

Supplementary Materials: Processing Parameters and Ion Excipients Affect the Physicochemical Characteristics of the Stereocomplex-Formed Polylactide-*b*-Polyethylene Glycol Nanoparticles and Their Pharmacokinetics

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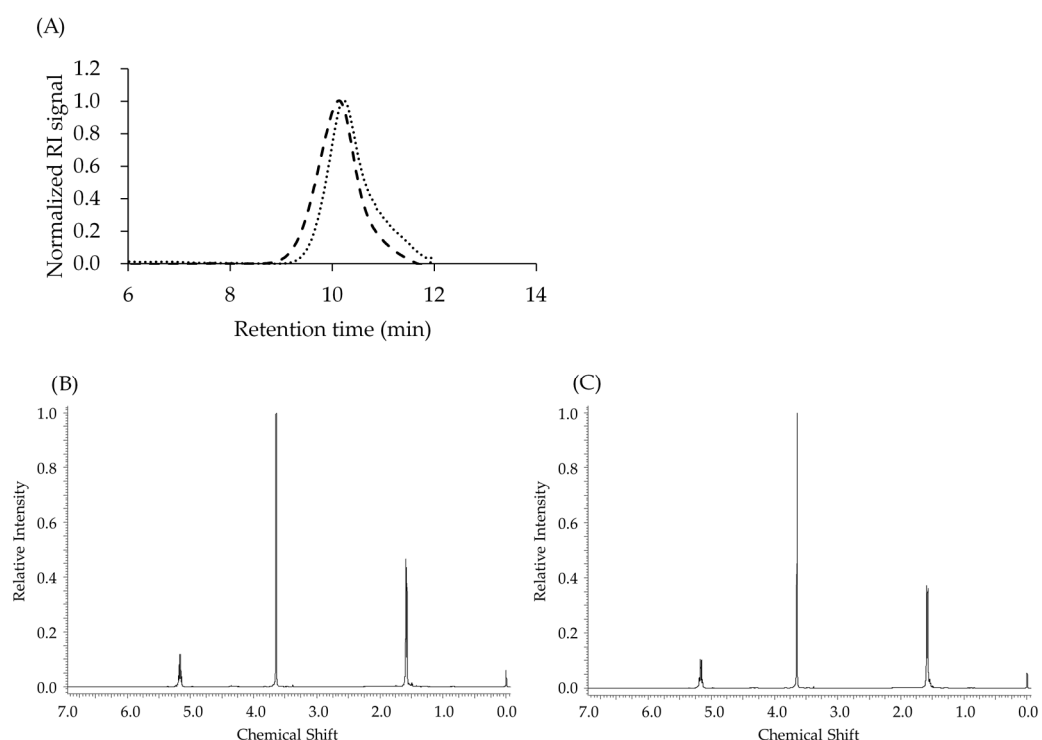


Figure S1. Size-exclusion chromatography–refractive index (SEC–RI) chromatogram and ¹H-NMR spectra of PLA-PEG unimers. Panel A indicates SEC–RI chromatograms. The dotted and dashed lines indicate L-lactide base PLA-PEG unimer and D-lactide-based PLA-PEG unimer, respectively. Panels B and C are ¹H-NMR plots of L-lactide base PLA-PEG unimer and D-lactide-based PLA-PEG unimer, respectively. The following chemical shifts were assigned: 3.31 ppm, CH₃O of methoxy polyethylene glycol; 3.64 ppm, (CH₂-CH₂-O)_n of methoxy-polyethylene glycol; 5.18 ppm, CH of polylactide; and 1.60 ppm, CH₃ of polylactide.

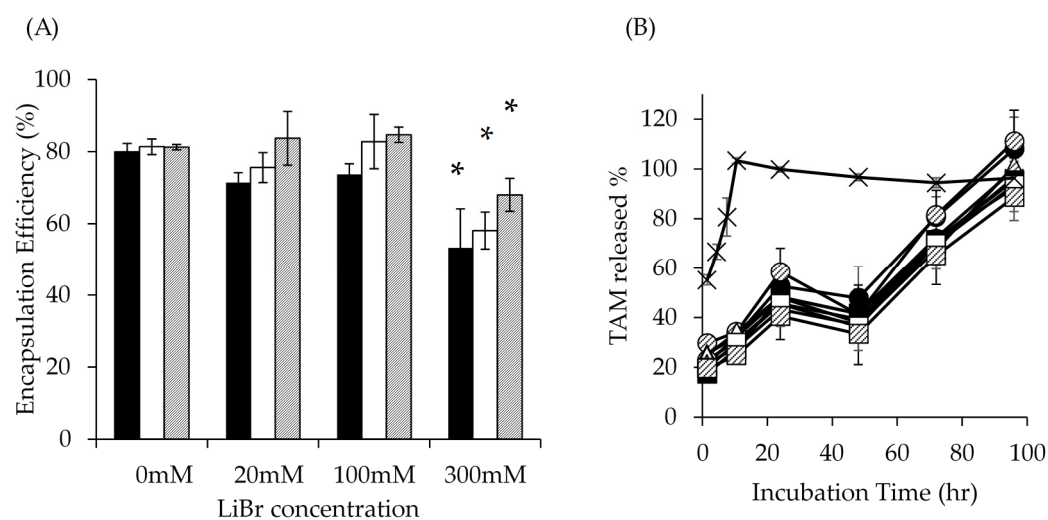


Figure S2. Encapsulation efficiency (EE) and release profile of tamoxifen (TAM) from SC-PEG nanoparticles (NPs). Panel A shows EE quantified by conventional method. Filled, open, and hatched bars indicate flow rates of 8 mL/min, 3 mL/min, and 1 mL/min, respectively. Results are expressed as the mean \pm standard deviation of three samples. The experiments were independently performed three times; $*p < 0.05$. Panel B shows release profile of TAM from NPs prepared by different process conditions. Closed, open, and hatched symbols indicate flow rates of 8 mL/min, 3 mL/min, and 1 mL/min, respectively. Circle, triangle, and square symbols indicate LiBr concentrations of 0 mM, 20 mM, and 100 mM, respectively. Results are expressed as the mean \pm standard deviation of three samples. The experiments were independently performed three times.

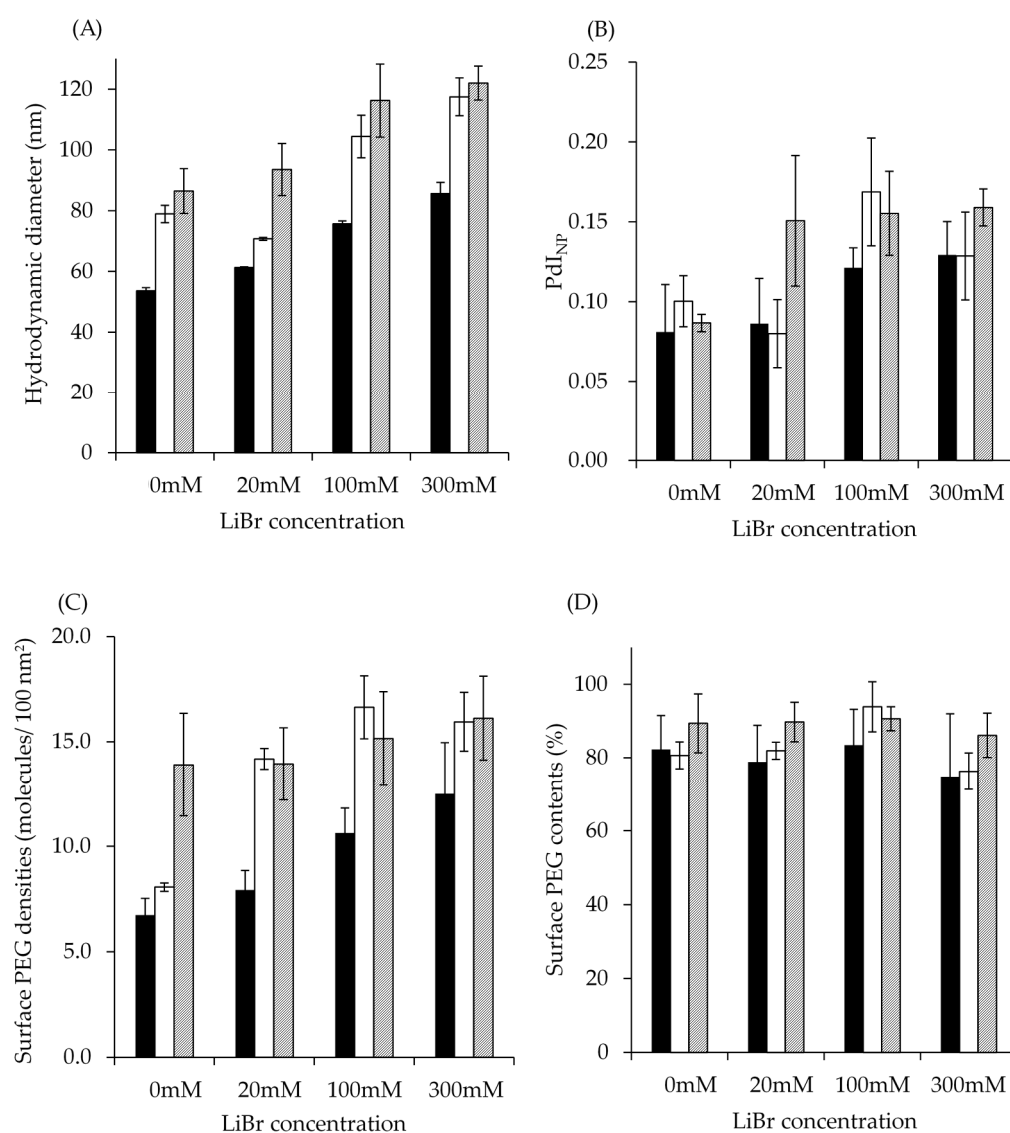


Figure S3. Hydrodynamic diameters (Dh), polydispersity index (PdINP), surface PEG densities, and surface PEG contents of SC-PEG nanoparticles (NPs) prepared by different process conditions. Panels (A), (B), (C), and (D) show Dh, PdINP, surface PEG densities, and surface PEG contents of SC-PEG NPs, respectively. Filled, open, and hatched bars indicate flow rates of 8 mL/min, 3 mL/min, and 1 mL/min, respectively. Results are expressed as the mean \pm standard deviation of three samples. The experiments were independently performed three times.

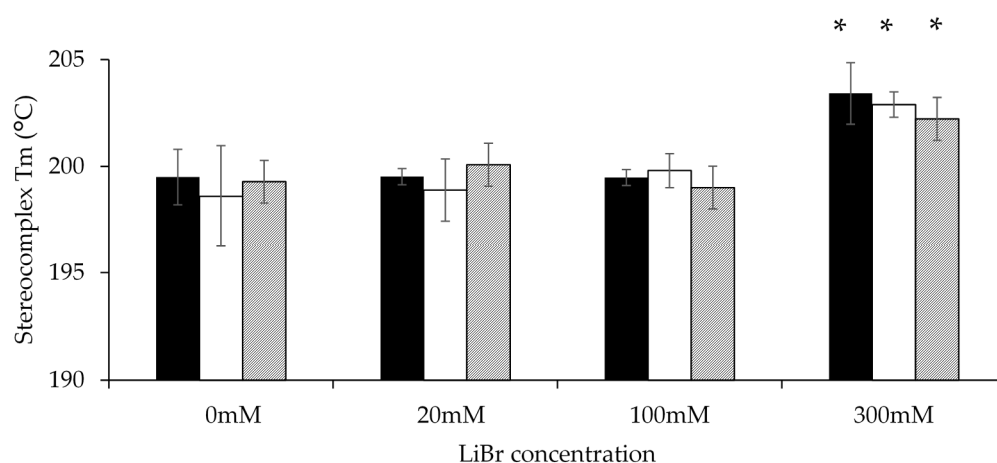


Figure S4. Melting temperature (T_m) of PLA domain in lyophilized SC-PEG nanoparticles (NPs) prepared by different processing parameters. Melting temperature of PLA domain of lyophilized SC-PEG NPs is presented. Filled, open, and hatched bars indicate flow rates of 8 mL/min, 3 mL/min, and 1 mL/min, respectively. Results are expressed as the mean \pm standard deviation of three samples. The experiments were independently performed three times; * $p < 0.05$.

Table S1. Relative molecular weight and polydispersity of SC-PEG unimer in DMF containing LiBr.

LiBr concentration	0 mM	20 mM	100 mM	300 mM
Rel. M_p (g/mole)*	9636	8916	14189	22610
PdI_{uni}	**	1.86	1.11	3.52

* Relative molecular weight of peak top. ** PdI_{uni} cannot be calculated.