



Article Development of Luminescent Nd-Doped LaNbO Compound Thin Film Growth by Magnetron Sputtering for the Improvement of Solar Cells

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Abstract: Nd^{3+} -doped LaNbO phosphor thin films were prepared by radio-frequency magnetron sputtering on Si substrates. The effects of a 1% Nd-doping concentration, after annealing at 1200 °C for 12 h, on the light-emitting properties of the sputtered thin films were characterized via several experimental techniques and deeply discussed. Photoluminescence characterization showed strong emission peaks typical of Nd^{3+} centers at 880 nm and 1060 nm when a 325 nm wavelength laser source was applied. Similar responses were detected in Nd^{3+} -doped La₃NbO₇ powder samples fabricated by the solid-state reaction method. The coexistence of two phases (LaNbO₄ and La₃NbO₇) in the thin films with higher nominal thickness was clearly identified based on different structural analyses. The promising results open the possibility for developing phosphor substrates as a preliminary step for the improvement of solar cells based on photon recycling mechanisms.

Keywords: oxides doped with rare earth; photon recycling; magnetron sputtering

1. Introduction

Nowadays, Si-based solar cells have reached a world record efficiency of 26.3%, corresponding to 91% of their theoretical limit [1], while GaAs monojunction solar cells have also seen saturated efficiency improvement in the last decade [2]. However, multijunction solar cells have to deal with the limitation of current matching, in which the subcell with the lowest photocurrent determines the current of the whole device. Consequently, research on device architecture improvement is a hot topic to improve the efficiency of solar cell devices.

In this work, we focus on the use of rare-earth-doped oxides as a novel approach to tune the resulting spectrum that a solar cell will transform into a photocurrent [3,4]. The proposal is mainly based on the photon recycling mechanisms [5] presented by phosphor materials. They can be up-conversion (UC), which consists of the addition of two low-infrared (IR) photons to emit a visible energy (Vis) photon, or down-conversion (DC) [6] when a high-energy (UV) photon splits into two lower-energy (Vis) photons. In both cases, the aim is to recycle the photons in a dual way: photons with lower energy than the bandgap of the solar cell are not absorbed, and those with high energy generate thermalization losses.

Rare-earth-based, up/down-converting phosphor films produced by sputtering represent the new, sophisticated generation in materials science and engineering for labeling technologies, sensors, optical data storage, telecommunications or solar cells [7]. These light-emissive materials consist of a host matrix in combination with a transition metal or rare earth ions as activators, such that the host matrix allows minimizing non-radiative transition processes between the rare earth ions and the matrix itself. There are different phosphor systems to be used in solar cells [7,8], such as fluorides [9], vanadates [10] or yttriates [11]. Among phosphor materials, lanthanum niobate compounds have recently



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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). attracted interest due to a combination of dielectric and catalytic properties in combination with high chemical stability for use in energy storage [12].

In addition, rare-earth-doped lanthanum niobates have emerged as a very motivating material due to their interesting luminescence properties for solar cell-based applications. On one hand, Er^{3+} -doped La₃NbO₇ powder samples show a strong green emission band centered at 550 nm [13]. On the other, Yb³⁺/Tb³⁺-doped LaNbO₄ powder samples also show a strong signal from Tb ions mainly centered at 477 and 543 nm [14].

The crystal structure strongly determines the optical properties of lanthanum niobatebased phosphor materials [15,16]. The crystal structure is determined by the synthesis method used [17]. There is a large number of deposition methods to synthesize rareearth-doped phosphor oxides, such as the conventional solid-state reaction [13,18], solgel route [19], spin coating [20] or sputtering [21]. The structural properties of several lanthanide niobates have already been studied in powder samples [22].

Current efforts to improve the quantum efficiency of UC and DC processes are focused on the selection of a suitable host for this activator ion. Among the lanthanum niobates, the weberite-type La₃NbO₇ compound shows an orthorhombic crystal structure and Cmcm space group [23], and is well studied as its relatively low phonon frequencies inhibit nonradiative pathways, thus allowing the rare earth ions' electrical levels to have large lifetimes (low phonon energy is required to reduce the multiphonon relaxation rate) [24–26]. This material has attracted great attention because it exhibits interesting properties, such as photocatalytic [27] or magnetic [28] properties, or as a possible electrolyte for solid-state fuel cells [29] due to its chemical stability [30].

Sputtering magnetron is one of the most widely used deposition techniques for the growth of thin films and coatings [31]. This technique allows for modifying and controlling the structural properties of a deposited material by varying the growth parameters [17]. Sputtering magnetron has already been used to deposit LaNbO₄ thin films [32], but there has been no work reported on the growth of La₃NbO₇ weberite-type structures in thin film form by sputtering magnetron.

We propose the deposition of rare-earth-doped oxides by means of magnetron sputtering on conventional Si substrates to develop a process compatible with solar cell fabrication. In particular, Nd³⁺-doped weberite-type La₃NbO₇ was chosen due to its promising properties, high chemical stability and relatively flexible structure that can accommodate large cations [33]. Nd³⁺ ions easily incorporate into the weberite lattice, substituting La ions because of their similar ionic radii. In fact, full La–Nd substitution has been achieved and the Nd₃NbO₇ compound has been fully characterized from a crystallographic point of view [34], whereas high disorder occurs in compounds with rare earth ions with ionic radii smaller than that of Tb [35].

Consequently, the main aim of this work is to reproduce the previous luminescence properties achieved in powder samples (grown by the solid-state reaction) in thin film samples grown by magnetron sputtering. The success of this work would allow the development of phosphor thin films based on lanthanum niobates doped with rare earth metals to be used as substrates in the fabrication of solar cells to improve their efficiency.

2. Materials and Methods

The starting oxide studied was nominal La₃NbO₇ doped with Nd³⁺ (1%). The sputtering target, with a thickness of 3.2 mm and diameter of 50.8 mm, was developed by mixing stoichiometric amounts of the high-purity powdered oxides La₂O₃ (99.9%), Nb₂O₅ (99.9%) and Nd₂O₃ (99.99%) from Alfa Aesar. Then, the mixture was pressed into a circular pellet with appropriate dimensions using a hydraulic press and sintered in air at 1200 °C for 12 h [36]. Energy-Dispersive X-ray Spectroscopy (EDX) measurement performed via scanning electron microscopy (SEM) confirmed the expected stoichiometry of the home-made sputtering target. The 1% Nd-doped La₃NbO₇ phosphor thin film samples were grown on p-type double-sided polished Si (100) wafers from Silicon Materials (Karl Lichtensterm). Finally, the substrates were cleaned in a consecutive ultrasonic bath of acetone (99.7%) and ethanol (99.7%) for 20 min at a temperature of 50 $^{\circ}$ C and then dried under an airflow.

The deposition chamber was initially pumped to a base vacuum pressure lower than $5.3 \cdot 10^{-6}$ mbar. Then, high-purity Ar (99.999%) was introduced to the chamber to clean the substrates for 15 min at a pressure of $5.3 \cdot 10^{-6}$ mbar prior to the deposition of Nd-doped La₃NbO₇ thin films. Finally, the pressure in the chamber was increased to the deposition working pressure of $5.0 \cdot 10^{-3}$ mbar of Ar gas. Nd-doped La₃NbO₇ thin films were then deposited at room temperature under an Ar gas flow of 25 sccm to keep the working pressure of $5.0 \cdot 10^{-3}$ mbar constant. The distance between the substrate and target was maintained at 100 mm. The deposition times and radiofrequency (RF) powers were varied. The sputtering condition values for each sample under study are presented in Table 1.

Table 1. Magnetron sputtering conditions for the Nd-doped La₃NbO₇ thin films, where LT stands for "Low Thickness", HT stands for "High Thickness", LP stands for "Low Power" and HP stands for "High Power".

Sample	Sputtering Condition		
	Power (W)	Deposition Time (min)	Thickness (nm)
LT—LP	50	30	115
LT—HP	80	30	250
HT—LP	50	240	800
HT—HP	80	240	1040

Afterward, all of the samples were annealed at 1200 $^{\circ}$ C for 12 h in air to complete the overall La₃NbO₇ synthesis reaction (Equation (1)) [34].

$$3La_2O_3 + Nb_2O_5 \rightarrow 2La_3NbO_7, \tag{1}$$

The overall La₃NbO₇ synthesis reaction included two different phases (Equations (2) and (3) respectively):

$$La_2O_3 + Nb_2O_5 \rightarrow 2LaNbO_4, \tag{2}$$

$$2La_2O_3 + 2LaNbO_4 \rightarrow 2La_3NbO_7, \tag{3}$$

The structural properties were characterized by High-Resolution X-ray Diffraction (HR-XRD), Rutherford Backscattering Spectroscopy (RBS), Scanning Electron Microscopy (SEM) and Transmission Electron Microscopy (TEM). The chemical composition was measured by Energy Dispersive X-ray Spectroscopy (EDX) in the Scanning TEM mode (STEM).

HR-XRD analysis was carried out using a Philips X'Pert MPD diffractometer. Measurements were performed using a Cu–K α radiation source at 40 keV and 40 mA in ($\theta/2\theta$) Bragg–Brentano geometry. The instrument was equipped with a curved graphite monochromator to increase the resolution and reduce the background noise. The patterns were measured in the 2 θ range from 20° to 60°, with a 0.02° step scan and 3 s per step.

The RBS characterization process was carried out using the 5.0 MV linear tandem accelerator facility located at the Center for the Microanalysis of Materials (CMAM) [37] located at the Universidad Autónoma de Madrid (UAM) campus. The RBS analysis conducted in the standard (STD) beamline chamber was used to quantitatively determine the in-depth concentrations and in-depth profiles of La, Nb, O and Nd elements. The STD end station consisted of a custom-designed Ultra-High-Vacuum (UHV) target chamber with several ports located at three horizontal levels for vacuum control and analytical capabilities. A collimated 2.0 MeV H⁺ beam extracted from the accelerator (divergence of ~0.1°) with a particle flux of $5.0 \cdot 10^{12}$ cm⁻²s⁻¹ and a probe size of 1.5×1.5 mm² was used. A Si barrier particle detector (ORTEC, New York, NY, USA) placed in IBM geometry [38] with respect to the sample, fixed at a scattering angle of 170° relative to the incoming beam, with a solid angle of $(4.1 \pm 0.1) \cdot 10^{-3}$ sr and energy resolution of 12 keV was used to collect the signal of the backscattered H⁺ yield from the samples. The manipulator with a 3-

angular axis goniometer from Panmure Instruments with an angular resolution better than $\pm 0.01^{\circ}$ and ± 0.1 mm for vertical movement enabled the probe beam to be positioned on the selected sample. Precise computer-controlled manipulator movements were performed using home-made acquisition software. The RBS spectra were fitted by SIMNRA software version 7.02 [39] with calculations using the resonant cross section provided by SigmaCalc version 2.0.

SEM characterization was carried out using an FE-SEM TENEO LoVac microscope from the FEI company (Hillsboro, Oregon, OR, USA). TEM analysis was performed on thin cross-section samples prepared in a Focused Ion Beam (FIB) and examined in a Philips Tecnai F20 operated at 200 kV with a STEM module and High-Angle Annular Detector (HAAD) for Z-contrast imaging.

Finally, photoluminescence measurements in the visible range were carried out at room temperature using a Horiba Jovin-Ybon LabRAM HR800 system, where samples were excited by a 325 nm HeCd laser on an Olympus BX 41 confocal microscope. Photoluminescence measurements in the near-IR range (spectral range from 900 to 1800 nm) were performed with a Hamamatsu photonic multi-channel analyzer PMA-11. A 520 nm laser diode was used as the excitation source.

3. Results and Discussion

3.1. Structural Properties—"Composition and Structural Analysis: XRD, RBS, SEM and TEM Measurements"

The studied samples were deposited under different sputtering conditions, combining low/high RF powers and deposition times (see Table 1). HR-XRD characterization was carried out to study the crystal structure of Nd-doped lanthanum niobate thin films. Figure 1a compares the diffraction patterns of the samples under study with the simulated diffraction pattern from the two main structures of lanthanum niobates: orthorhombic space group Cmnm (n°63) for the weberite-like La₃NbO₇ structure and monoclinic C2/c (n°15) for the scheelite-type LaNbO₄. Firstly, it can be observed that the RF power variation did not result in relevant differences in the crystallinity of the samples (HT-HP vs. HT-LP and LT-HP vs. LT-LP). Conversely, for the same RF power, the diffraction patterns of the HT samples showed a larger variety of diffraction peaks compared with the LT samples. Figure 1b shows the comparison between samples of two different thicknesses (i.e., HT and LT) with the simulated diffraction pattern from the two main structures of lanthanum niobates.



Figure 1. Comparison between the simulated patterns of the La₃NbO₇ and LaNbO₄ reference compounds with (**a**) HR-XRD patterns of La_{2.97}Nd_{0.03}NbO₇ thin films grown under different sputtering conditions (high or low RF power and thickness); (**b**) smaller 2 θ angular range of HT and LT HR-XRD patterns of the sputtered thin films.

The patterns of both LT samples showed the expected main diffraction peaks of La₃NbO₇ compounds at 28.8° and 46.8°. The slight 20 shift was associated with the substitution of the La³⁺ ion for Nd³⁺ (the cation site occupancy is a very important structural parameter that plays a key role in the luminescence efficiency). In both HT samples, the diffraction peak related to the LaNbO₄ compound was also observed at 28.6°. In this case, the resulting experimental data could be consistent with the existence of both phases, as the interplanar distances of both compounds were close. In addition, the diffraction peaks associated with the formation of La-Si-O-based compounds and SiO₂ were observed in thin films deposited for a long time. This fact could be related to the interaction between the silicon substrate and sputtered layer during the annealing process, which provoked the formation of secondary phases, such as LaSi (20 = 30.9°). Moreover, the presence of La₂O₃ was observed (20 = 30.5°). The presence of both La₂O₃ and LaNbO₄ compounds meant that the second stage of the overall La₃NbO₇ synthesis reaction (see Equation (3)) was not totally completed, most likely due to the higher thickness.

Rutherford backscattering spectroscopy characterization was performed to study the structural properties of the thin film samples. Figure 2 shows the RBS spectra measured for the HT and LT samples before and after the annealing procedure. In the pre-annealed HT sample, a broad peak associated with the La, Nb and Nd signals was observed in the energy region between 1800 and 1950 keV, mostly associated with the La contribution. Meanwhile, for the pre-annealed LT sample, the La–Nd peak located at around 1925 keV and the Nb peak placed at around 1900 keV could be clearly identified. Regarding the post-annealing samples, two main features could be clearly observed. Firstly, experimental measurements revealed the formation of a much thicker SiO_2 layer between the Nd-doped lanthanum niobate top layer and silicon substrate in both types of samples. This was deduced from the increase in the signal of the buried oxygen atoms, centered at 1550 keV for the surface signal, toward lower energy values (1500 keV for the case of the LT samples and 1325 keV for the HT samples), together with the shift to lower energies of the position associated with the silicon substrate. This could be clearly observed in the case of the LT samples, where the Si substrate peak changed from an energy of 1725 keV (pre-annealed) to 1675 keV (post-annealed); however, for the HT samples, the Si signal peak had two main contributions: experiencing an overall shift toward higher energies, from an energy of 1625 keV, corresponding to the Si substrate (pre-annealed), to 1725 keV, associated with the Si signal from the mixed (top) layer (post-annealed). The latter suggests some Si-induced out-diffusion reaching the Nd-doped lanthanum niobate (top) layer. On the other hand, some La segregation towards the SiO_2 layer occurred during the annealing procedure, as observed clearly in the spectrum of the post-annealing HT thin film, where the La lower energy side at 1775 keV (pre-annealed) shifted to lower energies of 1725 keV (post-annealed). This result agrees with the previous HR-XRD characterization (Figure 1b), reinforcing the hypothesis of the formation of La-Si-O compounds and the presence of higher-Nb-concentration lanthanum niobate LaNbO₄ compounds in combination with the expected weberite-type La₃NbO₇ in the HT samples.

An example of the compositional fitting of the HT thin film is plotted in Figure 3. By fitting, the expected $La_{2.97}Nd_{0.03}NbO_7$ stoichiometry can be obtained for the full sample. On the contrary, in the post-annealing thin films, the element concentration could be determined, but the type of La-Si-O compounds formed in the mixed layer could not be defined.

High-resolution SEM and TEM microscopy techniques were used to characterize the morphology and composition of the sputtered thin film layer. Figure 4a,b show planview SEM images of LT and HT samples, respectively. In addition, Figure 4c presents the intensity profiles for several particles in each sample. It can be clearly observed that the LT sample presented a non-continuous layer. It was formed mainly by 100–400 nm-sized particles, although smaller-sized particles were also observed. On the contrary, the HT thin film sample was a continuous layer, formed by the coalescence of 200–600 nm-sized particles.



Figure 2. Comparison between pre/post-annealing and high/low-thicknesses Rutherford backscattering spectroscopy spectra of Nd-doped lanthanum niobate sputtered thin films. For the post-annealed sample with high thickness, the Si edge placed at the 1725 keV channel originates from the Si taking part of the mixed top later, showing its concentration depth profile, whereas the Si edge at the lower-energy 1625 keV channel is associated with the Si substrate.



Figure 3. Compositional fitting of the pre-annealed HT thin film carried out by Rutherford backscattering spectroscopy.

Figure 5 presents cross-section TEM images of the four different samples under study. As it can be observed, besides the sputtering RF power used, the LT samples were not continuous (Figure 5a,b), with variable island sizes ranging from 400 nm to 50 nm in the growth plane. On the other hand, the HT samples were continuous, with medium total thicknesses of 800 nm and 1040 nm for low and high RF power, respectively. Subsequently, the growth rates for the 50 W- and 80 W-sputtered samples were 3.8 nm/min and 4.5 nm/min, respectively. Analyzing these last samples in more detail, it can be observed that the layer was not homogenous, i.e., it was formed by two sublayers.



Figure 4. Plan-view SEM images of Nd-doped thin films: (a) low thickness; (b) high thickness. (c) Intensity profiles obtained from the straight line plotted in each image.



Figure 5. Cross-section TEM images for the following samples: (**a**) LT-LP; (**b**) LT-HP; (**c**) HT-HP; (**d**) HT-LP. The scale bars are provided in the figures.

EDX measurements in the STEM mode were carried out to determine the composition of the sublayers observed in the HT samples. Figure 6a shows a Z-contrast STEM crosssection image of the HT-HP sample. The image clearly shows the existence of two different layers (marked with red and blue crosses). Figure 6b shows the compositional profiles of O, La and Nb elements for the HT thin film sample. The data were obtained by means of punctual spectra following the red arrow in the STEM image of Figure 6a. In addition, punctual EDX spectra (Figure 6c) with a higher dwell time were obtained for each sublayer for better chemical quantification. The EDX data analysis revealed and confirmed the formation of a SiO_2 layer, most likely due to the ex situ post-annealing of the samples. Regarding the properties of the sputtering layers, it can be observed that La was detected throughout the whole structure, while Nb was concentrated in the upper layer of the sample (named layer 2 in Figure 6b). The quantitative EDX analysis from the punctual spectra of Figure 6c produced a La/Nb ratio close to 1 for layer 2. This suggests that the LaNbO₄ phase was present together with the weberite-type La₃NbO₇. This coexistence of phases could be explained by the fact that Nd^{3+} ions disturbed the necessary secondary La_2O_3 + LaNbO₄ \rightarrow La₃NbO₇ reaction and eventually became responsible for the segregated phases, as has been reported when using Er^{3+} as a dopant [13].



Figure 6. (a) Cross-section STEM image; (b) chemical profile through the red arrow of Figure 7a; (c) punctual spectra of the red- and blue-arrow-marked points identified in Figure 7a for the HT Nd-doped La₃NbO₇ thin film.



Figure 7. (a) Cross-section HRTEM micrographs of the LaNbO external layer of the HT-HP sample; (b) Fast Fourier Transform (FFT), equivalent to the experimental electron diffraction patterns, of Figure 7a. The red spots correspond to La_3NbO_7 , blue spots correspond to $LaNbO_4$ and white spots correspond to La_2CO_5 .

To further investigate the crystallinity of the layers involved, Figure 7 shows a highresolution image of the most external layer (named Layer 2 in Figure 6c) of the HT-HP sample. The Fast Fourier Transform (FFT) of the complete image, which simulates the experimental Electron Diffraction Pattern (EDP), can be seen in Figure 7b. According to the interplanar spacings determined from Figure 7b, the coexistence of at least two phases, LaNbO₄ and La₃NbO₇, was observed, being coherent with the XRD results presented in Figure 1. We identified the following planes of La₃NbO₇: (011) with an interplanar distance d = 0.629 nm and (031) with d = 0.334 nm, forming an angle of 27°. For LaNbO₄, we identified the planes (110) with d = 0.499 nm and (411) with d = 0.135 nm, forming an angle of 34°. Finally, we observed a spot for La₂CO₅, more concretely, (002) with d = 0.798 nm.

3.2. Luminescence Properties

The optical properties of the Nd³⁺-doped lanthanum niobate sputtered thin film samples were characterized by photoluminescence spectroscopy as a function of the sputtering growth conditions. This step was essential to achieve the main objective of this research, which was to produce an optically active rare-earth-doped oxide for use in solar cell devices to improve their efficiency.

Figure 8 shows the visible range of the photoluminescence spectra for the two different Nd-doped samples as functions of the layer thicknesses. The excitation wavelength was 325 nm from a HeCd laser, which is above-gap light. In both samples, three broad signals were observed, centered at 380, 760 and 1140 nm. In addition, the values of the wavelengths for the second and the third broad peaks were multiples of the first one. These signals could be associated with the charge transfer bands (CTB) from the weberite matrix [40]. Moreover, they were stronger in the LT samples. This result could be explained by the fact that LT samples presented a non-continuous layer in which the broad optical emission band from the lanthanum niobate matrix and silicon substrate were more relevant. On the contrary, the width and shape of the broad peaks observed were not typical for CTB peaks, which are usually wider and asymmetrical. Therefore, this statement cannot be confirmed.



Figure 8. Comparison between the visible-range photoluminescence spectra of Nd-doped lanthanum niobate in both layer thickness sputtering conditions excited at 325 nm.

Figure 9 shows a comparison between the near-IR photoluminescence measurements for excitation wavelengths of 325 nm (Figure 9a) and 520 nm (Figure 9b) of two different Nd-doped samples as a function of the layer thickness in order to characterize the behavior of the down-conversion mechanism. The spectrum (excited at 520 nm) of the solid-state reaction pellet sample of La_{2.97}Nd_{0.03}NbO₇ was also included as a reference (black line). In Figure 9a, it can be observed that the emission spectra consisted mainly of one group of lines between 800 and 950 nm, which were associated with the ${}^{4}F_{3/2}$ to ${}^{4}I_{9/2}$ transitions. In Figure 9b, a second group of emission lines, centered between 1000 and 1150 nm, can be observed. The preliminary optical results reveal a main excitation peak centered at 1060 nm, associated with emissions from the ${}^{4}F_{3/2}$ to ${}^{4}I_{11/2}$ transition [41] of Nd³⁺. This emission is coherent with the reference data, being more intense for the sample with higher nominal thickness. In addition, in the LT sample, a broad peak centered at 1140 nm was detected (see Figure 8). A third emission peak, centered at 1334 nm, was linked to the ${}^{4}F_{3/2}$ to ${}^{4}I_{13/2}$ transition.



Figure 9. Comparison between the near-IR photoluminescence spectra of Nd-doped lanthanum niobate in both layer thickness sputtering conditions for excitation wavelengths of: (**a**) 325 nm and (**b**) 520 nm. (Figure 8b) The spectrum (excited at 520 nm) of the solid-state reaction pellet sample of La_{2.97}Nd_{0.03}NbO₇ is included as a reference (black line).

4. Conclusions

Phosphor thin film layers based on lanthanum niobate doped with Nd³⁺ on Si substrates were successfully produced by means of magnetron sputtering. The optical measurements showed emission peaks for both 325 nm and 520 nm excitation equivalent to those detected in samples fabricated by the solid-state reaction method. The coexistence of two phases (LaNbO₄ and La₃NbO₇) was clearly identified in the thin films with higher nominal thicknesses based on different structural analyses. The subsequent required annealing process, to produce the activation of the luminescence signal by the crystallization of the Nd-doped lanthanum niobate structure, also resulted in the formation of two sublayers by the segregation of La atoms. In order to avoid the segregation effects with a silicon substrate, the use of Al_2O_3 as a barrier layer is under study. Thin films with lower nominal thickness show a non-continuous layer composed mainly of La₃NbO₇ with a weberite-type structure.

Therefore, these promising results consolidate the strategy to design a complete set of new experimental studies modifying the sputtering conditions and subsequent thermal annealing treatments, with the aim of enhancing the generation of the La₃NbO₇ phase and the radiative emission output efficiency. In addition, as an alternative approach to exploring the improvement in radiative performance, a detailed study based on samples co-doped with Er³⁺ and Yb³⁺ and selecting a different oxide-based matrix is already ongoing and under assessment.

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