

Supplementary Material

Stabilization of Fast Pyrolysis Liquids from Biomass by Mild Catalytic Hydrotreatment: Model Compound Study

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Table S1. Recently researches on PL model compounds hydrotreatment

Model compound	Catalyst	Reaction conditions	Conversion	Product selectivity	Reference
Hydroxyacetone	Ni/HZSM-5- γ -Al ₂ O ₃	300 °C, 1.6MPa H ₂	100%	78.09% long chain alkanes 2.21% aromatic hydrocarbon	[1]
Hydroxyacetone	Ru/TiO ₂	70 °C 6.21 MPa H ₂ , WHSV 20 h ⁻¹	93.6%	99.9%, 1,2-Propanediol 0.1% methane	[2]
Furfural	Ni/MMO-NO ₃	110 °C, 3MPa H ₂	100%	97% furfural alcohol 3% tetrahydrofurfuryl alcohol	[3]
	Ni/MMO-CO ₃		100%	1% furfural alcohol 99% tetrahydrofurfuryl alcohol	
Furfural	PhP-Hf (1:1.5)	120 °C, 2-propanol as hydrogen donor, 2h	99.2%	98.4% furfural alcohol	[4]
Furfural	Pt-Fe/MWNT	100 °C, 30 bar H ₂	95.2%	91.8% furfural alcohol 2.0% tetrahydrofurfuryl alcohol 5.2% 2-furaldehyde diethyl acetal 1.0% others	[5]
	Pd-Ni/MWNT		92.7%	2.1% furfural alcohol 78.2% tetrahydrofurfuryl alcohol 8.9% 2-furaldehyde diethyl acetal 10.8% others	
Furfural	α -MoC	150 °C, 2MPa H ₂ , 6h	96.5%	81.8% 2-methyl furan 5.9% furfuryl alcohol 12.3% others	[6]
	β -Mo ₂ C		66.9%	48.9% 2-methyl furan 38.9% furfuryl alcohol 12.2% others	
	γ -Mo ₂ N		21.0%	5.6% 2-methyl furan 61.8% furfuryl alcohol 1.0% tetrahydrofurfuryl alcohol 31.6% others	
Phenol	Ru/Nb ₂ O ₅ - MC	250 °C, 2 bar H ₂	100%	~80% benzene	[7]

Phenol	Thiol-5wt%Rh/SiO2	Room temperature, 1 atm H2	100%	93% cyclohexanone	[8]
Phenol	20Ni3Fe1/ MCSs	250 °C, 5MPa, 10h	100%	93.8% cyclohexane	[9]
Phenol	Pd/ZrO2	300 °C, atmospheric pressure H2	9.09%	41.29% benzene	[10]
				1.58% cyclohexanol	
				50.34% cyclohexanone	
				6.78% C12 hydrocarbon	
	PdAg/ZrO2		12.99%	4.79% benzene	
				6.32% cyclohexanol	
				80.70% cyclohexanone	
				2.68% C12 oxygenated	
				5.34% C12 hydrocarbon	
	PdCu/ZrO2		13.54%	11.79% benzene	
				7.15% cyclohexanol	
				74.91% cyclohexanone	
				1.68% C12 oxygenated	
				4.46% C12 hydrocarbon	
	PdSn/ZrO2		8.91%	29.29% benzene	
				1.28% cyclohexanol	
				58.96% cyclohexanone	
				4.03% C12 oxygenated	
				6.43% C12 hydrocarbon	
	PdZn/ZrO2		7.74%	7.51% benzene	
				9.57% cyclohexanol	
				80.36% cyclohexanone	
				1.24% C12 oxygenated	
				1.32% C12 hydrocarbon	
Phenol	Ni/SiO2	300 °C, 5MPa H2, 16h	~98%	~2.3% benzene	[11]
				~89% cyclohexane	
				~1% cyclohexene	
				~6% cyclohexanol	
	Ni/γ-Al2O3		~99%	~3.6% methylpentane	
				~4.5% benzene	

Phenol	Pt/ZrO ₂	300 °C, atmospheric pressure H ₂ , W/F 0.01h	9.3%	~86% cyclohexane ~2.3% cyclohexene ~2.5% others 27.4% benzene 12.8% cyclohexanol 56.6% cyclohexanone 1.8% C5-C6 1.4% C12	[12]
	Pd/ZrO ₂	300 °C, atmospheric pressure H ₂ , W/F 0.02h	8.2%	43.2% benzene 1.7% cyclohexanol 52.6% cyclohexanone 0.1% C5-C6 2.4% C12	
	Rh/ZrO ₂	300 °C, atmospheric pressure H ₂ , W/F 0.01h	8.8%	63.4% benzene 22% cyclohexanone 9.1% C5-C6 0.3% C12 5.2% CH ₄	
	Ru/ZrO ₂	300 °C, atmospheric pressure H ₂ , W/F 0.07h (0.15h)	8.3% (12.7%)	49.7(74.2)% benzene 0.8(1.7)% cyclohexanol 5.6(6.9)% cyclohexanone 1.1(-)% o-cresol 14.9(8.8)% C5-C6 0.6(-)% C12 27.3(8.4)% CH ₄	
	Ni/ZrO ₂	300 °C, atmospheric pressure H ₂ , W/F 0.02h	11.4%	26.7% benzene 10.9% cyclohexanol 37.7% cyclohexanone 10.9% o-cresol 0.8% C5-C6 2.8% C12 15.4% CH ₄	

	Co/ZrO ₂	300 °C, atmospheric pressure H ₂ , W/F 0.08h	10%	16.5% benzene 5.7% cyclohexanol 16% cyclohexanone 38% o-cresol 3.1% C ₅ -C ₆ 5.4% C ₁₂ 15.4% CH ₄	
Phenol	15MoO ₃ /ZrO ₂	350 °C, 6MPa H ₂	48%	97% benzene 2.5% cyclohexene 0.5% cyclohexane	[13]
Phenol	Pd/SiO ₂	300 °C, 1 atm H ₂ , W/F 0.053h	21.3%	13.6% benzene 78.9% cyclohexanone 7.5% cyclohexanol	[14]
	Pd/Al ₂ O ₃	300 °C, 1 atm H ₂ , W/F 0.16h	28.2%	0.3% cyclohexane + cyclohexene 23.4% benzene 62.1% cyclohexanone 14.2% C ₁₂	
	Pd/TiO ₂	300 °C, 1 atm H ₂ , W/F 0.053h	22.7%	0.4% cyclohexane + cyclohexene 58.6% benzene 23.4% cyclohexanone 17.6% C ₁₂	
	Pd/ZrO ₂	300 °C, 1 atm H ₂ , W/F 0.026h	19.6%	44.5% benzene 51.5% cyclohexanone 2.0% cyclohexanol 2.4% C ₁₂	
	Pd/CeO ₂	300 °C, 1 atm H ₂ , W/F 0.026h	21.2%	4.7% benzene 80.7% cyclohexanone 14.6% cyclohexanol	
	Pd/CeZrO ₂	300 °C, 1 atm H ₂ , W/F 0.053h	28.9%	5.9% benzene 73.2% cyclohexanone 20.9% cyclohexanol	

Table S2. The effect of temperature on the hydrotreatment of hydroxyacetone

	Temperature, °C						
	100	120	140	160	180	200	220
Conversion, %	11.9	45.1	74.2	85.1	96.7	101.4	101.3
Selectivity, %							
1,2-propanediol selectivity	99.5	99.6	99.4	100.5	101.5	100.5	101.4
Yield of alcohols, %	11.8	44.9	73.8	85.5	98.2	101.9	102.7

Table S3. The effect of temperature on the hydrotreatment of furfural

	Temperature, °C							
	100	120	140	160	180	200	220	240
Conversion, %	6.5	14.5	29.8	49.3	73.4	94.6	100.5	101.4
Selectivity, %								
Furfuryl alcohol	76.9	64.9	65.2	66.9	58.5	32.9	3.9	0.1
Tetrahydrofurfuryl alcohol	6.2	15.1	17.9	14.9	15.5	17.4	18.1	9.6
Tetrahydrofuran	-	-	-	-	8.0	7.8	6.2	6.9
Methyl furan	-	-	-	-	7.4	23.2	34.9	21.9
Methyltetrahydrofuran	-	-	-	-	2.0	2.4	4.6	7.0
Other	17.0	20.1	16.8	18.1	8.6	16.3	32.3	54.4
Yield of alcohols, %	5.4	11.6	24.8	40.3	54.3	47.6	22.1	9.8

Table S4. The effect of temperature on the hydrotreatment of phenol

	Temperature, °C								
	100	120	140	160	180	200	220	240	250
Conversion, %	0.5	24.1	55.1	65.7	68.6	70.4	72.2	74.6	76.0
Selectivity, %									
Cyclohexanone	53.8	4.3	3.4	2.4	3.1	2.6	3.4	5.1	4.3
Cyclohexanol	46.1	95.5	96.4	97.3	96.5	96.8	92.9	88.6	82.3
Cyclohexane	0.1	0.2	0.2	0.3	0.4	0.6	3.6	6.3	13.4
Yield of alcohols, %	0.2	23.0	53.1	63.9	66.2	68.1	67.1	66.1	62.5

Table S5. The effect of initial H₂ pressure on the hydrotreatment of hydroxyacetone

	Pressure, MPa					
	1.51	2.51	3.49	4.50	5.52	6.48
Conversion, %	40.4	56.9	76.5	87.5	100.6	101.5
Selectivity, %						

1,2-propanediol selectivity	99.4	99.6	99.4	101.1	100.9	102.0
Yield of alcohols, %	40.1	56.7	76.0	88.5	101.5	103.6

Table S6. The effect of initial H₂ pressure on the hydrotreatment of furfural

	Pressure, MPa					
	1.58	2.53	3.43	4.50	5.40	6.50
Conversion, %	23.1	24.9	29.4	35.5	37.0	43.0
Selectivity, %						
Furfuryl alcohol	60.8	61.8	67.4	61.7	65.9	61.8
Tetrahydrofurfuryl alcohol	8.7	14.6	16.8	17.6	20.6	21.3
Other	30.4	23.6	15.7	15.6	13.5	12.9
Yield of alcohols, %	16.1	19.0	24.8	28.2	32.0	35.7

Table S7. The effect of initial H₂ pressure on the hydrotreatment of phenol

	Pressure, MPa					
	1.47	2.52	3.49	4.55	5.51	6.49
Conversion, %	34.8	49.8	56.7	70.7	72.8	74.0
Selectivity, %						
Cyclohexanone selectivity	6.2	3.8	2.7	1.5	0.9	0.5
Cyclohexanol selectivity	93.3	95.9	97.3	98.0	99.0	99.4
Cyclohexane selectivity	0.1	0.2	0.1	0.1	0.1	0.2
Yield of alcohols, %	32.5	47.8	55.2	69.3	72.1	73.6

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