

Figure S1. Severe over-melting zone.

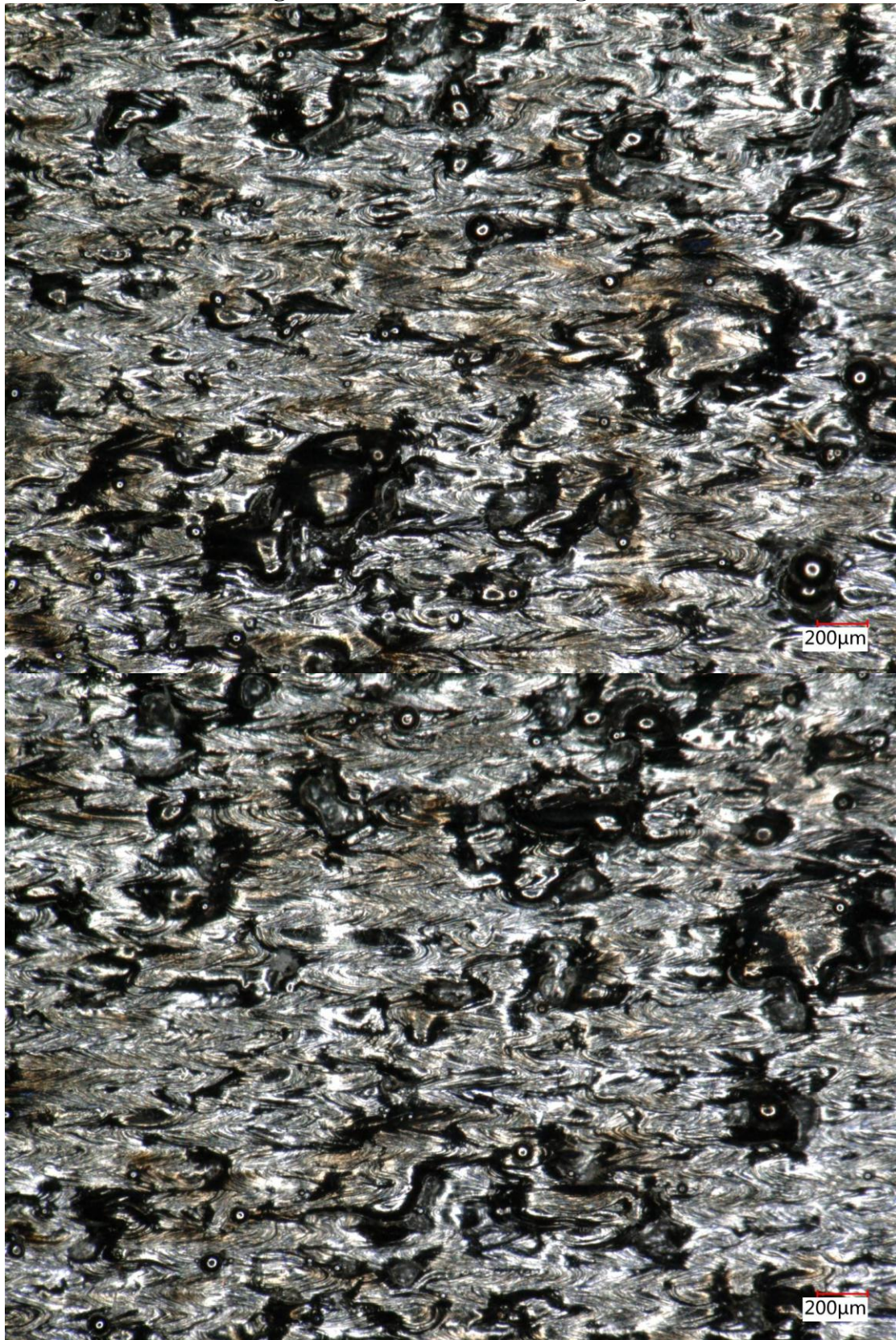




Figure S2. High energy density nodulizing zone.



Figure S3. Smooth forming zone.

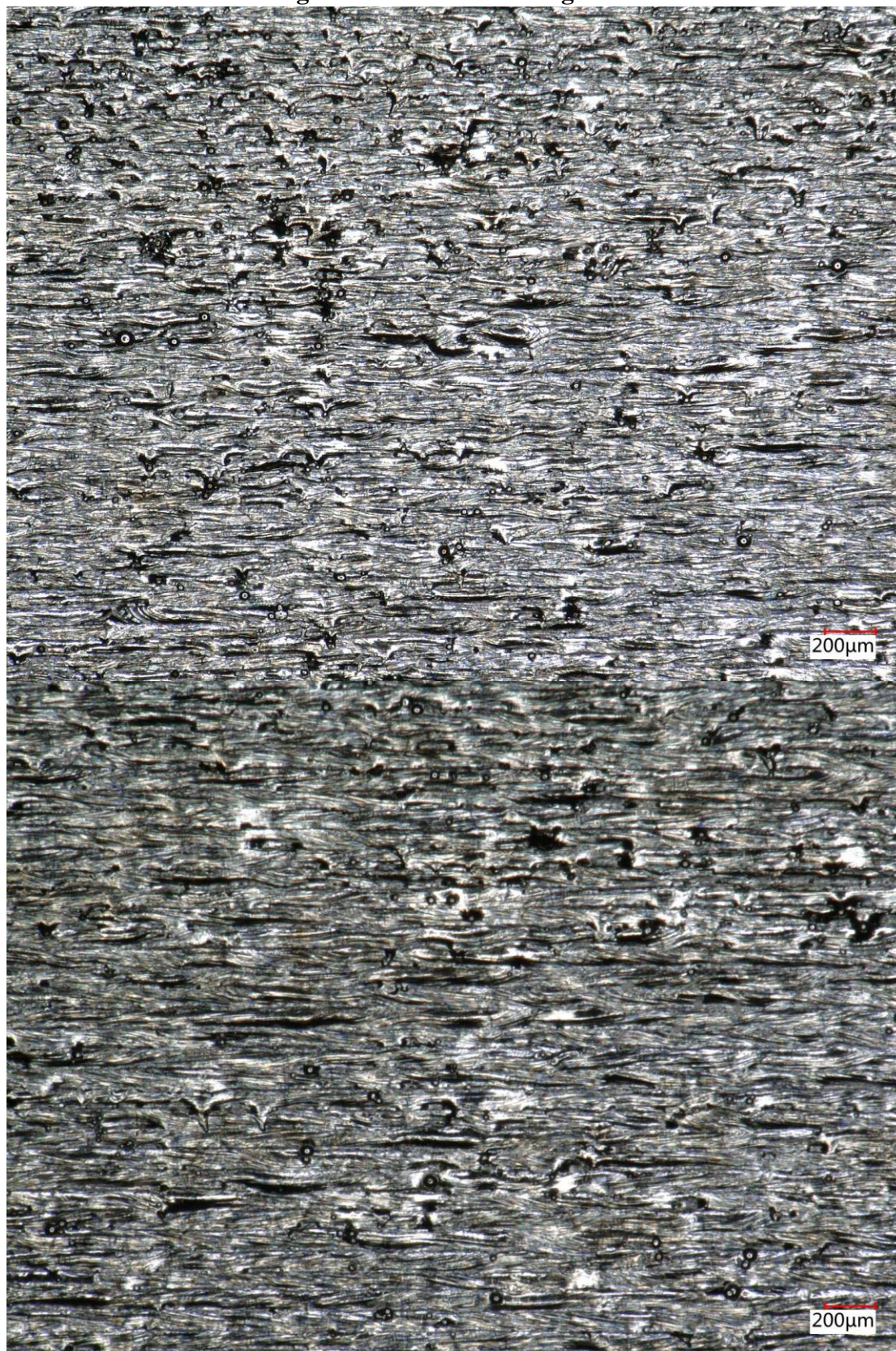




Figure S4. Low energy density nodulizing zone.

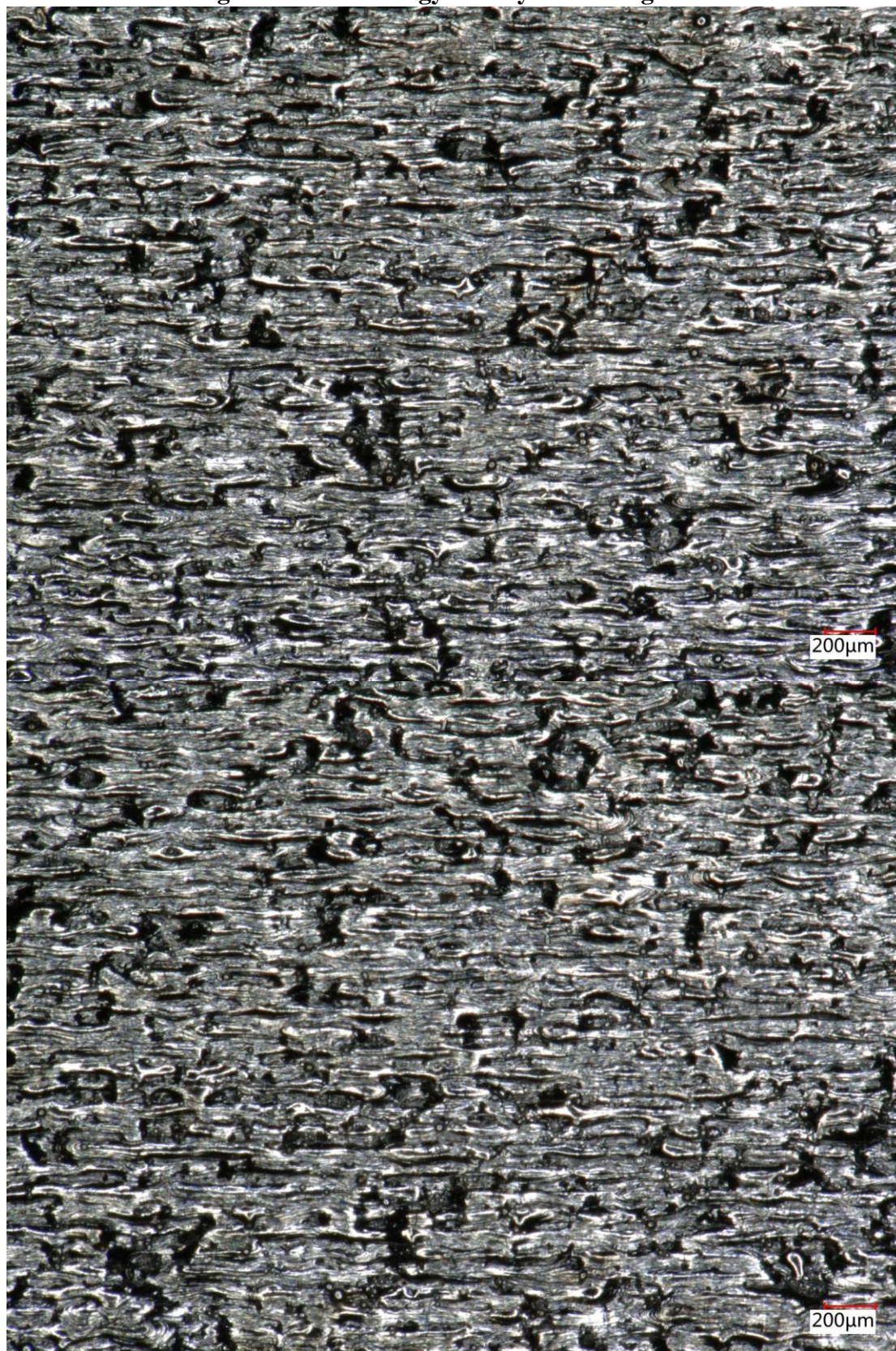


Figure S5. Sintering zone.



