



Article Surface Modification towards Integral Bulk Catalysts of Transition Metal Borides for Hydrogen Evolution Reaction

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Abstract: Transition metal borides (TMBs) are promising catalysts for hydrogen evolution reaction (HER). While the commercially available TMBs indicate poor HER performance due to powder electrode and low activity sites density, optimizing commercial TMBs for better HER performance is urgent. To break through the challenge, a new strategy is proposed to compose integral bulk electrodes with needle surfaces in TMBs. The integral bulk electrodes in TiB₂, ZrB₂, and HfB₂ are formed under high pressure and high temperature (HPHT), and the nanoneedle morphology is constructed by chemical etching. In the three materials, the smallest overpotential is 346 mV at 10 mA cm⁻² in the HCl etched bulk TiB₂ electrode, which is about 61.9% higher than commercial TiB₂ powder. Better performance arises from better conductivity of the integral bulk electrode, and the nano morphology exposes the edge sides of the structure which have high activity site density. This work is significant for developing new kinds of bulk TMBs catalysts.

Keywords: transition metal borides; integral bulk catalysts; surface modification; high pressure and high temperature; electrocatalyst; hydrogen evolution reaction

1. Introduction

Hydrogen is a promising renewable energy candidate to replace conventional energy sources because of its high energy density and zero greenhouse gas emissions [1–5]. Water electrolysis is an ideal way to obtain highly pure hydrogen [6–8]. Suitable electrocatalysts can effectively improve hydrogen production and reduce overpotential [9]. Up to now, precious metal platinum-based materials are the most active electrocatalysts for hydrogen evolution reaction (HER), which have the lowest overpotential and Tafel slope [10]. However, the commercialization of water electrolysis is hampered due to precious metal electrocatalysts with high prices and scarce availability [11–14]. Thus, developing noble metal-free electrocatalysts is necessary.

In the past few decades, noble metal-free electrocatalysts including sulfides, carbides, phosphides, nitrides and alloys were extensively studied [15–20]. Among them, transition metal borides (TMBs) are favored by researchers because of their structural diversity, excellent electrical properties and stability. Mo-B, Ni-B, Co-B and Fe-B have shown excellent HER performance [21–28]. Meanwhile, commercially available TMBs are mostly sintered at high temperatures at present, which can exhibit the intrinsic catalytic performance of TMBs. However, many commercial TMBs exhibit poor HER performance because of their micron grain size, which is easy to fall off when preparing catalytic electrodes during HER and will hinder the exposure of activity sites [29,30]. Moreover, the Nafion adhesive can cause huge contact resistance between particles and electrodes, which impedes the development of



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Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). TMBs catalysts [23,31]. Therefore, modifying TMBs and inventing a new kind of electrode is necessary.

Exploring integral bulk electrodes in TMBs for HER is an effective way to eliminate contact resistance. They are comparable with self-supported electrodes, which have excellent charge transport. However, it is difficult to obtain the dense bulk TMBs because of their high melting point and low diffusion coefficient. High pressure and high temperature (HPHT) is a key route to densify and modify TMBs. HPHT can effectively reduce the reaction temperature and reaction time under certain pressure and promote the densification of TMBs. More and more TMBs bulk are successfully synthesized by the HPHT method [32–35]. Therefore, HPHT is a suitable method to fabricate integral bulk electrodes. Besides, the AlB₂-type TMBs are promising catalysts. Although α -MoB₂ has the best HER performance, it cannot be purchased due to its high synthesis temperature of 1800 °C [23]. However, TiB₂, ZrB₂ and HfB₂ are commercially available, and the transition metals of Ti, Zr, Hf are in the same group. Therefore, commercial TiB₂, ZrB₂ and HfB₂ are suitable to design integral bulk electrodes.

Although the integral bulk electrode has excellent conductivity, the disadvantage is that the sample is bulky with a smaller surface area. As is known to all, the surface area of electrocatalysts can affect the number of active sites exposed, which directly dominates the catalyst performance. Typically, the bulk MoS₂ has no HER performance, while nanosized MoS₂ shows excellent catalytic activity [36]. Most of the high-performance electrocatalysts reported are nanosized at present [37]. Nano-morphology construction on the surface of TMBs is the key to further improving its electrocatalysts performance. Nevertheless, surface modification to form nano-morphology in bulk TMBs is a challenge because TMBs always have strong covalent bonds, which is difficult to process [38]. Moreover, the activity sites are located at some specific crystal planes thus surface modification should better expose the active crystal planes. Therefore, one strategy to achieve high HER performance in TMBs is composing integral bulk electrodes with nano morphology which exposes the active crystal planes.

To solve the above problems, in this work, commercially purchased AlB₂-type TMBs (TiB₂, ZrB₂, HfB₂) were densified by HPHT to obtain an integral bulk electrode. Then, chemical etching was used to construct the nanomorphology on the surface for the modified sample. The changes of the structure, morphology and valence state of the modified sample before and after nano-construction were studied, as well as the influence on HER performance. The theoretical calculation was used to analyze the internal mechanism of catalytic activity.

2. Results and Discussion

The initial transition metal borides (TMBs) were purchased commercially. The crystal structure and purity of the material were analyzed by X-ray diffraction (XRD) (Figure S1). The intensity and position of the diffraction peaks indicate that the purchased initial powders are pure phase TiB₂, ZrB₂ and HfB₂ (PDF card 85-2083, 65-8704 and 65-8677). The polarization curves of HER for initial powders catalysts are recorded in Figure S2. The overpotential of initial TiB₂, ZrB₂ and HfB₂ powder at a current density of 10 mA cm⁻² (η_{10}) exceeds 900 mV, indicating poor HER performance. The poor HER performance may come from the large connect resistance of the micron size powder electrode. HPHT was performed to generate bulk electrodes under 5 GPa and 1600 °C. The crystallinity and phase purity of the bulk materials were characterized by XRD. As shown in Figure 1a, TiB₂, ZrB₂ and HfB₂ after HPHT have highly intense peaks, which mean they are highly crystalline, and no impurities exist. All three materials have a hexagonal crystal system (space group *P6/mmm*) and belong to the AlB₂-type structure, which is alternately stacked by close-packed transition metal atoms and borophene-likes layers (Figure 1b).



Figure 1. (**a**) The XRD of TiB₂, ZrB₂ and HfB₂ modified by HPHT, and (**b**) the crystal structure of AlB₂ type materials.

The bulk samples are composed of high-density micron-size grains, which benefit conductivity (Figure 2a–c). High-resolution transmission electron microscopy (HRTEM) is used to observe finer structural information. All these structures have good crystallinity in Figure 2d–f. The spacing of 0.266 nm and 0.320 nm corresponds to (100) and (001) crystal planes in TiB₂. The spacing of 0.219 nm, 0.278 nm, 0.175 nm and 0.215 nm matched the (101), (100) and (002), (101) crystal planes in ZrB₂ and HfB₂, respectively. All of the results confirmed that integral bulk electrodes of TiB₂, ZrB₂ and HfB₂ are formed after HPHT treatment.



Figure 2. The SEM images of (**a**) TiB₂, (**b**) ZrB₂ and (**c**) HfB₂ after HPHT treatment, and the corresponding HRTEM images of (**d**) TiB₂, (**e**) ZrB₂ and (**f**) HfB₂.

The electrochemical HER performance of TiB₂, ZrB₂, and HfB₂ after HPHT employs a standard three-electrode system on CH Instruments 760E at the 0.5 M H₂SO₄ (pH 0) electrolyte. As shown in Figure 3a, the overpotential of TiB₂, ZrB₂ and HfB₂ after HPHT treatment are 477, 627 and 563 mV, respectively. The results indicated that the HER performance of the materials after HPHT treatment is greatly improved, and TiB₂ showed the best HER activity. The corresponding Tafel slope is shown in Figure 3b. TiB₂, after HPHT treatment, also has the lowest Tafel slope (149.38 mV dec⁻¹), which means a faster catalytic reaction rate for HER under acidic conditions. Moreover, the charge transport resistance of different catalysts was studied by electrochemical impedance spectroscopy (EIS), and the Nyquist curves are shown in Figure 3c. The charge transport resistance of TiB₂ is much smaller than that of ZrB₂ and HfB₂, indicating that the charge transfer between TiB₂ electrode and electrolyte is more effective at the interface during HER action. At the same time, the electrochemical surface area (ECSA) can be evaluated with electrochemical double-layer capacitance (C_{dl}). Figure 3d show the C_{dl} value of TiB₂ is 1.97 mF cm⁻², which is 3.4 and 5.3 times higher than ZrB₂ and HfB₂, respectively. It indicates that TiB₂ has more catalytic active sites involved in the HER process. All of the results show that TiB₂ has superior catalytic performance for HER.



Figure 3. (a) The linear sweep voltammetry (LSV) curves of TiB₂, ZrB_2 and HfB₂ after HPHT treatment for HER in 0.5 M H₂SO₄ solution, (b) Tafel slopes of TiB₂, ZrB_2 and HfB₂ after HPHT treatment, (c) EIS Nyquist plots of TiB₂, ZrB_2 and HfB₂ after HPHT treatment, (d) ECSA fitting curves of TiB₂, ZrB_2 and HfB₂ after HPHT treatment.

The better HER performance of TiB₂, ZrB₂ and HfB₂ after HPHT treatment, the more dense integral bulk electrode, which brings better conductivity and lowers connected resistance, while these bulk electrodes sacrifice specific area. As we know, these TMB₂ are layer structures with anisotropic HER performance in different crystal planes [39–42]. To further improve the HER performance, it is desirous to fabricate nano surface morphology and expose the crystal plane with active sites.

To uncover the activity crystal planes with the high HER performance, the Gibbs free energy (Δ G) of TiB₂, ZrB₂ and HfB₂ are calculated (Figure 4). The results indicate the crystal planes of TiB₂ (100), ZrB₂ (100) and HfB₂ (110) have the lowest Δ G. Additionally, all these structures show that the edge sides have a lower Δ G than the basal plane (001). This is consistent with MoB₂, which has the best activity in the crystal plane (100) [23]. Therefore, exposing the edge sides on the surface of the integral bulk electrode is a good strategy to further optimize the HER performance of TiB₂, ZrB₂ and HfB₂.

Figure 4. The calculated free-energy diagram (at 25% hydrogen coverage) for HER over different surfaces of (**a**) TiB₂, (**b**) ZrB₂, (**c**) HfB₂.

HCl etching is an effective way to modify the surface morphology of TMBs [34]. Thus, the surface of bulk samples (TiB₂, ZrB₂, and HfB₂) are etched by HCl. The SEM results exhibit the surface change with different etching times (Figure 5). The nano needle-like morphology appears on the surface of TiB₂ with a longer etching time (Figure 5a–d). Additionally, some humps are formed in ZrB₂ with an etching time of 6 h (Figure 5e–h). HfB₂ prefers to generate taper morphology after 4 h etched (Figure 5i–k). All of these morphologies can enlarge the specific area, which is of benefit to HER. Moreover, the XRD indicates all samples' structures are still AlB₂-type after etching (PDF card 85-2083, 65-8704 and 65-8677) and with no impurity (Figure 51).

Figure 5. The SEM images of TiB₂ after HCl etched (a) 12 h, (b) 24 h, (c) 48 h, (d) the magnified images of the red dotted box in (c), the SEM images of ZrB₂ after HCl etched (e) 2 h, (f) 4 h, (g) 6 h, (h) the magnified images of the yellow dotted box in (g), the SEM images of HfB₂ after HCl etched (i) 2 h, (j) 4 h, (k) the magnified images of the light blue dotted box in (j), (l) the XRD of TiB₂, ZrB₂ and HfB₂ after HCl etched.

According to HRTEM (Figure 6a,b), the crystal plane (001) can be found in the needle of TiB₂, and the (001) is perpendicular to the direction of along the needle, which is consistent with before results that the direction along the needle is [001] [34]. These results also confirmed that the edge sides of the needle morphology are the edge sides of the structure. The preliminary research confirmed the corrosion mechanism of AlB₂-type structures [34], thus the same exposed crystal planes in ZrB₂ and HfB₂. Therefore, the nano morphology with exposed edge sides was fabricated in some special crystal planes of TiB₂, ZrB₂ and HfB₂ (Figure 6c).

Figure 6. (a) The TEM image of TiB_2 nanorod, (b) the HRTEM image of TiB_2 needle, (c) schematic diagram of sample surface morphology before and after HCl etched.

The XPS results before and after HCl etching are shown in Figure 7. Except for normal states of TMBs at lower binding energy, metal oxides states and boron oxides states with high binding energy on the surface of TiB₂, ZrB₂ and HfB₂ are observed [43]. However, the oxides states are weaker after HCl etching. The HCl corrodes the surface of TMBs by destroying the boron atoms and transition metal atoms, but after corrosion, the remaining surface still maintains the atomic states of TMBs. Therefore, the improvement of HER performance is caused by specific areas and exposed edge sides.

Figure 7. The XPS spectra of TiB₂ (**a**) Ti 2p, (**d**) B 1s, ZrB₂ (**b**) Zr 3d, (**e**) B 1s and HfB₂ (**c**) Hf 4f, (**f**) B 1s before and after HCl etched.

Uncovering the HER performance of integral bulk electrodes of TiB₂, ZrB₂ and HfB₂ with nano morphology is urgent. Therefore, the electrochemical activity of TiB₂, ZrB₂ and HfB₂ with different etching times were measured in 0.5 M H₂SO₄ solution. In 0.5 M H₂SO₄ solution, the LSV curves of TiB₂ give overpotentials of 477, 434, 346 and 390 mV at current densities of 10 mA cm⁻² with etching times of 0, 12, 24 and 48 h, respectively (Figure 8a). The optimal etching time is 24 h in TiB₂. Meanwhile, ZrB₂ needs 627, 598, 542 and 586 mV to get to 10 mA cm⁻² with etching times of 0, 2, 4 and 6 h, respectively (Figure 8e). Additionally, HfB₂ also needs higher overpotentials of 563, 515 and 518 mV to get to 10 mA cm⁻² with etching times of 0, 2 and 4 h, respectively (Figure 8i). Those results are substantially better than the initial powder and the integral bulk electrodes before HCl

etching. The HER performance of three structures is firstly improved and then becomes worse after increasing the etching time. Therefore, these structures have the optimal HER performance with different etching times. The structures can exhibit hydrophobicity with longer time HCl etching [34], which is the reason for worse HER performance with too much etching time. Figure 8b,f,j shows the Tafel plots of TiB₂, ZrB₂ and HfB₂ with different etching times. The Tafel slope also indicates that TiB₂, ZrB₂ and HfB₂ have the lowest slope when etching for 24, 4 and 2 h, respectively, which means the fastest catalytic reaction rate. The results of EIS and ECSA confirmed that the charge transport resistance of the catalysts decreases and the exposed surface area increases during different HCl etched times, which are beneficial for HER. The optimal HCl etched times of TiB₂, ZrB₂ and HfB₂ also are 24, 4 and 2 h, respectively. All the results indicate that HCl etching is an effective route to enhance TMBs catalyst for HER performance. Compared with commercial powder, the HER performance of TiB₂, ZrB₂ and HfB₂ are improved by about 61.9%, 40.3%, and 43.6%, respectively, after HCl etching. The better HER performance arises from better conductivity of the integral bulk electrode with HCl etching. The nano morphology enlarges the specific area, and the exposed edge sides of structures expose much more activity sites. The HER performance is superior to other TiB_2 , ZrB_2 and HfB_2 , even better than some nanosized materials (Table S1). Therefore, this strategy for integral bulk electrodes with nano morphology is an effective way to optimize the HER performance.

Figure 8. The LSV curves of (a) TiB_2 , (e) ZrB_2 , (i) HfB_2 with different etched time for HER in 0.5 M H₂SO₄ solution, the tafel slopes of (b) TiB_2 , (f) ZrB_2 , (j) HfB_2 with different etched time, EIS Nyquist plots of (c) TiB_2 , (g) ZrB_2 , (k) HfB_2 with different etched time, ECSA fitting curves of (d) TiB_2 , (h) ZrB_2 , (l) HfB_2 with different etched time.

3.1. Materials

The powder of TiB₂ (99%), ZrB₂ (99.5%) and HfB₂ (99%) were purchased from Aladdin (Shanghai Aladdin Biochemical Technology Co., Ltd., Shanghai, China). Sulfuric acid (98%), hydrochloric acid (37%) and silver paste were purchased from Beijing Chemical Factory (Beijing, China). All reagents were not purified before being used. Highly purified water (>18 M Ω cm resistivity) was provided by a PALL PURELAB Plus system (Sichuan Delishi Technology Co., Ltd., Chengdu, China). The experimental flow chart is shown in Figure 9.

Figure 9. The experimental flow chart. (Preparation process and HER diagram of TiB₂, ZrB₂ and HfB₂.).

3.2. Preparation of TiB₂, ZrB₂ and HfB₂ Bulk Materials

The preparation of bulk materials was consistent with our previous work [34]. Briefly, the sample powders were cold-pressed into a tablet shape with a diameter of 4 mm and thickness of 2.5 mm. Subsequently, the tablets samples were placed in a cubic anvil apparatus ($6 \times 14,400$ KN) under the pressure of 5 GPa; the temperature was 1600 °C for 30 min, 3 h and 5 h for ZrB₂, HfB₂, and TiB₂, respectively.

3.3. Constructed the Surface Morphology of TiB₂, ZrB₂ and HfB₂ Bulk Materials

The bulk samples were etched in concentrated hydrochloric acid (12 M) for different times. TiB₂ was etched for 12, 24, 48 h, ZrB_2 was etched for 2, 4, 6 h, and HfB₂ was etched for 2, 4 h. After etching, the surface of the sample was thoroughly rinsed with deionized water to remove the residual acid and finally dried in a vacuum oven at 60 °C overnight.

3.4. Characterization

The powder X-ray diffraction (XRD) was performed by a Rigaku D/Max 2550 X-ray diffractometer operating with Cu K α X-ray radiation ($\lambda = 1.5418$ Å). The scanning electron microscope (SEM) images were obtained with an FEI Magellan 400L microscope operating at 18 KV. A high-resolution transmission electron microscope (HRTEM) was obtained with a JEM-2200FS TEM operating at 200 KV. The X-ray Photoelectron Spectroscopy (XPS) were recorded on an ESCALAB 250 analyzer with Al K α radiation. All the peaks were corrected by C 1 s line at 284.8 eV as standard, and curve fitting and background subtraction were accomplished.

3.5. Preparation of the Working Electrode

Powder material. The preparation of the electrode was similar to that previously reported in the literature [44]: 2 mg powder material was dispersed in isopropanol (200 μ L) and then ultrasonicated for 20 min to obtain a homogeneous ink. Drop-casting 2 μ L of homogeneous ink onto a glassy carbon electrode with a diameter of 3 mm, and finally coating the dried samples with 2 μ L of 0.3% Nafion solution and letting to dry. The mass loading of the materials was 0.28 mg cm⁻².

Bulk material. The preparation of the electrode was similar to that previously reported in the literature [23]: the bulk material was fixed on an L-type copper electrode with conductive silver paste. After the paste was dried, the copper electrode and exposed silver paste were sealed with a modified acrylate adhesive. The effective area of the working electrode was measured with the Leica M125 C system.

3.6. Electrochemical Measurement

All electrochemical measurements were performed with a typical three-electrode system in 0.5 M H₂SO₄ using a CH Instrument (Model 760E). The electrolyte was purged with high-purity N_2 gas. A carbon rod and a saturated calomel electrode (SCE) were employed as the counter electrode and reference electrode, respectively. The overpotential is expressed as the value versus the reversible hydrogen electrode (RHE) in this work, according to $E_{vs,RHE} = E_{vs,SCE} + 0.241$. For the LSV measurements, the scan rate was set to 1 mV s⁻¹. All of the data were without *iR* correction in this work. In order to probe the electrochemical double-layer capacitance of the material, cyclic voltammetry (CV) was used at non-Faradaic overpotentials as the means for estimating the effective electrochemical surface areas. With this procedure, a series of CV measurements were performed at various scan rates (20, 40, 60, 80, 100 mV s⁻¹, etc.) from -0.2 to -0.3 V vs. RHE region, in which the sweep segments were set to 40 to ensure consistency. By plotting the difference of current density (J) between the anodic and cathodic sweeps ($J_{anodic} - J_{cathodic}$) at -0.25 V vs. RHE against the scan rate, a linear trend was observed. The slope of the fitting line is equal to twice the geometric double-layer capacitance (C_{dl}) , which is proportional to the cyclic voltammetry (CV) was used at non-faradaic overpotentials as the means for estimating the effective electrochemical surface areas. The slope of the fitting line was equal to twice the geometric double-layer capacitance (C_{dl}) , which was proportional to the electrochemically active surface area (ECSA) of the material.

Electrochemical Impedance Spectroscopy (EIS) on the different materials were performed at a potential of -0.25 V versus RHE. A sinusoidal voltage with an amplitude of 5 mV and scanning frequency ranging from 10^5 Hz to 1 Hz was applied to carry out the measurements.

3.7. DFT Calculations

The density functional theory (DFT) computations were performed by employing the generalized gradient approximation (GGA) in the form of the Perdew–Burke–Ernzerhof for the exchange-correlation functional within the Cambridge Serial Total Energy Package (CASTEP) code [45,46]. The cutoff energy for the plane wave calculations and the energy convergence threshold was set to 400 eV and 10^{-4} eV, respectively. The residual force was set to less than 0.02 eV/Å. The Brillouin zones were sampled using a Monkhorst-Pack $9 \times 9 \times 9$ and $5 \times 5 \times 1$ k-point grid for all geometric optimization of bulk and slab models, and the 15 Å vacuum layer was used to decouple the periodic images [39].

The value of Gibbs free energy (ΔG_{H^*}) for hydrogen adsorption on the different crystal planes of TMBs can be estimated by

$$\Delta G_{H^*} = \Delta E_{H^*} + \Delta E_{ZPE} - T\Delta S_{H^*} \tag{1}$$

Here, ΔE_{ZPE} and $T\Delta S_{H^*}$ represent the changes of zero-point energy and entropy of hydrogen adsorption, respectively. In this work, ΔE_{ZPE} is usually very small, about 0.05 eV, as previously reported [47]. While $T\Delta S_{H^*}$ is obtained by $T\Delta S_{H^*} \approx -1/2 TS_{H_2}$, where $S_{H_2} = 130.7 J/mol \cdot K$ is the entropy of H_2 at 298 K and 1 atm [40]. Therefore, the equation can be rewritten as $\Delta G_{H^*} = \Delta E_{H^*} + 0.25 \text{ eV}$. ΔE_{H^*} is the adsorption energy was calculated by

$$\Delta EH_* = E_{[surface+nH*]} - E_{[surface+(n-1)H*]} - 1/2E_{H_2}$$
(2)

Here, $E_{[surface+nH^*]}$ and $E_{[surface+(n-1)H^*]}$ represent the total energy of n and $(n-1)H^*$ atoms adsorbed on the surface, respectively. E_{H_2} is the total energy of a gas phase H_2 molecule.

4. Conclusions

In conclusion, we reported a new strategy to design high HER performance in TMBs. High-density integral bulk electrodes are composed of TMBs (TiB₂, ZrB₂, and HfB₂), which indicate better HER performance than commercial powder electrodes. Moreover, nano

morphology which exposes high active crystal planes, was fabricated in integral bulk electrodes of TiB₂, ZrB₂ and HfB₂ by HCl etching. The best HER of TiB₂, ZrB₂ and HfB₂ are 346 mV, 542 mV, 515 mV at 10 mA cm⁻², respectively, 61.9%, 40.3%, and 43.6% higher than the commercial powder electrodes. The reasons for better HER performance are the better conductivity of the integral bulk electrode, larger specific area, and much more exposed activity sites. This work is significant to fabricate new high HER performance TMBs.

Supplementary Materials: The following supporting information can be downloaded at: https: //www.mdpi.com/article/10.3390/catal12020222/s1, Figure S1: The XRD of commercial TiB₂, ZrB₂, and HfB₂; Figure S2: The linear sweep voltammetry (LSV) curves of commercial TiB₂, ZrB₂, and HfB₂ for HER in 0.5 M H₂SO₄ solution; Table S1: Comparison of the catalytic activity of TiB₂, ZrB₂, HfB₂ obtained herein with those reported previously. (The Current density is 10 mA cm⁻².) [48–52].

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