



Article

Free Vibration Analysis of Functionally Graded Porous Doubly-Curved Shells Based on the First-Order Shear Deformation Theory

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Abstract: Due to some technical issues that can appear during the manufacturing process of Functionally Graded Materials (FGMs), it can be extremely difficult to produce perfect materials. Indeed, one of the biggest problems is the presence of porosities. For this purpose, the vibrational behavior of doubly-curved shells made of FGM including porosities is investigated in this paper. With respect to previous research, the porosity has been added to the mechanical model that characterizes the through-the-thickness distribution of the graded constituents and applied to doubly-curved shell structures. Few papers have been published on this topic. In fact, it is easier to find works related to one-dimensional structures and beam models that take account the effect of porosities. The First-order Shear Deformation Theory (FSDT) is considered as the theoretical framework. In addition, the mechanical properties of the constituents vary along the thickness direction. For this purpose, two power-law distributions are employed to characterize their volume fraction. Strain components are established in an orthogonal curvilinear coordinate system and the governing equations are derived according to the Hamilton's principle. Finally, Navier's solution method is used and the numerical results concerning three different types of shell structures are presented.

Keywords: functionally graded materials; porosity; doubly-curved shells; vibrations; first-order shear deformation theory

1. Introduction

Functionally Graded Materials (FGMs) are well-known composite materials whose properties change smoothly along one or multiple directions. FGMs were studied for the first time by Niino et al. [1] in 1984 for aerospace applications, and have been increasingly adopted in the literature as multi-function materials for different engineering applications. These materials are produced by blending two materials such as metals and ceramics together, and are able to eliminate stress discontinuities commonly present in layered composites. Thus far, different studies have focused on the mechanical behavior of FGMs. Wattanasakulpong and Chaikittiratana [2], for example, proposed an analytical study for the free vibration of doubly-curved Functionally Graded (FG) shallow shells with stiffeners, under a thermal environment. Tornabene et al. [3] investigated the free vibration of free-form doubly-curved FG shells. In two papers, Kiani et al. [4,5] investigated the static and dynamic behavior of a FGM doubly-curved panel. Sayyadi and Farsangi [6] also presented an analytical solution for the free vibration and dynamic problem of thick doubly-curved FG smart panels.

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Porosities and micro-voids are common technical issues that may be introduced during the manufacturing process, with a consecutive reduction of their mechanical properties [7]. This possible relationship between porosity and mechanical properties of materials has increased the interest of the scientific community in obtaining more precise results both experimentally and theoretically. Wang et al. [7] investigated the vibration behavior of FG porous rectangular plates in a thermal environment. Shafiei and Kazemi [8,9] studied the buckling behavior of FG tapered and simple beams made by porous materials, and verified that an increasing porosity volume fraction yields to a decrease in stiffness and buckling load. A general nonlocal approach based on the strain-gradient elasticity model was developed by Shahverdi and Reza Barati [10] for the vibration analysis of porous nano plates resting on elastic substrates.

Many applications of single- or doubly-curved shells have increased the scientific attention to the mechanical behavior of these useful structural components. Several studies on doubly-curved shells are available in the literature. A brief review is presented here for the sake of completeness. Tornabene [11] and Tornabene et al. [12,13] investigated the free vibrations of anisotropic doubly-curved shells of revolution defined by free-form meridians. Viola et al. [14] and Tornabene et al. [15,16] employed a higher-order formulation, based on an equivalent single layer approach, for the mechanical analysis of laminated composite shell structures characterized by curved surfaces as reference domains. A layer-wise formulation was presented instead in the paper by Tornabene et al. [17] for the same purpose. A Moving Least Squares Differential Quadrature (MLSDQ) method based on Radial Basis Functions (RBFs) was developed by Tornabene et al. [18] to perform the free vibration analysis of laminated composite doubly-curved shells. The weak form of the governing equations of doubly-curved shells was solved by Tornabene et al. [19] to obtain the natural frequencies of shell structures characterized by distorted domains. For this purpose, an approach based on Non Uniform Rational Basis-Splines (NURBS) was developed. Tornabene et al. [20] employed a local version of the Generalized Quadrature Method (GDQ) for the dynamic analysis of FGM sandwich shells with variable thickness. The topic of shell structures with variable thickness was studied also by Amabili [21], who proposed a nonlinear higher-order shear deformation theory. A third-order shear deformation theory was developed by Amabili [22,23] to investigate the nonlinear mechanical behavior of both isotropic and laminated doubly-curved shells. Amabili [24] and Amabili and Reddy [25] included the stretching effect and shear strains in their higher-order formulation for the large-amplitude vibrations of laminated doubly curved shells. Tornabene et al. [3] analyzed the free vibration of free-form doubly-curved shells made by FGMs, while applying some higher-order theories. Tornabene et al. [26] investigated the agglomeration effect on the natural frequency of FG carbon nano-tube-reinforced laminated composite doubly-curved shells. A further study on nonlinear vibrations of doubly-curved shallow shells can be found in Amabili [27]. Fadaee et al. [28] investigated the free vibrations of FG spherical shell panel using an innovative exact closed-form solution. A higher-order facet shell element was developed by Khare et al. [29] for the free vibration analysis of composite and sandwich laminates.

Few studies conducted thus far, however, have focused on the mechanical behavior of doubly-curved shells made by FGM in the presence of porosities. This problem is tackled here numerically, while focusing on the free vibration of FG porous doubly-curved shell with simply supported boundary conditions. This is the main novel aspect introduced in the paper, since previous works were focused only on beam structures and one-dimensional models. An improved third-order shear deformation theory was employed by Wattanasakulpong et al. [30] to formulate the governing equations for the free vibrations of functionally graded beams including porosities. The same analyses were performed by Wattanasakulpong and Ungbhakorn [31], including the effect of nonlinearities on the structural response. In their paper, the influence of porosities on the structural response was proven through a set of experimental analyses. Wattanasakulpong and Chaikittiratana [32] studied the flexural vibration of functionally graded beams based on Timoshenko theory by means of the Chebyshev collocation method. The Timoshenko beam theory was employed by Shafiei et al. [33] to investigate the vibrational behavior of two-dimensional functionally graded nano and microbeams including

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porosities. To this aim, the Eringen's nonlocal elasticity and the modified couple stress theories were employed. Ebrahimi and Zia [34] investigated the large-amplitude nonlinear vibration characteristics of functionally graded Timoshenko beams made of porous constituents. Finally, Fazzolari investigated the vibration and stability analyses of porous FG sandwich beams resting on elastic foundations [35]. For this purpose, various hierarchical refined exponential, polynomial, and trigonometric higher-order beam theories were developed in a generalized manner. An empirical approach has been used in all the aforementioned papers concerning porous and imperfect media to evaluate the overall mechanical properties of the composites at issue [30–35]. For this purpose, the well-known rule of mixture has been modified to deal with porosities. Since this approach has been validated by other authors, as illustrated in [30–35], the same empirical scheme is employed in the present paper to deal with FGM structures. The methodology in hand is also extended to the case of shell structures, since the previous studies are mainly focused on beams and plates with porosities. In other words, the authors do not aim to propose a new micromechanical scheme for porous and imperfect media, but their purpose is to apply an existing homogenization technique, the rule of mixture, to easily include and investigate the presence of porosities in a functionally graded material.

The First-order Shear Deformation Theory (FSDT), combined with the Hamilton's principle, is applied to obtain the governing equations of the problem [36–39], which is defined by means of five dynamic parameters. The accuracy of the proposed formulation is thus verified through a comparative evaluation between our results and some predictions available in the literature.

The remainder of this paper is organized as follows: the geometry problem is first reviewed and detailed for doubly-curved shells in Section 2. Section 3 is concerned with a further review of FGMs, which are applied in Section 4 within the proposed mathematical formulation. The numerical solution of the problem is detailed in Section 5, while discussing about the numerical results and their comparative evaluation with predictions from the literature in Section 6. Finally, conclusions are drawn in Section 7.

2. Brief Review of the Curvilinear Coordinate System

Figure 1 illustrates a doubly-curved shell with thickness h, defined in a curvilinear orthogonal coordinate system (α_1 , α_2 , ζ), where α_1 and α_2 refer to the principal lines of curvature on the neutral surface ($\zeta = 0$), whereas ζ is perpendicular to the neutral surface itself. In addition, R_1 and R_2 are the curvature radii along α_1 and α_2 directions, respectively.

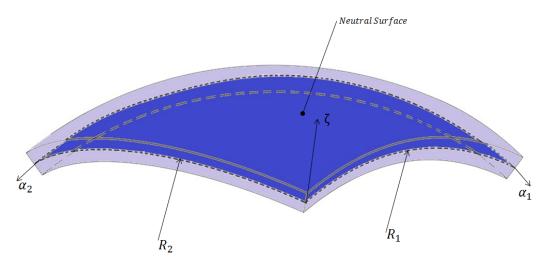


Figure 1. Geometry of doubly-curved shell and its coordinate systems.

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By considering a generic point P on the neutral surface, its location is defined through the position vector *r*:

$$\mathbf{r} = f_1(\alpha_1, \alpha_2)e_1 + f_2(\alpha_1, \alpha_2)e_2 + f_3(\alpha_1, \alpha_2)e_3,\tag{1}$$

where e_1 , e_2 , e_3 are the unit vectors standing for the principal directions in a three-dimensional setting. Meanwhile, f_1 , f_2 , f_3 are smooth functions that characterize the parametric surface.

The distance between point P and a reference point in orthogonal curvilinear coordinates is given by:

$$(ds)^{2} = A_{1}^{2}(d\alpha_{1})^{2} + A_{2}^{2}(d\alpha_{2})^{2},$$
(2)

where ds stands for the infinitesimal curvilinear length that can be measured between P and the reference point at issue, within the shell middle surface. The symbols A_1 and A_2 are the Lamé parameters defined by

$$\begin{cases}
A_1^2 = \frac{d\mathbf{r}}{d\alpha_1} \cdot \frac{d\mathbf{r}}{d\alpha_1} \\
A_2^2 = \frac{d\mathbf{r}}{d\alpha_2} \cdot \frac{d\mathbf{r}}{d\alpha_2}
\end{cases}$$
(3)

The distance dS between two close points within the three-dimensional shell element in orthogonal curvilinear coordinates can be deducted through the following compact expression

$$(dS)^{2} = \sum_{i=1}^{3} g_{ii}(\alpha_{1}, \alpha_{2}, \zeta) (d\alpha_{i})^{2}, \tag{4}$$

where

$$g_{11} = A_1^2 \left(1 + \frac{\zeta}{R_1} \right)^2 \tag{5}$$

$$g_{22} = A_2^2 \left(1 + \frac{\zeta}{R_2} \right)^2 \tag{6}$$

$$g_{33} = 1.$$
 (7)

It should be recalled that the Lamé parameters A_1 , A_2 and the two curvature radii R_1 , R_2 must fulfill the Gauss–Codazzi conditions shown below:

$$\frac{1}{R_2} \frac{\partial A_1}{\partial \alpha_2} = \frac{\partial}{\partial \alpha_1} \left(\frac{A_1}{R_1} \right)
\frac{1}{R_1} \frac{\partial A_2}{\partial \alpha_1} = \frac{\partial}{\partial \alpha_2} \left(\frac{A_2}{R_1} \right)
\frac{\partial}{\partial \alpha_1} \left(\frac{1}{A_1} \frac{\partial A_2}{\partial \alpha_1} \right) + \frac{\partial}{\partial \alpha_2} \left(\frac{1}{A_2} \frac{\partial A_1}{\partial \alpha_2} \right) = -\frac{A_1 A_2}{R_1 R_2}.$$
(8)

Further details concerning the analytical description of doubly-curved surfaces can be found in the book by Tornabene and Fantuzzi [38].

3. Functionally Graded Materials

The material considered in this study is a combined metal and ceramic, whose volume fractions are assumed to be variable along the ζ -direction. In a context where even or uneven distributions of porosity are commonly assumed in the literature, the present work considers an even distribution of porosity, equally distributed within the material.

The Young's Modulus E, the Poisson's ratio ν , and the density of the shell ρ , are assumed to vary through the thickness according to a power law distribution and even porous distribution, as defined in the following:

$$E(\zeta) = [E_c - E_m]V_c + E_m - \frac{\beta}{2}[E_c - E_m]$$
(9)

$$\nu(\zeta) = [\nu_c - \nu_m]V_c + \nu_m - \frac{\beta}{2}[\nu_c - \nu_m]$$
 (10)

$$\rho(\zeta) = [\rho_c - \rho_m]V_c + \rho_m - \frac{\beta}{2}[\rho_c - \rho_m], \tag{11}$$

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where the subscripts m and c refer to the metal and ceramic, respectively, β (with $\beta \ll 1$) is the porosity volume fraction, and V_c and V_m refer to the volume fraction of the ceramic and metal, respectively. As can be noted from Equations (9)–(11), the overall mechanical properties of the composite are computed through the well-known rule of mixture, which has been properly modified to take into account the porosity of the medium [31]. The same empirical approach has been recently employed and validated by many authors to describe the porous phase of FGMs [30–35]. To the best of the authors' knowledge, the rule of mixture represents a simple homogenization technique that allows us to evaluate in an efficient manner the elastic properties of a graded composite. Nevertheless, it can be recalled that more refined approaches are available in the literature, as highlighted in the paper by Tornabene et al. [39]. For instance, the Mori-Tanaka scheme could be used as an alternative to the theory of mixture, as illustrated in [3], where the classic theory of mixtures is compared to the more refined scheme. Nevertheless, the numerical analyses shown in the paper by Tornabene et al. [3] proved that similar results can be obtained by using these two micromechanical approaches. Thus, a proper set of experimental analyses should be performed to understand which is the best methodology for evaluating the mechanical properties of porous FGMs. Nevertheless, the Mori-Tanaka scheme could provide a better physical interpretation of the mechanical behavior of FGMs [3]. As specified in the introduction, the paper does not aim to discuss the micromechanics of porous media, but is focused on the effect that porosities could have on the structural response of FGM shells by using existing approaches.

Based on the rule of mixture, the following relation can be deduced:

$$V_m + V_c = 1. (12)$$

In this study, the volume fraction of ceramic V_c is modeled according to the following power-law distributions, namely

$$FGM - type \ 1 : V_c = \left(\frac{2\zeta + h}{2h}\right)^p \tag{13}$$

$$FGM - type \ 2 : V_c = \left(\frac{2\zeta - h}{2h}\right)^p, \tag{14}$$

where $p \in [0, \infty)$ is the FG power-law index. Figure 2 illustrates the variation of the ceramic volume fraction vs. the dimensionless thickness coordinates for different values of p.

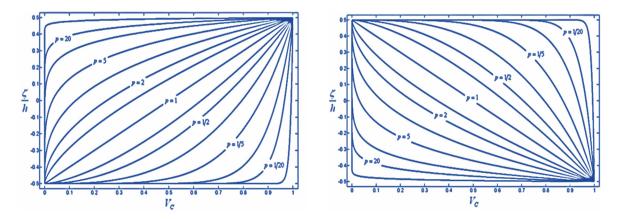


Figure 2. Different volume fraction of ceramic along the thickness for different values of power-law index: (a) FGM (Functionally Graded Material)-type 2; (b) FGM-type 1 [38].

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4. Mathematical Modeling

According to the First-order Shear Deformation Theory (FSDT), the three-dimensional displacements (u_1 , u_2 , u_3) are defined as follows [13,38]:

$$u_1 = u + \zeta \beta_1$$

$$u_2 = v + \zeta \beta_2$$

$$u_3 = w$$
(15)

where u, v, and w are the displacement components, and β_1 and β_2 are the rotations of the tangents to the middle surface about α_1 and α_2 axes, respectively. These five parameters are the degrees of freedom of the problem and can be collected in the corresponding vector U.

The equations of motion can be derived through the Hamilton's variational principle, applied within a generic time interval bounded by t_0 , t_1 :

$$\int_{t_0}^{t_1} (\delta U + \delta W - \delta K) dt = 0, \tag{16}$$

where δU , δK , and δW are the variations of strain energy and kinetic energy, as well as the work done by the external forces, respectively. The strain energy of an elastic body occupying a volume V is defined as follows:

$$U = \frac{1}{2} \int (\sigma_{ij} \varepsilon_{ij}) dV. \tag{17}$$

The three-dimensional strain components are defined as

$$\varepsilon_{11} = e_{11} + \zeta k_{11} \tag{18}$$

$$\varepsilon_{22} = e_{22} + \zeta k_{22} \tag{19}$$

$$\varepsilon_{12} = \frac{1}{2} [e_{12} + \zeta k_{12}] \tag{20}$$

$$\gamma_{13} = \beta_1 + \frac{\partial w}{\partial \alpha_1} - \frac{u}{R_1} \tag{21}$$

$$\gamma_{23} = \beta_2 + \frac{\partial w}{\partial \alpha_2} - \frac{v}{R_2},\tag{22}$$

where

$$e_{11} = \frac{1}{(1+\zeta/R_1)} \left[\frac{\partial u}{\partial \alpha_1} + \frac{w}{R_1} \right] \tag{23}$$

$$e_{22} = \frac{1}{(1+\zeta/R_2)} \left[\frac{\partial v}{\partial \alpha_2} + \frac{w}{R_2} \right]$$
 (24)

$$e_{12} = \frac{1}{(1+\zeta/R_2)} \left[\frac{\partial u}{\partial \alpha_2} \right] + \frac{1}{(1+\zeta/R_1)} \left[\frac{\partial v}{\partial \alpha_1} \right]$$
 (25)

$$k_{11} = \frac{1}{(1 + \zeta/R_1)} \left[\frac{\partial \beta_1}{\partial \alpha_1} \right] \tag{26}$$

$$k_{22} = \frac{1}{(1 + \zeta/R_2)} \left[\frac{\partial \beta_2}{\partial \alpha_2} \right] \tag{27}$$

$$k_{12} = \frac{1}{(1+\zeta/R_2)} \left[\frac{\partial \beta_1}{\partial \alpha_2} \right] + \frac{1}{(1+\zeta/R_1)} \left[\frac{\partial \beta_2}{\partial \alpha_1} \right], \tag{28}$$

under the assumption $A_1 = A_2 = 1$, related to the correspondence between curvilinear abscissae and principal coordinates.

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The stress–strain relationships at a given point within the FGM porous doubly-curved shell element take the following form:

$$\begin{cases}
\sigma_{11} \\
\sigma_{22} \\
\sigma_{12} \\
\sigma_{23} \\
\sigma_{13}
\end{cases} =
\begin{bmatrix}
C_{11} & C_{12} & 0 & 0 & 0 \\
C_{12} & C_{22} & 0 & 0 & 0 \\
0 & 0 & C_{66} & 0 & 0 \\
0 & 0 & 0 & C_{44} & 0 \\
0 & 0 & 0 & 0 & C_{55}
\end{bmatrix}
\begin{cases}
\varepsilon_{11} \\
\varepsilon_{22} \\
\gamma_{12} \\
\gamma_{23} \\
\gamma_{13}
\end{cases}, (29)$$

where the three-dimensional stress components are indicated on the left. Here, C_{ij} are the elastic coefficients included in the corresponding elasticity matrix. They are defined below as

$$C_{11} = \frac{E(\zeta)}{1 - \nu(\zeta)^2}, C_{12} = \nu(\zeta)C_{11}, C_{22} = C_{11}, C_{44} = C_{55} = C_{66} = \frac{E(\zeta)}{2(1 + \nu(\zeta))}.$$
 (30)

The kinetic energy *K* can be written as follows:

$$K = \frac{1}{2} \int_{V} \rho(\zeta) \dot{U}^{T} \dot{U} dV, \tag{31}$$

where U is the displacement vector, which collects the three-dimensional displacement components introduced above. The dot notation used in the expression above stands for the time derivative. In other words, \dot{U} collects the velocity components. On the contrary, the variations of the work done by external forces is given by

$$\delta W = \int_{\alpha_2} \int_{\alpha_1} (q_1 \delta u + q_2 \delta v + q_3 \delta w) d\alpha_1 d\alpha_2, \tag{32}$$

where q_1 , q_2 , and q_3 are the external forces along the α_1 , α_2 , and ζ directions, respectively. By combining all the energy variations, substituting them into Equation (19), and finally gathering the virtual displacement δu , δv , δw , $\delta \beta_1$, and $\delta \beta_2$, the five governing equations are expressed as in the following:

$$\delta u: \frac{\partial N_{11}^{\sigma}}{\partial \alpha_1} + \frac{\partial N_{21}^{\sigma}}{\partial \alpha_2} + \frac{Q_{13}^{\sigma}}{R_1} + q_1 = I_0 \ddot{u} + I_1 \ddot{\beta}_1$$
 (33)

$$\delta v: \frac{\partial N_{12}^{\sigma}}{\partial \alpha_1} + \frac{\partial N_{22}^{\sigma}}{\partial \alpha_2} + \frac{Q_{23}^{\sigma}}{R_2} + q_2 = I_0 \ddot{v} + I_1 \ddot{\beta}_2$$
(34)

$$\delta w: \frac{\partial Q_{13}^{\sigma}}{\partial \alpha_1} + \frac{\partial Q_{23}^{\sigma}}{\partial \alpha_2} - \frac{N_{11}^{\sigma}}{R_1} - \frac{N_{22}^{\sigma}}{R_2} + q_3 = I_0 \ddot{w}$$
 (35)

$$\delta\beta_1: \frac{\partial M_{11}^{\sigma}}{\partial\alpha_1} + \frac{\partial M_{12}^{\sigma}}{\partial\alpha_2} - Q_{13}^{\sigma} = I_1\ddot{u} + I_2\ddot{\beta}_1 \tag{36}$$

$$\delta\beta_2: \frac{\partial M_{21}^{\sigma}}{\partial\alpha_1} + \frac{\partial M_{22}^{\sigma}}{\partial\alpha_2} - Q_{23}^{\sigma} = I_1\ddot{v} + I_2\ddot{\beta}_2,\tag{37}$$

where I_0 , I_1 and I_2 being the normal, coupled normal-rotary and rotary inertia coefficients, respectively, which are defined below:

$$I_{i} = \int_{-\frac{h}{2}}^{\frac{h}{2}} \rho(\zeta) \zeta^{i} \left(1 + \frac{\zeta}{R_{1}} \right) \left(1 + \frac{\zeta}{R_{2}} \right) d\zeta \ i = 0, 1, 2.$$
 (38)

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It should be noted that the stress results must be introduced, too. More specifically, N_{11}^{σ} , N_{12}^{σ} , N_{22}^{σ} , and N_{21}^{σ} are the in-plane stress resultants, Q_{13}^{σ} and Q_{23}^{σ} are the transverse shear stress resultants, and M_{11}^{σ} , M_{12}^{σ} , M_{22}^{σ} and M_{21}^{σ} are the bending and torsional moments defined below:

$$\{N_{11}^{\sigma}, N_{12}^{\sigma}, Q_{13}^{\sigma}\} = \int_{\zeta} \{\sigma_{11}, \sigma_{12}, k_s \sigma_{13}\} \left(1 + \frac{\zeta}{R_2}\right) d\zeta$$
 (39)

$$\{N_{22}^{\sigma}, N_{21}^{\sigma}, Q_{23}^{\sigma}\} = \int_{\zeta} \{\sigma_{22}, \sigma_{21}, k_s \sigma_{23}\} \left(1 + \frac{\zeta}{R_1}\right) d\zeta \tag{40}$$

$$\{M_{11}^{\sigma}, M_{12}^{\sigma}\} = \int_{\zeta} \{\sigma_{11}, \sigma_{12}\} \zeta \left(1 + \frac{\zeta}{R_2}\right) d\zeta \tag{41}$$

$$\{M_{22}^{\sigma}, M_{21}^{\sigma}\} = \int_{\zeta} \{\sigma_{22}, \sigma_{21}\} \zeta \left(1 + \frac{\zeta}{R_1}\right) d\zeta.$$
 (42)

It should be recalled that the definitions of the shear stress results require the introduction of the shear correction factor, which is usually taken as $k_s = 5/6$. The same assumption is herein introduced for our analyses.

5. Solution Procedure

The Navier's approach is used to get the solution. The expressions below of the generalized displacements are considered for simply supported boundary conditions [36,37]:

$$u = U\cos\left(\frac{m\pi}{a}\alpha_1\right)\cos\left(\frac{n\pi}{b}\alpha_2\right)e^{i\omega t}$$
(43)

$$v = V \sin\left(\frac{m\pi}{a}\alpha_1\right) \sin\left(\frac{n\pi}{b}\alpha_2\right) e^{i\omega t} \tag{44}$$

$$w = W \sin\left(\frac{m\pi}{a}\alpha_1\right) \cos\left(\frac{n\pi}{b}\alpha_2\right) e^{i\omega t} \tag{45}$$

$$\beta_1 = B_1 \cos\left(\frac{m\pi}{a}\alpha_1\right) \cos\left(\frac{n\pi}{b}\alpha_2\right) e^{i\omega t} \tag{46}$$

$$\beta_2 = B_2 \sin\left(\frac{m\pi}{a}\alpha_1\right) \sin\left(\frac{n\pi}{b}\alpha_2\right) e^{i\omega t},\tag{47}$$

where ω represents a specific circular frequency of vibration. Moreover, n and m are the half-axial wave numbers along the α_1 and α_2 directions, respectively, whereas U, V, W, B_1 , and B_2 are the vibrational amplitudes, collected in the corresponding vector $\mathbf{U} = [U \ V \ W \ B_1 \ B_2]^T$. By substituting Equations (44)–(48) into Equations (34)–(38), we get to the following differential eigenvalue problem:

$$\left[\mathbf{K} + \omega^2 \mathbf{M}\right] \mathbf{U} = \mathbf{0},\tag{48}$$

where *M* and *K* are mass and stiffness matrices, respectively. Achieving non-zero responses, the following condition should be satisfied:

$$det\left[\mathbf{K} + \omega^2 \mathbf{M}\right] = 0. \tag{49}$$

The solution of Equation (50) yields the natural frequencies.

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6. Numerical Results and Discussion

In this work we analyze the free vibration problem of FG spherical, hyperbolic paraboloidal, and circular cylindrical shells with porosities. For the sake of completeness, these geometries are schematically depicted in Figure 3.

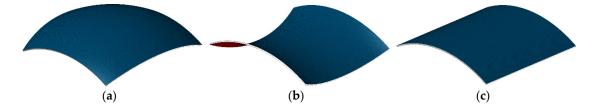


Figure 3. Geometries of shell structures considered in the applications: (a) Spherical shell; (b) hyperbolic paraboloidal shell; (c) circular cylindrical shell.

The FGM is considered to be the composition of metal (SUS304) and ceramic (Al_2O_3), whose properties are provided in Table 1.

Table 1. Material properties of metal (SUS304) and ceramic (Al₂O₃).

Material	E (Gpa)	ν	ρ (kg/m ³)	Reference
SUS304	201.04	0.3262	8166	[27,36,38]
Al_2O_3	349.55	0.24	3800	[27,36,38]

In order to verify the accuracy of the proposed formulation, a comparative investigation is carried out against the existing results in the literature. For this reason, a simply supported isotropic spherical shell has been considered. In this case, we consider a=b=1.0118 m, h=0.0191 m, $R=R_1=R_2=1.91$ m, E=1 Pa, $\rho=1$ kg/m³, and $\nu=0.3$ [30]. Table 2 shows the main results in terms of natural frequencies for different modal shapes and wave numbers. As shown in Table 2, there is a very close agreement between results based on our proposed formulation and the predictions by Fadaee et al. [28] and Khare et al. [29].

Table 2. Comparison of the circular frequencies (rad/s) for an isotropic simply-supported (SSSS) spherical shell.

N. 1. ()	Frequency				
Mode (<i>m</i> , <i>n</i>)	Present Study	Fadaee et al. [28]	Khare et al. [29]		
(1,1)	0.52692	0.52864	0.50211		
(2,1)	0.58120	0.58954	0.56247		
(1,2)	0.58120	0.58954	0.56248		
(2,2)	0.66757	0.68370	0.65706		
(3,1)	0.73173	0.75974	0.73915		
(1,3)	0.73173	0.75974	0.74035		
(3,2)	0.87284	0.88680	0.86359		
(2,3)	0.87284	0.88680	0.86360		

Hereafter, we define the frequencies in the dimensionless form as

$$\hat{\omega} = \omega \frac{a^2}{h} \sqrt{\frac{\rho_c}{E_c}}. (50)$$

Tables 3–5 illustrate the dimensionless frequencies of FG porous spherical, hyperbolic paraboloidal, and circular cylindrical shells by using different values of the power-law index p

and porosity volume fraction β for the FGM-types 1 and 2 power-law distributions. In particular, Table 3 shows the dimensionless frequency for a simply supported spherical shell with a=b=1 m, $R_1=R_2=1$ m and thickness h=0.01 m. Four different wave numbers (m,n) are considered, together with various p and β for two different ceramic volume fraction distributions. Table 4 shows similar results for the simply supported FG porous hyperbolic paraboloidal shell with a=b=1 m, thickness h=0.01m, and curvatures $R_1=-R_2=1$ m.

In Table 5 we report the dimensionless frequencies of FG porous as functions of p and β for the circular cylindrical shell with simply supported boundary condition and square planform of a = b = 1 m, thickness h = 0.01 m, and curvatures $R_1 = 1$, $R_2 = \infty$. Based on the results in Tables 3–5, the dimensionless frequency of FG porous shell structures can be easily modified by varying the power-law index p and porosity volume fraction β . In more detail, the dimensionless frequencies for a FGM-type 1 are always higher than those related to an FGM-type 2. Similar behavior can be observed for hyperbolic paraboloidal and circular cylindrical shells (see Tables 4 and 5). For each structure analyzed here (i.e., spherical, hyperbolic paraboloidal, and circular cylindrical shell), we define the dimensionless frequencies as a function of β for different wave numbers along the α_1 and α_2 directions, as well as for FGM-types 1 and 2, as depicted in Figures 4–6.

Table 3. Dimensionless frequency of simply-supported (SSSS) functionally graded porous spherical shell as functions of the power-law index and porosity volume fraction. FGM: Functionally Graded Material.

Porosity Mode (m,n) $p=0$ $p=0$. (β = 0) (2,2) 100.8020 84.712 (3,3) 108.5000 90.646 (4,4) 126.0190 104.729 (β = 0.1) (2,2) 105.4450 86.508 (4,4) 131.7140 106.750 (1,1) 107.0910 102.862 (1,1) 107.0910 102.862 (β = 0.2) (2,2) 111.8720 88.838 (3,2) 120.2360 24.830 (1,1) 107.0910 102.862 (3,2) 120.2360 24.830	73.5029 67.7563 54.9591 76.6455 70.5771 57.4624 64 81.7889 75.2368 61.6982 90 94.2881 86.7258 71.8939 28 74.2942 67.8636 53.7906 88 77.3459 70.5635 56.1427 88 82.4393 75.1182 60.2263 90 94.9017 86.4443 70.1336						
$(\beta = 0) \qquad \begin{array}{ccccccccccccccccccccccccccccccccccc$	21 76.6455 70.5771 57.4624 34 81.7889 75.2368 61.6982 90 94.2881 86.7258 71.8939 28 74.2942 67.8636 53.7906 38 77.3459 70.5635 56.1427 38 82.4393 75.1182 60.2263 00 94.9017 86.4443 70.1336						
$(\beta = 0)$ $(3,3)$ $(4,4)$ 108.5000 90.646 $(4,4)$ 126.0190 104.729 $(1,1)$ 100.8150 92.482 $(2,2)$ 105.4450 86.508 $(3,3)$ 113.4500 92.488 $(4,4)$ 131.7140 106.750 $(1,1)$ 107.0910 102.862 $(2,2)$ 111.8720 88.838	64 81.7889 75.2368 61.6982 90 94.2881 86.7258 71.8939 28 74.2942 67.8636 53.7906 38 77.3459 70.5635 56.1427 38 82.4393 75.1182 60.2263 00 94.9017 86.4443 70.1336						
$(\beta = 0.1)$ $(3,3)$ $(4,4)$ 108.5000 90.646 $(1,1)$ 100.8150 92.482 $(2,2)$ 105.4450 86.508 $(3,3)$ 113.4500 92.488 $(4,4)$ 131.7140 106.750 $(1,1)$ 107.0910 102.862 $(2,2)$ 111.8720 88.838	90 94.2881 86.7258 71.8939 28 74.2942 67.8636 53.7906 38 77.3459 70.5635 56.1427 38 82.4393 75.1182 60.2263 00 94.9017 86.4443 70.1336						
$(\beta = 0.1) \qquad \begin{array}{cccc} (1,1) & 100.8150 & 92.482 \\ (2,2) & 105.4450 & 86.508 \\ (3,3) & 113.4500 & 92.488 \\ (4,4) & 131.7140 & 106.750 \\ \hline \\ (1,1) & 107.0910 & 102.862 \\ (2,2) & 111.8720 & 88.838 \\ \end{array}$	28 74.2942 67.8636 53.7906 88 77.3459 70.5635 56.1427 88 82.4393 75.1182 60.2263 00 94.9017 86.4443 70.1336						
$(\beta = 0.1) \qquad \begin{array}{cccc} (2,2) & 105.4450 & 86.508 \\ (3,3) & 113.4500 & 92.488 \\ (4,4) & 131.7140 & 106.750 \\ \hline \\ (1,1) & 107.0910 & 102.862 \\ (6,3) & (2,2) & 111.8720 & 88.838 \\ \end{array}$	88 77.3459 70.5635 56.1427 88 82.4393 75.1182 60.2263 00 94.9017 86.4443 70.1336						
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	88 82.4393 75.1182 60.2263 00 94.9017 86.4443 70.1336						
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	00 94.9017 86.4443 70.1336						
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$							
$(\beta = 0.2)$ (2,2) 111.8720 88.838							
(B = 0.2)	20 75.2655 67.9668 52.3336						
$(D \equiv 0.2)$	34 78.2284 70.5396 54.5219						
(3,3) 120.3260 94.899	92 83.2761 74.9779 58.4334						
(4,4) 139.6680 109.430	00 95.7237 86.1258 68.0135						
FGM-type 2 Power-law distribution							
Porosity Mode (m, n) $p = 0$ $p = 0$.	.3 p=0.6 p=1 p=5						
(1,1) 96.2515 90.762	73.8184 68.1096 55.2069						
$(\beta = 0) \qquad (2,2) \qquad 100.8020 \qquad 85.577$	75 77.8421 71.9234 58.4065						
(9-6) (3,3) 108.5000 92.454	49 84.2883 78.0465 63.6580						
(4,4) 126.0190 109.688	80 98.1258 91.0358 74.8731						
(1,1) 100.8150 91.231	3 74.6290 68.2372 54.0529						
$(\beta = 0.1)$ $(2,2)$ 105.4450 87.425	52 78.6036 71.9729 57.1317						
$(\beta = 0.1) \tag{3,3} 113.4500 94.401$	3 85.0632 78.0563 62.2761						
(4,4) 131.7140 109.688	80 98.9337 90.9554 73.2497						
(1,1) 107.0910 102.452	17 75.6247 68.3659 52.6147						
$(\beta = 0.2)$ (2,2) 111.8720 89.821	8 78.2284 70.5396 54.5219						
$(\beta = 0.2) \tag{3,3} 120.3260 96.949$	95 86.0617 78.0819 60.6011						
(4,4) 139.6680 112.58	30 100.0080 90.8967 71.3080						

According to Figures 4–6, it is worth noting that the dimensionless frequencies increase in value for shells made of pure ceramic (i.e., p=0). This is due to the fact that ceramic (Al₂O₃) features a higher Young's modulus than metal (SUS304). The most important result that can be inferred from Figures 4–6 is that an increased porosity volume fraction leads to an increased dimensionless frequency for a rich ceramic limit. The variation of the dimensionless frequency parameters for mode (1,1) with respect to the power-law index p for three various values of porosity volume fraction (i.e., $\beta=0$, $\beta=0.1$, and $\beta=0.3$) in FGM-types 1 and 2, are plotted in Figures 7–9 for a spherical, hyperbolic paraboloidal, and circular cylindrical shell, respectively.

As shown in Figures 7–9, the dimensionless frequency increases monotonically with the porosity volume fraction β , but decreases for an increasing power-law index. For instance, between p=0 and $p\approx 1$, the dimensionless frequencies increase with an increasing porosity volume fraction β , whereas after p=1 they decrease with the increase in β . This behavior can be observed for all the modes (m,n). As seen in Figures 7–9, for each structure there is a rapid decrease of frequencies between p=0 (limit case of pure ceramic) and approximately p=1. For p higher than 1, the declining trend goes much more slowly. Similar behavior is observed for all the structures studied here and for all modes (m,n).

Table 4. Dimensionless frequency of simply-supported (SSSS) functionally graded porous hyperbolic paraboloidal shell as functions of the power-law index and porosity volume fraction.

	FGM-1 Power-Law Distribution						
Porosity	Mode (m, n)	p = 0	p = 0.3	p = 0.6	p = 1	p=5	
$(\beta=0)$	(1,1)	3.9944	3.3438	3.0276	2.8052	2.3793	
	(2,2)	18.5237	15.5060	14.0398	13.0083	11.0330	
	(3,3)	42.7974	35.8247	32.4370	30.0536	25.4874	
	(4,4)	76.6832	64.1885	58.1186	53.8474	45.6605	
(0 01)	(1,1)	4.1700	3.4012	3.0393	2.7886	2.3225	
	(2,2)	19.3382	15.7725	14.0941	12.9312	10.7696	
$(\beta = 0.1)$	(3,3)	44.6804	36.4414	32.5633	29.8764	24.8799	
	(4,4)	80.0601	65.2962	58.3473	53.5324	44.5732	
$(\beta=0.2)$	(1,1)	4.41884	3.4809	3.05829	2.7712	2.2566	
	(2,2)	20.4929	16.1423	14.1826	12.8511	10.4639	
	(3,3)	47.3497	37.2966	32.769	29.6925	24.1744	
	(4,4)	84.8460	66.8307	58.7183	53.2052	43.3115	
		FGM-2 Pov	ver-law dist	ribution			
Porosity	Mode (<i>m</i> , <i>n</i>)	p = 0	p = 0.3	p = 0.6	p = 1	p=5	
$(\beta=0)$	(1,1)	3.9944	3.3452	3.0297	2.8076	2.3810	
	(2,2)	18.5237	15.5136	14.0507	13.0208	11.0420	
	(3,3)	42.7974	35.8428	32.4627	30.0831	25.5091	
	(4,4)	76.6832	64.2209	58.1647	53.9003	45.6995	
$(\beta=0.1)$	(1,1)	4.1700	3.40289	3.04161	2.79127	2.32458	
	(2,2)	19.3382	15.7814	14.1061	12.9450	10.7798	
	(3,3)	44.6804	36.4616	32.5917	29.9089	24.9039	
	(4,4)	80.0601	65.3321	58.3983	53.5908	44.6171	
	(1,1)	4.41884	3.4828	3.0610	2.7743	2.2590	
(R = 0.2)	(2,2)	20.4929	16.1518	14.1962	12.8666	10.4754	
$(\beta = 0.2)$	(3,3)	47.3497	37.3192	32.8007	29.7287	24.2014	
	(4,4)	84.8460	66.8714	58.7752	53.2703	43.3601	

Table 5. Dimensionless frequency of simply-supported (SSSS) functionally graded porous circular cylindrical shell as functions of the power-law index and porosity volume fraction.

	FGM-1 Power-Law Distribution						
Porosity	Mode (m, n)	p = 0	p = 0.3	p = 0.6	p = 1	p=5	
$(\beta=0)$	(1,1)	48.4942	40.8660	37.0253	34.1183	27.7268	
	(2,2)	53.0808	44.3991	40.0824	36.8778	30.1956	
	(3,3)	65.9875	54.7970	49.3207	45.3731	37.7164	
	(4,4)	91.8995	76.1928	68.5752	63.1903	53.1539	
	(1,1)	50.7297	41.7402	37.3740	34.1238	27.0979	
$(\beta = 0.1)$	(2,2)	55.500	45.3040	40.4061	36.8257	29.4760	
(p = 0.1)	(3,3)	68.9586	55.8377	49.6220	45.2055	36.7869	
	(4,4)	95.9954	77.5601	68.8955	62.8567	51.8369	
$(\beta=0.2)$	(1,1)	53.8218	42.8723	37.8124	34.1267	26.3250	
	(2,2)	58.8601	46.4870	40.8218	36.7640	28.5992	
	(3,3)	73.1141	57.2240	50.0319	45.0178	35.6715	
	(4,4)	101.7600	79.4159	69.3675	62.4923	50.2788	
		FGM-2 Pow	ver-law dist	ribution			
Porosity	Mode (<i>m</i> , <i>n</i>)	p = 0	p = 0.3	p = 0.6	p=1	p=5	
$(\beta=0)$	(1,1)	48.4942	41.0805	37.3222	34.4526	27.9614	
	(2,2)	53.0808	45.2115	41.2050	38.1398	31.0770	
	(3,3)	65.9875	56.2839	51.3764	47.6810	39.3077	
	(4,4)	91.8995	78.1084	71.2254	66.1625	55.1808	
$(\beta=0.1)$	(1,1)	50.7297	41.9677	37.6866	34.4744	27.3442	
	(2,2)	55.500	46.1629	41.5841	38.1448	30.3976	
	(3,3)	68.9586	57.4109	51.7815	47.6209	38.4507	
	(4,4)	95.9954	79.5895	71.6842	65.9730	53.9575	
	(1,1)	53.8218	43.1169	38.1453	34.4984	26.5867	
(R = 0.2)	(2,2)	58.8601	47.4074	42.0719	38.1571	29.5735	
$(\beta = 0.2)$	(3,3)	73.1141	58.9107	52.3262	47.5720	37.4298	
	(4,4)	101.760	81.5943	72.3353	65.7942	52.5205	

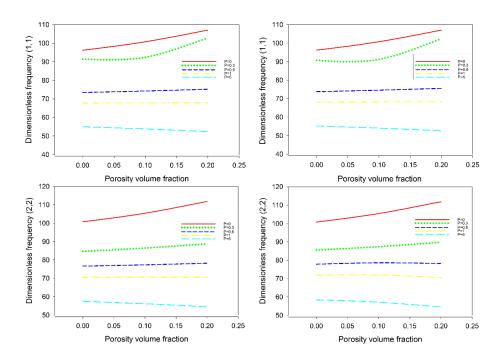


Figure 4. Cont.

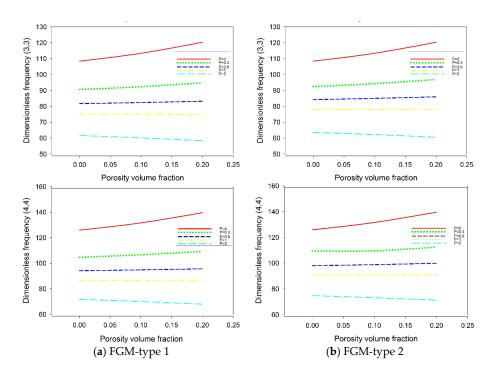


Figure 4. Dimensionless frequency of FG porous spherical shell against different power-law indices and porosity volume fractions distributions: (a) FGM-type 1; (b) FGM-type 2.

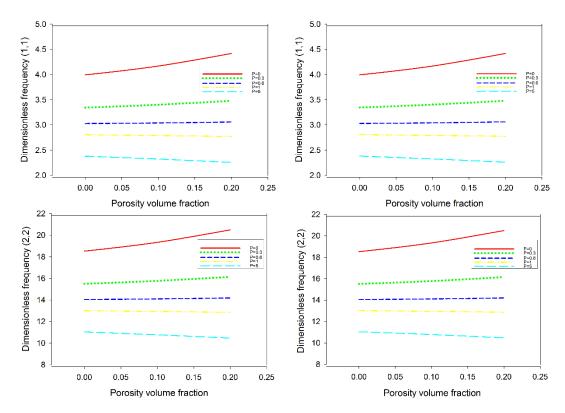


Figure 5. Cont.

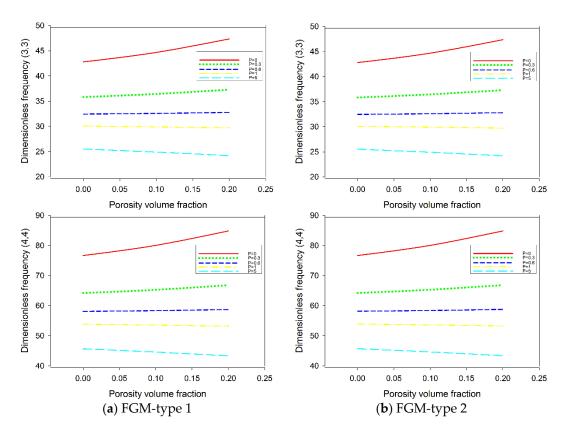


Figure 5. Dimensionless frequency of FG porous hyperbolic paraboloidal shell against different power-law indices and porosity volume fractions distributions: (a) FGM-type 1; (b) FGM-type 2.

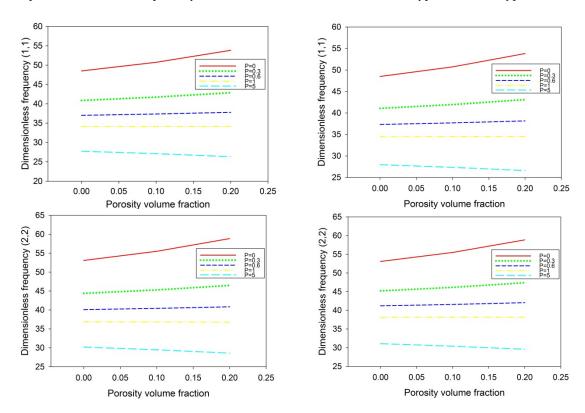


Figure 6. Cont.

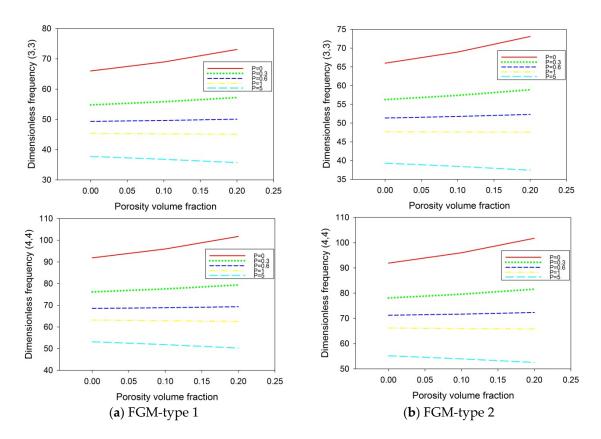


Figure 6. Dimensionless frequency of FG porous hyperbolic circular cylindrical shell against different power-law indices and porosity volume fractions distributions: (a) FGM-type 1; (b) FGM-type 2.

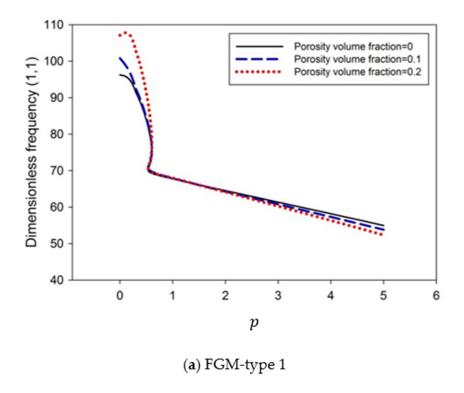


Figure 7. Cont.

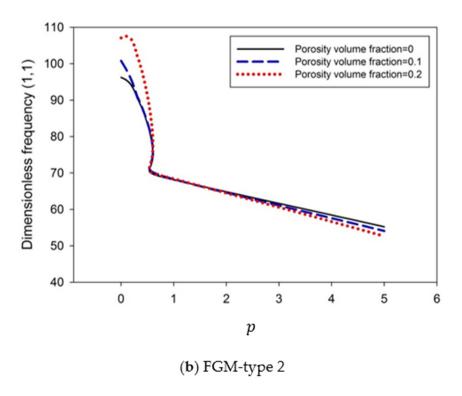


Figure 7. Dimensionless frequency of FG porous spherical shell versus different power-law indices for various porosity volume fractions: (a) FGM-type 1, (b) FGM-type 2.

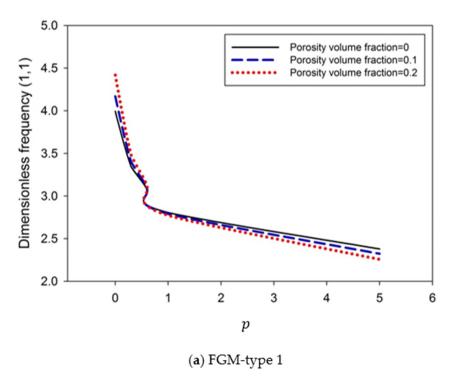


Figure 8. Cont.

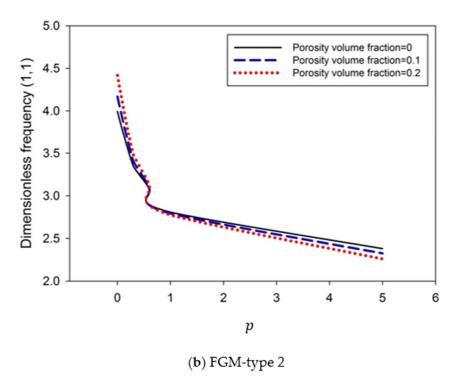


Figure 8. Dimensionless frequency of FG porous hyperbolic paraboloidal shell versus different power-law indices for various porosity volume fractions: (a) FGM-type 1; (b) FGM-type 2.

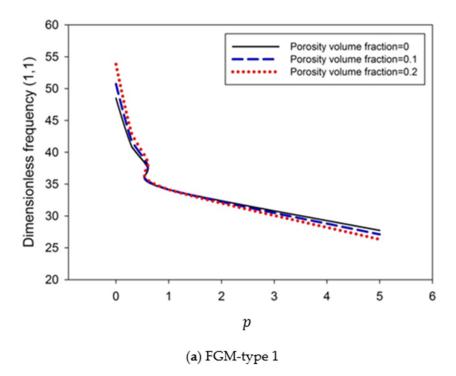


Figure 9. Cont.

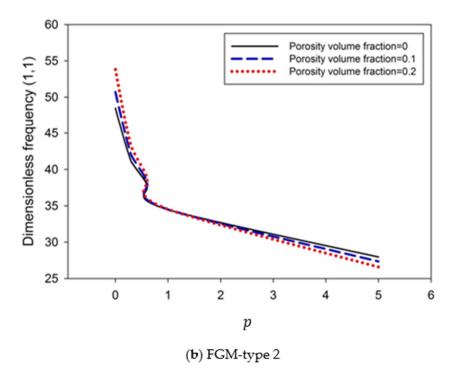


Figure 9. Dimensionless frequency of FG porous circular cylindrical shell versus different power-law indices for various porosity volume fractions: (a) FGM-type 1; (b) FGM-type 2.

7. Conclusions

The dynamic equilibrium equations of FG porous doubly-curved shells have been derived by means of the Hamilton's principle. FSDT is used to study the shell theory. FG shells with two various ceramic volume fraction distributions are considered, in the presence of an even distribution of porosities. Navier's solution method is employed here to solve the equations of motion and a comparative study is performed to verify the accuracy of our results. We analyze the free vibration behavior of three special cases of FG doubly-curved shells (spherical shell, hyperbolic paraboloidal shell, and circular cylindrical shell). All the results reveal that the porosity and a combined distribution of ceramic and metal during manufacturing can significantly affect the mechanical behavior of FGM-based structures. In particular, between p = 0 and $p \approx 1$, the dimensionless frequencies for all the structures increase by increasing the porosity volume fraction, while changing their trend after $p \approx 1$. The natural frequencies are revealed to reach the maximum value for a pure ceramic material (p = 0) while declining for increasing p or within metallic materials. Finally, it should be mentioned that different tendencies and mechanical behaviors can be obtained if different geometries are considered. In fact, the curvature effect could cause the coupling of membrane and bending behaviors. Thus, a different dynamic response could be obtained if various structures characterized by different values of curvature radii (such as spherical, hyperbolic paraboloidal, and cylindrical shells) are analyzed. This coupling could be even more accentuated for peculiar mechanical configurations, as in the case of FGMs.

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