

Supplementary Materials

Manufacturing of Lightweight Aggregates as an Auspicious Method of Sewage Sludge Utilization

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* Correspondence: jkorol@gig.eu; Tel.: +48-32-259-2644 Supplementary material

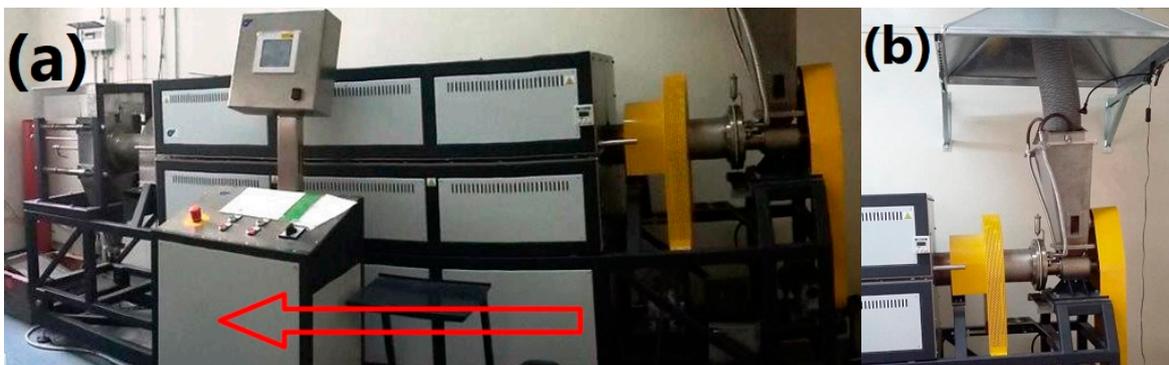


Figure S1. The photograph of (a) rotary tube furnace used in the presented study and (b) automatic screw feeder.

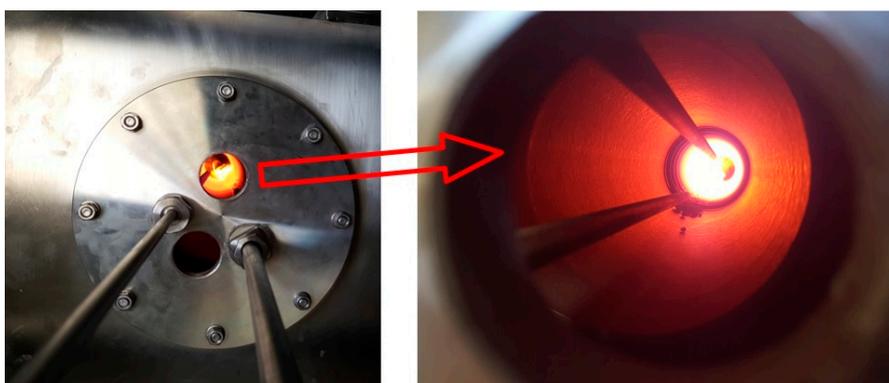


Figure S2. The viewfinder in the furnace flange showing the sintered granules during kiln firing.

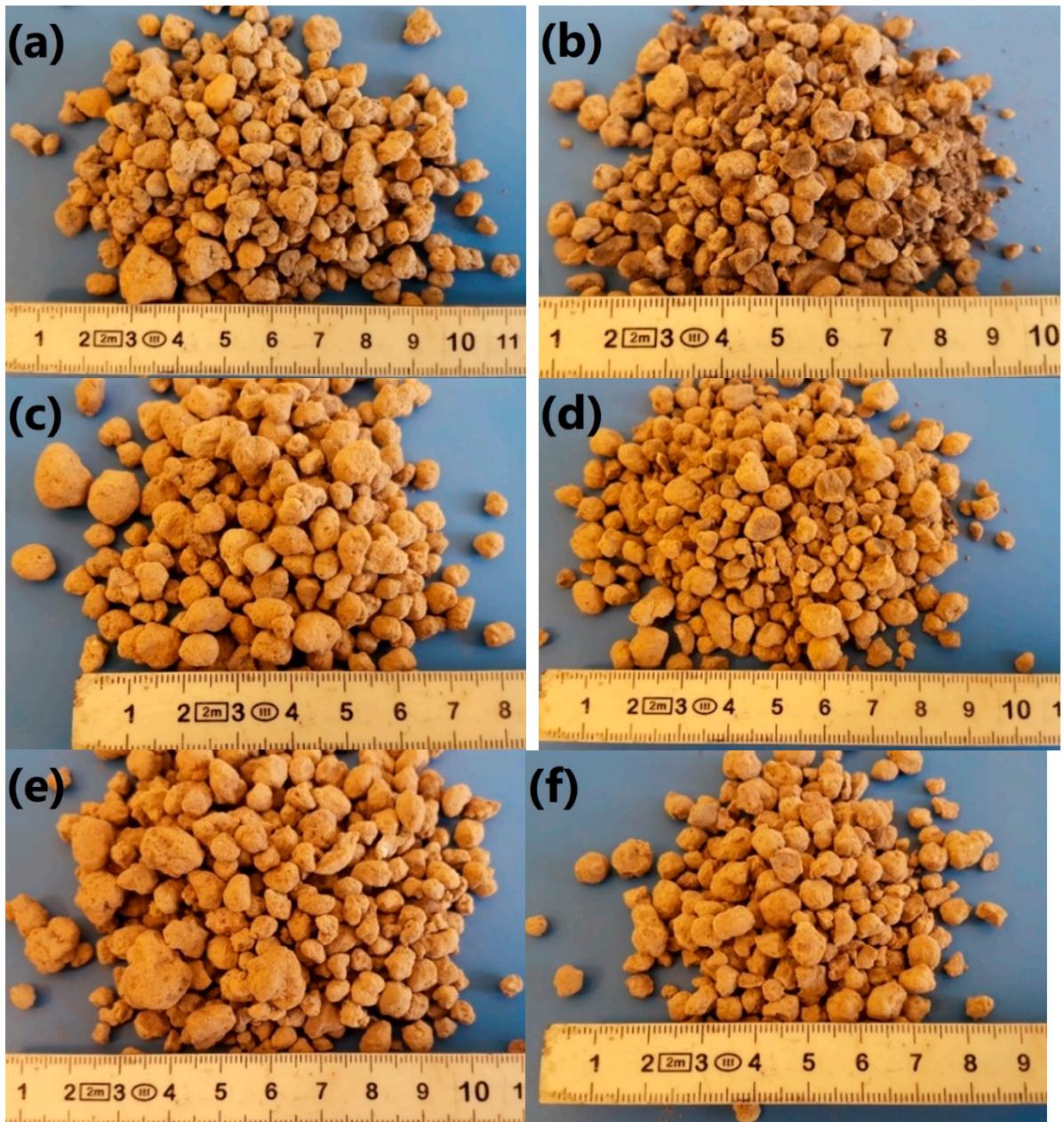


Figure S3. Appearance of (a,b) C₃₀SS₅₀, (c,d) C₄₀SS₄₀, and (e,f) C₅₀SS₃₀ aggregates, (a,c,e) before, and (b,d,f) after the crushing resistance tests.



Figure S4. The fracture surface of the commercially available Liapor aggregate.