

Article

# Ultrasound/Chlorine: A Novel Synergistic Sono-Hybrid Process for Allura Red AC Degradation

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**Abstract:** Herein, we present an original report on chlorine activation by ultrasound (US: 600 kHz, 120 W) for intensifying the sonochemical treatment of hazardous organic materials. The coupling of US/chlorine produced synergy via the involvement of reactive chlorine species (RCSs:  $\text{Cl}^\bullet$ ,  $\text{ClO}^\bullet$  and  $\text{Cl}_2^{\bullet-}$ ), resulting from the sono-activation of chlorine. The degradation of Allura Red AC (ARAC) textile dye, as a contaminant model, was drastically improved by the US/chlorine process as compared to the separated techniques. A synergy index of 1.74 was obtained by the US/chlorine process for the degradation of ARAC ( $C_0 = 5 \text{ mg}\cdot\text{L}^{-1}$ ) at pH 5.5 and  $[\text{chlorine}]_0 = 250 \text{ mM}$ . The synergistic index increased by up to 2.2 when chlorine concentration was 300  $\mu\text{M}$ . Additionally, the synergetic effect was only obtained at pH 4–6, where HOCl is the sole chlorine species. Additionally, the effect of combining US and chlorine for ARAC degradation was additive for the argon atmosphere, synergistic for air and negative for  $\text{N}_2$ . An air atmosphere could provide the best synergy as it generates a relatively moderate concentration of reactive species as compared to argon, which marginalizes radical–radical reactions compared to radical–organic ones. Finally, the US/chlorine process was more synergistic for low pollutant concentrations ( $C_0 \leq 10 \text{ mg}\cdot\text{L}^{-1}$ ); the coupling effect was additive for moderate concentrations ( $C_0 \sim 20\text{--}30 \text{ mg}\cdot\text{L}^{-1}$ ) and negative for higher  $C_0$  ( $>30 \text{ mg}\cdot\text{L}^{-1}$ ). Consequently, the US/chlorine process was efficiently operable under typical water treatment conditions, although complete by-product analysis and toxicity assessment may still be necessary to establish process viability.

**Keywords:** ultrasound/chlorine process; reactive chlorine species (RCS); Allura Red AC (ARAC); degradation; synergy



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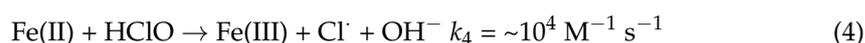
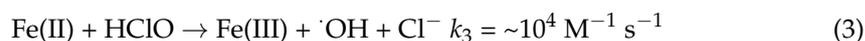
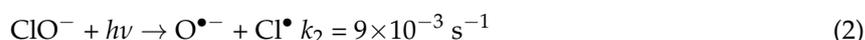
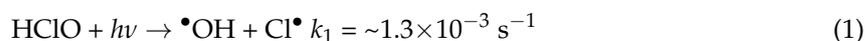
## 1. Introduction

Due to the high chemical stability and/or low biodegradability of most of water contaminants, one feasible option for removing organic pollutants from wastewater is the use of advanced oxidation processes (AOPs) [1]. These processes, e.g., Fe(II)/ $\text{H}_2\text{O}_2$  (or  $\text{S}_2\text{O}_8^{2-}$ ), UV/ $\text{H}_2\text{O}_2$  (or  $\text{S}_2\text{O}_8^{2-}$ ), UV/ $\text{O}_3$ ,  $\text{H}_2\text{O}_2/\text{O}_3$  and UV/ $\text{TiO}_2$ , have been widely recognized as highly effective treatments for recalcitrant wastewater or as a pretreatment to convert micropollutants into shorter chain substrates that can then be treated using conventional biological methods [2]. AOPs generate reactive free radicals, i.e.,  $\bullet\text{OH}$  ( $E^0 = 2.8 \text{ V/NHE}$ ) or  $(\text{SO}_4^{\bullet-}, E^0 = 2.6 \text{ V/NHE})$ , that are non-selective and highly reactive toward most organic pollutants [3,4].

High-power ultrasound (US: 100–1000 kHz) is one tool to generate  $\bullet\text{OH}$  radicals for water treatment applications [5]. Water sonolysis creates cavitation bubbles, which grow

and collapse impulsively in a time scale of microseconds, generating extreme temperatures and pressures within the bubbles (~5000 K and ~1000 atm) [6]. Radicals such as  $\bullet\text{OH}$ ,  $\text{H}\bullet$  and  $\text{HO}_2\bullet$ , and atomic oxygen (O) are formed as a consequence of the pyrolytic reactions inside the bubble, under the extraordinary temperature developed at the final stage of the collapse [7–9]. The formation mechanism of these reactive moieties begins with the homolytic cleavage of water vapor and  $\text{O}_2$  trapped inside the bubble to form  $\bullet\text{OH}$ ,  $\text{H}\bullet$  and O atoms (i.e.,  $\text{H}_2\text{O} \rightarrow \bullet\text{OH} + \text{H}\bullet$  and  $\text{O}_2 \rightarrow 2\text{O}$ ) [10,11]. These primary species can react with  $\text{H}_2\text{O}$  or  $\text{O}_2$  molecules to produce other reactive species such as  $\text{HO}_2\bullet$  (i.e.,  $\text{H}\bullet + \text{O}_2 \rightarrow \text{HO}_2\bullet$ ). Upon collapse, these radicals can diffuse into the bubble/solution interface to recombine or react with solutes present at the interfacial region.  $\text{H}_2\text{O}_2$  is the main product of radicals' recombination at the bubble/solution interface, i.e.,  $2\bullet\text{OH} \rightarrow \text{H}_2\text{O}_2$  and  $2\text{HO}_2\bullet \rightarrow \text{H}_2\text{O}_2 + \text{O}_2$ . Some radical reactions can also take place in the liquid bulk as ~10% of the formed radicals can reach the solution zone [12]. The hydroxyl radical is the most important radical implicated in the sonochemical treatment of hydrophobic/hydrophilic organic pollutants [5]. Parallel reaction pathways exist whereby volatile solutes may evaporate into the bubble and be pyrolyzed by the high core temperatures [13].

Recently, UV light and iron have been reported as efficient activators of chlorine for AOP-applications [14–16]. The UV/chlorine and Fe(II)/chlorine systems are emerging as attractive alternatives to UV/ $\text{H}_2\text{O}_2$  and Fe(II)/ $\text{H}_2\text{O}_2$  traditional AOPs. The interaction between UV light (<400 nm) or iron with chlorine can produce  $\bullet\text{OH}$  and  $\text{Cl}\bullet$  as initial reactive species (Equations (1)–(4)) [16,17]. These radicals can then drive a reaction chain in which additional reactive chlorine species (RCSs), such as  $\text{ClO}\bullet$  and  $\text{Cl}_2\bullet^-$ , can be formed.  $\text{ClO}\bullet$  forms via a reaction of  $\text{Cl}\bullet$  or  $\bullet\text{OH}$  with chlorine, while  $\text{Cl}_2\bullet^-$  forms via a reaction of  $\text{Cl}\bullet$  with  $\text{Cl}^-$ . Interesting work on oxidant formation mechanisms in UV/chlorine and Fe(II)/chlorine systems and their subsequent reactions with organics has been delivered by many researchers [14–20].



The generated reactive chlorine species (RCSs:  $\text{Cl}\bullet$ ,  $\text{ClO}\bullet$  and  $\text{Cl}_2\bullet^-$ ) are of high redox potentials (2.43 V/NHE for  $\text{Cl}\bullet$ , 2.13 V/NHE for  $\text{Cl}_2\bullet^-$  and 1.5–1.8 V/NHE for  $\text{ClO}\bullet$ ) and are mostly implicated in the destruction of several water contaminants [21–32]. Unlike  $\bullet\text{OH}$ , RCSs are selective oxidants that preferentially react with electron-rich moieties [33]. These radicals react with organic matter practically with the same mechanisms as those of  $\bullet\text{OH}$  (i.e., H-atom abstraction, electron transfer or addition to unsaturated bands) [14]. The second-order rate constants for reactions involving RCS radicals varies in the order of  $\sim 10^8$ – $10^{11} \text{ M}^{-1}\cdot\text{s}^{-1}$  for  $\text{Cl}\bullet$ ,  $\sim 10^7$ – $10^9 \text{ M}^{-1}\cdot\text{s}^{-1}$  for  $\text{ClO}\bullet$  and  $10^2$ – $10^6 \text{ M}^{-1}\cdot\text{s}^{-1}$  for  $\text{Cl}_2\bullet^-$  [14,15]. Additionally, RCSs have been characterized by a longer lifetime than that of  $\bullet\text{OH}$ , i.e., 5  $\mu\text{s}$  for  $\text{Cl}\bullet$  [34] and fractions of milliseconds for  $\text{Cl}_2\bullet^-$  [34], making them available for longer in the solution. All these advantageous specifications of RCSs make them efficient oxidation agents that may create a parallel degradation pathway to that of  $\bullet\text{OH}$ , thereby accelerating the degradation of micropollutants. Due to the significant implication of RCSs in the UV/chlorine system, this process was found to be more efficient in degrading several water contaminants than UV/ $\text{H}_2\text{O}_2$  [25].

Chlorine is globally the most used chemical oxidant for drinking water disinfection and it led to the formation of trihalomethanes and haloacetic acids. Despite its low activity on microorganisms in biofilms, chlorine can lead to a significant removal of the majority of planktonic bacteria [35]. The combination of ultrasound with chlorine can improve the disinfection process, with the advantage of preventing the formation of disinfection by-products and reducing the chlorine dosage required for achieving admissible disinfec-

tion efficiencies [36]. Despite numerous reports of using acoustic cavitation to accelerate wastewater disinfection processes [36–38], the application of the US/chlorine system as an oxidation technique for the degradation of organic pollutants is, unexpectedly, very scarce [39]. The US/chlorine technique may present numerous preliminary advantages [39]:

- Chlorine is easy to handle, with more safety, as it is less harmful than other oxidants. Furthermore, the liquid phase of chlorine simplifies its use.
- Chlorine is more available and less expensive than other oxidants that require in situ production via a sophisticated expensive device. Consequently, the cost of the US/chlorine technique could be lower than other processes for similar experimental conditions.
- The US/chlorine treatment does not necessitate elimination of the residual chlorine as it is originally employed as a disinfectant.

In this work, chlorine activation by US as a new promising sono-hybrid advanced oxidation process is investigated, using Allura Red AC (ARAC) synthetic dye as a substrate model. ARAC is a very persistent textile dye with established carcinogenic and toxic effects [40–42]. The sonication runs were conducted at 600 kHz using a standing wave reactor operating in continuous mode. The aims of the work are: (i) to investigate the possible activation of chlorine by power ultrasound at 600 kHz and 120 W, (ii) to demonstrate the synergistic effect of the US/chlorine process toward the degradation of ARAC, (iii) to propose a reaction mechanism for the sono-activation of chlorine and (iv) to study the influence of various processing conditions, i.e., pH, chlorine and ARAC concentrations, and the nature of saturating gases on the synergistic effect of the US/chlorine sono-hybrid process. To the best of our knowledge, no previous research has been conducted to explore the synergistic effect of US/chlorine toward the oxidation of organic pollutants in aqueous media, except our recent paper [39].

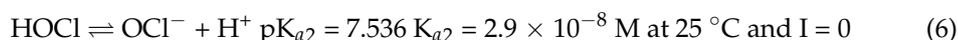
## 2. Results and Discussion

### 2.1. Aqueous Chlorine Chemistry and ARAC Chlorination Tests

In water treatment, gaseous chlorine ( $\text{Cl}_2$ ) or hypochlorite are commonly used for chlorination processes. Chlorine gas ( $\text{Cl}_2$ ) hydrolyzes in water according to the reaction [14]:



For a temperature range of 0–25 °C,  $K_{a1}$  ranges from  $1.3 \times 10^{-4}$  to  $5.1 \times 10^{-4} \text{ M}^2$  [35]. Hypochlorous acid (HOCl) resulting from Equation (5) is a weak acid, which dissociates in aqueous solution according to the reaction from Equation (6) [14]:

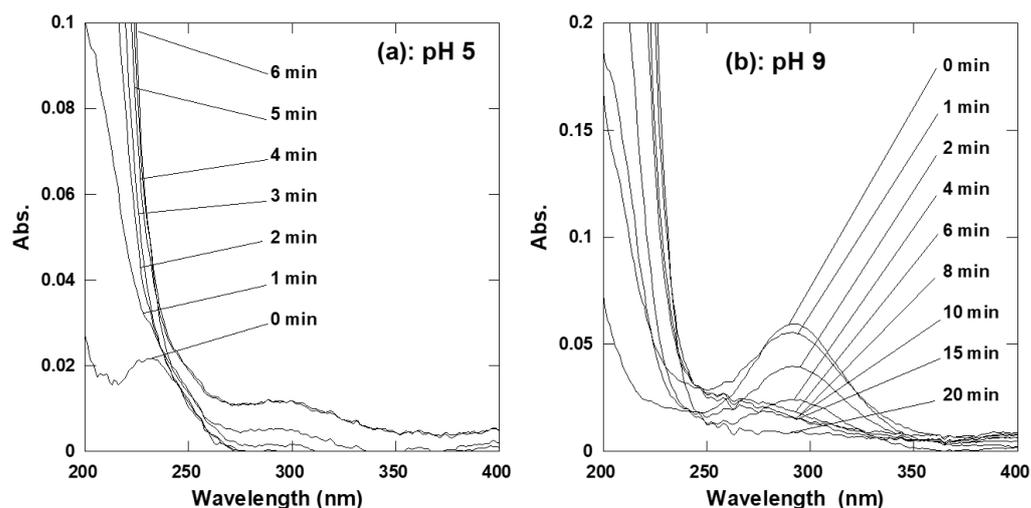


The  $K_{a2}$  value also depends on temperature, it varies between  $1.5 \times 10^{-8} \text{ M}$  at 0 °C and  $2.9 \times 10^{-8} \text{ M}$  at 25 °C. The distribution of free chlorine species depends on chloride concentration, temperature and pH; of all, pH is the most impactful parameter. Figure S1a (Supplementary Materials) shows the calculated distribution of  $\text{Cl}_2$ , HOCl and  $\text{ClO}^-$  as a function of pH at 25 °C and for a chloride concentration of 2 mM. At 25 °C,  $\text{Cl}_2$  is only present at low pH values (pH < 3). HOCl is the predominant free chlorine species at pH < 7.5, and  $\text{ClO}^-$  at pH > 7.5. More than 98% of free chlorine is present as HOCl in the pH range of 2.5–6, and as  $\text{ClO}^-$  at pH > 9. Therefore, under typical water treatment conditions in the pH range 6–9, hypochlorous acid and hypochlorite are the main chlorine species. In addition to these major chlorine species, other chlorine intermediates such as  $\text{Cl}_3^-$  and  $\text{Cl}_2\text{O}$  can also be formed [15], but their concentrations are very low. HOCl and  $\text{ClO}^-$  absorb UV light at wavelengths ranging from 200 to 375 nm (Figure S1b, Supplementary Materials). Absorption spectrums show maximum absorption bands centered at 236 nm for HOCl ( $\epsilon \sim 102 \pm 2 \text{ M}^{-1} \text{ cm}^{-1}$ ) and at 294 nm for  $\text{ClO}^-$  ( $\epsilon \sim 275 \pm 8 \text{ M}^{-1} \cdot \text{cm}^{-1}$ ).

The effect of an initial solution pH in the range of 1–10 on the direct chlorination of ARAC at 25 °C when using 250  $\mu\text{M}$  of chlorine in continuously stirred (300 rpm) solutions was investigated in our previous work [39]. Additionally, the effect of chlorine dosage (50–300  $\mu\text{M}$ ) was also investigated at pH 5.5 [39]. Fast chlorination rates of the dye were observed in strong acidic and basic mediums [39]. Removals of 80% for pH 1 and 45% for pH 8–10 were achieved after 10 min of reaction, while 97%, 69% and 90% of the initial ARAC concentrations were eliminated after 40 min for pH 1, 8 and 10, respectively. However, very low removals of about 10–15% were obtained at pH 3–6 for up to 40 min of reaction. The dye molecules kept the same molecular form at pH 1–10 as the  $\text{pK}_a$  of the dye was 11.4 [43]. Therefore, ARAC reacts efficiently with  $\text{Cl}_2$  (pH 1) and  $\text{OCl}^-$  (pH 8 and 10), whereas the dye molecules showed strong persistence toward the reaction with  $\text{HOCl}$  (pH 3–6), even at varying chlorine dosages [39]. Such pH dependence of chlorine reactivity has been previously reported for several organic and inorganic micropollutants such as triclosan, estrogenic steroid hormones, bisphenol A, acetaminophen, 4-n-nonylphenol and ammonia [35]. The oxidation potential of chlorine species is as follows:  $\text{Cl}_2 > \text{HOCl} > \text{OCl}^-$ . However, for a given compound,  $\text{HOCl}$  and  $\text{ClO}^-$  reactivities are usually significantly varied [35]. In addition, different species of the pollutant can be present in solution (i.e., depending on the  $\text{pK}_a$  of substrates). Therefore, pH dependence of the second-order rate constant is typically reported for chlorination reactions [35]. An important review on chlorine species reactivity toward a number of water contaminants is given by Deborde and Gunten [35]. The review illustrates some reaction mechanisms that take place during the chlorination of micropollutants.

## 2.2. Chlorine Sonolysis

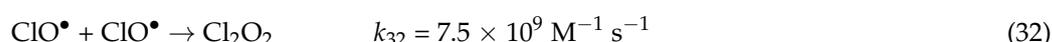
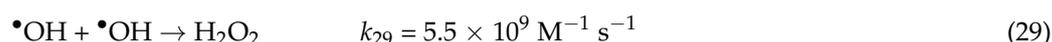
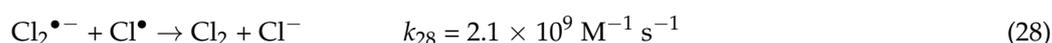
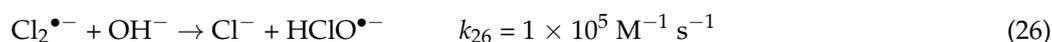
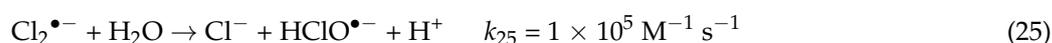
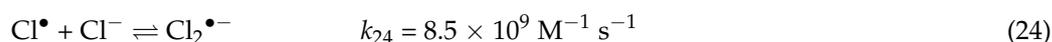
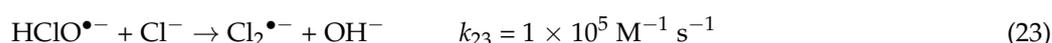
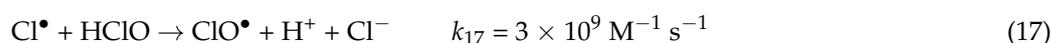
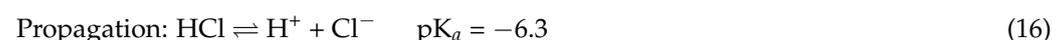
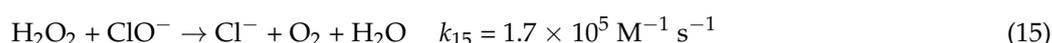
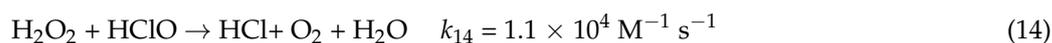
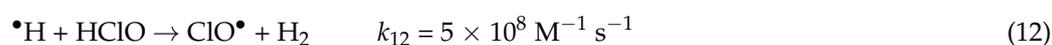
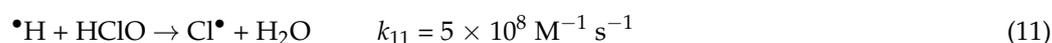
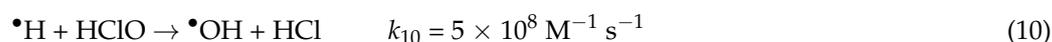
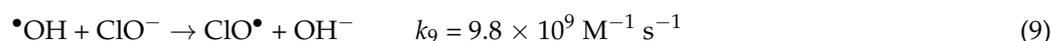
The sonication of 250  $\mu\text{M}$  chlorine aqueous solutions at 600 kHz and 120 W was conducted for pH 5 and 9. The recorded absorption spectrums during the sonolytic runs are plotted in Figure 1a,b. At pH 5, the  $\text{HClO}$  spectrum increases with time and its intensity becomes more important at higher irradiation times, particularly for  $\lambda < \lambda_{\text{max}} = 236 \text{ nm}$ . This trend reveals that the sonolysis of  $\text{HClO}$  may produce species that efficiently absorb UV light in the same band as that of  $\text{HClO}$ . These species may be characterized by higher molar absorption coefficients ( $\epsilon$ ) than that of  $\text{HClO}$ , which allows them to attain higher absorbance values even at lower concentration.



**Figure 1.** Chlorine sonolysis at pH 5 (a) and 9 (b) (conditions:  $[\text{chlorine}]_0 = 250 \mu\text{M}$ ,  $V = 150 \text{ mL}$ , temperature:  $25 \pm 1 \text{ }^\circ\text{C}$ , frequency: 600 kHz, power: 120 W).

However, chlorine decay upon sonolysis was clearly observed at pH 9 (Figure 1b). The peak intensity of  $\text{OCl}^-$  at 294 nm decreases progressively with time until it attains total disappearance at 20 min of irradiation; the trend was simultaneously accompanied by

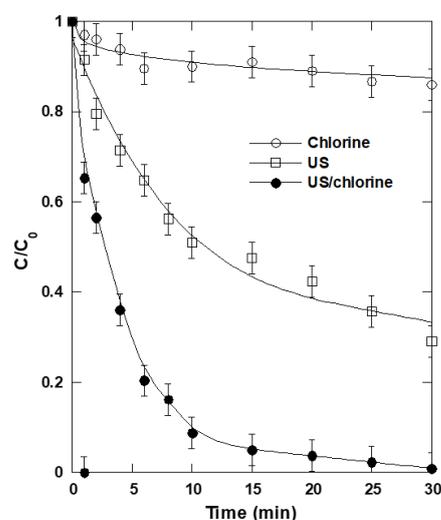
quick growth of the absorption band, for which  $\lambda < 240$  nm, which can confirm the above suggestion concerning the high molar absorption coefficients ( $\epsilon$ ) of chlorine sono-products. Thus, it can be concluded that the product of  $\text{ClO}^-$  sonolysis does not absorb UV light in the same region as that of hypochlorite. Chlorine was presumably degraded via a radical pathway in which chlorine species initially react with the acoustically generated reactive species ( $\bullet\text{OH}$ ,  $\text{H}\bullet$ ,  $\text{HO}_2\bullet$  and  $\text{H}_2\text{O}_2$ ). The following reaction mechanism (Equations (7)–(32)) including initiation [14,15,17,44], propagation [14,15,22,45] and termination reactions [14,46] (all involved in UV/chlorine AOP [14,15,17]) is postulated for a pH range of 1–10:



Therefore, the sonolysis of chlorine can produce a number of highly reactive chlorine species (RCSs), i.e., mainly  $\text{Cl}\bullet$ ,  $\text{ClO}\bullet$  and  $\text{Cl}_2^{\bullet-}$ , which can be used for intensifying the degradation of water contaminants in a similar manner to that reported for UV/chlorine AOP.

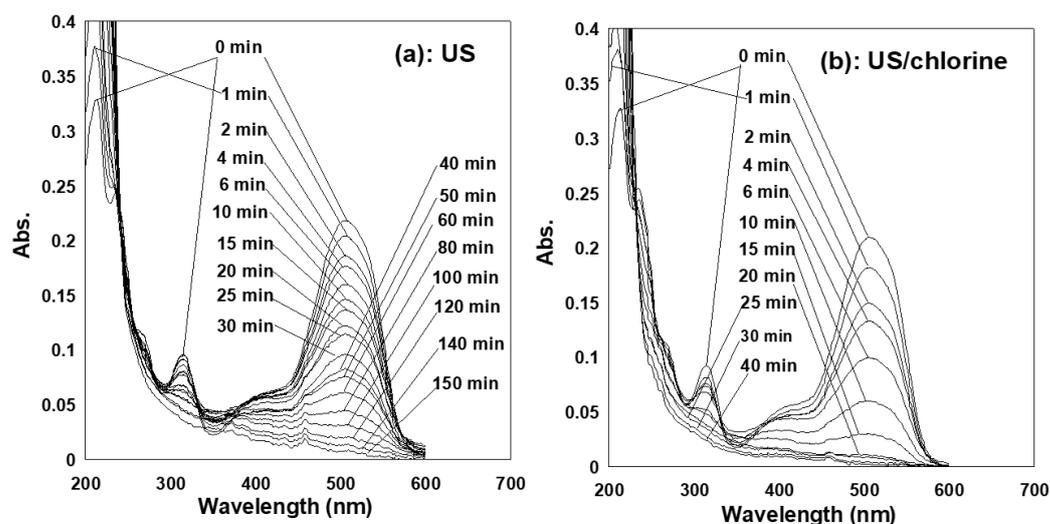
### 2.3. Synergism of Coupling Ultrasound and Chlorine Treatments

Figure 2 shows the degradation kinetics of ARAC at 25 °C via the ultrasound (US: 600 kHz, 120 W), chlorine and US/chlorine processes for  $C_0 = 5 \text{ mg}\cdot\text{L}^{-1}$  ( $10 \text{ }\mu\text{M}$ ),  $[\text{chlorine}]_0 = 250 \text{ }\mu\text{M}$  and a natural pH of 5.5. As clearly seen, removals of 10% and 50% were obtained after 10 min with, respectively, chlorine and US separately, whereas the US/chlorine combination ensured 92% removal at this time (i.e., 1.84- and 9.2-fold increases in chlorine and US yields separately). After 30 min, the ARAC was removed at 99%, compared to 15% and 70% for, respectively, chlorination alone and sonolysis alone. The initial rate of ARAC removal ( $r_0$ ) was  $0.8 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  for the US/chlorine treatment compared to  $0.35 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  for US and  $0.1 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  for chlorine oxidation, yielding an  $r_{0,\text{US/chlorine}}/r_{0,\text{US}}$  ratio of 2.28 and a synergy index  $\text{SI} = r_{0,\text{US/chlorine}}/(r_{0,\text{US}} + r_{0,\text{chlorine}})$  equal to 1.74.



**Figure 2.** ARAC degradation kinetics via chlorine, ultrasound (US) and US/chlorine processes (conditions:  $C_0 = 5 \text{ mg}\cdot\text{L}^{-1}$  ( $10 \text{ }\mu\text{M}$ ),  $[\text{chlorine}]_0 = 250 \text{ }\mu\text{M}$ ,  $V = 150 \text{ mL}$ , pH 5.5, temperature:  $25 \pm 1 \text{ }^\circ\text{C}$ , frequency: 600 kHz, power: 120 W).

The change in UV-Vis spectrums with time during the treatment of ARAC with the US and US/chlorine processes is shown in Figure 3a,b. For both processes, the abatement of the visible band of the chromophoric group is associated with (i) a decrease in the UV band at  $\lambda_{\text{max}} = 315 \text{ nm}$ , which represents the absorptivity of the naphthenic group, and (ii) a rapid increase in the UV band for which  $\lambda_{\text{max}} < 250 \text{ nm}$  (i.e., the absorption zone of the degradation by-products). This means that there is effective destruction of the dye molecules, and not only a decolorization process. However, the abatement rate of the UV-315 nm band is too rapid for the US/chlorine process compared to sole sonication. In fact, this band completely disappeared after 40 min under the sono-chlorination process compared to 100 min US. The initial rates of absorbance abatement at  $\lambda_{\text{max}} = 315 \text{ nm}$  are  $4.64 \times 10^{-3} \text{ min}^{-1}$  for US/chlorine and  $1.21 \times 10^{-3} \text{ min}^{-1}$  for US, which provides a ratio of 3.83 (i.e., no change in absorbance at  $\lambda_{\text{max}} = 315 \text{ nm}$  was recorded with the chlorine treatment). Thus, the synergistic effect of the US/chlorine system is more efficient for aromatic ring destruction than ARAC decolorization.



**Figure 3.** Changes in UV-Vis spectrums during the treatment of ARAC via ultrasound (US) (a) and US/chlorine (b) processes (conditions:  $C_0 = 5 \text{ mg}\cdot\text{L}^{-1}$  ( $10 \text{ }\mu\text{M}$ ),  $[\text{chlorine}]_0 = 250 \text{ }\mu\text{M}$ ,  $V = 150 \text{ mL}$ , pH 5.5, temperature:  $25 \pm 1 \text{ }^\circ\text{C}$ , frequency: 600 kHz, power: 120 W).

#### 2.4. Source of the Synergistic Effect

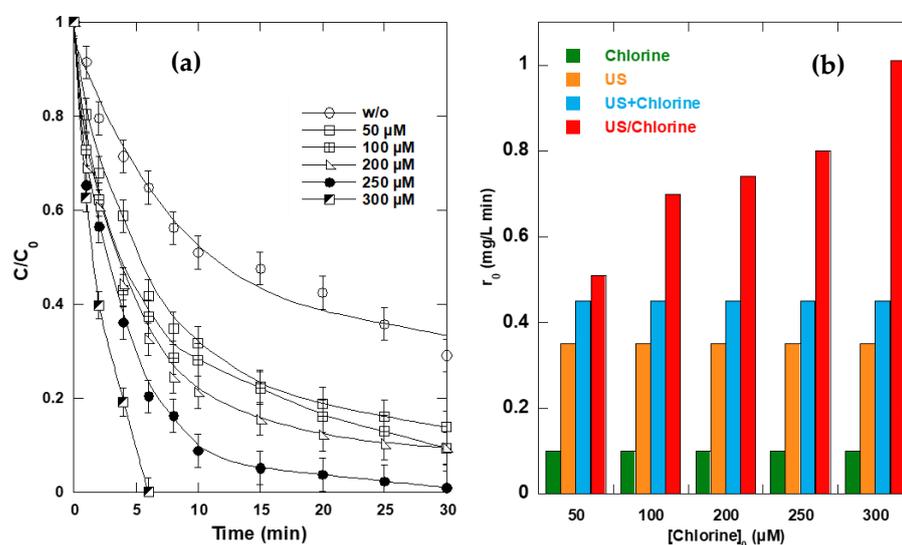
Firstly, ARAC is a highly hydrophilic water solute (solubility:  $225 \text{ g}\cdot\text{L}^{-1}$ ,  $\log K_{\text{ow}} = -0.55$  [47]) of negligible volatility. Thus, ARAC cannot enter the bubbles during the sonolytic treatment but must be degraded outside the bubbles by a reaction with the  $\bullet\text{OH}$  radical ejected from inside the bubbles. This degradation pathway has been confirmed by the addition of nitrobenzene (NB) as a selective scavenger of  $\bullet\text{OH}$  ( $k_{\text{NB}, \bullet\text{OH}} = 3.9 \times 10^9$  [15]). ARAC removal was inhibited by more than 90% when NB was added at 1 mM [39]. Moreover,  $\text{H}_2\text{O}_2$  analysis demonstrated the dominance of an  $\bullet\text{OH}$  attack on ARAC molecules at the bubble/solution interface [39].  $\text{H}_2\text{O}_2$  is mainly formed at the bubble/solution interface via  $2\bullet\text{OH} \rightarrow \text{H}_2\text{O}_2$  ( $k = 5.5 \times 10^9 \text{ M}^{-1}\cdot\text{s}^{-1}$ ) [48,49]. The rate of hydrogen peroxide formation decreased from  $5.6 \text{ }\mu\text{M}\cdot\text{min}^{-1}$  in pure water to  $4.17 \text{ }\mu\text{M}\cdot\text{min}^{-1}$  in ARAC aqueous solution ( $5 \text{ mg}\cdot\text{L}^{-1}$ ), meaning that ARAC molecules scavenge an appreciable portion of hydroxyl radicals located at the reactive interfacial region. Consequently, the sono-degradation of ARAC mainly takes place at the bubble/solution interface, but some degradation reactions can also occur in the bulk solution since NB addition in excess ( $[\text{NB}]_0/[\text{ARAC}]_0 = 100$  at 1 mM NB) does not completely quench the dye degradation [39]. In fact, it is reported that  $\sim 10\%$  of the formed  $\bullet\text{OH}$  in the bubble can achieve the solution bulk (i.e., the concentration of radicals is higher at the bubble/solution interface) [12,50].

Therefore, the synergism resulting from the application of the US/chlorine process was attributed to the sonolytic activation of chlorine (Equations (7)–(32)). Acoustically generated reactive species ( $\bullet\text{OH}$ ,  $\text{H}\bullet$ ,  $\text{HO}_2\bullet$  and  $\text{H}_2\text{O}_2$ ) can react with  $\text{HClO}/\text{ClO}^-$  to produce RCSs ( $\text{Cl}\bullet$ ,  $\text{ClO}\bullet$  and  $\text{Cl}_2\bullet^-$ ) that work together with  $\bullet\text{OH}$  to quickly destroy the dye molecules. The overall degradation event mostly takes place at the bubble/solution interface where the maximum concentration of reactive species is present. However, RCSs were characterized by a longer lifetime than that of  $\bullet\text{OH}$ , i.e.,  $5 \text{ }\mu\text{s}$  for  $\text{Cl}\bullet$  [34] and fractions of milliseconds for  $\text{Cl}_2\bullet^-$  [34], revealing that RCSs have enough time to diffuse far from the bubble interface towards the solution bulk and react with ARAC molecules.

Consequently, ARAC degradation in the US/chlorine system may also happen in the bulk of the solution. Thus, the US/chlorine process could be promising for the degradation of hydrophilic pollutants.

### 2.5. Synergism Dependence of Chlorine Dosage

Figure 4 shows the effect of an initial chlorine dosage in the range of 50–300  $\mu\text{M}$  on the removal kinetics of ARAC ( $C_0 = 5 \text{ mg}\cdot\text{L}^{-1}$ ) via the US/chlorine combination at 25 °C and pH 5.5. The removal rate of the dye increased rapidly with increasing  $[\text{chlorine}]_0$ . The ARAC removal efficiency after 6 min increased from 35% for US alone to 63%, 68%, 80% and 100% when chlorine was added at 100, 200, 250 and 300  $\mu\text{M}$ , respectively. Chlorination alone removed at maximum 10–15% of ARAC for all investigated  $[\text{chlorine}]_0$  [39]. The initial rate of ARAC removal ( $r_0$ ) increased from 0.35  $\text{mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  for US alone to 0.51, 0.70, 0.74, 0.80 and 1.01  $\text{mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  for US/chlorine in the presence of 50, 100, 200, 250 and 300  $\mu\text{M}$  of chlorine, respectively, yielding an increasing  $r_{0,\text{US}/\text{chlorine}}/r_{0,\text{US}}$  ratio of 1.44 at  $[\text{chlorine}]_0 = 50 \mu\text{M}$ , 2 at  $[\text{chlorine}]_0 = 100$  and 200  $\mu\text{M}$ , 2.23 at  $[\text{chlorine}]_0 = 250 \mu\text{M}$  and 2.83 at  $[\text{chlorine}]_0 = 300 \mu\text{M}$ . Using a maximum elimination rate of 0.1  $\text{mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  for the chlorination alone, the synergy index  $\text{SI} = r_{0,\text{US}/\text{chlorine}}/(r_{0,\text{US}} + r_{0,\text{chlorine}})$  increased from 1.13 for  $[\text{chlorine}]_0 = 50 \mu\text{M}$  to 1.56 for  $[\text{chlorine}]_0 = 100 \mu\text{M}$ , 1.64 for  $[\text{chlorine}]_0 = 200 \mu\text{M}$ , 1.74 for  $[\text{chlorine}]_0 = 250 \mu\text{M}$  and 2.24 for  $[\text{chlorine}]_0 = 300 \mu\text{M}$ , respectively.



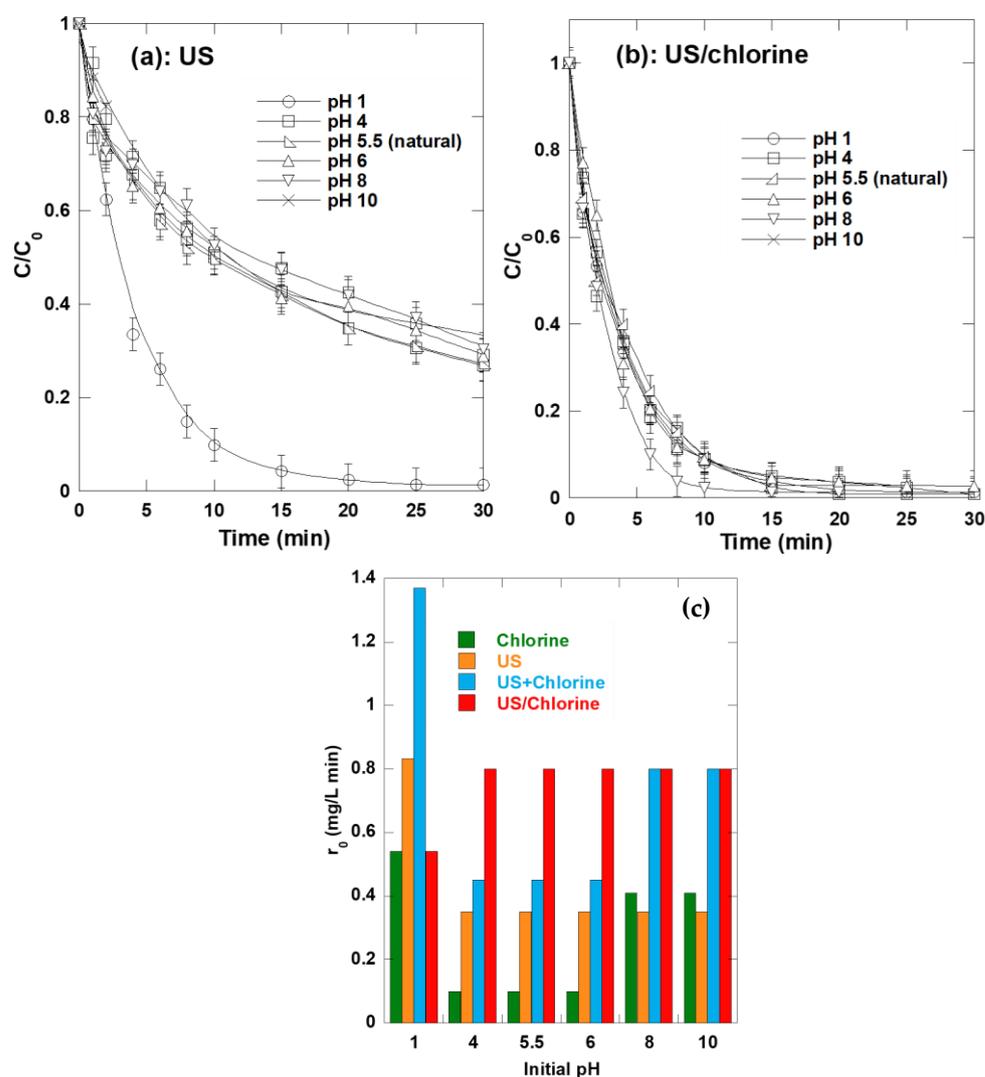
**Figure 4.** Effect of initial chlorine concentration on the sonochemical degradation of ARAC (a) (conditions:  $C_0 = 5 \text{ mg}\cdot\text{L}^{-1}$  (10  $\mu\text{M}$ ),  $[\text{chlorine}]_0 = 50\text{--}300 \mu\text{M}$ ,  $V = 150 \text{ mL}$ , pH 5.5, temperature:  $25 \pm 1 \text{ }^\circ\text{C}$ , frequency: 600 kHz, power: 120 W) and variation in initial ARAC removal rate ( $r_0$ ) with respect to  $[\text{chlorine}]_0$  for chlorination alone, US alone and US/chlorine combination (b) (the sum of the two processes separately, US + chlorine, was added for comparison with the combined process).

Therefore, the synergistic effect increases with increasing initial chlorine dosage without the observation of an optimum SI, as reported recently in the case of the UV/chlorine process [20,51,52]. It can therefore be concluded that increasing chlorine concentration in the solution could result in a higher concentration of RCSs ( $\text{Cl}^\bullet$ ,  $\text{ClO}^\bullet$  and  $\text{Cl}_2^{\bullet-}$ ), thereby increasing the dye removal. The absence of an optimum was simply attributed to the fact that the required chlorine concentration, which quenches the beneficial effect of chlorine toward RCS generation and use, has not been attained.

### 2.6. Synergism Dependence of pH

The effect of varying the initial solution pH from 1 to 10 on the ARAC ( $C_0 = 5 \text{ mg}\cdot\text{L}^{-1}$ ) removal kinetics via the US and US/chlorine processes is given in Figure 5 for an initial chlorine concentration of 250  $\mu\text{M}$ . For both systems, the solution pH in the interval of 4 to 10 did not affect the degradation rate of the dye, but higher rates were obtained at pH 1 using ultrasound alone. However, the US/chlorine process ensured much higher degradation efficiency than sonication alone over the whole investigated range of pH values. A higher syn-

ergy index of 1.74 was always maintained for pH 4–6 (i.e.,  $r_{0,US/chlorine} \sim 0.8 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$ ,  $r_{0,US} \sim 0.35 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$ ,  $r_{0,chlorine} \sim 0.1 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$ ) where chlorination alone did not significantly affect the degradation of the dye [39]. At pH 1 and pH 8–10, ARAC chlorination happened at appreciable initial rates of 0.54 and 0.41  $\text{mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$ , respectively [39]. Additionally, the sonolytic degradation of ARAC in strong acidic medium (pH 1) was as high as that ensured by chlorination alone ( $0.832 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$ ), with the same  $r_0$  obtained for the US/chlorine process. Therefore, the synergistic effect of the US/chlorine process was negative at pH 1 ( $SI = 0.6 < 1$ ); the dye destruction in this case was predominately controlled by sonication alone rather than the coupled system. For pH 8 and 10, the effect of applying US/chlorine was additive as the synergistic index was equal to 1 (i.e.,  $r_{0,US/chlorine} \sim 0.8 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$ ,  $r_{0,US} \sim 0.35 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$ ,  $r_{0,chlorine} \sim 0.41 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$ ). Therefore, the synergism of applying US/chlorine treatment was obtained at pH 4–6, where HOCl is the sole chlorine species.



**Figure 5.** Effect of initial solution pH on the performance of US (a) and US/chlorine (b) processes toward the removal kinetics of ARAC (conditions:  $C_0 = 5 \text{ mg}\cdot\text{L}^{-1}$  (10  $\mu\text{M}$ ),  $[\text{chlorine}]_0 = 250 \mu\text{M}$ ,  $V = 150 \text{ mL}$ , pH 1–10, temperature:  $25 \pm 1 \text{ }^\circ\text{C}$ , frequency: 600 kHz, power: 120 W) and variation in ARAC initial removal rate ( $r_0$ ) with respect to initial solution pH for chlorination alone, US alone and US/chlorine combination (c) (the sum of the two processes separately, US + chlorine, was added for comparison with the combined process).

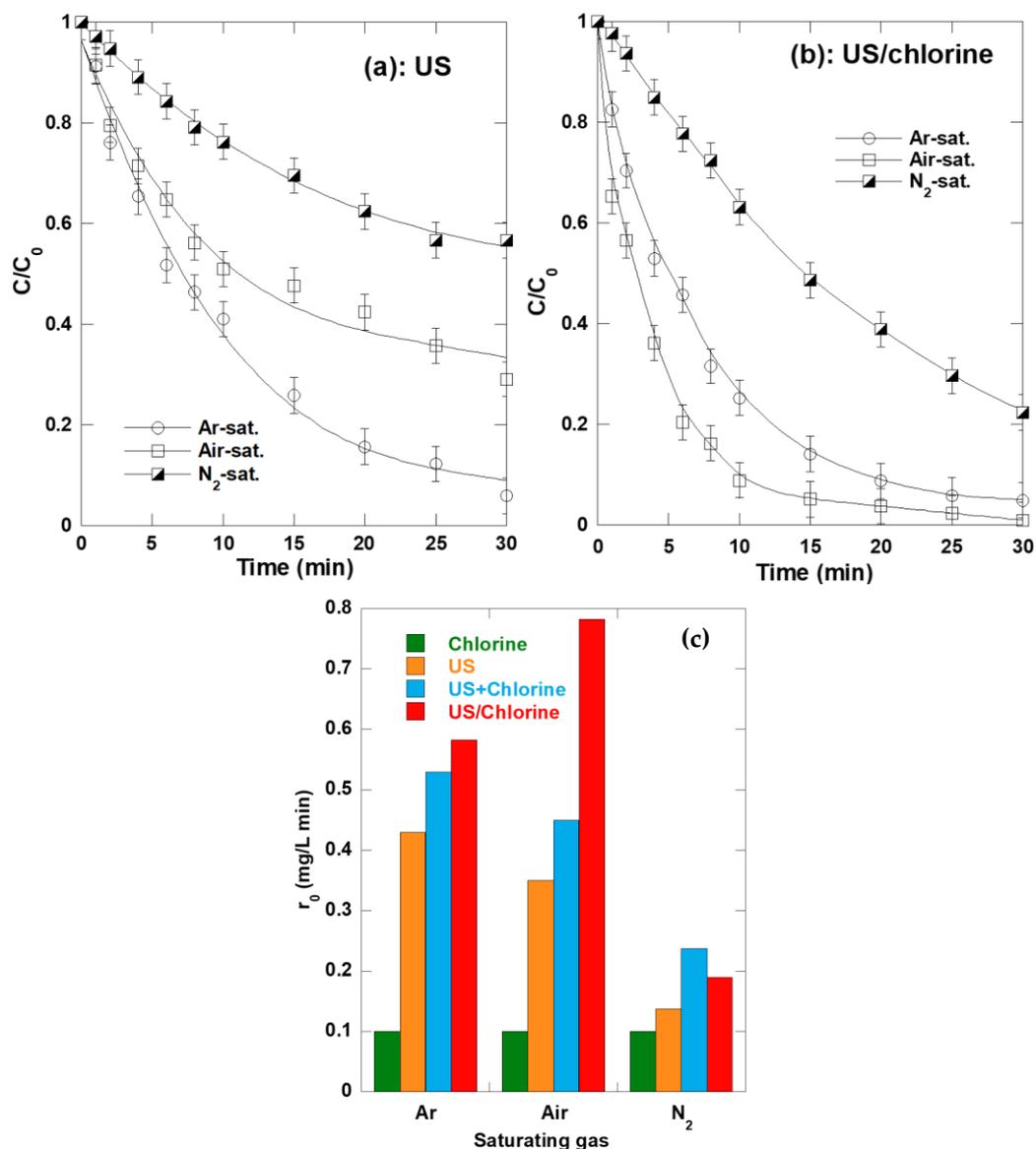
In sonochemical treatments, the solution pH affects substrate ionization/protonation depending on their dissociation  $pK_a$ . Ionizable substrates are more hydrophilic than the protonated ones. They preferentially stay in the bulk solution, particularly at low concentrations, but their hydrophobicity increases when the protonated form is dominated. Because the  $pK_a$  of ARAC is 11.4 [43], the dye molecule can maintain the same form up to pH 10; therefore, dye sonolysis cannot be affected by pH elevation up to 10, as stated in Figure 5a. However, the strong acidic medium (pH 1) can protonate the two sulfonate groups ( $-\text{SO}_3^-$ ) of the dye, which increases the dye hydrophobicity and accumulation at the reactive bubble/solution interface where the concentration of  $\bullet\text{OH}$  is at a higher level [53]. The degradation rate at pH 1 could therefore be more appreciable than under neutral and alkaline conditions. Additionally, the concentration of the dissolved  $\text{CO}_2$  gas, i.e., from the atmosphere, in the solution is much higher at acidic conditions (i.e., at neutral and basic mediums,  $\text{HCO}_3^-$  and  $\text{CO}_3^{2-}$  are the most abundant acid carbonic forms). It has been reported that the injection of  $\text{CO}_2$  at low concentration improves sonochemical treatment by increasing the number of active bubbles, i.e., since  $\text{CO}_2$  could provide more nucleation sites for cavitation [54–56]. A detailed report on how  $\text{CO}_2$  affects sonochemical efficiency was recently provided by Merouani et al. [57]. Therefore, the  $\text{CO}_2$ -improving cavitation event is another reason for the higher degradation extent of ARAC at pH 1. The same reason for the effect of pH 1 was maintained for the US/chlorine system, as the overall degradation rate is controlled by the sonolytic process, as stated earlier. For pH 4–6, the synergistic degradation rate is constant as  $\text{HOCl}$  is the sole chlorine species at pH 4–6 (Figure S1a, Supplementary Materials). For pH 8–10, the combined effect of US and chlorine is additive, and consequently, there is no need for it to be discussed.

### 2.7. Synergism Dependence of Saturating Gases

Figure 6 shows the effect of three saturating gases (argon, air and nitrogen) on ARAC degradation kinetics via US treatment and the US/chlorine process in the presence of 250  $\mu\text{M}$  of chlorine. It is observed that the US/chlorine system provided the best degradation rates for the three gas atmospheres. For the US treatment, the degradation efficiency follows the order  $\text{Ar} > \text{air} > \text{N}_2$ , whereas the order for the US/chlorine system is  $\text{air} > \text{Ar} > \text{N}_2$ . Initial degradation rates ( $r_0$ ) of 0.43  $\text{mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  for Ar, 0.35  $\text{mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  for air and 0.137  $\text{mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  for  $\text{N}_2$  were recorded for the ultrasonic treatment. Chlorine engenders an increase in the initial degradation rates by 30%, 128% and 37% for, respectively, for argon, air and  $\text{N}_2$  saturations. The calculated synergy indexes are 1.1 for Ar, 1.74 for air and 0.8 for  $\text{N}_2$  (i.e., for all gases,  $r_{0,\text{chlorine}} = 0.1 \text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$ ). Therefore, the effect of combining US and chlorine for ARAC degradation is additive for argon, synergistic for air and negative for  $\text{N}_2$ .

The obtained order of the saturating gases ( $\text{Ar} > \text{air} > \text{N}_2$ ) for the US process is largely reported in the literature [58–61]. The measured accumulation rate of  $\text{H}_2\text{O}_2$  in water, as  $\bullet\text{OH}$  quantifiers, were 6.4  $\mu\text{M}\cdot\text{min}^{-1}$  for Ar, 5.6  $\mu\text{M}\cdot\text{min}^{-1}$  for air and 3  $\mu\text{M}\cdot\text{min}^{-1}$  for  $\text{N}_2$ . Therefore, a higher production rate of hydroxyl radicals was associated with argon, then to air and, finally, to  $\text{N}_2$ . An interesting numerical investigation of how these gases affect the sonochemical activity was recently provided by Merouani et al. [9,62]. Overall, thanks to its beneficial physical properties (i.e., a greater polytropic ratio ( $\gamma_{\text{Ar}} = 1.66$ ) and solubility ( $x_{\text{Ar}} = 2.748 \times 10^{-5}$ ) and lower thermal conductivity ( $\lambda_{\text{Ar}} = 0.018 \text{ W m}^{-2}\cdot\text{K}^{-1}$ ) than air and  $\text{N}_2$  gases, which have the same  $\gamma$  and  $\lambda$  ( $\gamma = 1.41$ ,  $\lambda = 0.026 \text{ W m}^{-2}\cdot\text{K}^{-1}$ ) and a slight differences in their solubility ( $x_{\text{air}} = 1.524 \times 10^{-5}$ ,  $x_{\text{N}_2} = 1.276 \times 10^{-5}$ ), argon could produce the highest single-bubble yield ( $\bullet\text{OH}$  radical) and a greater number of bubbles than the other gases [60,63,64], allowing it to achieve the maximum sonochemical efficiency. The higher chemical efficiency in air-saturated solution than  $\text{N}_2$  was mainly attributed to the internal bubble-chemistry [9,62]. The presence of a high  $\text{N}_2$  concentration inside the bubble at the collapse decreased the production rate of radicals [9,62]. The reason for this trend was associated with the consumption of  $\bullet\text{OH}$  radicals through the reaction  $\text{NO} + \bullet\text{OH} + \text{M} \leftrightarrow \text{HNO}_2 + \text{M}$ . Consequently, because oxidizing nitrogen  $\text{NO}$  is formed

mainly, as found, through the reactions  $\text{N}_2 + \text{O} \rightleftharpoons \text{NO} + \text{N}$  and  $\text{NO}_2 + \text{M} \rightleftharpoons \text{O} + \text{NO} + \text{M}$ , the higher the concentration of  $\text{N}_2$  in the bubble, the higher the concentration of  $\text{NO}$  will be; this accelerates the consumption rate of  $\bullet\text{OH}$  radicals through the reaction  $\text{NO} + \bullet\text{OH} + \text{M} \rightleftharpoons \text{HNO}_2 + \text{M}$  [9,62]. Therefore, air could yield higher sonochemical efficiency than an  $\text{N}_2$  atmosphere.



**Figure 6.** Effect of saturation gases on the performance of US (a) and US/chlorine (b) processes toward the removal kinetics of ARAC (conditions:  $C_0 = 5 \text{ mg}\cdot\text{L}^{-1}$  ( $10 \mu\text{M}$ ),  $[\text{chlorine}]_0 = 250 \mu\text{M}$ ,  $V = 150 \text{ mL}$ ,  $\text{pH} 5.5$ , temperature:  $25 \pm 1 \text{ }^\circ\text{C}$ , frequency:  $600 \text{ kHz}$ , power:  $120 \text{ W}$ ) and variation in ARAC initial removal rate ( $r_0$ ) with respect to saturating gas for chlorination alone, US alone and US/chlorine combination (c) (the sum of the two processes separately, US + chlorine, was added for comparison with the combined process).

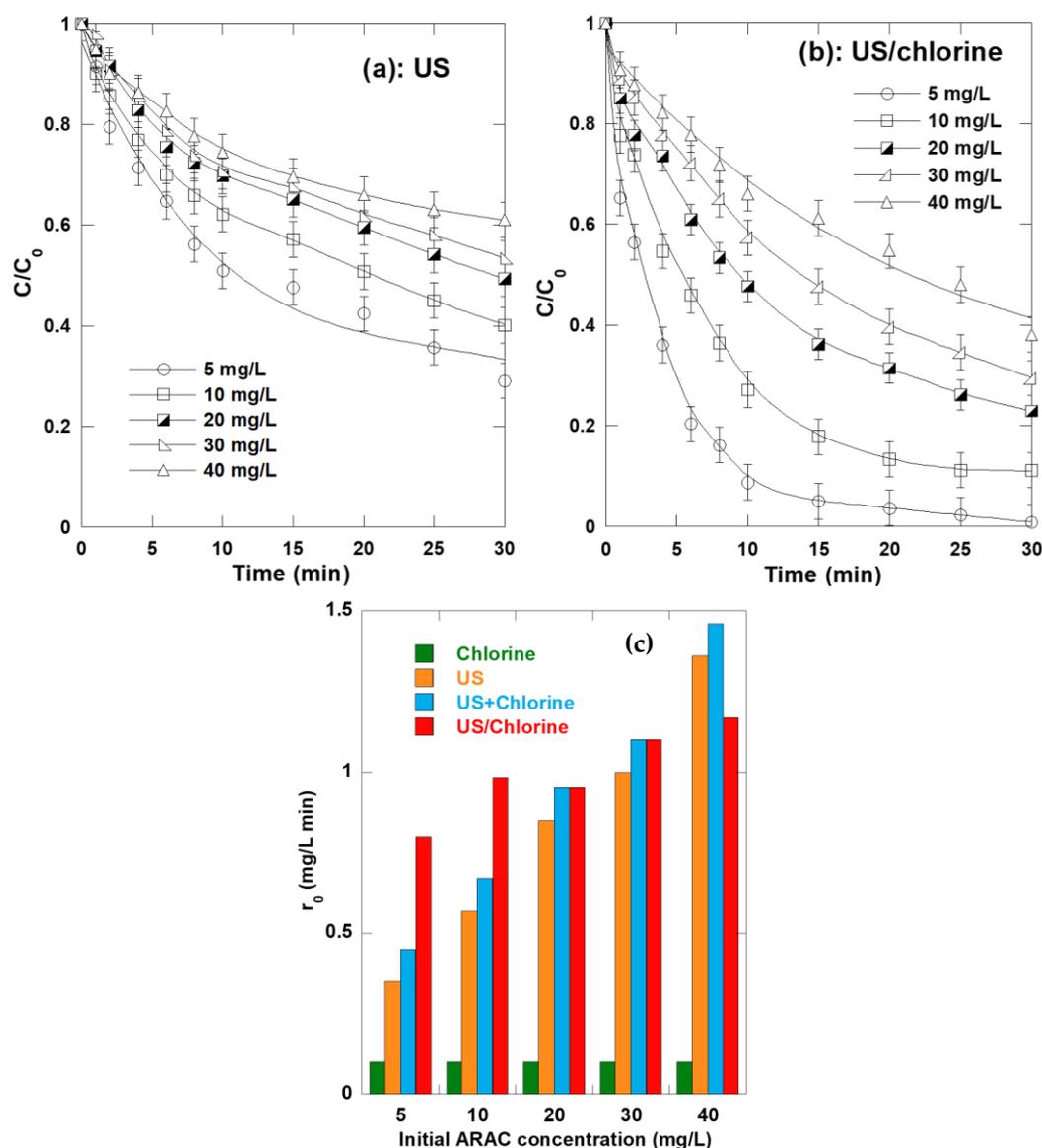
For the US/chlorine system, the resulting negative synergy under a nitrogen saturation atmosphere was due to the poor production rate of the generated reactive species from the acoustic bubbles, as stated below. This could lower the production of RCSs, which are responsible for the synergistic effect. On the other hand, the absence of synergy under argon atmosphere was interpreted as follows: the radical–radical reactions, which are characterized by high second-order rate constants (Equations (27)–(32)), could always

accompany the radical–organic reactions. The radical–radical reaction was classified as a parasite reaction for organic degradation because they reduce the radicals' availability in the solution [16,20,65]. As argon ensures a higher concentration of reactive species (as quantified by H<sub>2</sub>O<sub>2</sub> dosage), it may be that the generated concentration of RCSs is too high, which favors radicals quenching by themselves (Reactions (27)–(32)) rather than their reaction with the organic pollutant. Such scenarios are widely reported in the literature for several cases of AOPs [16,20,65–67]. Therefore, an air atmosphere could provide the best synergy as it generates a relatively moderate concentration of hydroxyl radicals, and therefore RCSs, as compared to argon, which marginalizes radical–radical reactions compared to radical–organic ones.

### 2.8. Synergism Dependence of Initial ARAC Concentration

Figure 7 depicts the effect of initial dye concentration ( $C_0 = 5\text{--}40\text{ mg}\cdot\text{L}^{-1}$ ) on the performance of US treatment and the US/chlorine process (250  $\mu\text{M}$  of chlorine) at pH 5.5. Higher removal rates were associated with the US/chlorine process as compared to US alone for the four tested concentrations of  $C_0$ . After 10 min of reaction, US/chlorine eliminated 92%, 73%, 53%, 43% and 34% for  $C_0 = 5, 10, 20, 30$  and  $40\text{ mg}\cdot\text{L}^{-1}$ , respectively, compared to 50%, 38%, 31%, 30% and 36% for US alone. The elimination ratio between the two processes decreased from 1.84 for  $C_0 = 5\text{ mg}\cdot\text{L}^{-1}$  to 1.7 and 1.48 for  $C_0 = 20$  and  $40\text{ mg}\cdot\text{L}^{-1}$ , respectively. Correspondingly, the calculated synergistic index  $SI = r_{0,\text{US/chlorine}} / (r_{0,\text{US}} + r_{0,\text{chlorine}})$  decreased from 1.74 for  $C_0 = 5\text{ mg}\cdot\text{L}^{-1}$  to 1.46 for  $C_0 = 10\text{ mg}\cdot\text{L}^{-1}$ , 1 for  $C_0 = 20$  and  $30\text{ mg}\cdot\text{L}^{-1}$  and 0.8 for  $C_0 = 40\text{ mg}\cdot\text{L}^{-1}$ . Therefore, the US/chlorine process is more synergistic at low dye concentrations. For higher concentrations, the process is not synergistic.

In sonochemical treatment, increasing the pollutant concentration in the solution bulk could increase its concentration at the reactive interfacial region [68,69]. Therefore, the higher the  $C_0$ , the higher the initial degradation rate could be. In fact, initial rates of 0.35, 0.57, 0.85, 1 and  $1.36\text{ mg}\cdot\text{L}^{-1}\cdot\text{min}^{-1}$  were recorded for  $C_0 = 5, 10, 20, 30$  and  $40\text{ mg}\cdot\text{L}^{-1}$ , respectively, in the absence of chlorine. This means that the scavenging of the acoustically generated hydroxyl radicals at the bubble/solution interface could be more efficient at a higher pollutant concentration. When chlorine is present, it creates strong competition with the pollutant substrate to react with the cavitation-generated reactive species. Increasing  $C_0$  could reduce the fraction of the reactive species scavenged by chlorine, thereby decreasing the concentration of RCSs responsible for the synergistic action. Therefore, it is preferable to operate the US/chlorine process at a low pollutant concentration to maintain higher synergistic level.



**Figure 7.** Effect of initial dye concentration on the performance of US (a) and US/chlorine (b) processes toward the removal kinetics of ARAC (conditions:  $C_0 = 5\text{--}40\text{ mg}\cdot\text{L}^{-1}$  ( $10\ \mu\text{M}$ ),  $[\text{chlorine}]_0 = 250\ \mu\text{M}$ ,  $V = 150\text{ mL}$ ,  $\text{pH } 5.5$ , temperature:  $25 \pm 1\ ^\circ\text{C}$ , frequency:  $600\text{ kHz}$ , power:  $120\text{ W}$ ) and variation in ARAC initial removal rate ( $r_0$ ) with respect to initial dye concentration for chlorination alone, US alone and US/chlorine combination (c) (the sum of the two processes separately, US + chlorine, was added for comparison with the combined process).

### 3. Materials and Methods

Throughout the study, ultrapure water was used for solution and sample preparation. Sodium hypochlorite solution (available active chlorine basis:  $\sim 16\%$ ) and Allura Red AC (abbreviation: ARAC; CAS number: 25956-17-6; chemical formula:  $\text{C}_{18}\text{H}_{14}\text{N}_2\text{Na}_2\text{O}_8\text{S}_2$ ; molecular weight:  $496.42\text{ g}\cdot\text{mol}^{-1}$ ) were supplied by Sigma-Aldrich (St. Louis, MO, USA). The molecular structure of ARAC is given in Figure S2. All other reagents ( $\text{NaOH}$ ,  $\text{H}_2\text{SO}_4$ ,  $\text{KI}$ ,  $(\text{NH}_4)_6\text{Mo}_7\cdot 4\text{H}_2\text{O}$  and nitrobenzene) were commercial products of the purest grade available (Sigma-Aldrich).

Sonolytic runs were conducted using  $150\text{ mL}$  of solution in the cylindrical water-jacketed glass reactor presented in Figure S3. The source of ultrasonic irradiation was a piezoelectric disc fixed on a stainless steel plate in the bottom of the reactor. US irradiation was emitted at a frequency of  $600\text{ kHz}$  and at variable electric powers. For all experiments

in this study, the electric power delivered from the generator was fixed at 120 W. The temperature of the irradiating liquid was controlled through the cooling jacket and displayed using a thermocouple immersed in solution. The acoustic energy dissipated in the solution (~23 W) was estimated using the calorimetric method [49].

Stock solutions of chlorine (100 mM, pH 5) and ARAC (500 mg·L<sup>-1</sup>, pH ~ 5.5) were prepared and stored in the dark at 4 °C. Experiments were carried out under different conditions at ambient temperature (25 ± 1 °C). The pH of the solution was adjusted using NaOH or H<sub>2</sub>SO<sub>4</sub> (0.1 M). For the test of gases, each gas was bubbled 20 min prior to start and until completion of experiments. Quantitative analysis of the dye concentration was performed using Biochrom WPA Lightwave II UV-Vis. spectrophotometer at λ<sub>max</sub> = 504 nm. Note that the variation in pH in the range of 1–10 affected neither λ<sub>max</sub> nor the initial absorbance at λ<sub>max</sub>. During sonication, hydrogen peroxide concentrations were quantified according to the iodometric method [49]. To ensure reproducibility of the results, all runs were performed in triplicate and results were presented as averages. Error bars, reported in the relevant data, represent the deviation of means.

#### 4. Conclusions

Based on the obtained results, it can be concluded that the US/chlorine process could be more suitable to quickly abate persistent organic pollutants under typical water treatment conditions (air-equilibrated solution, pH 4–6, ambient temperature and low pollutant concentration). The process can generate reactive chlorine species, i.e., via the sonochemical activation of chlorine, which greatly improve the degradation rate of the pollutant. A synergistic index of 1.74 was obtained via the US/chlorine process for the degradation of ARAC (C<sub>0</sub> = 5 mg·L<sup>-1</sup>) at pH 5.5 and [chlorine]<sub>0</sub> = 250 mM. The synergy index increased with increasing initial chlorine dosage without the observation of an optimum. The absence of an optimum was simply attributed to the fact that the required chlorine concentration, which quenches the beneficial effect of chlorine toward RCS generation and use, was not reached. Additionally, the synergetic effect was only obtained at pH 4–6, where HOCl is the sole chlorine species. At pH 8–10, the combined effect of US and chlorine was additive. Furthermore, the influence of combining US and chlorine for ARAC removal was additive for argon, synergetic for air and negative for nitrogen. An air atmosphere could provide the best synergy as it produces a relatively moderate concentration of reactive species as compared to argon, which marginalizes radical–radical reactions compared to radical–organic ones. The US/chlorine process was more synergetic for low dye concentrations (C<sub>0</sub> ≤ 10 mg·L<sup>-1</sup>); the coupling effect was additive for moderate concentrations (C<sub>0</sub> ~ 20–30 mg·L<sup>-1</sup>) and negative for higher concentrations (>30 mg·L<sup>-1</sup>).

The US/chlorine process could be involved as one novel AOP in wastewater treatment, although some specific analyses are still required. While the main objective of the current work was to explore the process performance in terms of pollutant removal, further investigations will be conducted for the sake of completeness, assessing the following issues:

- TOC, BOD<sub>5</sub> and toxicity evolutions;
- Radicals' identification and contribution to the overall degradation rate;
- The effect of processing conditions (e.g., pH, temperature, chlorine and pollutant concentrations) on radicals' distribution;
- The identification of degradation by-products because of the possible formation of toxic trihalomethanes;
- The reaction mechanism and scheme for ARAC degradation.

**Supplementary Materials:** The following supporting information can be downloaded at: <https://www.mdpi.com/article/10.3390/catal12101171/s1>. Figure S1. (a) Chlorine speciation in 0.5 mM total chlorine as function of pH and for a chloride concentration of 2 mM, and (b) molar absorption coefficients ( $\epsilon$ ) of HOCl (pH 5) and  $\text{OCl}^-$  (pH 9) as a function of wavelength; Figure S2. Molecular structure of Allura Red AC (ARAC); Figure S3. Photograph of the sonochemical reactor used for the sonolytic experiments. (a) 600 kHz ultrasonic transducer, (b) cylindrical jacketed glass cell, (c) sonicated solution, (d) inlet cooling water, (e) outlet cooling water, (f) thermocouple.

**Author Contributions:** O.H.: supervision, conceptualization, methodology, formal analysis, project administration, resources, funding acquisition, investigation, validation and writing—review and editing; S.M.: conceptualization, methodology, validation, writing—original draft preparation and writing—review and editing; H.C.B.: investigation, validation and writing—review and editing; M.A.I.: investigation, validation and writing—review and editing; H.F.: validation, methodology, resources and writing—review and editing; A.A.: validation and writing—review and editing. All authors have read and agreed to the published version of the manuscript.

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**Conflicts of Interest:** The authors declare no conflict of interest.

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