

Synthesis of Poly(ϵ -caprolactone)-based Miktoarm Star Copolymers through ROP, SA ATRC, and ATRP

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Supplementary Materials

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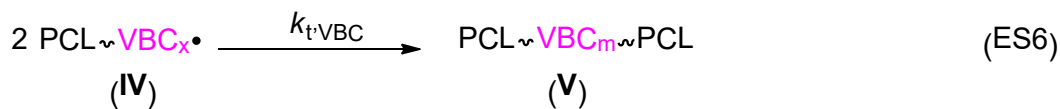
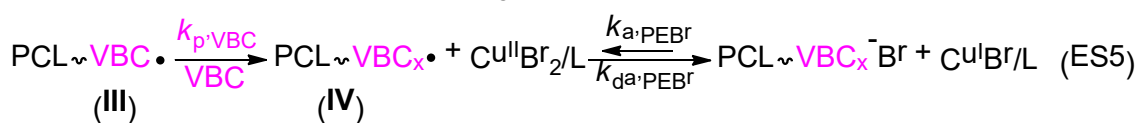
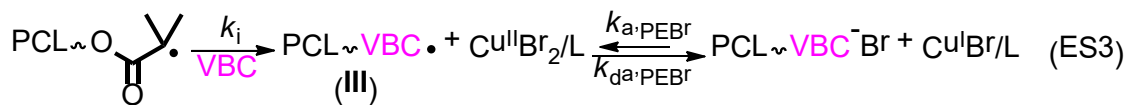
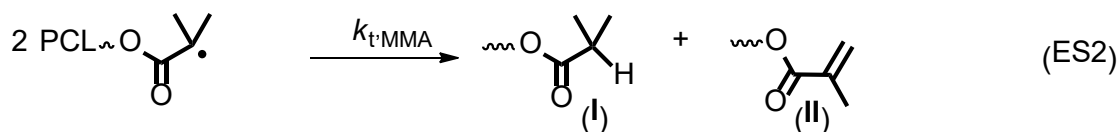
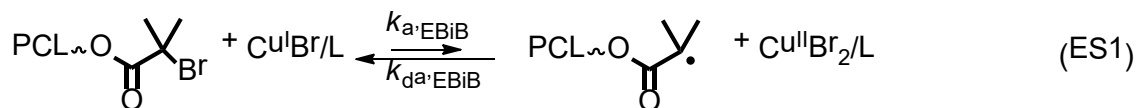
Table S1. Various inserted VBC units after SA ATRC of PCL–Br: estimated (Cal.) and measured (Exp.) m/z values in Fig. 3 ($M_{n,GPC} = 5700$, PDI = 1.18, $x_c = 0.94$).

Formula of (PCL _n)-VBC _m -(PCL _n)/Na ⁺ (based on n = 14)	Inserted VBC units (m)	m/z values	
		Cal.	Exp.
C ₉₂ H ₁₅₄ O ₃₂ (C ₉ H ₉ Cl) ₂ /Na ⁺	2	2099.61	
C ₉₂ H ₁₅₄ O ₃₂ (C ₉ H ₉ Cl) ₃ /Na ⁺	3	2252.23	
C ₉₂ H ₁₅₄ O ₃₂ (C ₉ H ₉ Cl) ₄ /Na ⁺	4	2404.85	2405.54
C ₉₂ H ₁₅₄ O ₃₂ (C ₉ H ₉ Cl) ₅ /Na ⁺	5	2557.47	

Table S2. Summary of rate constants based on initiators of EBiB, BzCl, and PEBr and monomers of MMA and St.

Rate constant	Value [$\text{M}^{-1} \text{s}^{-1}$]	Reference
$k_{a,\text{EBiB}}$	1.4	[1-3]
$k_{da,\text{EBiB}}$	1.9×10^7	[1-3]
$k_{t,\text{MMA}}$	6.1×10^8	[4]
$k_{a,\text{BzCl}}$	2.9×10^{-3}	[1-3]
$k_{da,\text{BzCl}}$	8.1×10^5	[1-3]
k_i	5.41×10^3	[5]
$k_{p,\text{VBC}}$	172.1	[1-3,6]
$k_{a,\text{PEBr}}$	8.8×10^{-2}	[1-3]
$k_{da,\text{PEBr}}$	2.7×10^6	[1-3]
$k_{t,\text{VBC}}$	3.99×10^8	[7]

k_a : ATRP activation rate constant; k_{da} : ATRP deactivation rate constant. The conditions to estimate the constants were described in the references (i.e. values of ethyl α -bromoisobutyrate (EBiB), benzyl chloride (BzCl) and 1-phenyl ethylbromide (PEBr) with CuBr/PMDETA measured in acetonitrile (MeCN) at 22 °C [1-3]; MMA: methyl methacrylate and St: styrene). k_i : rate constant for addition from methacrylic radical to St (value calculated from the frequency factor and activation energy) [5]. $k_{p,\text{VBC}}$: propagation rate constant of VBC; $k_{t,\text{VBC}}$: termination rate constant referred to the value of St.



Scheme S1. Reaction mechanisms of SA ATRC.

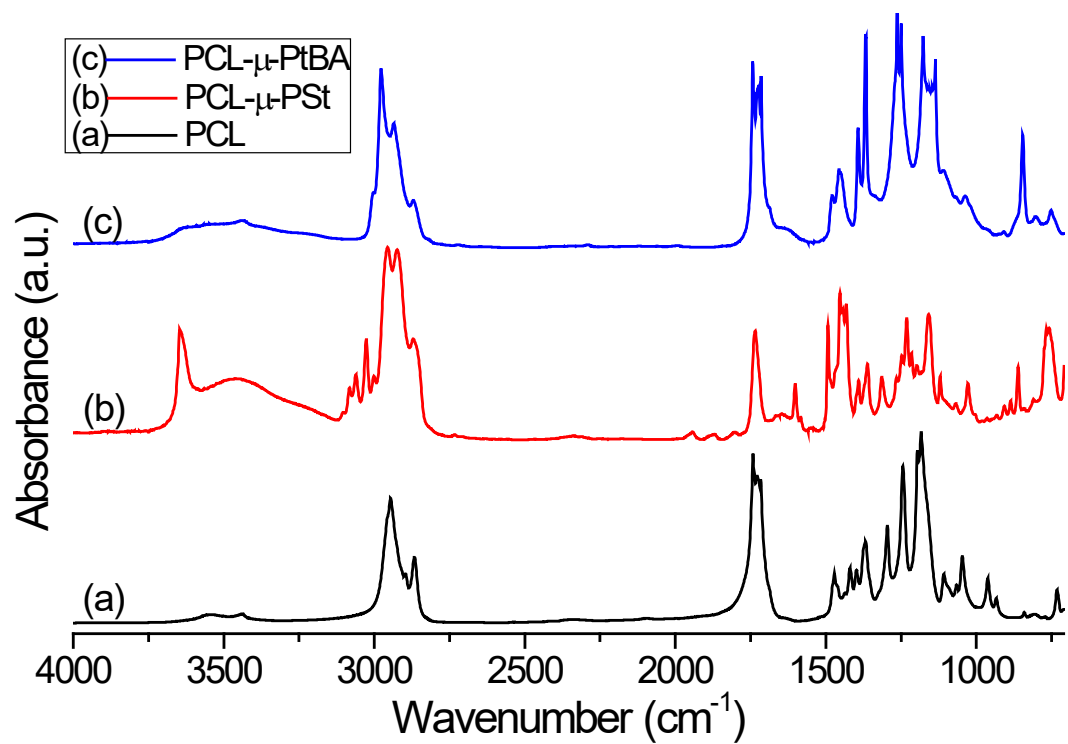


Figure S1. FT-IR spectra of (a) PCL, (b) PCL-μ-PSt, and (c) PCL-μ-PtBA (co)polymers.

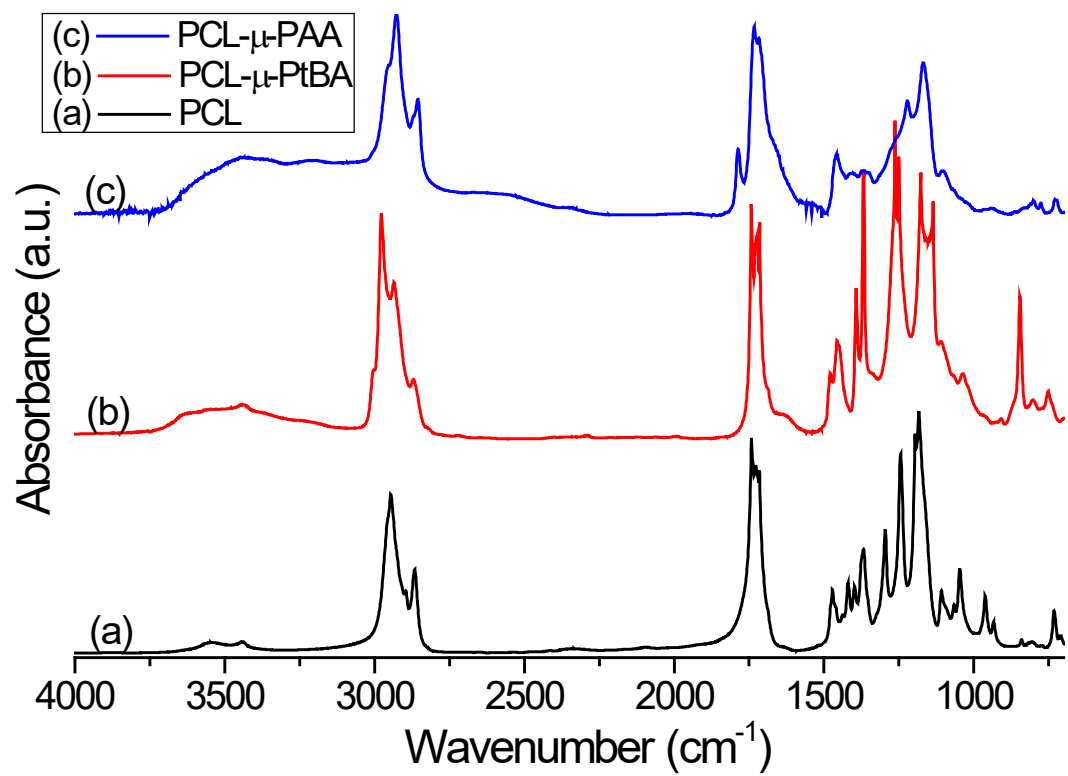


Figure S2. FT-IR spectra of (a) PCL, (b) PCL-μ-PtBA, and (c) PCL-μ-PAA (co)polymers.

3. References

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