

Supporting Information

**Carbon Dioxide Enrichment PEBA_X/MOF
Composite Membrane for CO₂ Separation**

**Po-Hsiang Tang ¹, Pamela Berilyn So ², Wa-Hua Li ², Zi-You Hui ², Chien-Chieh Hu ^{3,4,*} and
Chia-Her Lin ^{1,4,*}**

¹ Department of Chemistry, National Taiwan Normal University, Wenshan District, Taipei 11677, Taiwan; fetivear@gmail.com

² Department of Chemistry, Chung Yuan Christian University, Zhongli District, Taoyuan City 32023, Taiwan; pbtiuso@gmail.com (P.B.S.); s651724@gmail.com (W.-H.L.); zgg7674@gmail.com (Z.-Y.H.)

³ Graduate Institute of Applied Science and Technology, National Taiwan University of Science and Technology, Taipei 10607, Taiwan

⁴ R&D Center for Membrane Technology, Chung Yuan Christian University, Zhongli District, Taoyuan City 32023, Taiwan

* Correspondence: cchu@mail.ntust.edu.tw (C.-C.H.); chiaher@ntnu.edu.tw (C.-H.L.)

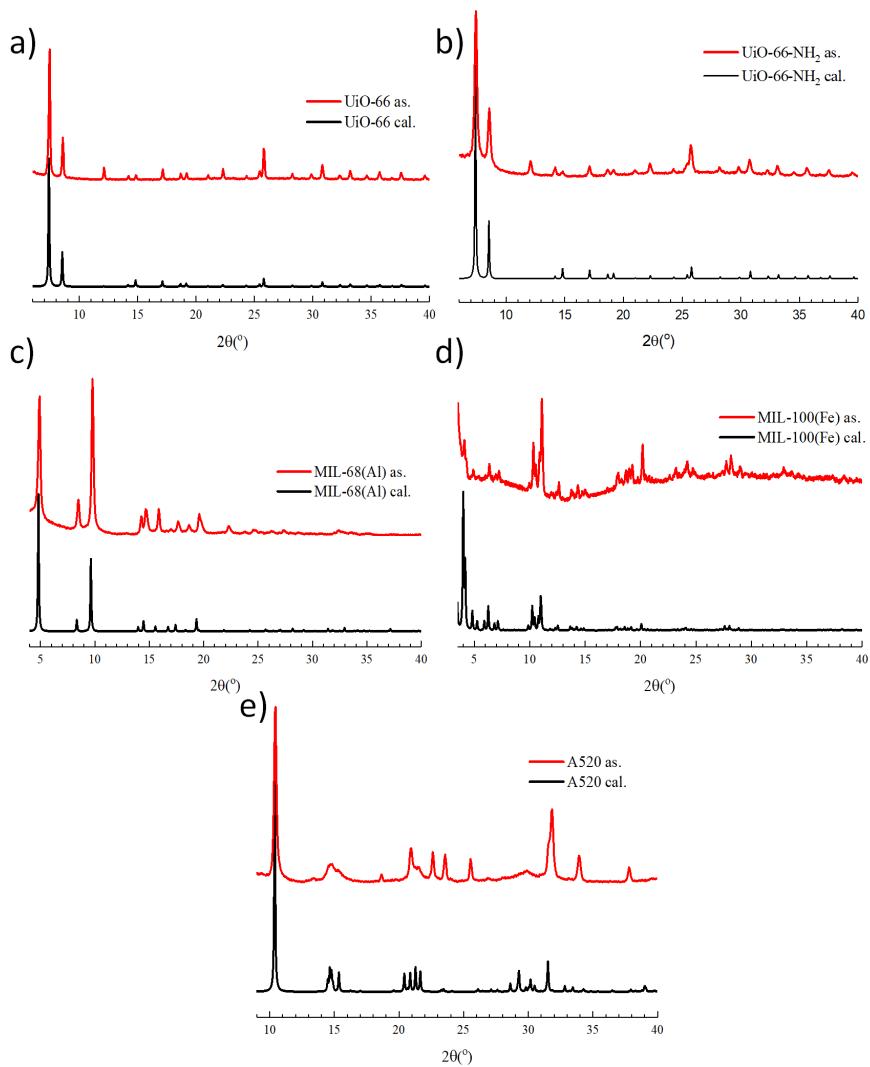


Figure S1. Comparison of PXRD pattern of the synthesized MOFs with the calculated PXRD patterns. a) ZIF-8, b) UiO-66, c) UiO-66-NH₂, d) MIL-68(Al), e) MIL-100(Fe), f) A520.

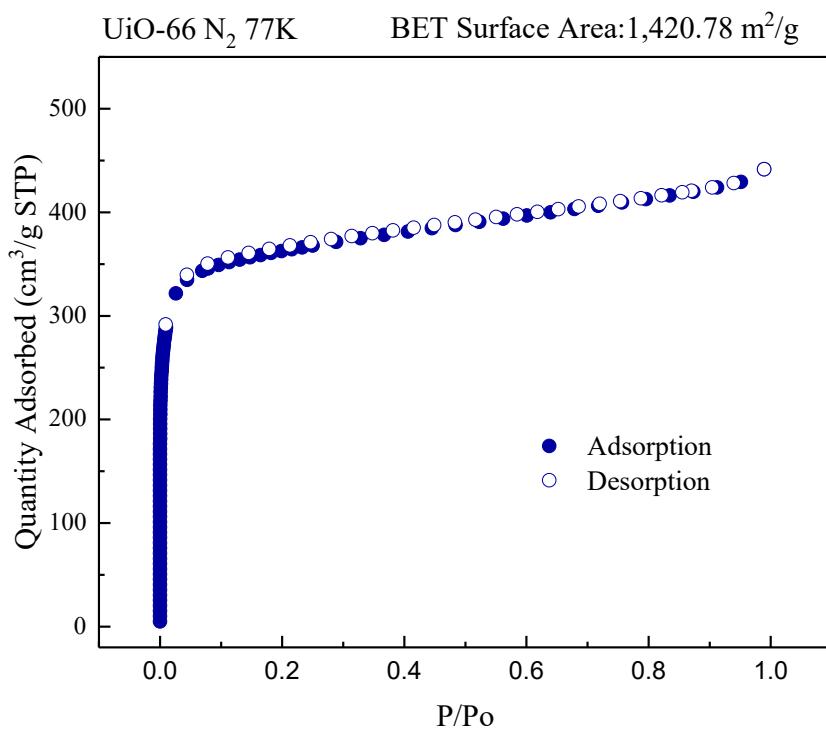


Figure S2. UiO-66 N₂ isotherm.

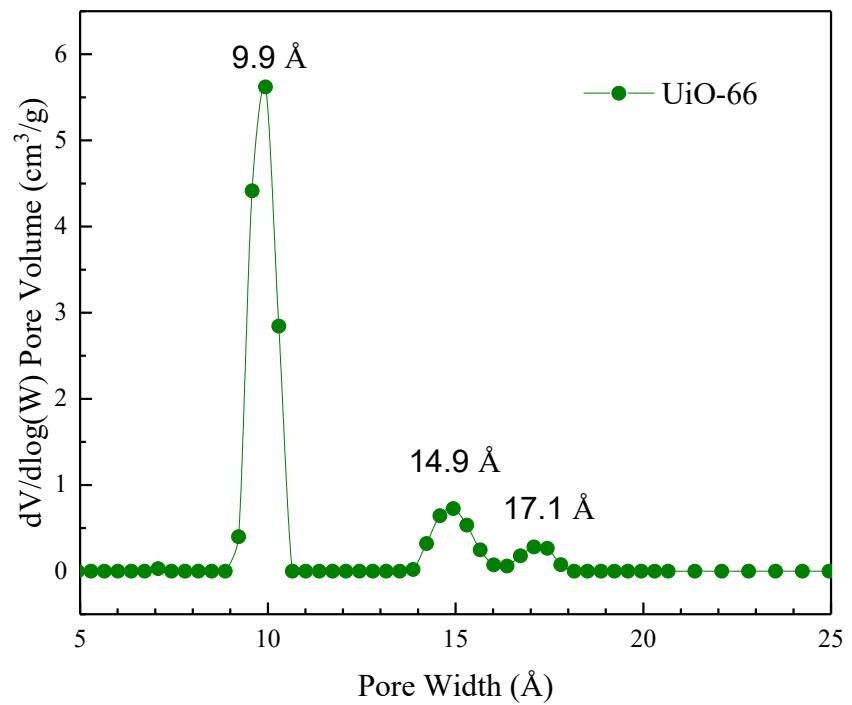


Figure S3. UiO-66 pore size distribution.

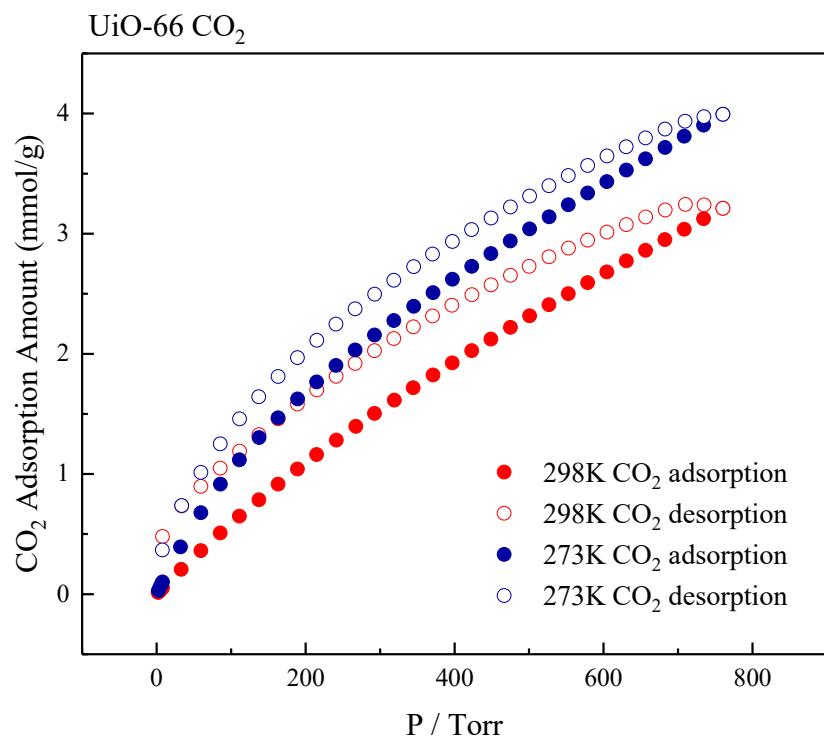


Figure S4. UiO-66 CO₂ isotherm.

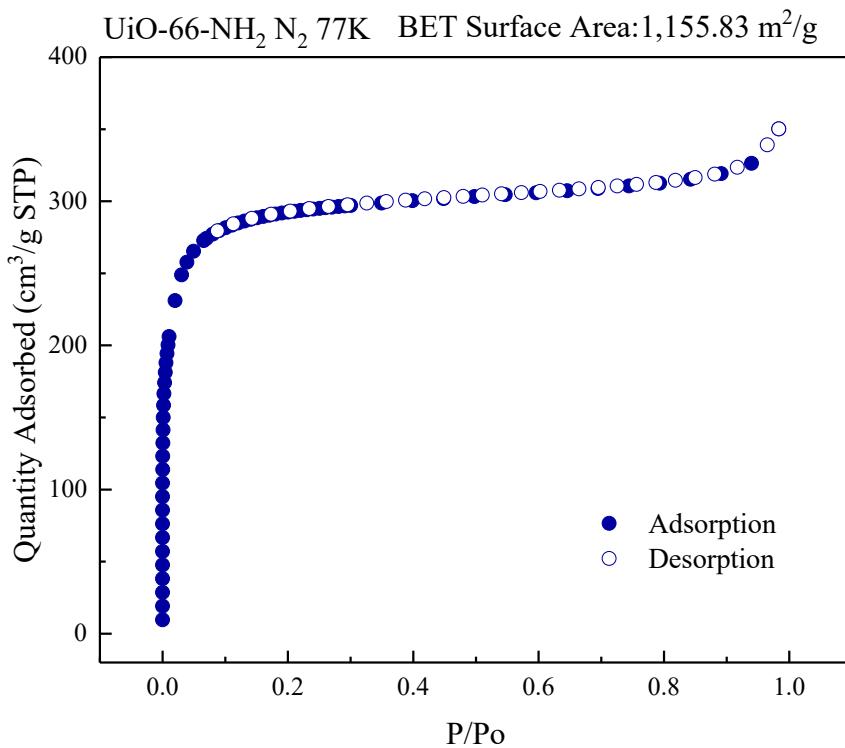


Figure S5. UiO-66-NH₂ N₂ isotherm.

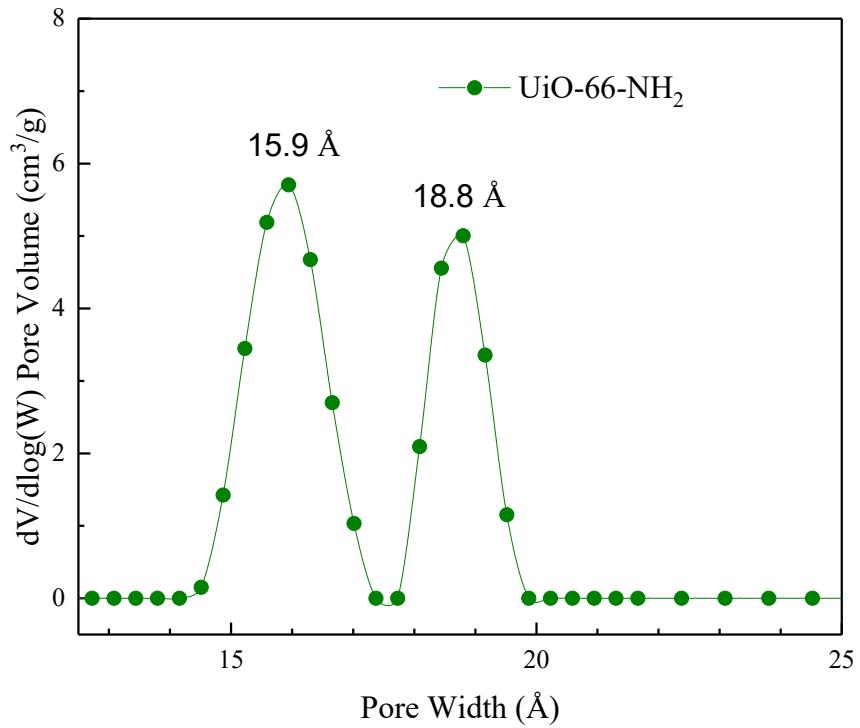


Figure S6. UiO-66-NH_2 pore size distribution.

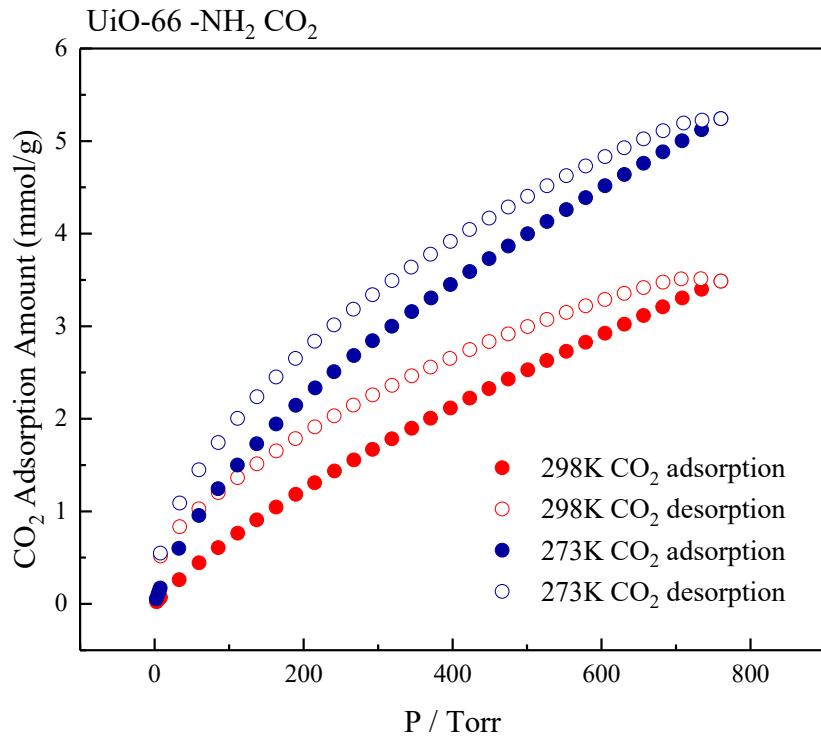


Figure S7. UiO-66-NH_2 CO_2 isotherm.

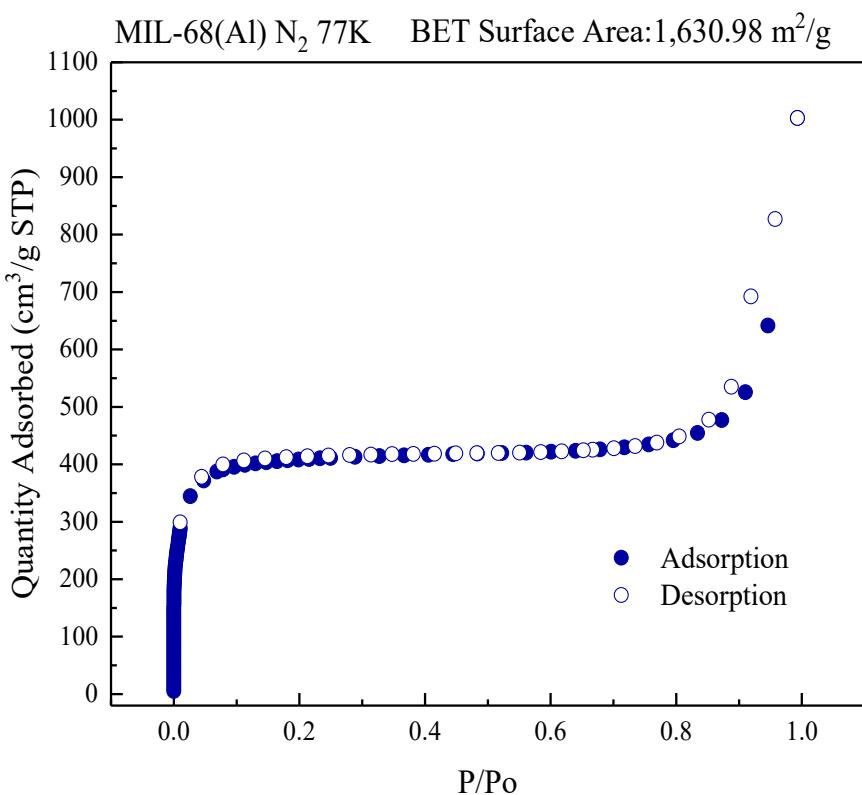


Figure S8. MIL-68(Al) N₂ isotherm.

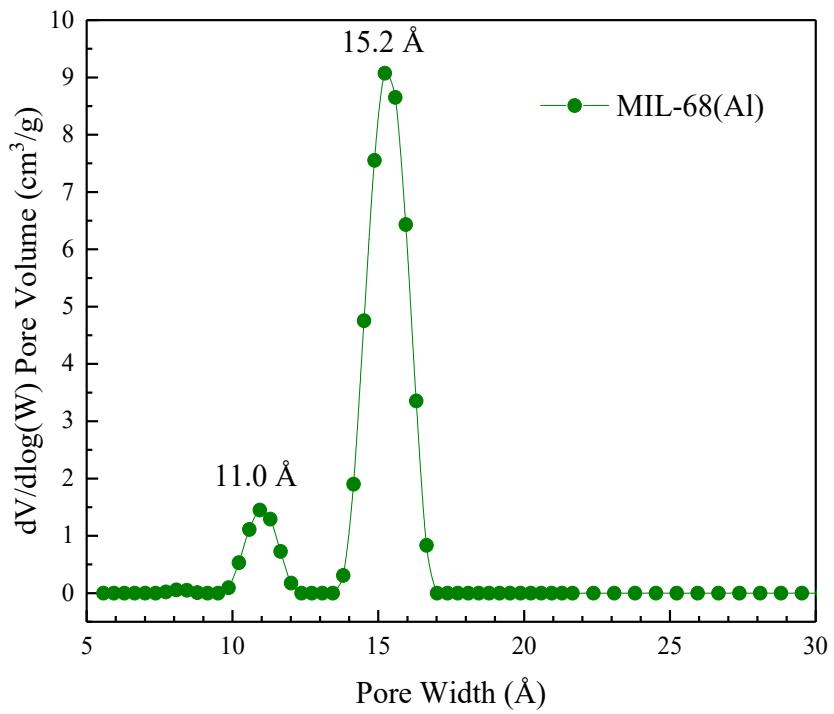


Figure S9. MIL-68(Al) pore size distribution.

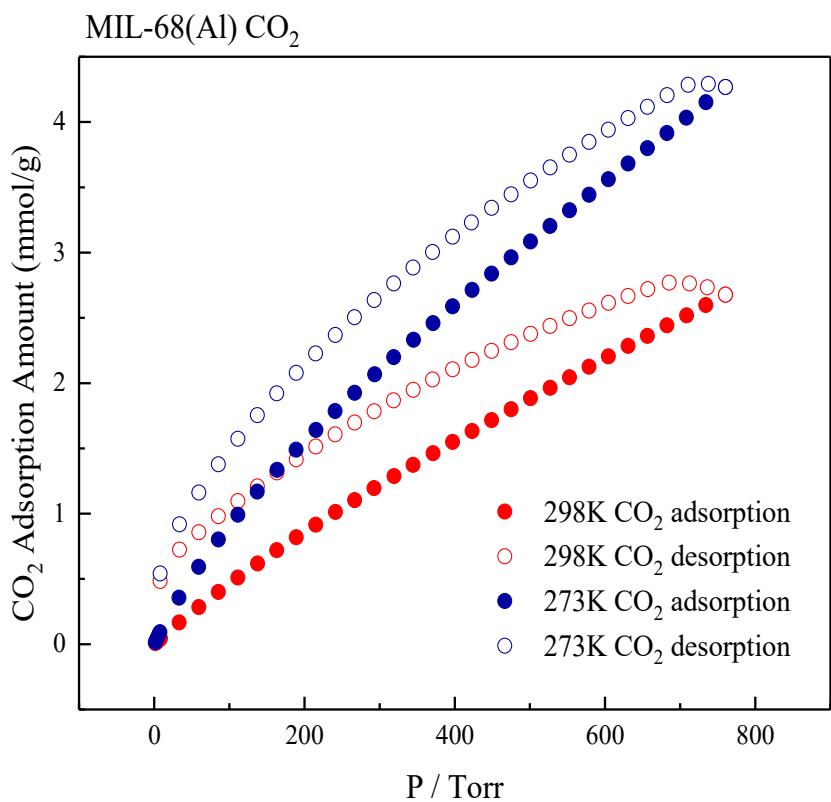


Figure S10. MIL-68(Al) CO₂ isotherm.

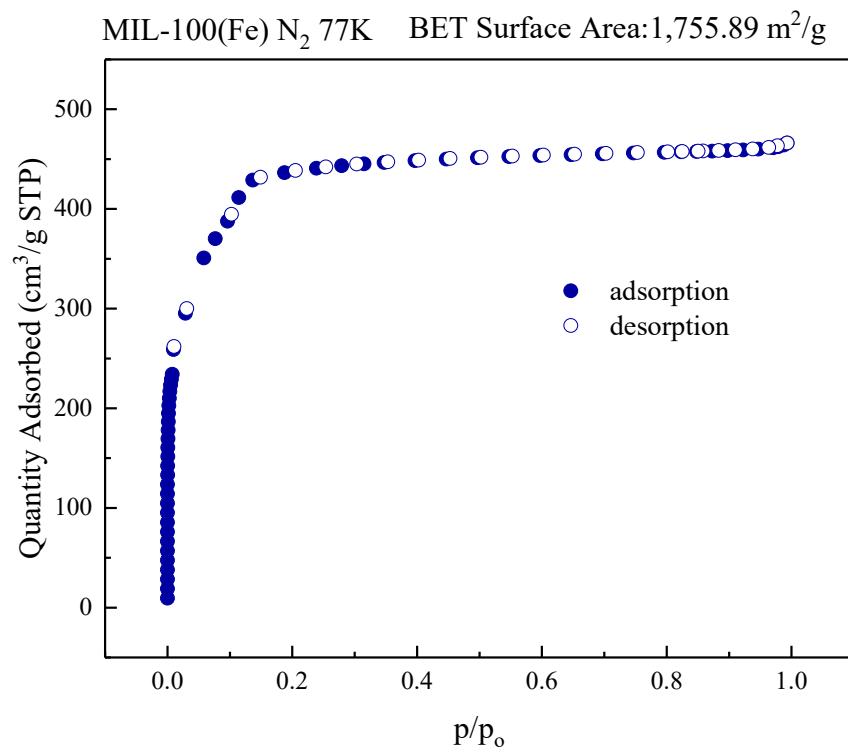


Figure S11. MIL-100(Fe) N₂ isotherm.

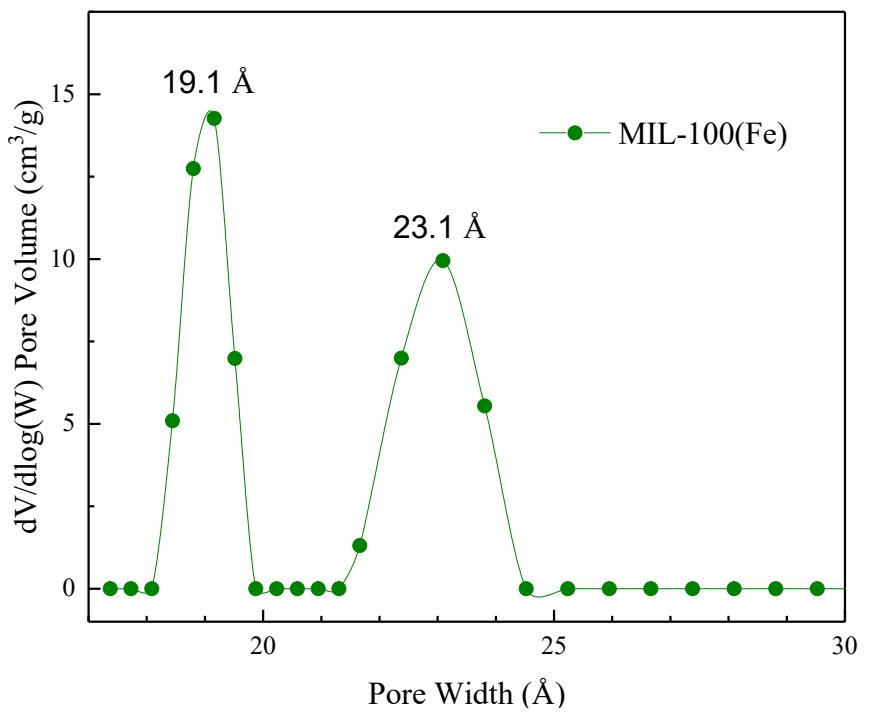


Figure S12. MIL-100(Fe) pore size distribution.

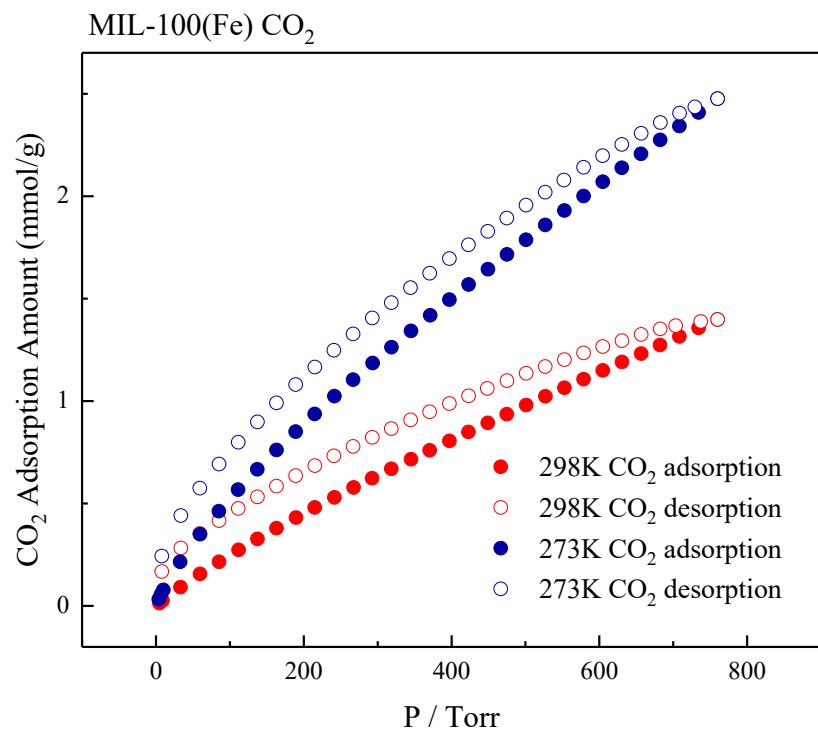


Figure S13. MIL-100(Fe) CO_2 isotherm.

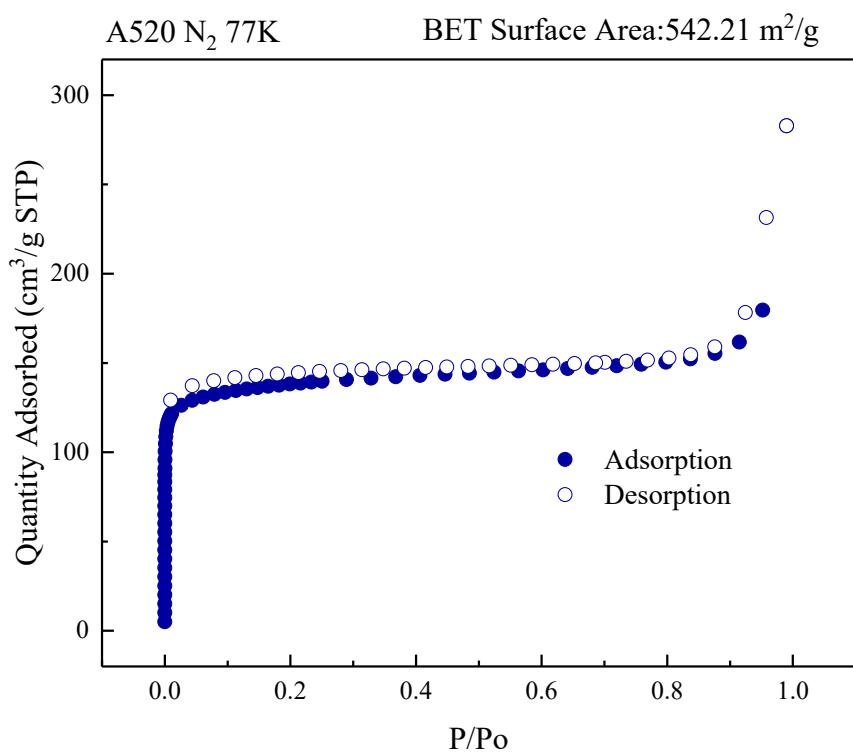


Figure S14. A520 N₂ isotherm.

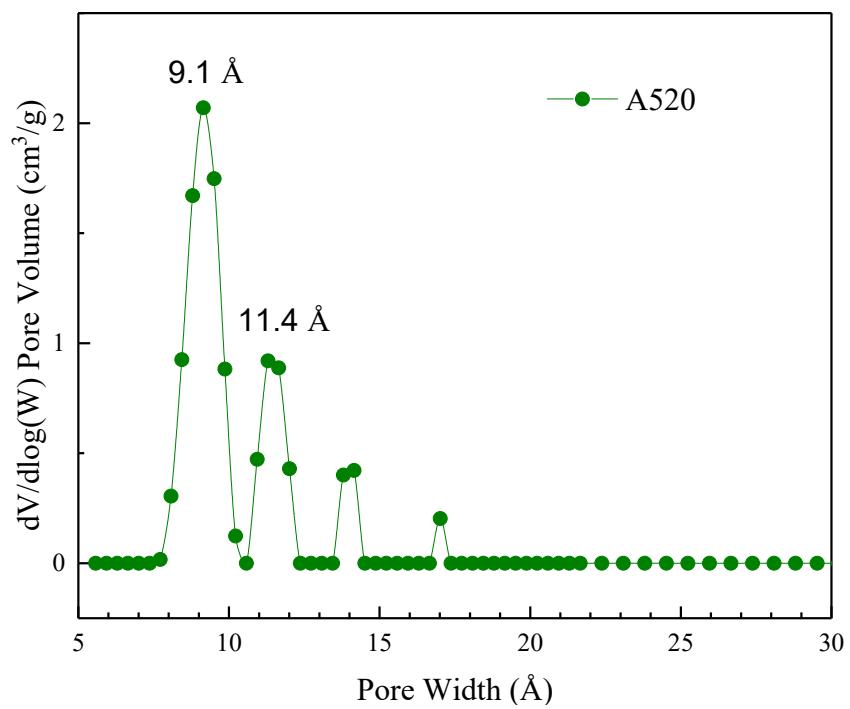


Figure S15. A520 pore size distribution.

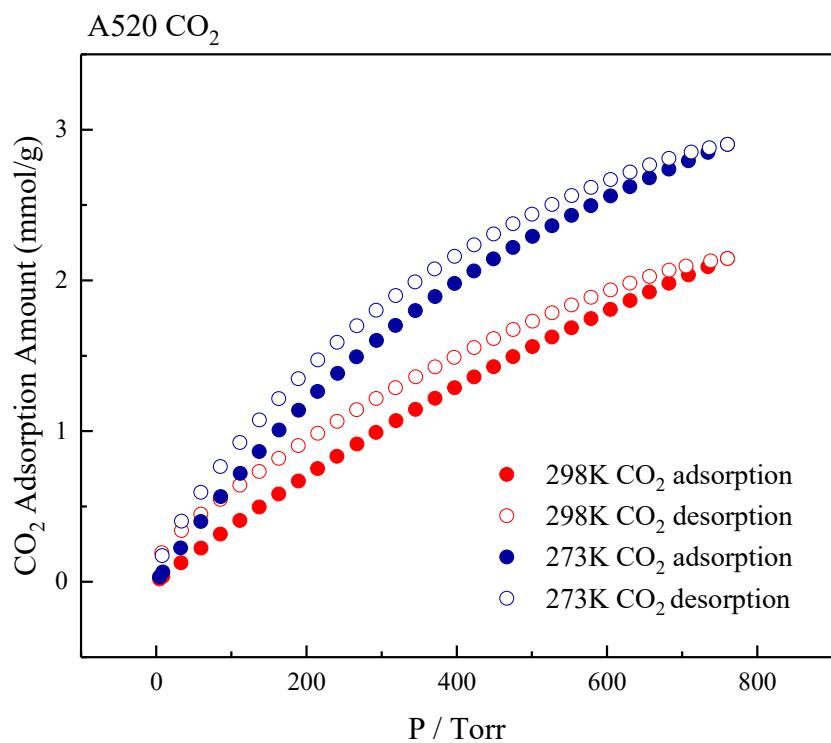


Figure S16. A520 CO₂ isotherm.

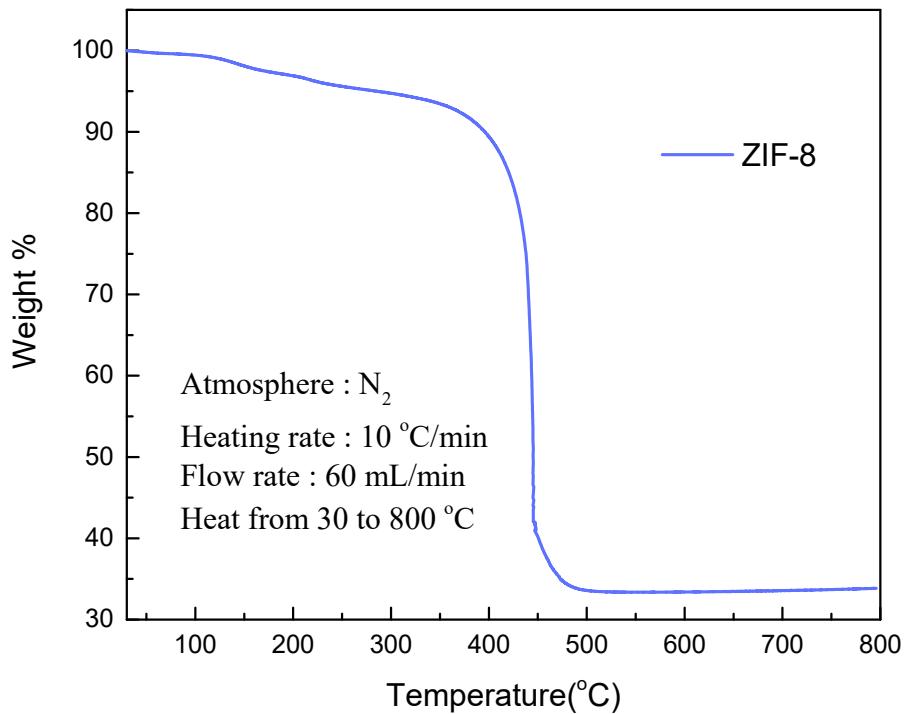


Figure S17. TGA curve of ZIF-8.

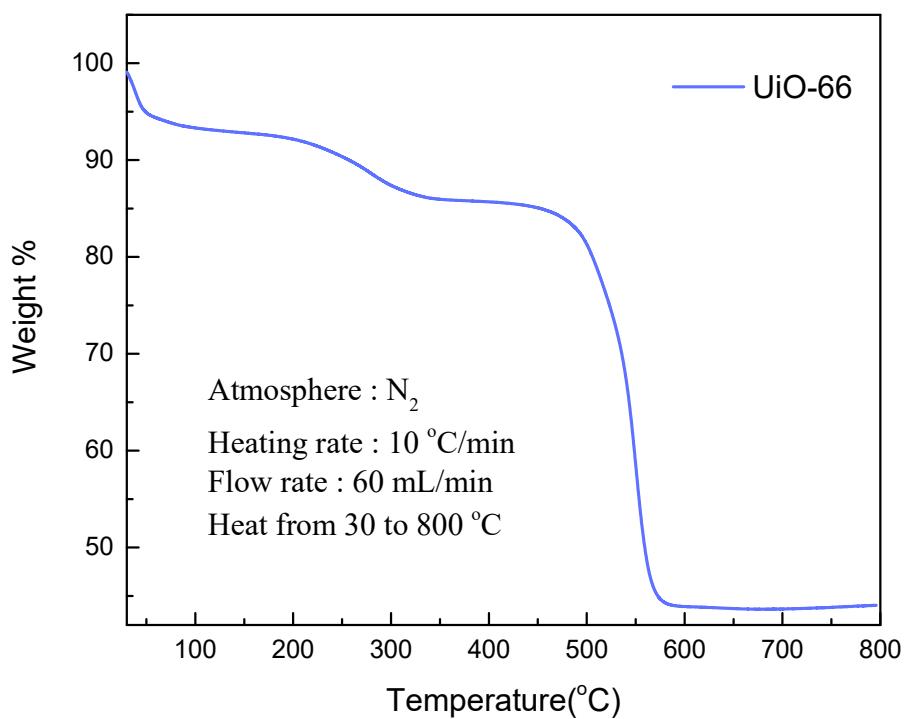


Figure S18. TGA curve of UiO-66.

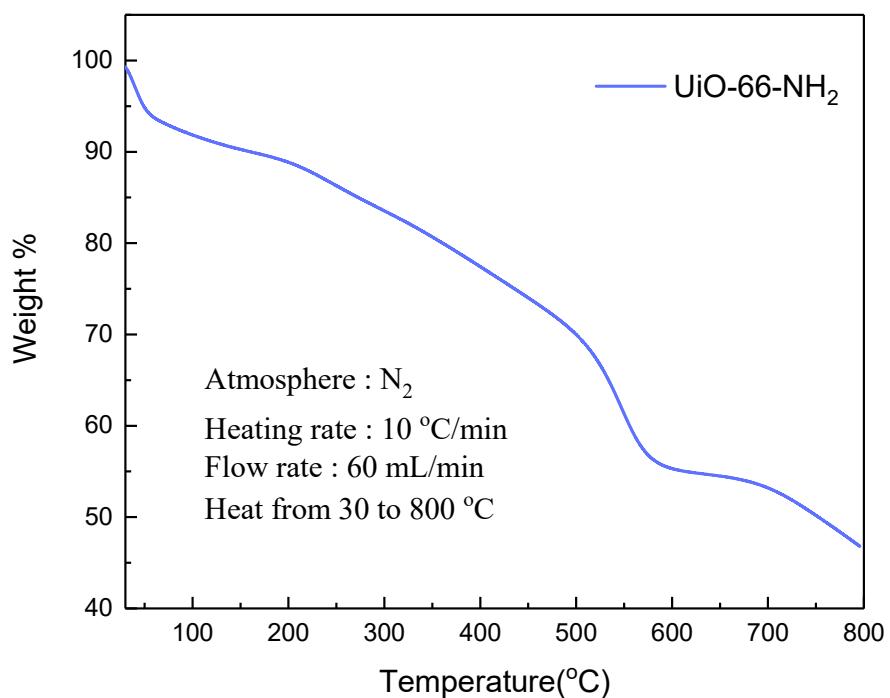


Figure S19. TGA curve of UiO-66-NH₂.

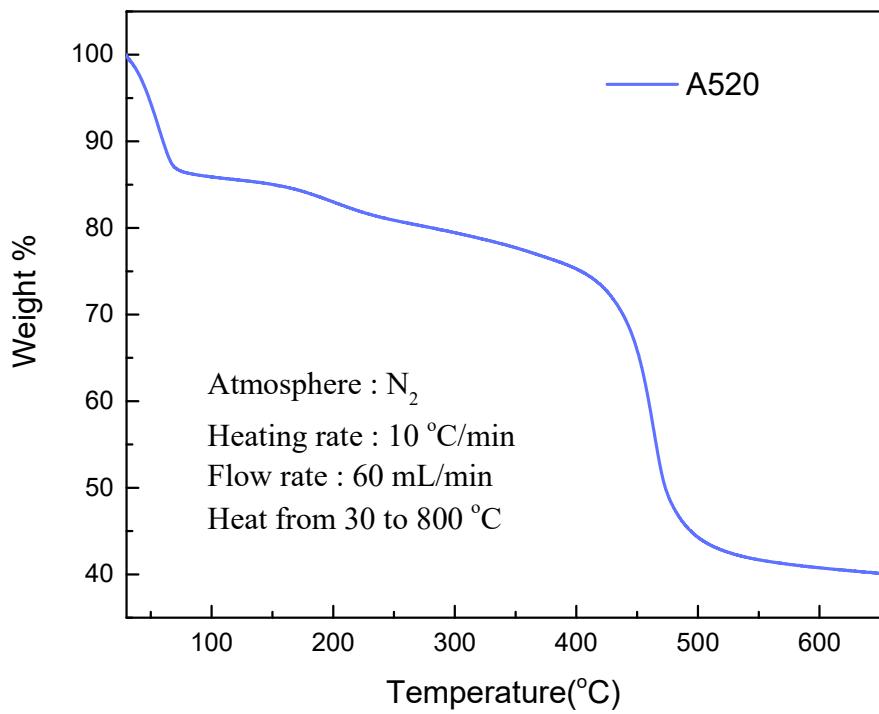


Figure S20. TGA curve of A520.

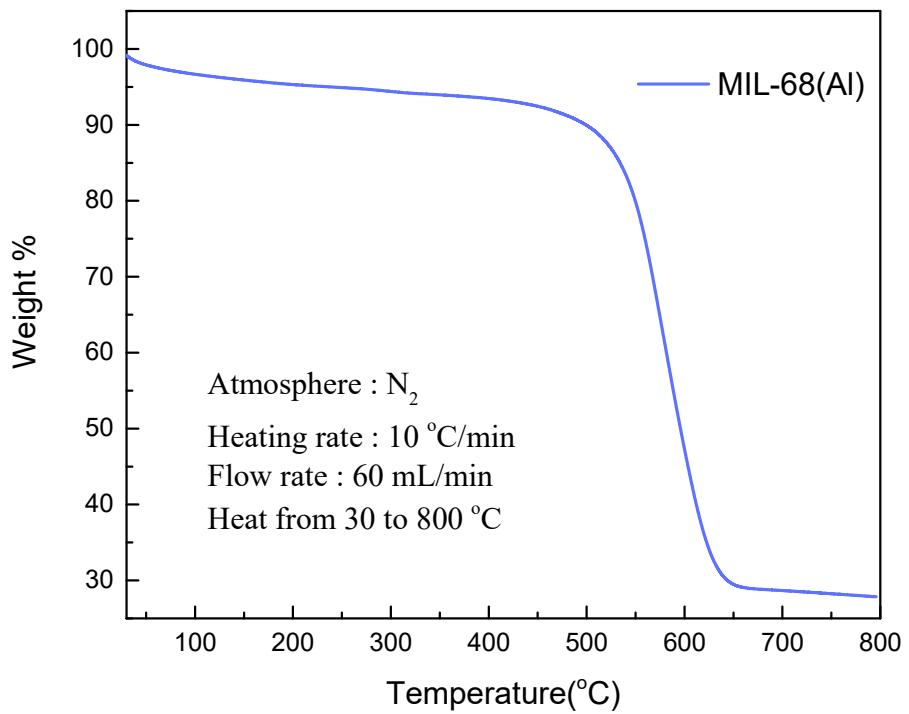


Figure S21. TGA curve of MIL-68(Al).

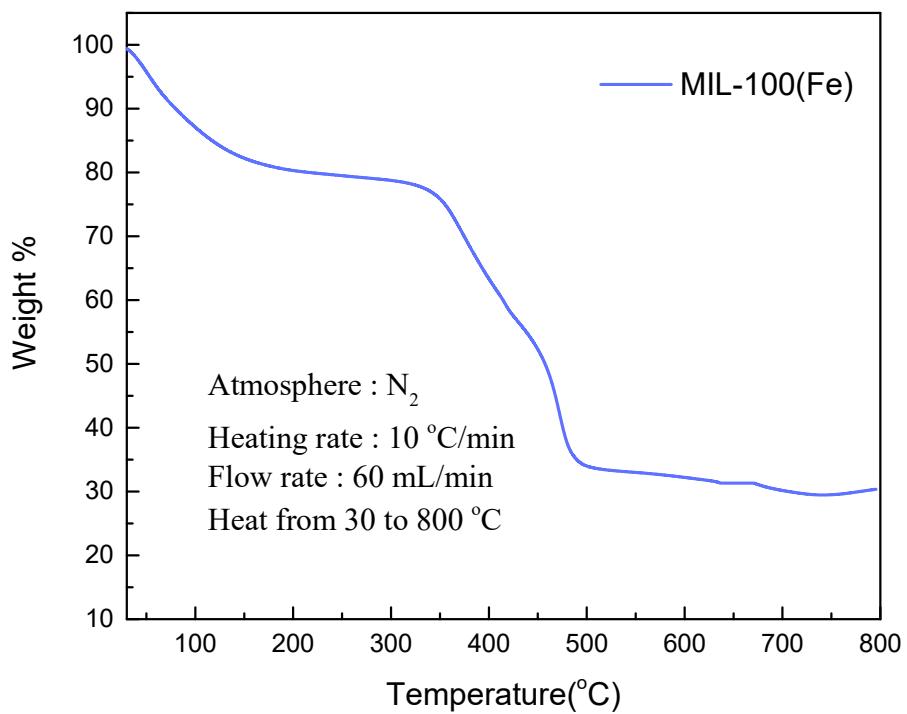


Figure S22. TGA curve of MIL-100(Fe).

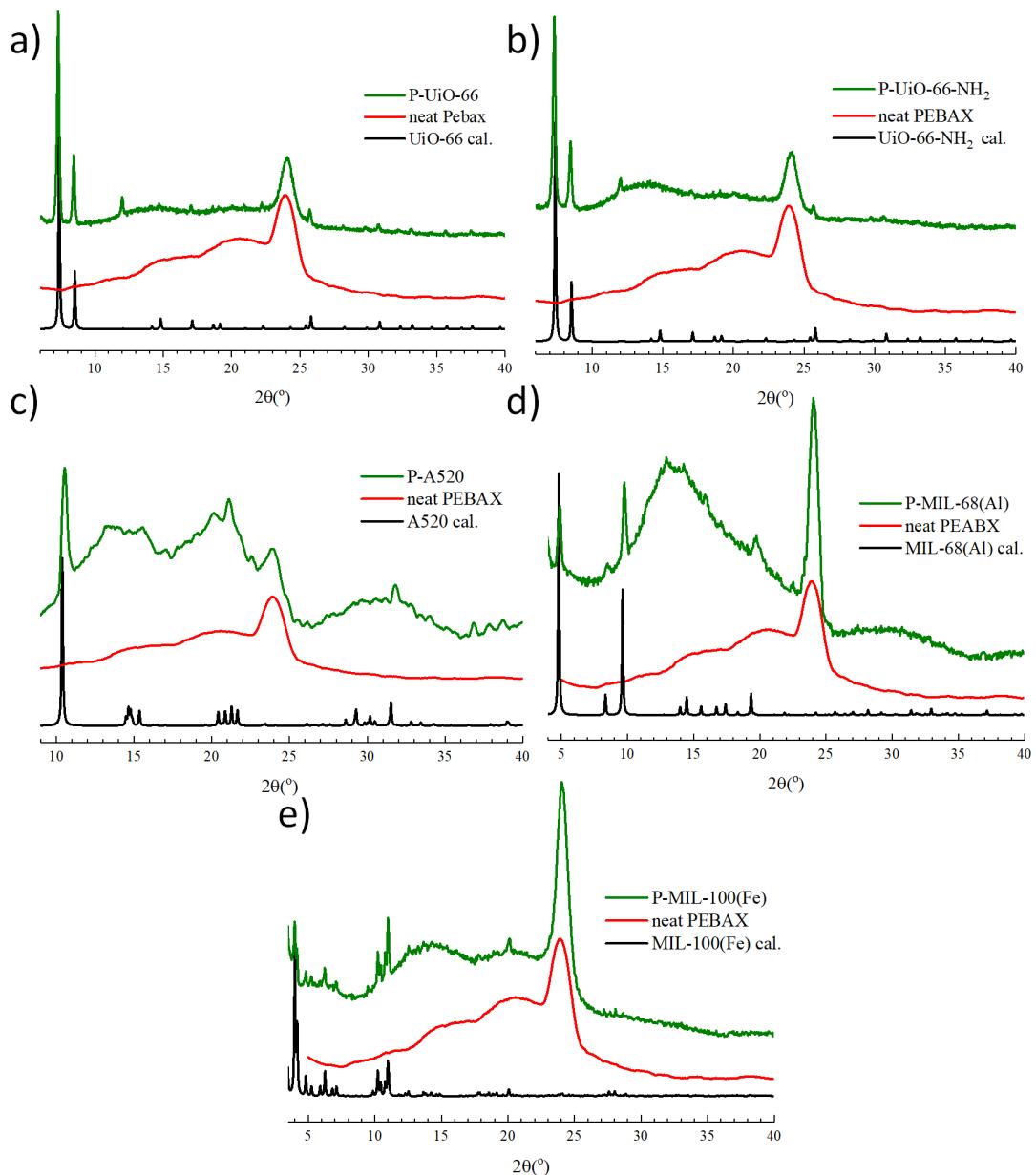


Figure S23. PXRD pattern of (a)P-Uio-66, (b)P-Uio-66-NH₂, (c)P-A520 (d)P-MIL-68(Al), (e)P-MIL-100(Fe).

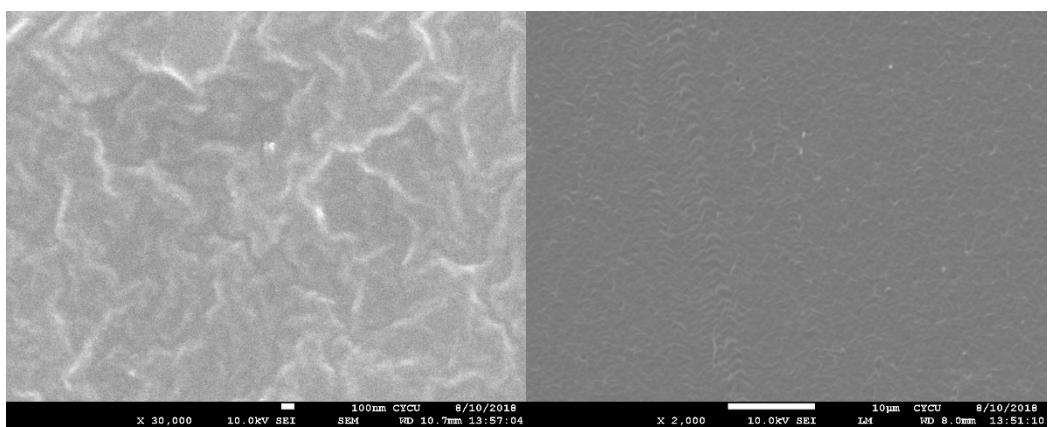


Figure S24. Neat PEBAK SEM image (left: surface, right:cross-section).

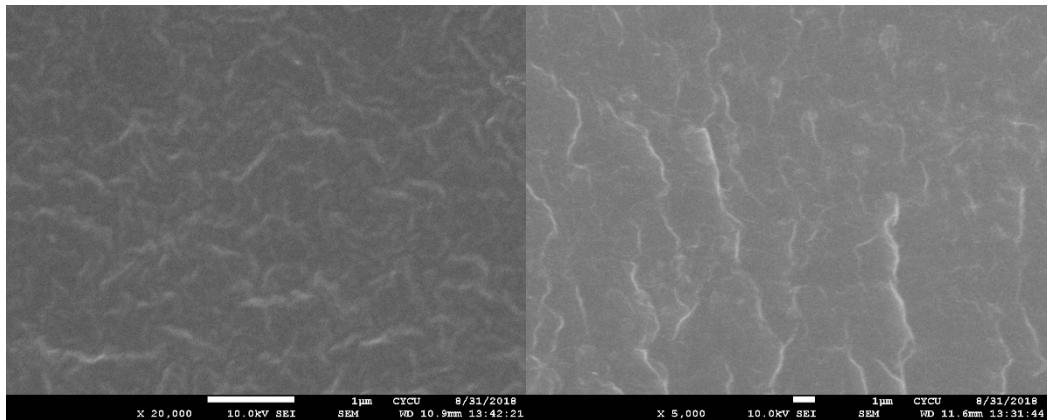


Figure S25. P-Z1 SEM image (left: surface, right:cross-section).

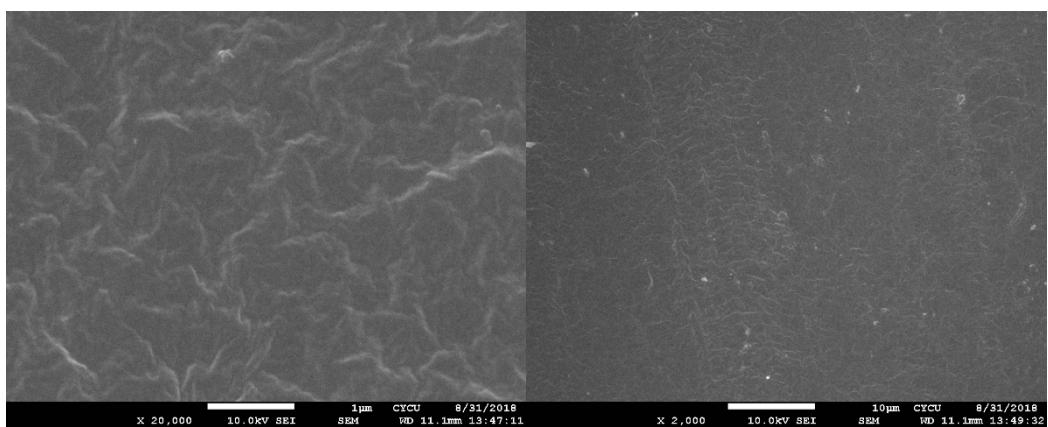


Figure S26. P-Z3 SEM image (left: surface, right:cross-section).

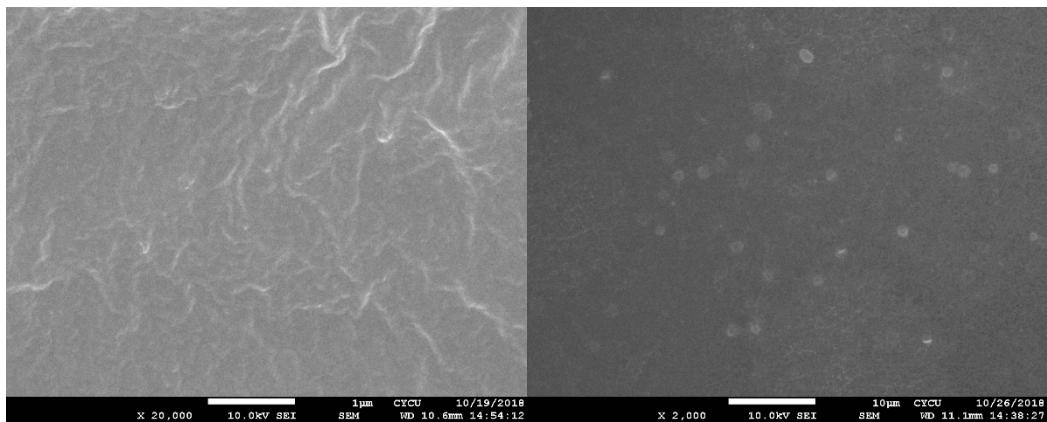


Figure S27. P-Z5 SEM image (left: surface, right:cross-section).

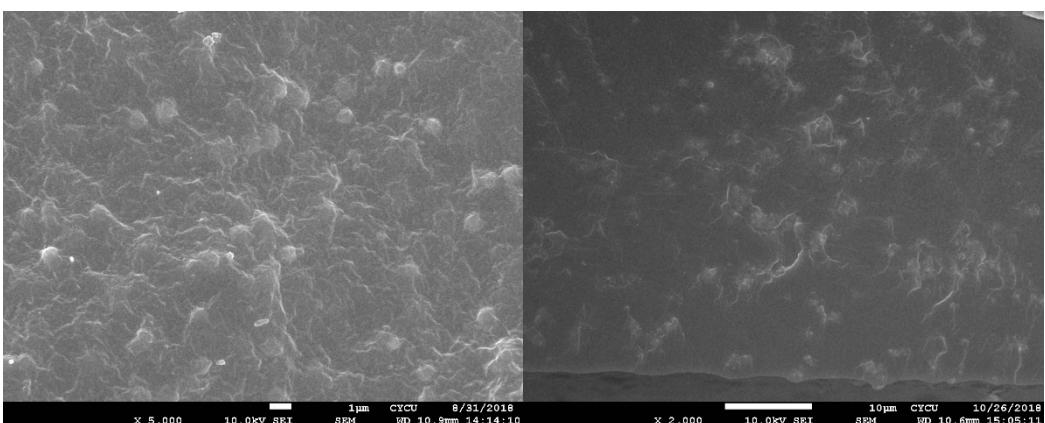


Figure S28. P-Z8 image (left: surface, right:cross-section).

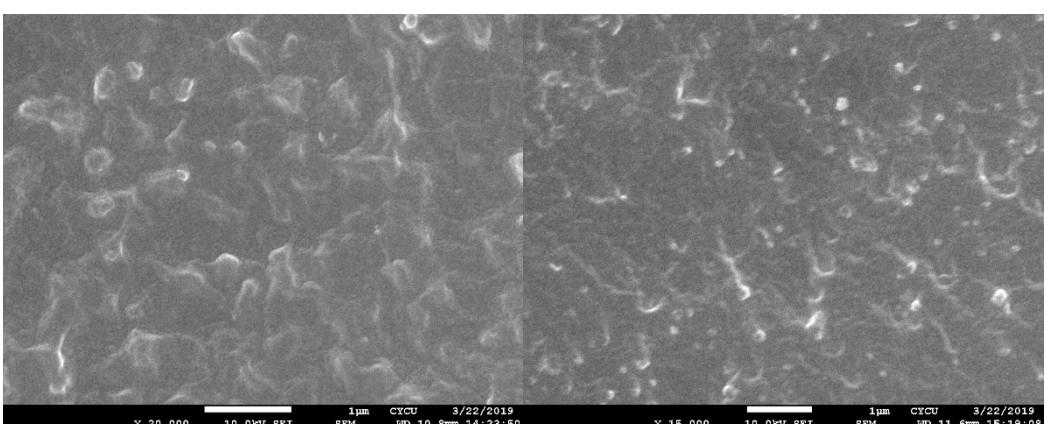


Figure 29. P-Z10 image (left: surface, right:cross-section).

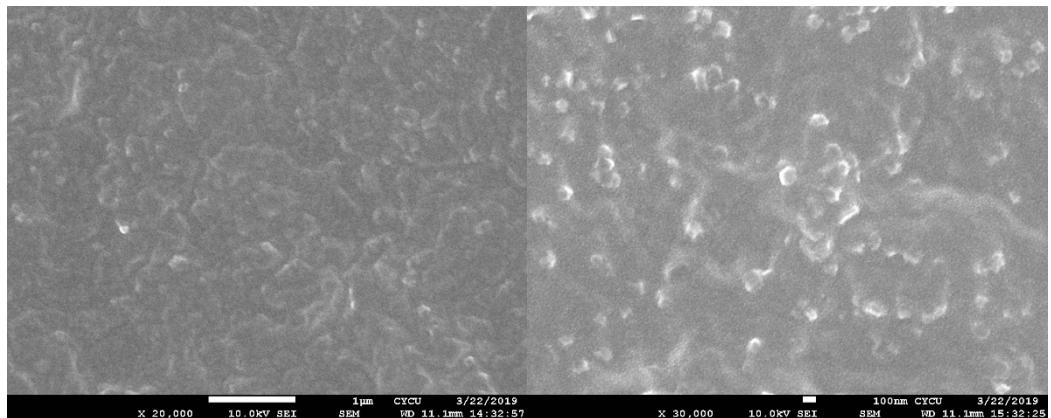


Figure S30. P-Z20 image (left: surface, right:cross-section).

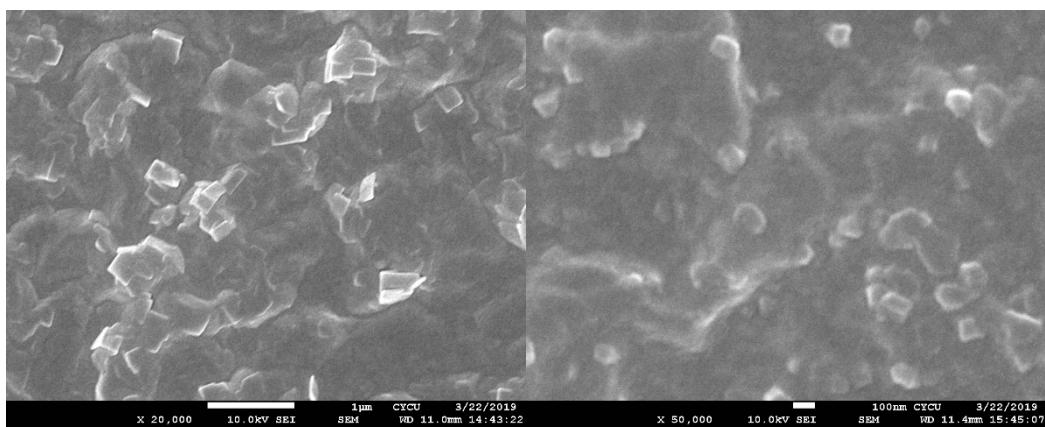


Figure S31. P-Z30 image (left: surface, right:cross-section).

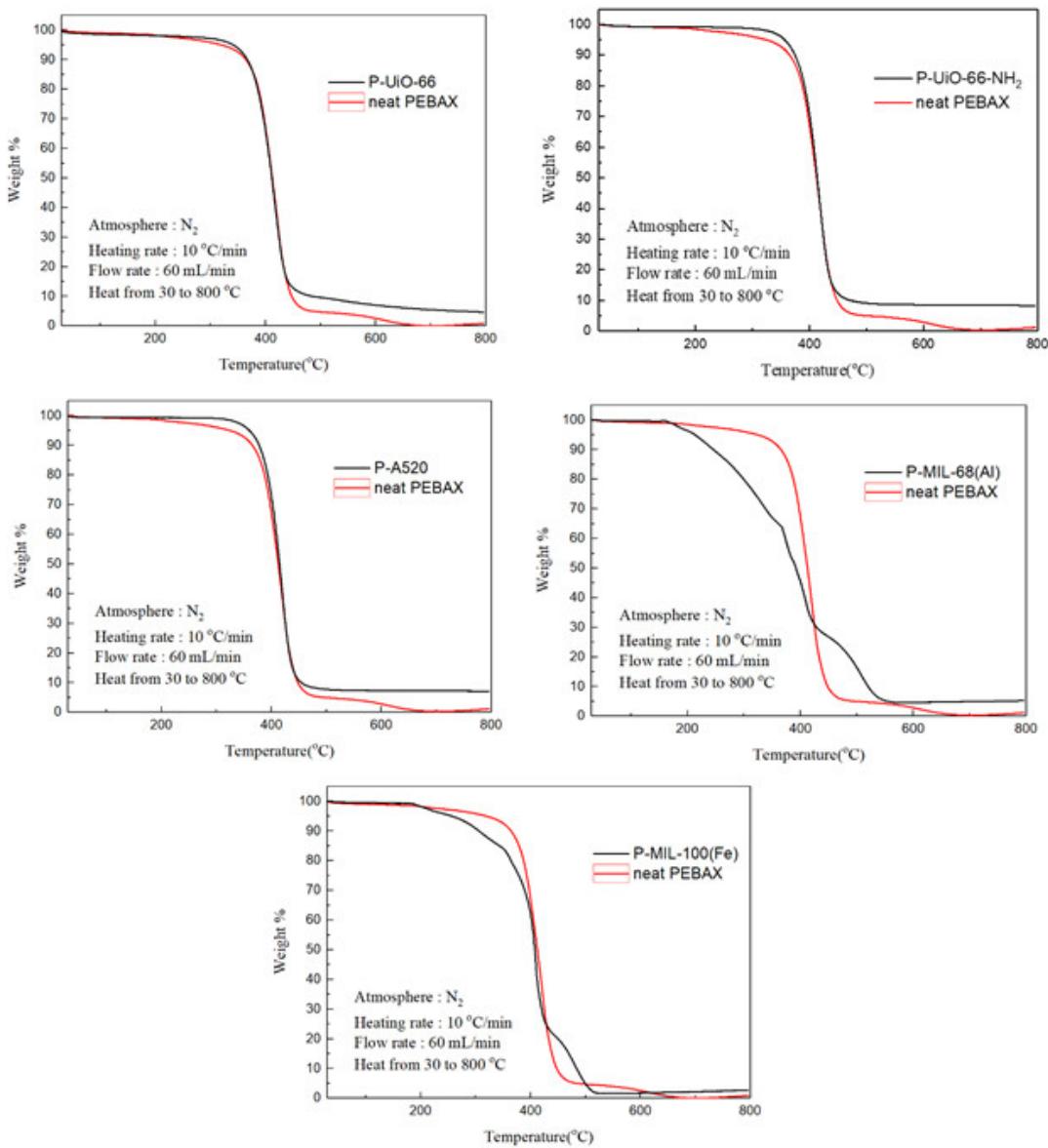


Figure S32. TGA curve of Pebax/5 wt% MOF MMMs and neat Pebax.

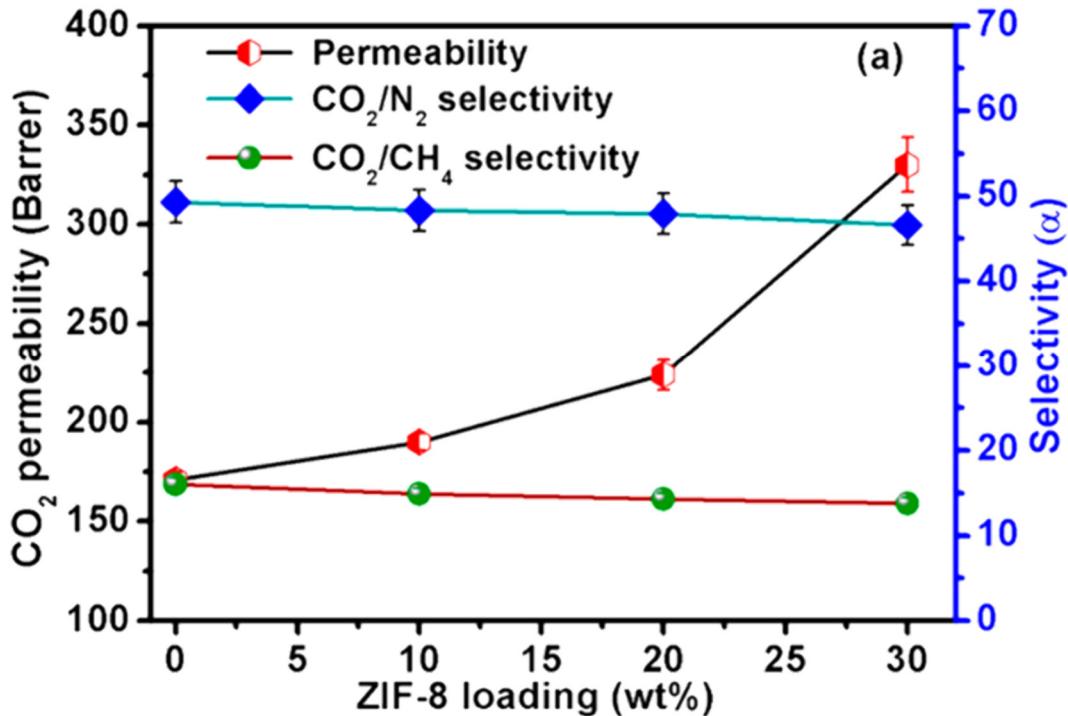


Figure S33. The gas permeability and gas separation selectivity of Pebax/ZIF-8 MMMs in the literature.

Table S1 N₂ Adsorption

	Adsorption (cm ³ /g STP)	Surface Area (m ² /g)	Total Pore Volume (Å)	Pore Size (cm ³ /g)
ZIF-8	432.87	2013.45	0.70	8-15
UiO-66	390.69	1420.78	0.68	8-12
UiO-66-NH ₂	303.19	1155.83	0.45	15-20
MIL-53(Al)	350.54	1412.07	0.53	11-13
A520	144.89	542.21	0.44	8-18
MIL-68(Al)	371.93	1630.98	1.55	10-17
MIL-100(Fe)	413.09	1093	0.71	18-24

Table S2 CO₂ Adsorption

	CO ₂ Adsorption at 298 K (mmol/g)	CO ₂ Adsorption at 273 K (mmol/g)
ZIF-8	0.9	1.6
UiO-66	3.2	4.1
UiO-66-NH ₂	3.5	5.3
MIL-53(Al)	1.5	1.8
A520	2.2	2.9

MIL-68(Al)	2.6	4.2
MIL-100(Fe)	1.4	2.5

Table S3. PEBAx/n wt% ZIF-8 MMMs gas separation efficiency

Item	P _{CO₂} (Barrer)	P _{N₂} (Barrer)	Selectivity
neat PEBAx	166.30	3.44	48.25
P-Z1	171.30	3.46	49.41
P-Z3	196.00	3.93	49.79
P-Z5	195.16	3.80	51.32
P-Z8	194.49	3.76	51.61
P-Z10	199.57	3.70	53.88
P-Z20	229.05	4.10	55.80
P-Z30	263.94	4.65	56.75

Table S4. PEBAx/5wt% MOF GPA measurement

Item	P _{CO₂} (barrer)	P _{N₂} (barrer)	Selectivity
P-UiO-66	189.77	2.20	85.94
P-UiO-66-NH₂	183.96	3.61	50.89
P-A520	161.39	2.79	57.75
P-MIL-68(Al)	183.55	2.34	78.16
PMIL-100(Fe)	192.15	2.77	69.24