for the concrete mesoscopic numerical model with different values of V_{ca} , w/c and S_{max} can be regressed.

5.3.1. Influence of Water-to-Cement Ratio, w/c

The variation in the reference chloride diffusion coefficient D_{28} with w/c in the mesoscale numerical model for concrete is shown in Figure 18. When V_{ca} and S_{max} are constants, the D_{28} values both increase with increasing w/c . Quantitatively, when $V_{ca} = 0.4$, $S_{max} = 20$ mm, the D_{28} increases almost 60.1% with the increasing of w/c from 0.4 to 0.6.

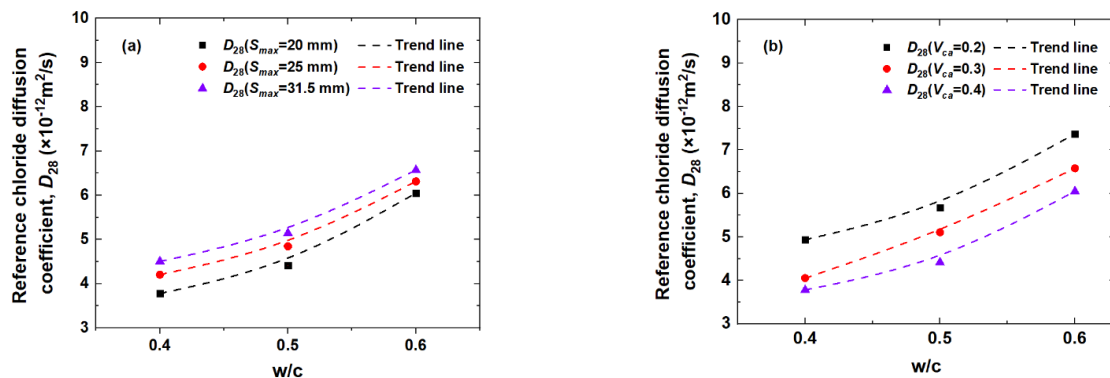


Figure 18. Reference chloride diffusion coefficient D_{28} versus w/c : (a) $V_{ca} = 0.4$; (b) $S_{max} = 20$ mm.

5.3.2. Influence of VFCA, V_{ca}

Figure 19 shows the variation in D_{28} in the mesoscopic numerical model for concrete with respect to V_{ca} . At arbitrary S_{max} and w/c , the D_{28} values decrease with increasing V_{ca} . This phenomenon illustrates that the concrete material factor V_{ca} will reduce the chloride diffusion coefficient D_a , and the greater V_{ca} is, the more obvious the reduction of D_a . Especially, when $w/c = 0.5$, $S_{max} = 20$ mm, the D_{28} decreases almost 35.8% with the increasing of V_{ca} from 0 to 0.4.

5.3.3. Influence of MSVA, S_{max}

Figure 20 depicts the D_{28} values in the mesoscopic numerical model for concrete with S_{max} . Obviously, at an arbitrary V_{ca} (Figure 20a) and w/c (Figure 20b), D_{28} shows a quadratic function trend of first decreasing and then increasing with S_{max} . The minimum D_{28} value appears in the range of $S_{max} = 16$ – 20 mm. Respectively, when $w/c = 0.5$, $V_{ca} = 0.4$, $D_{28}(S_{max} = 40 \text{ mm})$ increases approximately 43.4% and 30.2% than those of $S_{max} = 16$ mm and 20 mm. It is noteworthy that D_{28} has the largest discreteness compared with the overall trend line when $S_{max} = 16$ mm.

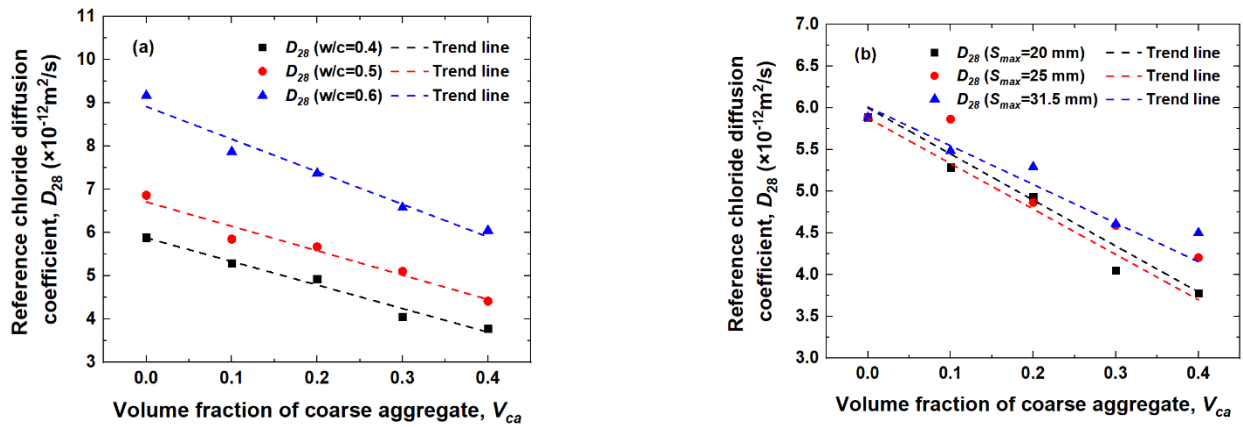


Figure 19. Reference chloride diffusion coefficient D_{28} versus V_{ca} : (a) $S_{max} = 20 \text{ mm}$; (b) $w/c = 0.4$.

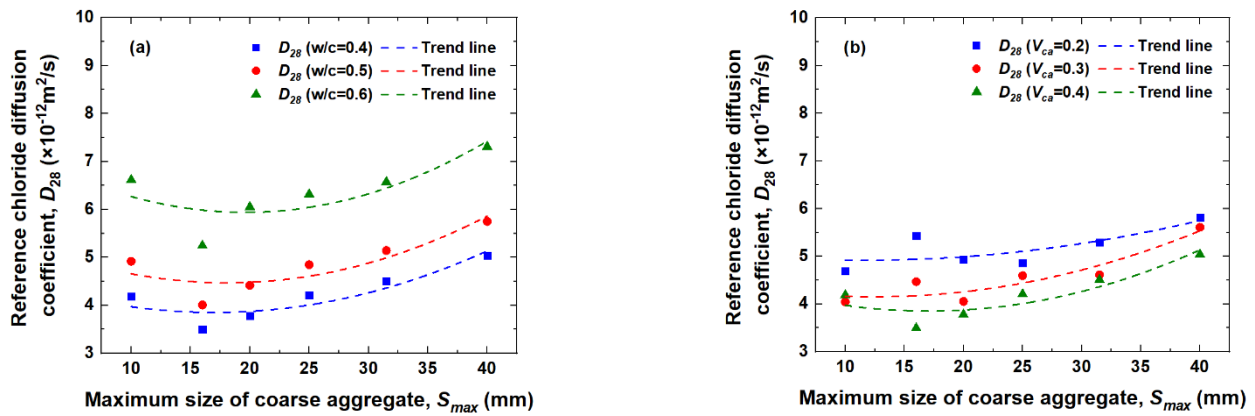


Figure 20. Reference chloride diffusion coefficient D_{28} versus S_{max} : (a) $V_{ca} = 0.4$; (b) $w/c = 0.4$.

5.3.4. Prediction Empirical Model of D_{28} Considering Concrete Material Factors

To quantitatively evaluate the influences of concrete material factors on the chloride diffusion coefficient, the w/c -corrected parameter a and the V_{ca} -corrected parameter b are defined. These two expressions are both exhibited as follows:

$$a = \frac{D_{28}(w/c, V_{ca} = 0)}{D_{28}(w/c = 0.4, V_{ca} = 0)}, \quad (9)$$

$$b = \frac{D_{28}(w/c, V_{ca}, S_{max})}{D_{28}(w/c, V_{ca} = 0)}, \quad (10)$$

where $D_{28}(w/c, V_{ca} = 0)$ represents the reference chloride diffusion coefficient (m^2/s) of the mesoscopic numerical model for concrete when $V_{ca} = 0$; $D_{28}(V_{ca} = 0, w/c = 0.4)$ represents the reference chloride diffusion coefficient (m^2/s) when $V_{ca} = 0, w/c = 0.4$; and $D_{28}(V_{ca} = 0, w/c = 0.4) = 5.90 \times 10^{-12} \text{ (m}^2/\text{s)}$, as shown in Table 3.

Based on Equation (9), the w/c -corrected parameter a can be quantitatively calculated, and the results are shown in Figure 21.

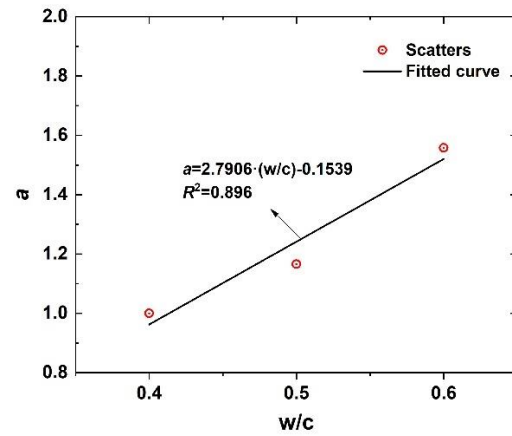


Figure 21. w/c impact parameter a in mesoscopic numerical model for concrete.

According to Figure 21, the linear formula is used to regress and determine the scatters of the w/c -corrected parameter a , and the linear function expression of a is obtained by regression analysis, as shown in Figure 21 and expressed in Equation (11):

$$a(w/c) = 2.7906 \cdot (w/c) - 0.1539. \quad (11)$$

The V_{ca} -corrected parameter b (Equation (10)) of the chloride diffusion coefficient in the mesoscopic numerical model for concrete with increasing V_{ca} is shown in Figure 22. It can be observed that b decreases linearly as V_{ca} increases at an arbitrary w/c . The corrected parameters c and d in Equation (12) fitted by a linear function form with the values of N_{Smax} are depicted in Figure 23.

$$b(V_{ca}) = c \cdot V_{ca} + d. \quad (12)$$

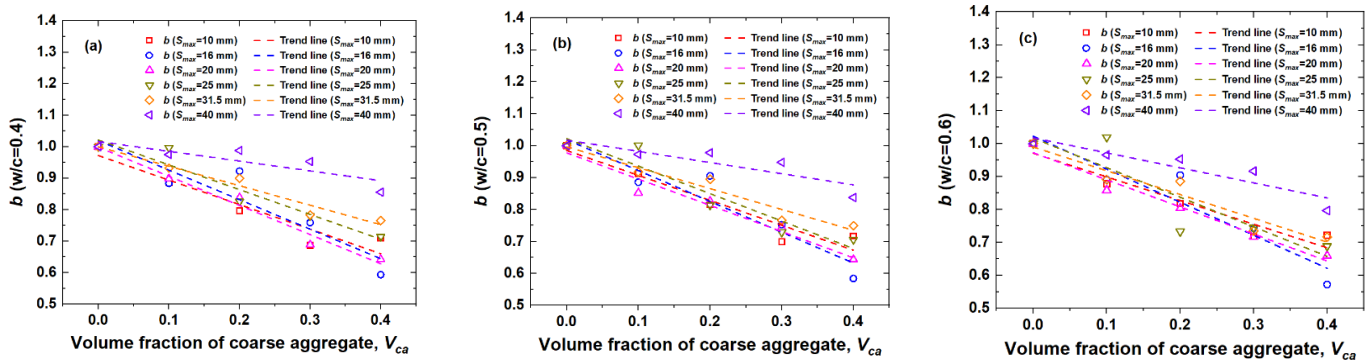


Figure 22. Corrected parameter b versus V_{ca} : (a) $w/c = 0.4$; (b) $w/c = 0.5$; (c) $w/c = 0.6$.

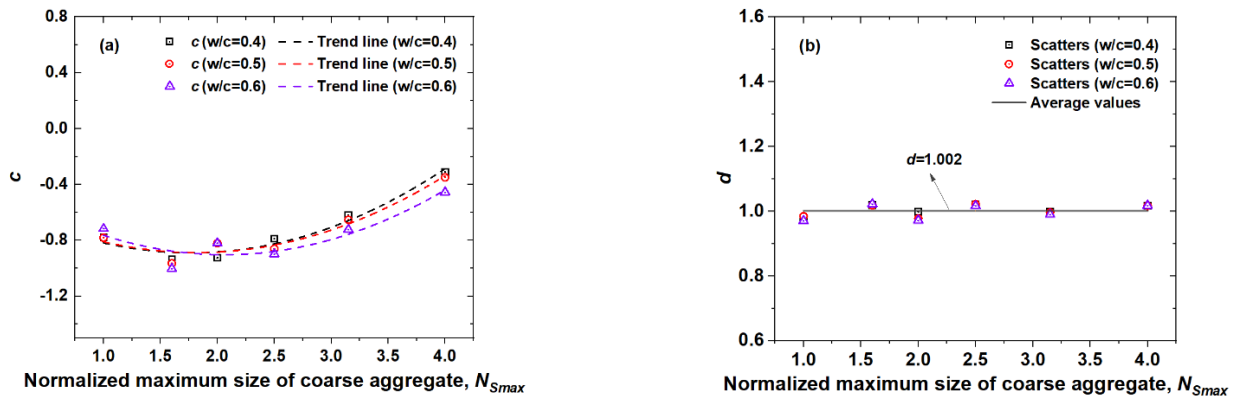


Figure 23. Corrected parameters c , d versus N_{Smax} : (a) parameter c ; (b) parameter d .

From Figure 23, parameter c shows a quadratic function trend with increasing N_{Smax} . The function form shown in Equation (13) is used to fit the curve of c with N_{Smax} , where e , f and g are the coefficients related to w/c . Evidently, parameter d exhibits no significant trend with increasing N_{Smax} . The quantitative calculation shows that the relative error between the d scatters and the average value is within the range of $\pm 5\%$, so it is reasonable to take the average value of d with different values of N_{Smax} as the representative value, namely, $d = 1.002$.

$$c(N_{Smax}) = e \cdot N_{Smax}^2 + f \cdot N_{Smax} + g. \quad (13)$$

Figure 24 depicts the variation of correction parameters e , f , and g versus w/c , and the three exhibit linear function relationships with respect to w/c . The linear function is used to fit e , f , and g , and the expressions are determined, as shown in Figure 24 and Equation (14):

$$\begin{cases} e(w/c) = 0.095 \cdot (w/c) + 0.0825 \\ f(w/c) = -0.785 \cdot (w/c) - 0.1058 \\ g(w/c) = 0.9215 \cdot (w/c) - 0.8947 \end{cases} \quad (14)$$

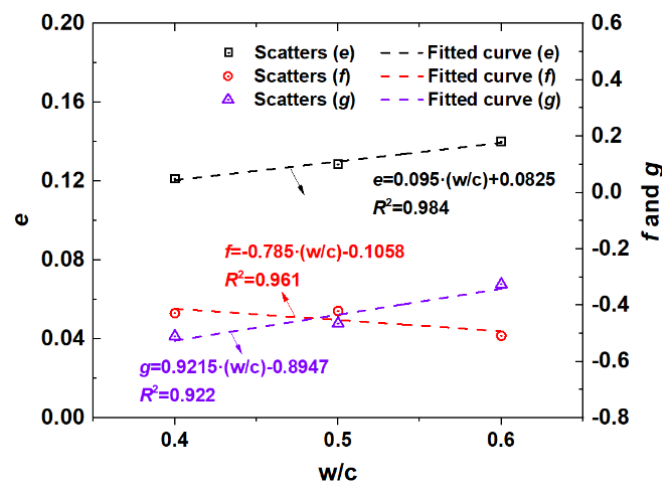


Figure 24. Corrected parameters e , f , g versus w/c .

In summary, by substituting Equations (11)–(14) into Equation (3), the model of D_a in the mesoscopic numerical model for concrete considering the concrete material factors (V_{ca} , S_{max} , w/c) is established, as shown in Equation (15).

$$\begin{cases} D_a(V_{ca}, S_{max}, w/c) = \frac{D_{28}(V_{ca}, S_{max}, w/c)}{1-m} \cdot \left(\frac{t_{28}}{t}\right)^m \\ D_{28}(V_{ca}, S_{max}, w/c) = a(V_{ca}, N_{Smax}, w/c) \cdot D_{28}(V_{ca} = 0, w/c) \\ D_{28}(V_{ca} = 0, w/c) = b(w/c) \cdot D_{28}(V_{ca} = 0, w/c = 0.4) \\ D_{28}(V_{ca} = 0, w/c = 0.4) = 5.90 \times 10^{-12} \text{ m}^2/\text{s} \\ a(w/c) = 2.7906 \cdot (w/c) - 0.1539 \\ b(V_{ca}, N_{Smax}, w/c) = c(N_{Smax}, w/c) \cdot V_{ca} + 1.002 \\ c(N_{Smax}, w/c) = e(w/c) \cdot N_{Smax}^2 + f(w/c) \cdot N_{Smax} + g(w/c) \\ e(w/c) = 0.095 \cdot (w/c) + 0.0825 \\ f(w/c) = -0.785 \cdot (w/c) - 0.1058 \\ g(w/c) = 0.9215 \cdot (w/c) - 0.8947 \end{cases} \quad (15)$$

5.4. Influences of Concrete Material Factors on Aging Factor

In Equation (3), the aging factor m is an important parameter for quantifying chloride transportation in concrete composites [33]. The aging factor was found not to be constant with time in concrete specimens with mineral admixtures. It was also found that the exposure conditions and concrete material factors also affect the aging factor.

5.4.1. Influence of Water-to-Cement Ratio, w/c

The variation trend of D_a versus t is fitted by using a power function of Equation (3), and the aging factor m with different values of V_{ca} , w/c , and S_{max} can be obtained by regression analysis. The variation is shown in Figure 25, and the m values increase linearly with increasing w/c . Particularly, when $V_{ca} = 0.4$, $S_{max} = 20$ mm, the m increases almost 10.5% with the increasing of w/c from 0.4 to 0.6.

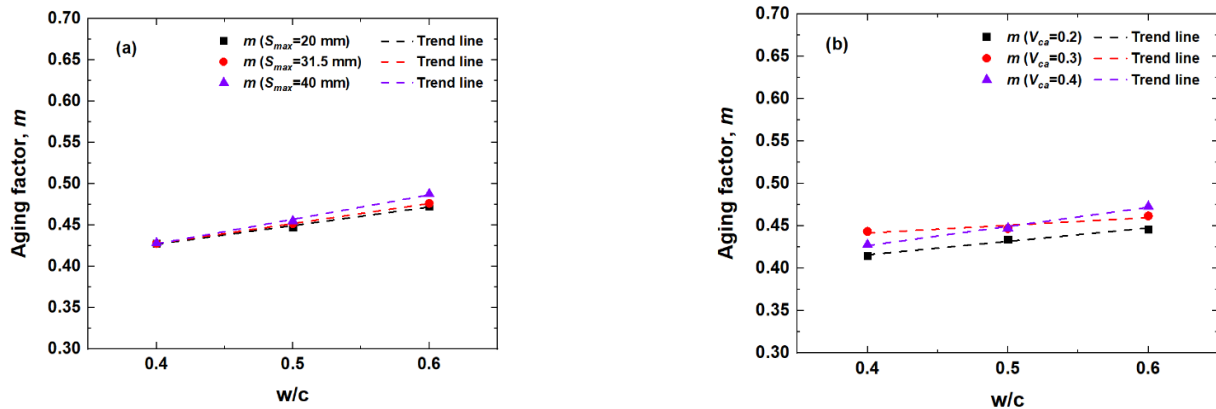


Figure 25. Aging factor m versus w/c : (a) $V_{ca} = 0.4$; (b) $S_{max} = 20$ mm.

5.4.2. Influence of VFCA, V_{ca} and MSCA, S_{max}

Figures 26 and 27 depict the variation in the aging factor m with V_{ca} and S_{max} in the mesoscopic numerical model for concrete, respectively. It can be observed from the figures that m has no obvious change in trend with increasing V_{ca} and S_{max} . It can be considered that m is unrelated to V_{ca} and S_{max} .

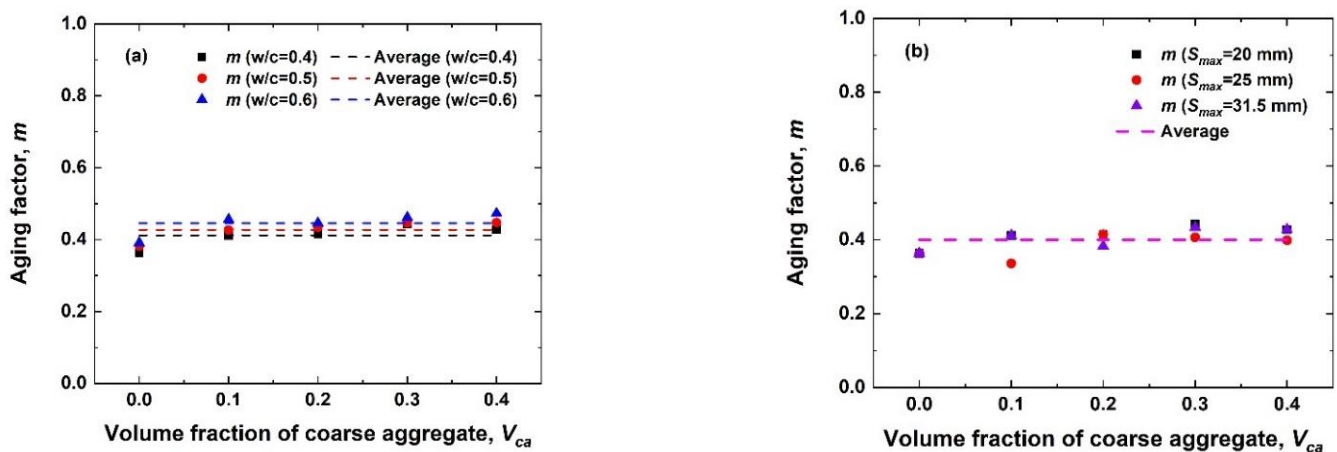


Figure 26. Aging factor m versus V_{ca} : (a) $S_{max} = 20$ mm; (b) $w/c = 0.4$.

Therefore, the average value of m corresponding to the different V_{ca} and S_{max} can be used as the representative value of the aging factor for the concrete mesoscopic numerical model with different w/c . The quantitative calculation testifies that the relative error between the m scatters and their mean is in a range of $\pm 5\%$ for any w/c . Thus, it is thought that the aging factor is independent of V_{ca} and S_{max} , and it is reasonable to take the average value as the representative value of the aging factor corresponding to different w/c .

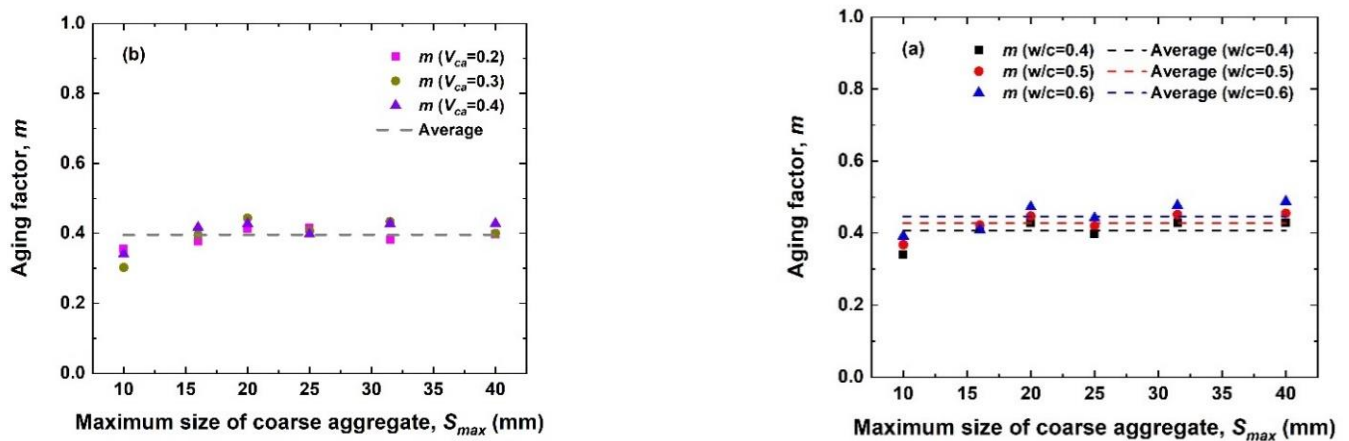


Figure 27. Aging factor m versus S_{max} : (a) $V_{ca} = 0.4$; (b) $w/c = 0.4$.

Based on the aforementioned analysis in this paper, the variation in aging factor m with w/c is fitted by using a linear function, and the empirical expression of the aging factor m of the mesoscopic numerical model for concrete is shown in Figure 28 and Equation (16).

$$m(w/c) = 0.1726 \cdot (w/c) + 0.3184. \quad (16)$$

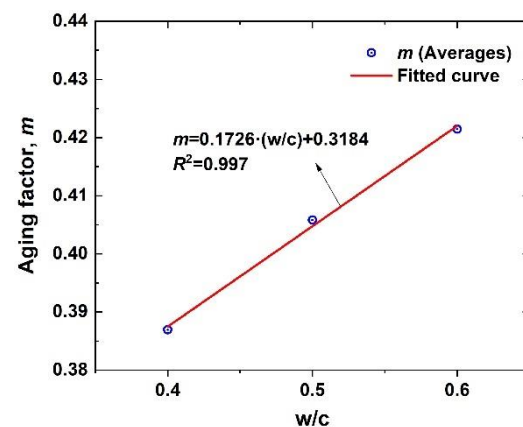


Figure 28. Average aging factor m versus w/c .

6. Modelling of Chloride Concentration Considering Concrete Material Factors

6.1. Model Establishment

According to the aforementioned $C_s(t, V_{ca}, S_{max})$, $D_a(t, V_{ca}, S_{max}, w/c)$, and $m(w/c)$, a chloride diffusion model of concrete that accounts for the concrete material factors can be established based on Fick's second law of diffusion. For this model, the time-dependency of C_s and D_a are both considered as well. The expression is shown in Equation (17):

$$\left\{ \begin{array}{l}
C(x, t, V_{ca}, S_{max}, w/c) = C_s(t, V_{ca}, S_{max}) \cdot \left[1 - \operatorname{erf} \left(\frac{x}{2\sqrt{D_a(t, V_{ca}, S_{max}, w/c) \cdot t}} \right) \right] \\
D_a(t, V_{ca}, S_{max}, w/c) = \frac{D_{28}(V_{ca}, S_{max}, w/c)}{1-m} \cdot \left(\frac{t_{28}}{t} \right)^{m(w/c)} \\
C_s(t, V_{ca}, S_{max}) = A(V_{ca}, N_{Smax}) \cdot \ln(t) + B(V_{ca}, N_{Smax}) \\
A(V_{ca}, N_{Smax}) = C(N_{Smax}) \cdot V_{ca} + 0.2536 \\
B(V_{ca}, N_{Smax}) = E(N_{Smax}) \cdot V_{ca} - 0.5776 \\
C(N_{Smax}) = 0.0931 \cdot \ln(N_{Smax}) - 0.2613 \\
E(N_{Smax}) = -0.1717 \cdot N_{Smax} + 1.0693 \\
D_{28}(V_{ca}, S_{max}, w/c) = a(V_{ca}, N_{Smax}) \cdot D_{28}(V_{ca} = 0) \\
D_{28}(V_{ca} = 0) = b(w/c) \cdot D_{28}(V_{ca} = 0, w/c = 0.4) \\
D_{28}(V_{ca} = 0, w/c = 0.4) = 5.90 \times 10^{-12} \text{m}^2/\text{s} \\
a(w/c) = 2.7906 \cdot (w/c) - 0.1539 \\
b(V_{ca}, N_{Smax}) = c(N_{Smax}) \cdot V_{ca} + 1.002 \\
c(N_{Smax}, w/c) = e(w/c) \cdot N_{Smax}^2 + f(w/c) \cdot N_{Smax} + g(w/c) \\
e(w/c) = 0.095 \cdot (w/c) + 0.0825 \\
f(w/c) = -0.785 \cdot (w/c) - 0.1058 \\
g(w/c) = 0.9215 \cdot (w/c) - 0.8947 \\
m(w/c) = 0.1726 \cdot (w/c) + 0.3184
\end{array} \right. \quad (17)$$

The model (Equation (17)) can be used to efficiently estimate and predict the spatial and temporal distribution of chloride ion diffusion concentration in concrete under the conditions of arbitrary w/c , V_{ca} and S_{max} .

6.2. Model Validation

To verify the reasonability of the estimated model in line with Equation (17), the mesoscopic numerical simulation values (MNSVs) of the chloride concentrations determined by the numerical simulation experiment (Figures 9–11) are compared with the predicted chloride results by the prediction model of Equation (17), and the error analysis was carried out. The results are shown in Figure 29.

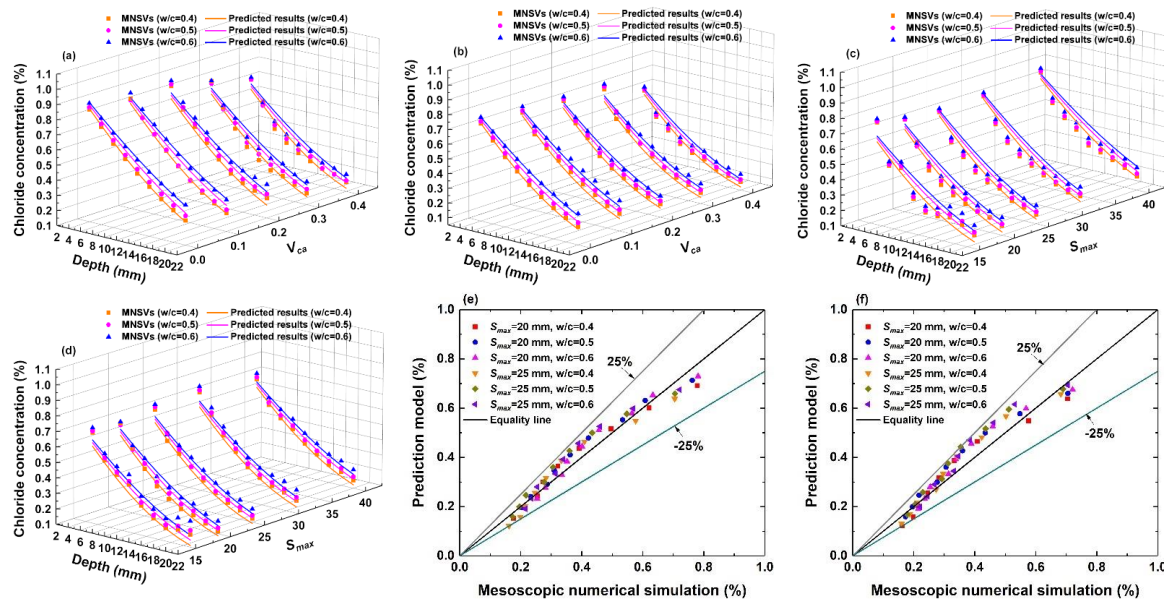


Figure 29. Comparison of the chloride concentration results by mesoscopic numerical simulation and those via prediction model Equation (17): (a) $S_{max} = 20$ mm, $t = 600$ d; (b) $S_{max} = 25$ mm, $t = 360$ d; (c) $V_{ca} = 0.4$, $t = 600$ d; (d) $V_{ca} = 0.3$, $t = 360$ d; (e) predicted results vs. MNSVs: $S_{max} = 20$ mm, $t = 600$ d; (f) predicted results vs. MNSVs: $V_{ca} = 0.4$, $t = 600$.

As shown in Figure 29, the estimated results of the chloride diffusion model in Equation (17) are consistent with the chloride concentrations via mesoscopic numerical simulation, and the relative errors between the two results are within the range of $\pm 25\%$, thereby verifying the accuracy of the model (Equation (17)) considering the concrete material factor in Equation (17), as presented in this paper's research work.

7. Conclusions

In this paper, mesoscopic numerical models for concrete with different values of V_{ca} and S_{max} are constructed, and a large number of chloride ion diffusion simulation experiments are conducted based on these models. The influences of concrete material factors (including w/c , V_{ca} , and S_{max}) on chloride diffusion characteristics within concrete are quantified. On this basis, a chloride diffusion model considering the concrete material factors is established. The specific conclusions are as follows:

- (1) It is emphasized and proven that the mesoscopic numerical simulation method for concrete can be used to partially replace physical experimentation to investigate the influences of concrete material factors on chloride diffusion behaviors;
- (2) For the impact factor of the w/c , the chloride concentration, D_{28} and m of concrete increase with increasing w/c , but C_s is unrelated to the w/c . Quantitatively, when $V_{ca} = 0.4$, $S_{max} = 20$ mm, the chloride concentration $C(x = 4$ mm, $t = 600$ days), D_{28} , m increase almost 2.3%, 60.1%, and 10.5% with the increasing of w/c from 0.4 to 0.6;
- (3) For the impact factor of V_{ca} , the chloride concentration, C_s and D_{28} of concrete show decreasing trends with increasing V_{ca} . Especially, when $w/c = 0.5$, $S_{max} = 20$ mm, the chloride concentration $C(x = 4$ mm, $t = 600$ days), $C_s(t = 600$ days), D_{28} , decrease almost 16.4%, 18.5%, and 35.8% with the increasing of V_{ca} from 0 to 0.4. m is unrelated to the change in V_{ca} but is a linear function of the w/c ;
- (4) For the impact factor of S_{max} , there is no significant effect of S_{max} on chloride concentration and m . C_s is positively correlated with S_{max} , when $w/c = 0.5$, $V_{ca} = 0.4$, the $C_s(t = 600$ days) increases almost 23.4% with the increasing of S_{max} from 10 mm to 40 mm. D_{28} shows a quadratic curve trend of first decreasing and then increasing when S_{max} is in the range of 16–20 mm. Respectively, when $w/c = 0.5$,

$V_{ca} = 0.4$, $D_{28}(S_{max} = 40 \text{ mm})$ increases approximately 43.4% and 30.2% than those of $S_{max} = 16 \text{ mm}$ and 20 mm ;

- (5) According to the quantitative relationship between the chloride diffusion parameters and w/c , V_{ca} , and S_{max} , a chloride diffusion model that considers the influences of important concrete material factors is established. The accuracy of the model proposed in this paper is verified by comparing the predicted results with mesoscopic numerical simulation values. This model is used to predict the spatial and temporal distribution of the chloride diffusion concentration in concrete for any w/c , V_{ca} and S_{max} .

Author Contributions: Investigation, data curation, formal analysis, writing—original draft preparation, X.J.; conceptualization, methodology, L.W.; supervision, resources, M.L.; validation, H.J.; data curation, visualization, W.Z. All authors have read and agreed to the published version of the manuscript.

Funding: This research was funded by supported by the Open-end Fund of Key Laboratory of Hydraulic and Waterway Engineering of the Ministry of Education in Chongqing Jiaotong University (SLK2021B13), the Science and Technology Innovation Project of Chongqing Education Commission (KJCX2020030), and the Talents Plan Project in Chongqing (cstc2021ycjh-bgzxm0053).

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Conflicts of Interest: The authors declare no conflict of interest.

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