

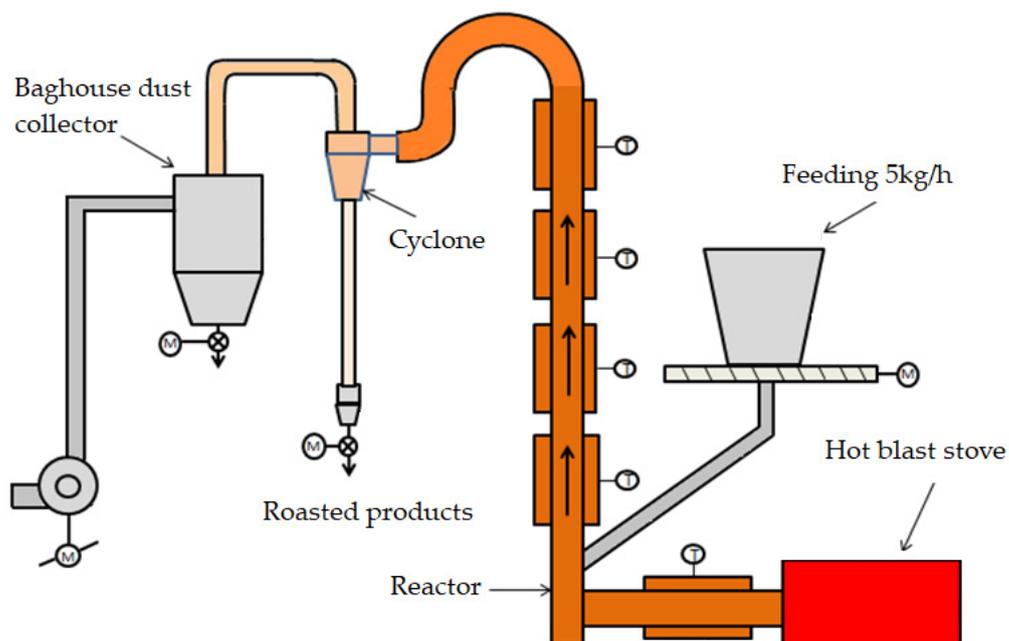
# Recovering Iron Concentrate from Low-Grade Siderite Tailings Based on the Process Mineralogy Characteristics

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**Figure S1.** Schematic diagram of the flash suspension reactor. First, milled tailing was added to the bottom of the reactor by a feeder with 5kg/h. Second, the powders were drawn up to react by the hot air in the reactor. Third, the reacted powders passed through the cyclone for gas-solid separation. Finally, the roasted products were passed into the barrel, which was cooled in the absence of outside air.