

Supporting Information

Investigation of the thermal conductivity of resin-based lightweight composites filled
with hollow glass microspheres

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Table S1 The properties of HGMs

Type	Diameter / μm	Density / $\text{g}\cdot\text{cm}^{-3}$	Compressive strength /MPa
D30	30	0.60	68.9
D40	40	0.38	30.0
D55	55	0.15	2.1

Table S2 Constitutive design of HGM/EP LWTI composites

HGMs	E-51	Hardener	HGM Diemater		
/vol.%	/vol.%	/vol.%	30 μm	40 μm	55 μm
20%	64%	16%	D30-20	D40-20	D55-20
30%	56%	14%	D30-30	D40-30	D55-30
40%	48%	12%	D30-40	D40-40	D55-40
50%	40%	10%	D30-50	D40-50	D55-50

Table S3 Symbols in model derivation

Symbols	Physical Meaning	Unit
T	Temperature	$^{\circ}\text{C}$
r	Polar Radius	μm
θ	Polar Angle	
α	Temperature Gradient in Composite	
h_{21}	Thermal Resistance of the Interface Contact between HGMs and Matrix resin	$(\text{m}^2 \cdot \text{K})/\text{W}$
v_n	the Volume Fraction of the nth Material in the Unit	
β_n	Contact Thermal Resistance	$(\text{m}^2 \cdot \text{K})/\text{W}$
v_f	the Volume Fraction of HGMs	
δ	the Wall Thickness of HGMs	m
q	Heat Flow	(W/m^2)