

The Relationship between the Morphology and Elasticity of Natural Rubber Foam Based on the Concentration of the Chemical Blowing Agent

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Table S1. Formulas of rubber foams at various chemical blowing agents.

Chemical agents	Formulas (phr ¹)			
	Control	Control - 15% Po	Control - 30% Po	Control - 45% Po
60% concentrated natural latex	100.00	100.00	100.00	100.00
10% potassium oleate aqueous solution (Po)	1.65	1.40	1.15	0.90
50% sulphur aqueous dispersion	2.00	2.00	2.00	2.00
50% ZDEC aqueous dispersion	1.00	1.00	1.00	1.00
50% ZMBT aqueous dispersion	1.00	1.00	1.00	1.00
50% antioxidant (Wingstay L) aqueous dispersion	1.00	1.00	1.00	1.00
50% ZnO aqueous dispersion	5.00	5.00	5.00	5.00
33% DPG aqueous dispersion	0.66	0.66	0.66	0.66
12.5% SSF aqueous dispersion	1.00	1.00	1.00	1.00

¹ Parts per hundred of rubber.

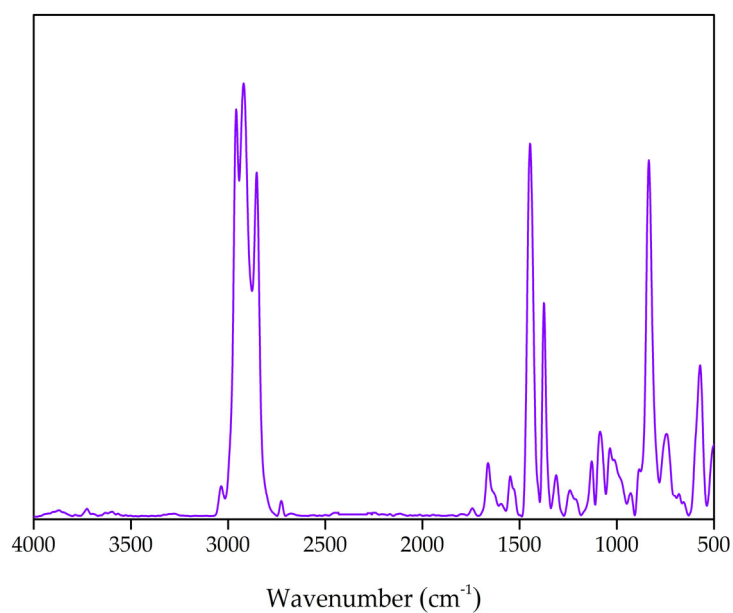


Figure S1. ATR-FTIR spectrum of the control foam sample at 500–4000 cm^{-1} , the other foam samples with reducing of the chemical blowing agent represent the same ATR-FTIR spectrum with the control foam sample.