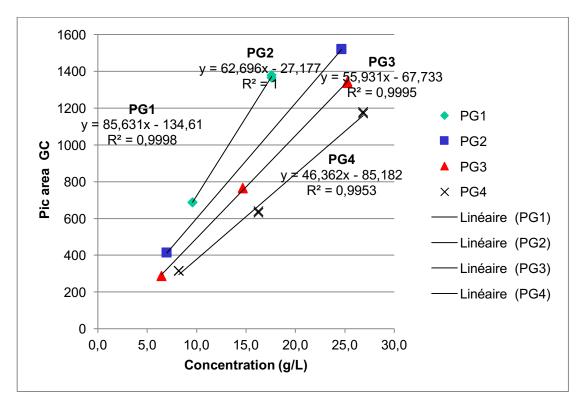
Microwave-Assisted Continuous Flow for the Selective Oligomerization of Glycerol: Supporting Information



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Fig. S1. Calibration curves for pure standard glycerol oligomers.

flow oligomerization of glycerol under microwaves.		
Flow mode	Temperature	Conversion
1 mL/min	200 °C	0% (NMR)
1 mL/min	230 °C	1.1% (NMR)
1 mL/min 12 cycles (16h)	230 °C	8.0% (NMR)
1 mL/min	238 °C	6.5% (NMR)*

Table S1. Preliminary temperature study for continuous

*NMR is not accurate as other oligomers are formed

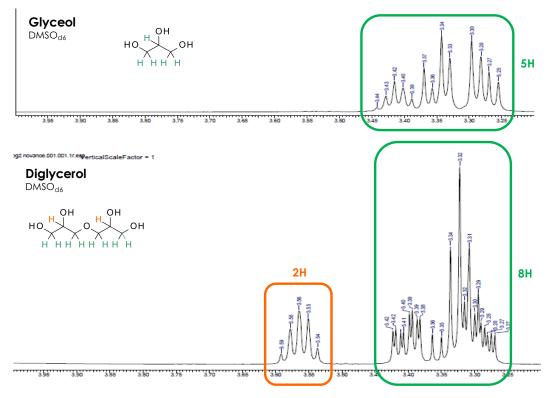


Fig. S2. ¹H NMR (DMSO) signals of glycerol and diglycerol.

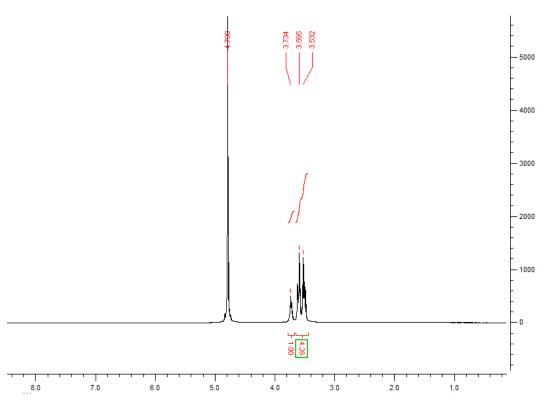


Fig. S3. 1H NMR (D₂O) spectra of oligomerization of glycerol by microwaves at 200 °C with 1 mL/min continuous flow. 100 % glycerol is observed (4.73 ppm, 1H) with no PG2 signal.

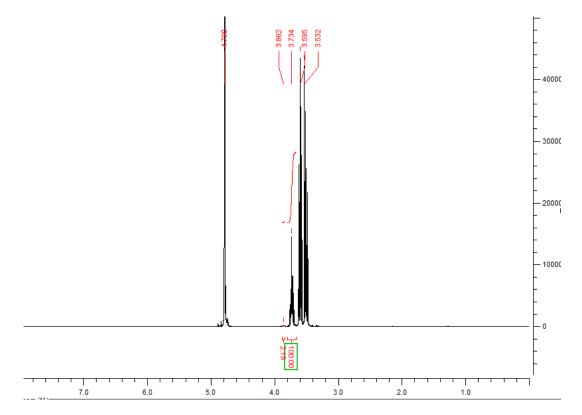


Fig. S4. 1H NMR (D₂O) spectra of oligomerization of glycerol by microwaves at 230 °C with 1 mL/min continuous flow. 1 % of diglycerol (4.86 ppm, 2H) is observed.

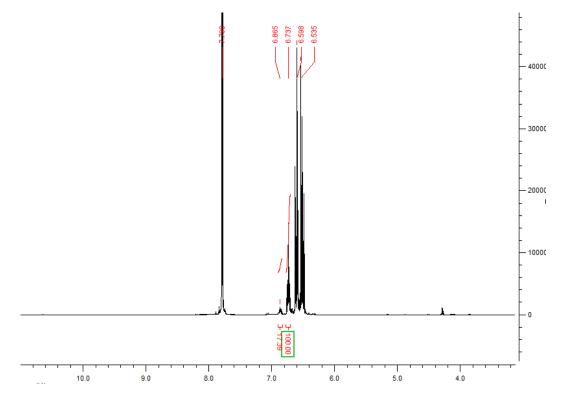


Fig. S5. 1H NMR (D₂O) spectra of oligomerization of glycerol by microwaves at 230 °C after 12 cycles at 1 mL/min continuous flow. 8 % of diglycerol (4.86 ppm, 2H) is observed.

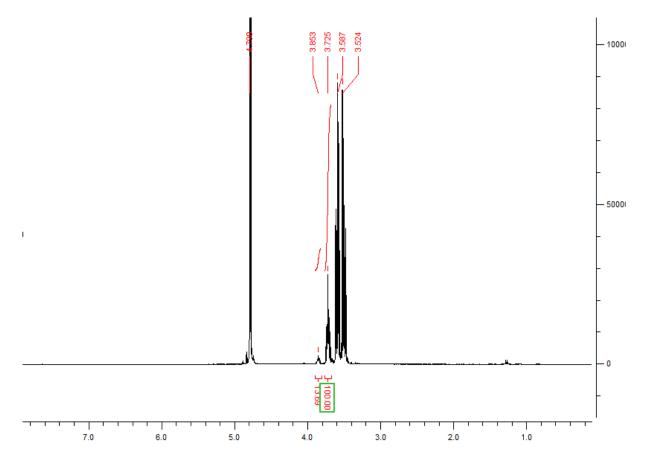


Fig. S6. 1H NMR (D₂O) spectra of oligomerization of glycerol by microwaves at 238 °C with 1 mL/min continuous flow. 6.5 % of diglycerol (4.86 ppm, 2H) is observed, but due to other glycerol oligomers formation, NMR is not accurate as quantitative tool.

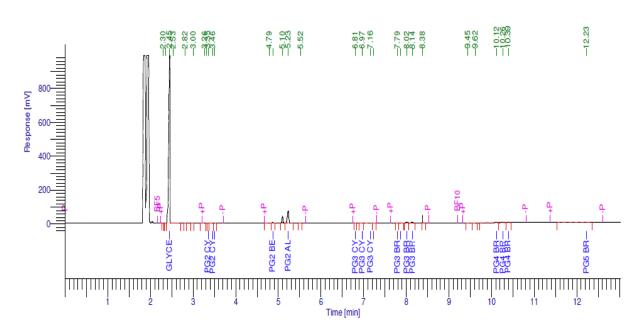


Figure SI.7: GC chromatogram of glycerol oligomerization by microwaves at 238 °C with 1mL/min continuous flow.

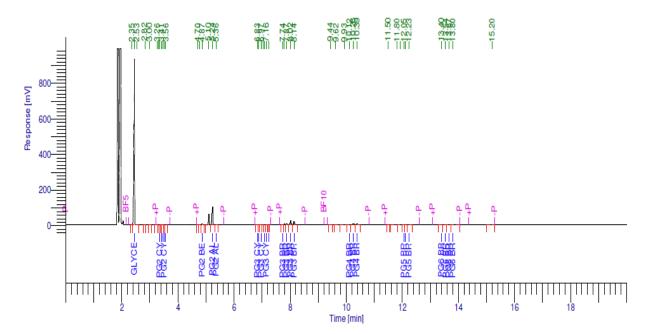


Figure SI.8: GC chromatogram of glycerol oligomerization by microwaves at 238 °C at 0.5mL/min continuous flow.

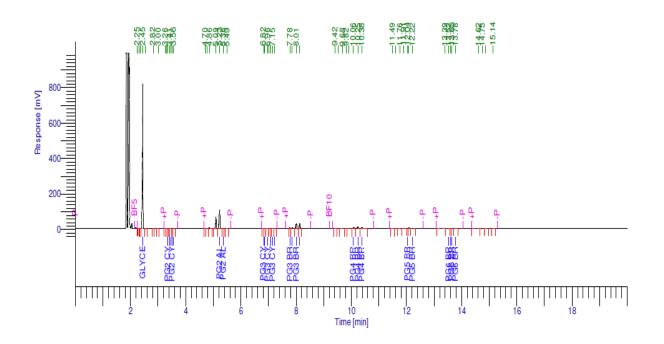


Figure SI.9: GC chromatogram of glycerol oligomerization by microwaves at 238 °C at 0.25mL/min continuous flow.

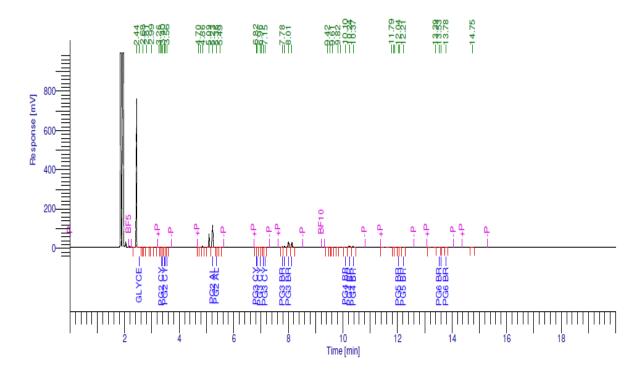


Figure SI.10: GC chromatogram of glycerol oligomerization by microwaves at 238 °C at 0.5mL/min continuous flow, injected twice (0.5 ml/min x2)

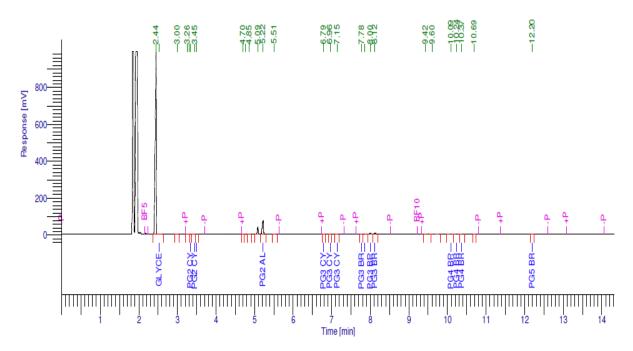


Figure SI.11: GC chromatogram of glycerol oligomerization by microwaves at 238 °C at 0.5mL/min continuous flow in cycle mode after 50 min (cycle 0).

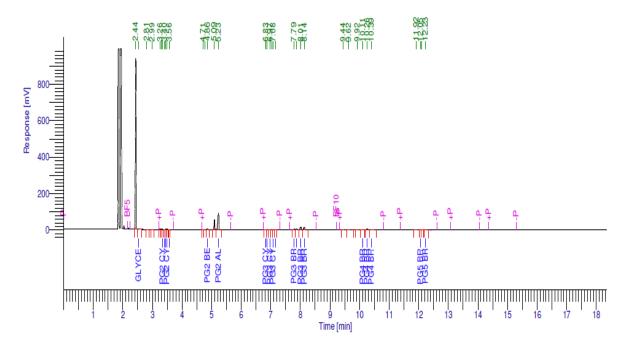


Figure SI.12: GC chromatogram of glycerol oligomerization by microwaves at 238 °C at 0.5mL/min continuous flow in cycle mode after 100 min (cycle 1).

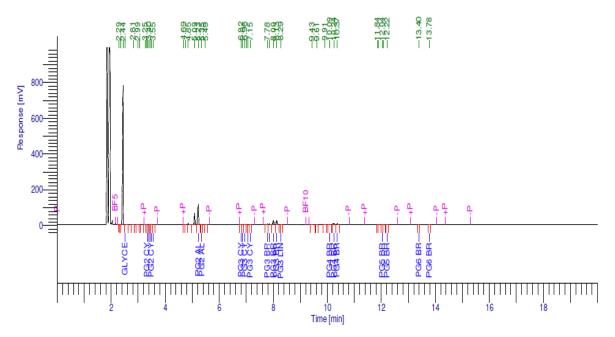


Figure SI.13: GC chromatogram of glycerol oligomerization by microwaves at 238 °C at 0.5mL/min continuous flow in cycle mode after 150 min (cycle 2).

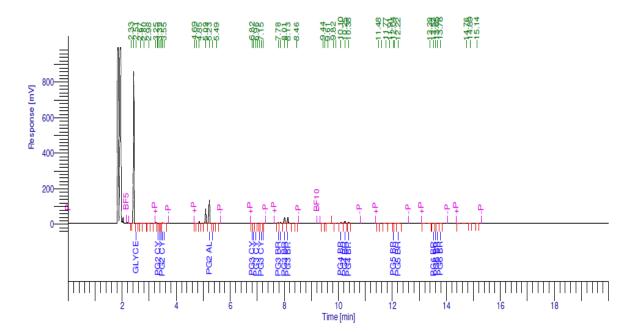


Figure SI.14: GC chromatogram of glycerol oligomerization by microwaves at 238 °C at 0.5mL/min continuous flow in cycle mode after 250 min (cycle 4).