

# Supplementary Materials: Influence of Carbamazepine Dihydrate on the Preparation of Amorphous Solid Dispersions by Hot Melt Extrusion

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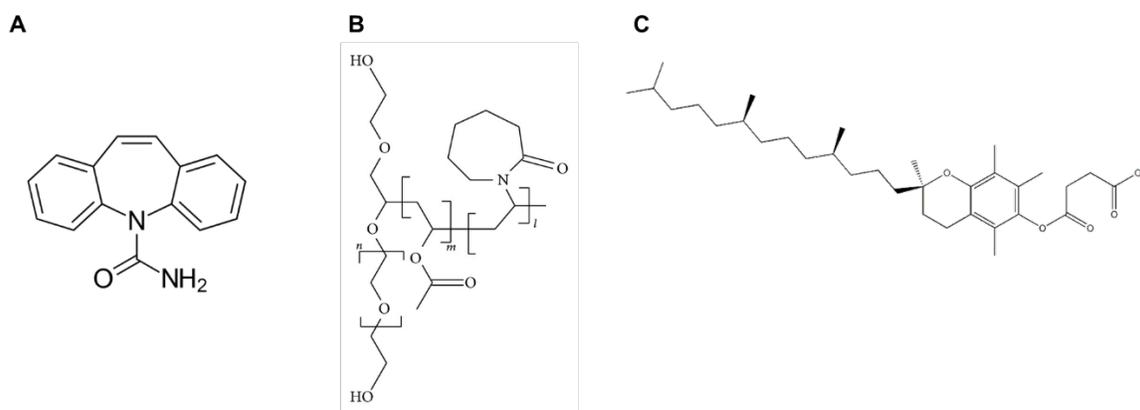


Figure S1. Chemical structures of A. carbamazepine, B. Soluplus®, and C. Vitamin E succinate.

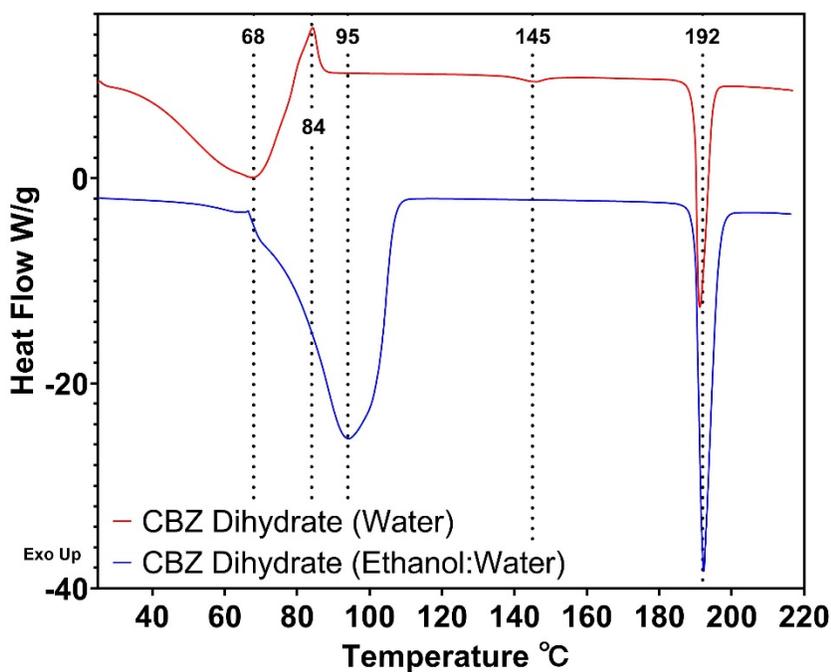
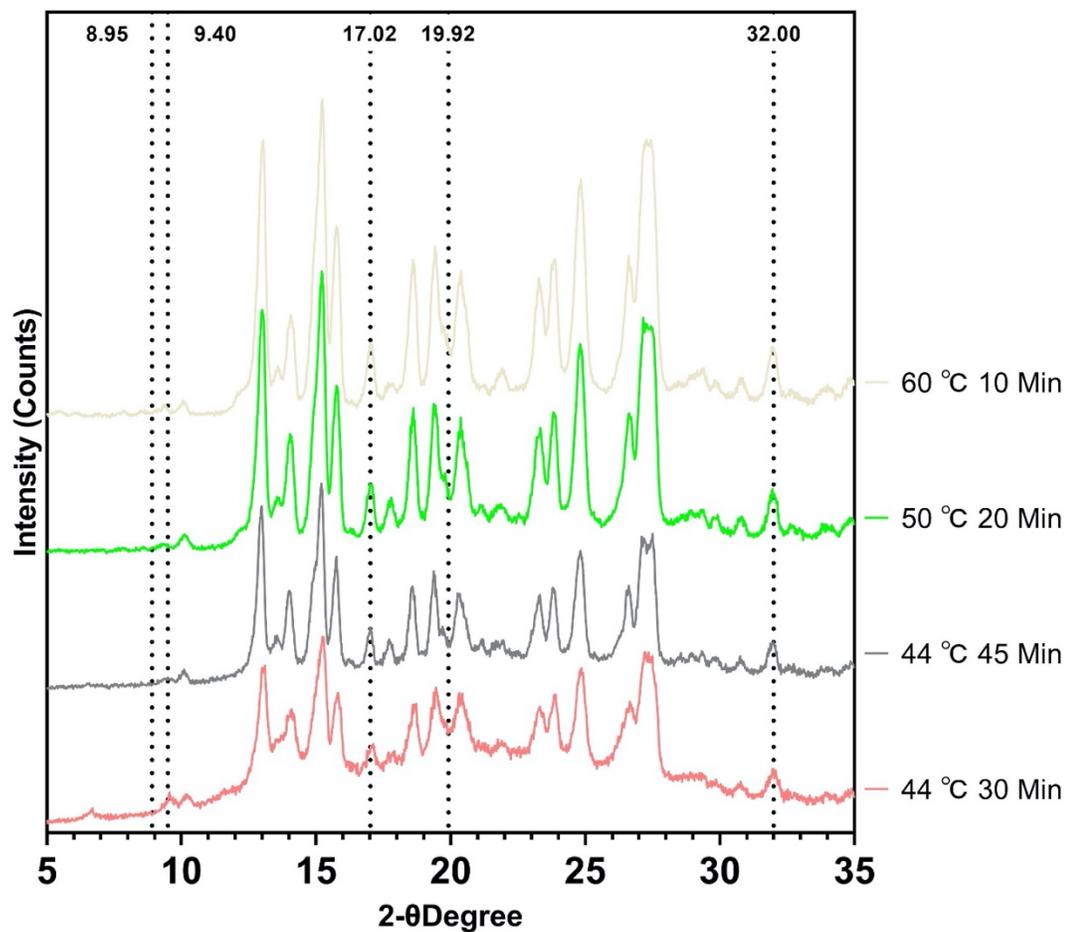
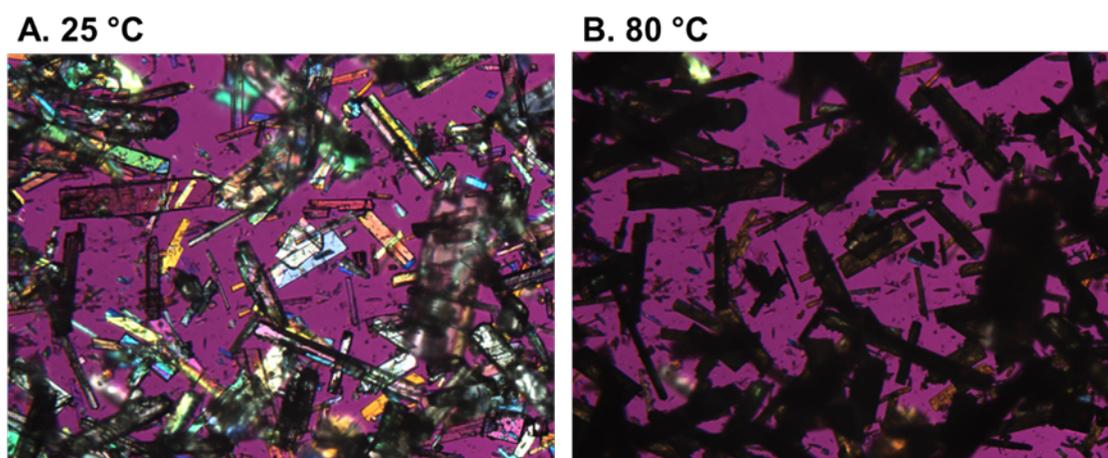


Figure S2. DSC thermograms of CBZ dihydrate prepared using water-suspension (red) or water/ethanol approach (blue).



**Figure S3.** XRPD patterns of dehydrated CBZ dihydrate at various conditions. Three characteristic peaks at 8.95, 17.02/32.00, and 9.40/19.92 two-theta degrees correspond to CBZ dihydrate, form-III CBZ anhydrate, and form-I CBZ anhydrate, respectively.



**Figure S4.** Dehydration of CBZ dihydrate under hot stage PLM.

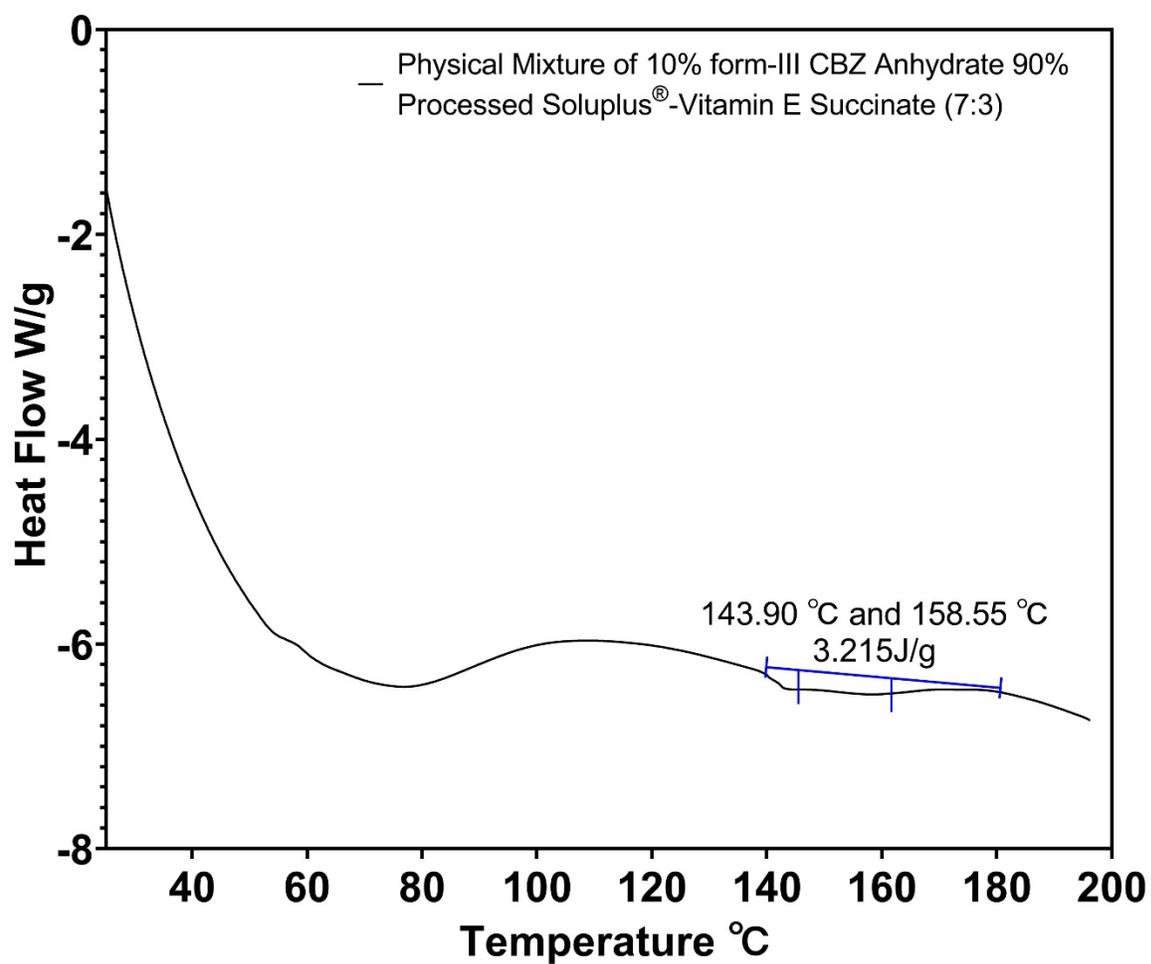


Figure S5. DSC thermograms of the physical mixture of 10% form-III CBZ anhydrate with 90% processed Soluplus®-Vitamin E succinate (7:3).

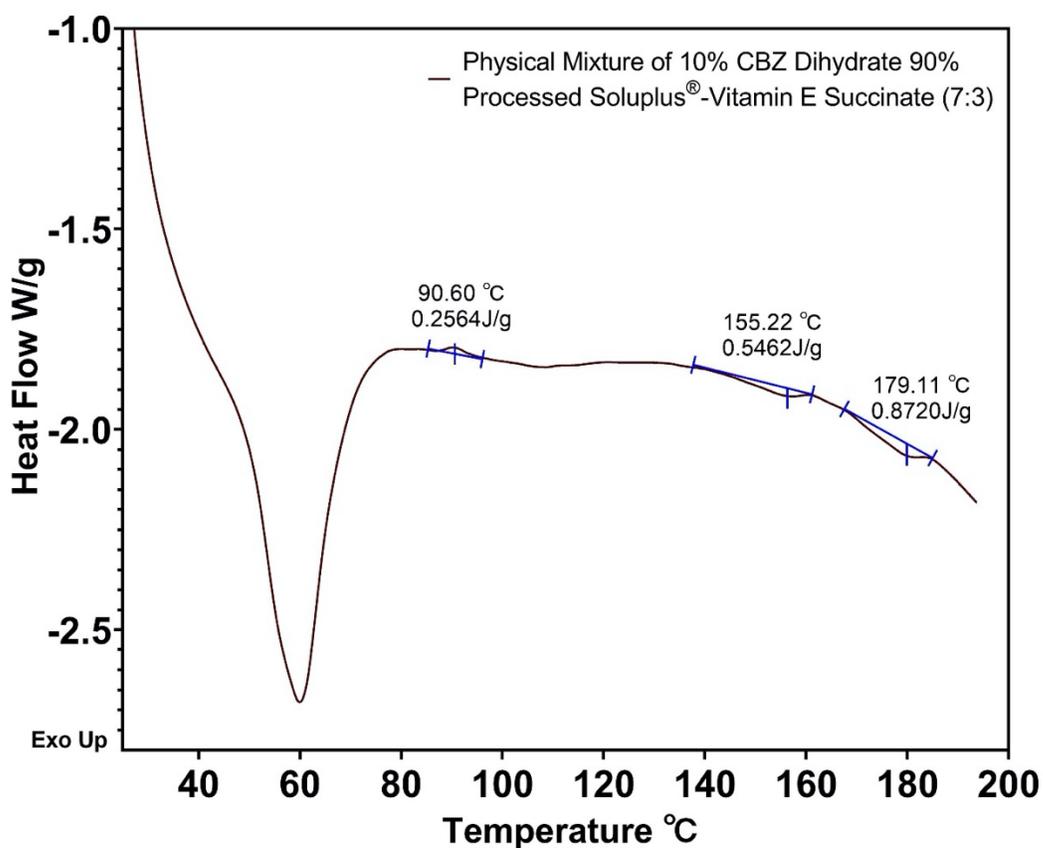


Figure S6. mDSC thermograms of physical mixture of 10% CBZ dihydrate with 90% processed Soluplus®-Vitamin E succinate (7:3).

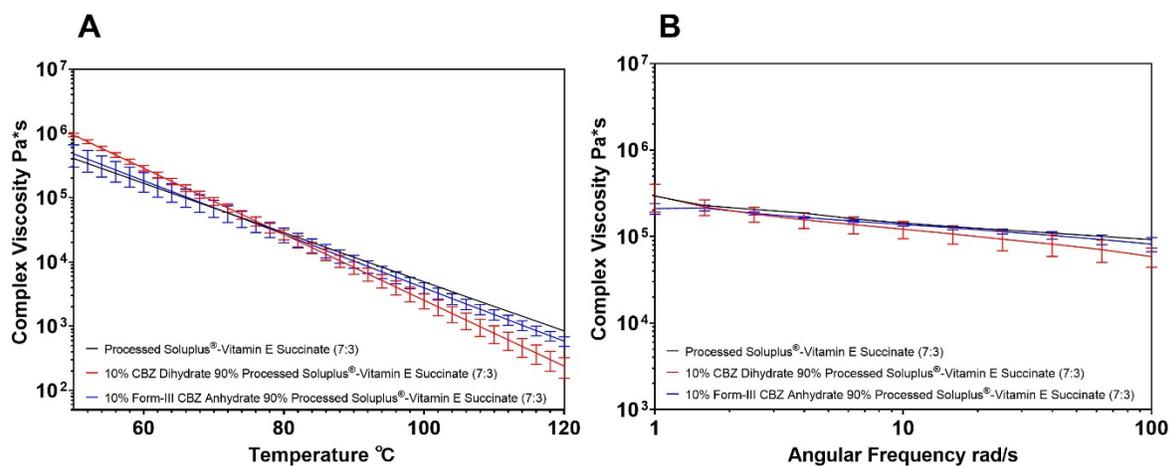
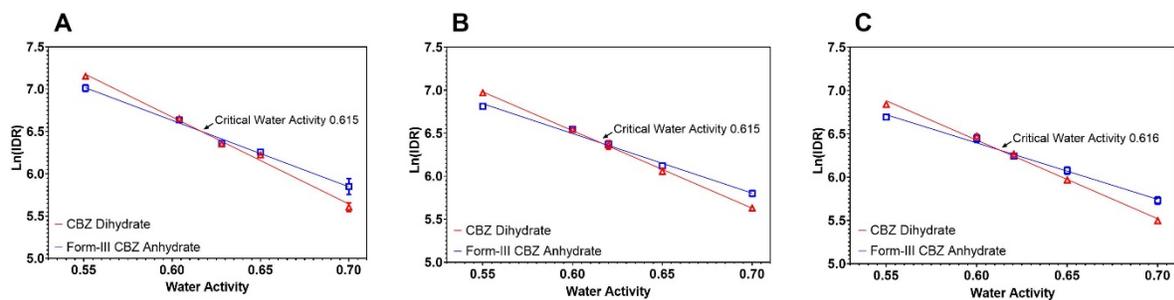


Figure S7. The complex viscosity of physical mixtures under A. the temperature ramp (at 1 rad/s ang. frequency); and B. the dynamic frequency sweep (at 60 °C testing temperature).



**Figure S8.** IDRs of CBZ dihydrate and form-III CBZ anhydrate in A. methanol/water; B. methanol/water/0.5% Soluplus<sup>®</sup>; C. methanol/water/3% Soluplus<sup>®</sup>.

**Table S1.** Water content and weight loss of CBZ dihydrate and processed Soluplus<sup>®</sup>-Vitamin E succinate measured by KF titration and TGA.

Materials	Karl Fischer Titration (Water Content %)	Thermal Gravimetric Analysis (Weight Loss %)
CBZ Dihydrate	13.3% ± 0.4%	13.2% ± 0.2%
Processed Soluplus <sup>®</sup> -Vitamin E Succinate	--	Less than 1%