

Supporting info

Table S1. Study of the NFA Impact on the Physicochemical and Antiwear and Antiscuffing Properties of Complex Lithium Greases.

N o.	Name of indicator	Base grease	Nano-functional additive												
			Montmoril- lonite K 10	Silicon diox- ide (KOVELOS 35/01T)		Calcium Carbonate (CaCO ₃)		Calcium bo- rate		Halloysite		MoS ₂ on halloysite			
				The method of additive addition (1 - before heat treatment, 2 - after heat treatment)											
				1	2	1	2	1	2	1	2	1	2	1	2
1	Yield stress at 50°C, Pa	680	540	560	660	590	660	380	120	590	730	70 0	760	710	
2	Colloidal stability,% of oil emitted	19.6	20.9	18.8	19.4	21.0	23.7	24.7	35.2	19.9	18.9	24.7	19.7	24.0	
3	Dropping point, ° C	> 250	240	234	> 250	234	> 250	230	222	> 250	245	211	2 44	226	
4	Effective viscosity at minus 50°C	1331	1382	1263	1384	1245	1274	1274	450	1211	1161	118 6	121 1	1191	
5	Lubricating properties on a four-ball friction machine under the temperature of (20 ± 5) °C:														
	- welding load, kgs	178	224	200	237	237	188	200	224	237	200	211	200	200	
	- wear scar, mm	0.40	0.76	0.64	0.36	0.39	0.38	0.35	0.36	0.35	0.48	0.48	0.41	0.42	

Table S2. Study of the NFA Impact on the Physicochemical and Antiwear and Antiscuffing Properties of Polyurea Greases.

No.	Name of indicator	Base grease	Nano-functional additive												
			Montmorillonite K 10	Silicon dioxide (KOVELOS 35/01T)		Calcium Carbonate (CaCO ₃)		Calcium borate		Halloysite		MoS ₂ on halloysite			
				The method of additive addition (1 - before heat treatment, 2 - after heat treatment)											
				1	2	1	2	1	2	1	2	1	2	1	2
1	Yield stress at 50°C, Pa	260	340	240	360	310	460	320	360	260	370	260	390	200	
2	Colloidal stability,% of oil emitted	24.2	17.7	19.5	18.3	21.6	16.3	19.8	18.7	21.2	20.7	24.0	16.2	24.1	
3	Dropping point, ° C	221	> 250	219	> 250	230	> 250	230	> 250	227	238	225	233	223	
4	Effective viscosity at minus 50°C	928	1409	1081	1354	1105	1324	1081	1379	1185	1669	963	1779	820	
5	Lubricating properties on a four-ball friction machine under the temperature of (20 ± 5)°C:														
	- welding load, kgs	112	119	126	133	126	211	200	160	160	141	141	224	224	
	- wear scar, mm	0.69	0.73	0.75	0.56	0.58	0.72	0.72	0.61	0.72	0.49	0.57	0.66	0.79	

Table S3. Study of the NFA Impact on the Physicochemical and Antiwear and Antiscuffing Properties of Polymer Greases.

No.	Name of indicator	Base grease	Nano-functional additive											
			Montmorillonite K 10		Silicon dioxide (KOVELOS 35/01T)		Calcium Carbonate (CaCO ₃)		Calcium borate		Halloysite		MoS ₂ on halloysite	
			The method of additive addition (1 - before heat treatment, 2 - after heat treatment)											
			1	2	1	2	1	2	1	2	1	2	1	2
1	Yield stress at 50°C, Pa	140	360	380	300	130	50	120	110	120	330	100	400	120
2	Colloidal stability,% of oil emitted	25.7	24.0	23.8	20.1	26.5	19.7	20.1	20.2	20.8	22.8	25.4	21.2	26.1
3	Dropping point, ° C	145	143	149	143	150	143	144	144	145	143	146	142	144
4	Effective viscosity at minus 50°C	2482	3123	3240	1 849	2120	2544	2389	2 376	2417	2022	2135	2127	2182
5	Lubricating properties on a four-ball friction machine under the temperature of (20 ± 5)°C:													
	- welding load, kgs	160	160	160	160	16 0	168	211	168	160	160	178	178	188
	- the wear scar, mm	0.87	0.88	0.90	0.89	0.88	0.87	0.88	0.84	0.88	0.88	0.92	0.70	0.54

Table S4. Study of the NFA Impact on the Physicochemical and Antiwear and Antiscuffing Properties of Complex Lithium Greases.

No.	Name of indicator	Base grease	Nano-functional additive								
			Amorphous silicon dioxide (KOVELOS 35/01T)			Calcium Carbonate (CaCO ₃)			Calcium borate		
			The NFA concentration, %								
			1%	2%	3%	1%	2%	3%	1%	2%	3%
1	Yield stress at 50°C, Pa	680	660	690	900	660	700	740	590	400	140
2	Colloidal stability,% of oil emitted	19.6	19.4	18.1	17.3	23.7	20.7	15.3	19.9	26.0	30,0
3	Dropping point, ° C	> 250	> 250	> 250	> 250	> 250	> 250	> 250	> 250	> 250	> 250
4	Effective viscosity at minus 50°C	1331	1384	1565	1630	1274	1476	2192	1211	1184	1035
5	Lubricating properties on a four-ball friction machine under the temperature of (20 ± 5)°C:										
	- welding load, kgs	178	237	237	237	188	200	200	237	237	237
	- the wear scar, mm	0.40	0.36	0.41	0.44	0.38	0.32	0.33	0.35	0.34	0.35

Table S5. Study of the NFA Impact on the Physicochemical and Antiwear and Antiscuffing Properties of Polyurea Greases.

No.	Name of indicator	Base grease	Nano-functional additive								
			Amorphous silicon dioxide (KOVELOS 35/01T)			Calcium Carbonate (CaCO ₃)			Calcium borate		
			The NFA concentration, %								
			1%	2%	3%	1%	2%	3%	1%	2%	3%
1	Yield stress at 50°C, Pa	260	360	250	190	460	400	360	360	390	370
2	Colloidal stability,% of oil emitted	24.2	18.3	18.1	19.2	16.3	18.1	19.3	18.7	19.4	18.6
3	Dropping point, ° C	221	> 250	> 250	> 250	> 250	> 250	> 250	> 250	> 250	> 250
4	Effective viscosity at minus 50°C	928	1354	1453	1582	1324	1416	1635	1379	1349	1415
5	Lubricating properties on a four-ball friction machine under the temperature of (20 ± 5)°C:										
	- welding load, kgs	112	133	126	119	211	299	355	160	160	168
	- the wear scar, mm	0.69	0.56	0.75	0.79	0.72	0.66	0.64	0.61	0.48	0.45