

**Figure S1.** Calibration plots of Ag<sup>+</sup>, Cu<sup>2+</sup>, and Fe<sup>3+</sup> by UV-Vis at 281, 240, and 510 nm, respectively.

**Table S1.** Cation retention by chelating resins (flow procedure).

MR-PDA-Ag <sup>+</sup> (A <sub>i</sub> =0.028, λ=382 nm; C <sub>i</sub> = 10 ppm)				
pH	vel=10 mL/min		vel=5 mL/min	
	A <sub>f</sub>	C <sub>f</sub> (ppm)	A <sub>f</sub>	C <sub>f</sub> (ppm)
7	0.004	1.535	0.002	0.821
6	0.006	2.250	0.005	1.892
5	0.015	5.464	0.028	10.000
4	0.024	8.678	0.028	10.000

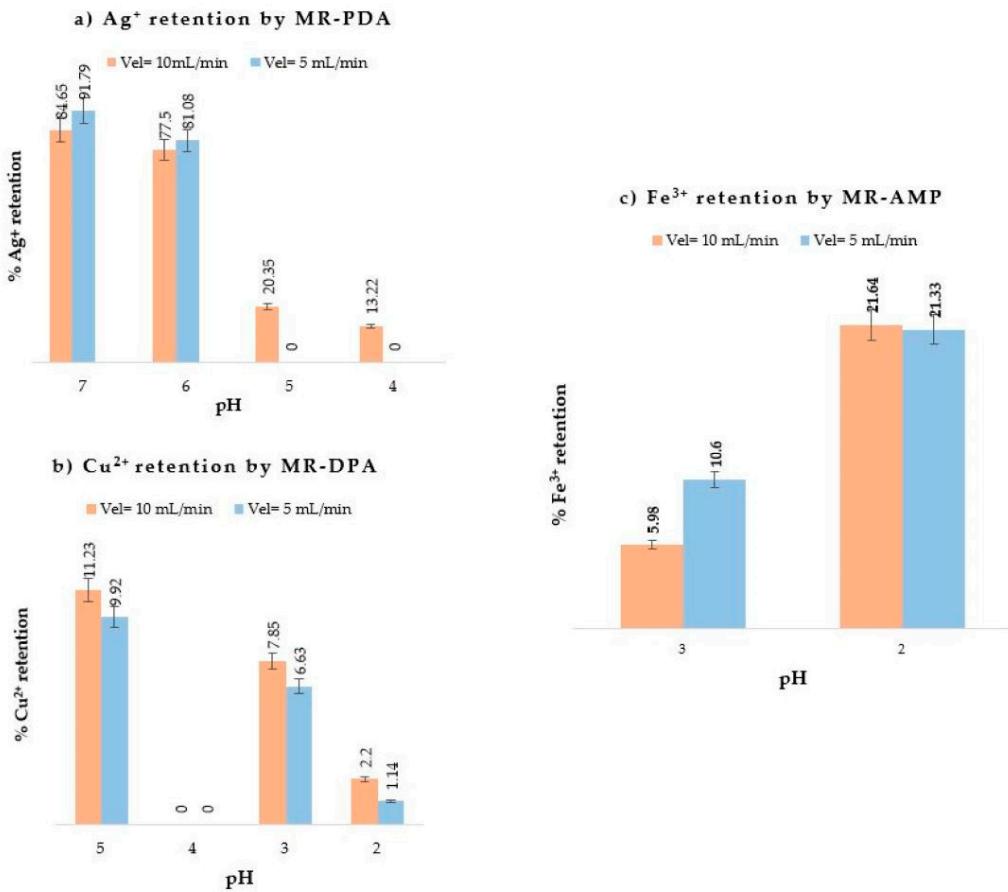
A<sub>i</sub>: initial absorbance; A<sub>f</sub>: final absorbance; C<sub>i</sub>: initial concentration; C<sub>f</sub>: final concentration

MR-DPA-Cu <sup>2+</sup> (A <sub>i</sub> =2.253, λ=240 nm; C <sub>i</sub> = 10 ppm)				
pH	vel=10 mL/min		vel=5 mL/min	
	A <sub>f</sub>	C <sub>f</sub> (ppm)	A <sub>f</sub>	C <sub>f</sub> (ppm)
5	2.003	8.877	2.031	9.008
4	2.253	10.000	2.253	10.000
3	2.075	9.215	2.101	9.337
2	2.197	9.780	2.218	9.886

A<sub>i</sub>: initial absorbance; A<sub>f</sub>: final absorbance; C<sub>i</sub>: initial concentration; C<sub>f</sub>: final concentration

MR-AMP--Fe <sup>3+</sup> (A <sub>i</sub> =0.503, λ=510 nm; C <sub>i</sub> = 10 ppm)				
pH	vel=10 mL/min		vel=5 mL/min	
	A <sub>f</sub>	C <sub>f</sub> (ppm)	A <sub>f</sub>	C <sub>f</sub> (ppm)
3	0.481	9.402	0.449	8.940
2	0.393	7.836	0.393	7.737

A<sub>i</sub>: initial absorbance; A<sub>f</sub>: final absorbance; C<sub>i</sub>: initial concentration; C<sub>f</sub>: final concentration



**Figure S2.** Determination of cation retention percentage of chelating resins by flow procedure. a) MR-PDA-Ag<sup>+</sup>. b) MR-DPA-Cu<sup>2+</sup>. c) MR-AMP-Fe<sup>3+</sup>. At a flow rate of 10 mL/min, the blue bar displays data for a 10 ppm solution, while the orange bar represents the same concentration at a flow rate of 5 mL/min. The error bars have a 95% confidence level.

**Table S2.** Data on the reusability of chelating resins were obtained through analysis using the flow procedure.

MR-PDA-Ag <sup>+</sup> ( $A_i=0.028$ , $\lambda=382$ nm; $C_i = 10$ ppm)					
vel=10 mL/min					
Cycle	$A_f$	$C_f$ (ppm)	Cycle	$A_f$	$C_f$ (ppm)
1	0.003	1.178	6	0.003	1.178
2	0.018	6.535	7	0.008	2.964
3	0.006	2.250	8	0.006	2.250
4	0.012	4.392	9	0.005	1.892
5	0.004	1.535	10	0.004	1.535

$A_i$ : initial absorbance;  $A_f$ : final absorbance;  $C_i$ : initial concentration;  $C_f$ : final concentration

MR-DPA-Cu <sup>2+</sup> ( $A_i=2.253$ , $\lambda=240$ nm; $C_i = 10$ ppm)					
vel=10 mL/min					
Cycle	$A_f$	$C_f$ (ppm)	Cycle	$A_f$	$C_f$ (ppm)
1	2.058	9.135	6	1.898	8.384
2	2.043	9.065	7	1.883	8.314
3	2.035	9.027	8	1.879	8.295
4	2.075	9.215	9	1.876	8.281
5	2.063	9.159	10	1.921	8.492

$A_i$ : initial absorbance;  $A_f$ : final absorbance;  $C_i$ : initial concentration;  $C_f$ : final concentration

MR-AMP-Fe <sup>3+</sup> ( $A_i=0.503$ , $\lambda=510$ nm; $C_i = 10$ ppm)					
vel=10 mL/min					
Cycle	$A_f$	$C_f$ (ppm)	Cycle	$A_f$	$C_f$ (ppm)
1	0.148	3.003	6	0.317	6.337
2	0.092	1.899	7	0.328	6.554
3	0.160	3.240	8	0.309	6.179
4	0.305	6.100	9	0.315	6.297
5	0.332	6.633	10	0.321	6.416

$A_i$ : initial absorbance;  $A_f$ : final absorbance;  $C_i$ : initial concentration;  $C_f$ : final concentration