

Influence of binder composition and material extrusion (MEX) parameters on the 3D printing of highly filled copper feedstocks

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Supplementary Materials

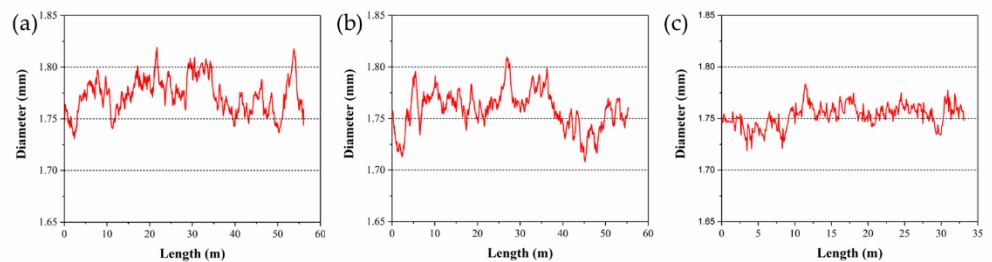


Figure S1. The diameter of the filaments spool used in the manufacturing of the MEX specimens: **(a)** Feedstock F1_ST; **(b)** Feedstock F2_ST; **(c)** Feedstock F3_T.

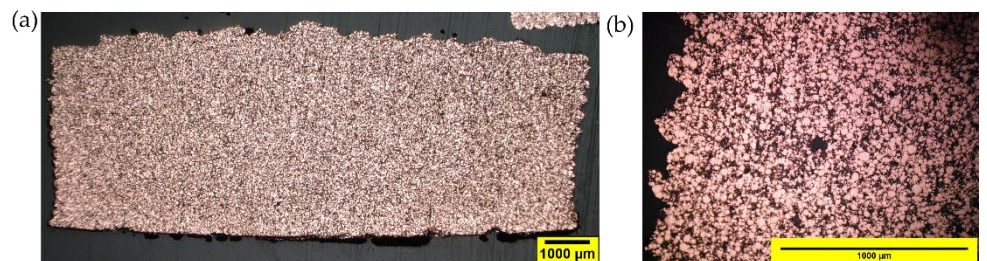


Figure S2. F2_ST MEX bending specimens produced at 10 mm s⁻¹: With a magnification of **(a)** 20x; **(b)** 200x.