



Article Effects of Different Gene Editing Modes of CRISPR/Cas9 on Soybean Fatty Acid Anabolic Metabolism Based on *GmFAD2* Family

Junming Zhou¹, Zeyuan Li¹, Yue Li¹, Qiuzhu Zhao¹, Xinchao Luan¹, Lixue Wang¹, Yixuan Liu¹, Huijing Liu¹, Jun Zhang^{2,*} and Dan Yao^{1,*}

- ¹ College of Life Sciences, Jilin Agricultural University, Changchun 130118, China
- ² College of Agronomy, Jilin Agricultural University, Changchun 130118, China
- * Correspondence: zhangjun@jlau.edu.cn (J.Z.); dyao@jlau.edu.cn (D.Y.)

Abstract: Δ^{12} -fatty acid dehydrogenase (FAD2) is the essential enzyme responsible for catalyzing the formation of linoleic acid from oleic acid. CRISPR/Cas9 gene editing technology has been an essential tool for molecular breeding in soybeans. To evaluate the most suitable type of gene editing in soybean fatty acid synthesis metabolism, this study selected five crucial enzyme genes of the soybean *FAD2* gene family—*GmFAD2-1A*, *GmFAD2-1B*, *GmFAD2-2A*, *GmFAD2-2B*, and *GmFAD2-2C*—and created a CRISPR/Cas9-mediated single gene editing vector system. The results of Sanger sequencing showed that 72 transformed plants positive for T₁ generation were obtained using *Agrobacterium*-mediated transformation, of which 43 were correctly edited plants, with the highest editing efficiency of 88% for *GmFAD2-2A*. The phenotypic analysis revealed that the oleic acid content of the progeny of *GmFAD2-1A* gene-edited plants in order were *GmFAD2-2A*, *GmFAD2-1B*, *GmFAD2-2C*, and *GmFAD2-2B*. The analysis of gene editing type has indicated that base deletions greater than 2bp were the predominant editing type in all editing events. This study provides ideas for the optimization of CRISPR/Cas9 gene editing technology and the development of new tools for precise base editing in the future.

Keywords: soybean; fatty acids; CRISPR/Cas9; GmFAD2; editing vector

1. Introduction

Soybean is one of the important oil crops in China, providing major vegetable protein for human food, animal feed, and industrial use. Soybean contains 17–22% of seed oil, is also widely used for industrial applications and bio-diesel production [1,2], and has an important role in food security, ecological security, and sustainable and stable agricultural development in China [3]. The soybean is a self-pollinated crop with a natural heterosis rate of 0.5–1.0% [4], and there are many limitations in traditional breeding to improve the oil and oleic acid content of soybean seeds [5]. Therefore, the application of genetic engineering to improve the oil content in soybean seeds based on the understanding of the molecular mechanisms regulating plant oil metabolism is of great importance for food supply, industrial production, and new energy utilization [6,7].

CRISPR/Cas9 gene editing technology is a hot tool for molecular breeding in recent years [8], which is low cost, is more accurate, is easy to use, and allows targeted gene manipulation at multiple locations throughout the genome and simultaneous editing to achieve efficient genome editing in various plants [9]. However, it still faces limitations such as off-target and low gene editing efficiency [10,11]. In recent years, scientists have used different promoter assemblies to drive Cas9 or multiple gRNAs in editing vectors to guide Cas9 to target multiple genes to optimize the effect of gene editing breeding [12]. However, in different studies reported we found that the pattern of gene editing occurring with Cas9



Citation: Zhou, J.; Li, Z.; Li, Y.; Zhao, Q.; Luan, X.; Wang, L.; Liu, Y.; Liu, H.; Zhang, J.; Yao, D. Effects of Different Gene Editing Modes of CRISPR/Cas9 on Soybean Fatty Acid Anabolic Metabolism Based on *GmFAD2* Family. *Int. J. Mol. Sci.* **2023**, *24*, 4769. https://doi.org/10.3390/ijms24054769

Academic Editors: Timofey S. Rozhdestvensky and Alexander Kondrashov

Received: 26 December 2022 Revised: 21 February 2023 Accepted: 23 February 2023 Published: 1 March 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). was different, and the achieved effect was also different, which shows that the pattern of gene editing occurred is an essential factor affecting the breeding effect [13]. In 2018, Ryosuke et al. generated multiple mutation types by designing different promoters to drive Cas9 in pMgPsef1-gRNA1/2#1 and #4 lines with more than 1000 bp base deletions with low-level chimeras, achieving good breeding results [14]. In 2019, Phat T. et al. used double gRNA to simultaneously knock out FAD2-1A and FAD2-1B to create a double allele mutant high oleic acid low linoleic acid mutant resource with editing types including deletions, insertions, and inversions [15]. In 2020, Chen et al. designed a double allele editing vector for editing GhFAD2-1A and GhFAD2-1D based on CRISPR/Cas9 gene editing technology, and 69.57% of the 19 positive plants with correct editing were of the base deletion type. Most of them were "C" deletion (86.84%). The oleic acid content of M20-2 seeds that were successfully edited by fatty acid analysis was 5.58 times higher than the wild type, and the linoleic acid content decreased from 58.62% to 6.85% [16]. In 2021, Naoufal Lakhssassi et al. used EMS mutagenesis to identify multiple types of mutations in the *GmFAD2* gene, with 74% of the substitutions from G to A and from C to T [17]. In 2021, Cai et al. designed two sgRNAs to target and edit the *GmJAG1* gene, and sequencing results showed that base deletions in gene-editing positive plants resulted in the knockout of the start codon of *GmJAG1* and *GmJAG2* and partial deletion in the second exon [18]. In 2021, Wang et al. successfully created double and quintuple mutants with 1 to 60 single base insertions or deletions, resulting in changes in the amino acid sequence of the corresponding GmAITR protein, by designing multiple gene editing vectors. They found by sequencing that the *GmFAD2-1A* gene had a G to A mutation and resulted in a change in the tryptophan codon (TGG) at amino acid 293 to a premature stop codon, leading to an increase in oleic acid content [19]. Different types of mutation patterns produce different effects, and most of the key mutations and agronomically important genetic variants are single base polymorphisms (single nucleotide polymorphisms) that require precise genome editing tools to correct the sequence [20,21].

Utilizing the CRISPR/Cas9 gene editing system, we knocked out five key enzyme genes of the *GmFAD2* gene family and compared the phenotypic changes in gene editing-positive soybean that produced different types of editing, to identify the optimal germplasm traits. This study aims to optimize the application of the CRISPR/Cas9 gene editing system in molecular breeding and base editing.

2. Results

2.1. Construction of Gene-Editing Vectors

The CRISPR-P online program (http://crispr.hzau.edu.cn/CRISPR2/) was used to design gRNA target sequences for *GmFAD2-1A*, *GmFAD2-1B*, *GmFAD2-2A*, *GmFAD2-2B*, and *GmFAD2-2C* based on sequence specificity and high GC content in exon sequences. The gRNA target sequences are listed in Table 1. Five single gene editing vectors were constructed for *GmFAD2-1A*, *GmFAD2-1B*, *GmFAD2-2A*, *GmFAD2-2B*, and *GmFAD2-2C* using the Hangzhou Baige (Hangzhou, China) CRISPR/Cas9 vector BGK015. Sequencing of the PCR amplicons indicated that the target gene size and sequence were as expected, which confirmed that the single gene editing vectors were successfully constructed (Figure S1).

Table 1. gRNA-guided sequence of target gene.

Name	Target Sequence GC Co		The Target Rate
FAD2-2A-Target	AAGGTTGTGGAAGTAATCGGTGG	45	0.5466
FAD2-2B-Target	GGACTAGGAGAGCGGAGTGGAGG	65	0.6594
FAD2-1A-Target	TGCCTTCAGCAAGTACCAATGGG	45	0.6309
FAD2-1B-Target	GCAGAAGAAGCCTCTCTCAAGGG	50	0.7301
FAD2-2C-Target	ATTTGGCTGAGACTAAATGGAGG	40	0.6271

2.2. Molecular Analysis of the Transgenic Progeny

Analysis was conducted after the creation of gene editing positive plants according to the breeding process in Figure 1. Genetic transformation of soybean was obtained by using the *Agrobacterium*-mediated method (Figure S2). PCR amplification of the herbicide resistance marker genes *Bar* and Cas9 identified 72 T₁ transgenic plants, which included 17 transgenic plants of *GmFAD2-1A* (designated JN18-CR1AT₁-1 to JN18-CR1AT₁-17), 15 of *GmFAD2-1B* (designated JN18-CR1BT₁-1 to JN18-CR1BT₁-15), 18 of *GmFAD2-2A* (designated JN18-CR2AT₁-1 to JN18-CR2AT₁-18), 14 of *GmFAD2-2B* (designated JN18-CR2BT₁-1 to JN18-CR2BT₁-14), and 8 of *GmFAD2-2C* (designated JN18-CR2CT₁-1 to JN18-CR2CT₁-8) (Figures 2 and 3). Following the sowing of the T₁ transgenic plant seeds, the resulting plants were grown to maturity and later harvested. Subsequently, the T₂ generation lines were procured. The partial PCR amplification results are shown in Figure 4 (Figures S3–S5).

To determine whether the exogenous gene was integrated into the genomes of the T_2 plants, Cas9 was used as a probe to perform Southern blotting detection on some of the T_2 generation editing plants. The results showed that the non-transformed negative plants had no hybridization signals, while the editing plants showed that foreign genes had been integrated into the genome in the form of a single copy, and the hybridization signals between individuals were slightly different (Figure 5).



Figure 1. Overview of the gene editing plant creation process and phenotype: (**a**) gene editing breeding process; (**b**) gene editing positive plants; (**c**) gene editing positive seeds.



Figure 2. PCR detection of Cas9 in some T_1 generation transgenic plants: (**A**) 1–3 transgenic positive plants; (**B**) 1–3 transgenic positive plants; (**C**) 1–4 transgenic positive plants; (**D**) 1–7 transgenic positive plants; (**E**) 1–4 transgenic positive plants; (**F**) 1–4 transgenic positive plants. M: DL2000 DNA marker; +: positive plasmid; -: negative control.



Figure 3. PCR detection of *Bar* gene in some T_1 generation transgenic plants: (**A**) 1–3 transgenic positive plants; (**B**) 1–3 transgenic positive plants; (**C**) 1–3 transgenic positive plants; (**D**) 1–7 transgenic positive plants; (**E**) 1–4 transgenic positive plants; (**F**) 1–3 transgenic positive plants. M: DL2000 DNA marker; +: positive plasmid; -: negative control.



Figure 4. PCR detection of Cas9 in some T_2 generation transgenic plants: (**A**) 1–3 transgenic positive plants; (**B**) 1–3 transgenic positive plants; (**C**) 1–3 transgenic positive plants; (**D**) 1–6 transgenic positive plants; (**E**) 1–3 transgenic positive plants; (**F**) 1–4 transgenic positive plants. M: DL2000 DNA marker; +: positive plasmid; -: negative control.



Figure 5. Southern blot detection of some T₂ transgenic plants: M: DNA marker +: positive plasmid; CK: untransformed plant; 1: transfer *GmFAD2-2A* on soybean; 2: transfer *GmFAD2-2B* on soybean; 3: transfer *GmFAD2-1A* on soybean; 4: transfer *GmFAD2-1B* on soybean; 5: transfer *GmFAD2-2C* on soybean.

2.3. Sequence Analysis of the Target Gene Mutations in T₁ Transgenic Plants

In this study, 72 transgene-positive plants were identified by PCR amplification of T_1 generation transgenic plants using target-specific primers. Sanger sequencing was performed and the Cc-qPCR method reported in the study was used to determine the mutation types in the gene-editing positive plants and to count the editing efficiency [22]. A

total of 43 gene editing positive plants with correct editing events were obtained based on sequencing results and analysis of qPCR results. Of the 18 independent positive plants obtained for *GmFAD2-2A*, 16 had mutated sequences (mutation efficiency of 88.9%), of which 10 were homozygous mutants, and 6 were heterozygous mutants. The 14 independent positive plants obtained for *GmFAD2-2B* included 9 plants with mutant sequences (mutation efficiency of 64.2%), of which 6 were homozygous mutants, and 3 were heterozygous. Of the 17 independent positive plants obtained for *GmFAD2-1B*, 7 had mutant sequences (mutation efficiency of 41.1%), 3 were homozygous mutants, and 4 were heterozygous. A total of 15 independent positive plants were obtained for *GmFAD2-1B*, including 6 plants with mutant sequences (mutation efficiency of 40%), of which 3 were homozygous, and 3 were heterozygous. The eight independent positive plants obtained for *GmFAD2-2C* included five plants with mutant sequences (mutation efficiency of 62.5%), of which three were homozygous mutants and two were heterozygous mutants. Part of the sequencing results and graphical analysis results are shown in Figures 6 and 7.



Figure 6. Editing efficiency and mutation type of different editing vectors: (**a**) comparison of editing efficiency and conversion efficiency of different editing vectors; (**b**) edited plant mutation types.



Figure 7. Part of Sanger sequencing results and *GmFAD2* gene sequence mutation sites: (a) pBGK015Cas9-U6-FAD2-2A; (b) pBGK015Cas9-U6-FAD2-2B; (c) pBGK015Cas9-U6-FAD2-1A; (d) pBGK015Cas9-U6-FAD2-1B; (e) pBGK015Cas9-U6-FAD2-2C.

Analysis of the mutation types in the target sequences revealed eight types, including base deletions greater than 2 bp, single base G substitutions, single base A substitutions, single base T substitutions, single base A insertions, single base G insertions, single base T deletions, and single base G deletions (Figure 7). Subsequent amino acid sequence comparisons and raw signal analysis showed that the mutants that produced the correct editing events all had significantly altered amino acid sequences and the protein structures were predicted to be significantly different (Figure 8). Mutant individuals exhibited early termination of transcription, with significant differences in secondary and tertiary structure predictions. Most mutations were localized to key protein structural domains, including enzyme catalytic activity, homodimer interfaces, or substrate binding, suggesting that isolated mutations may negatively affect protein activity or dimerization (Figure S6).



Figure 8. Partial prediction diagram of protein tertiary structure: (a) wild; (b) FAD2-1A mutant; (c) FAD2-1B mutant; (d) FAD2-2A mutant; (e) FAD2-2B mutant; (f) FAD2-2C mutant.

Of all plants with correct editing events, those with base deletions greater than 2 bp had the highest average editing efficiency of 48%. Single base T deletions had an average editing efficiency of 18%. Single base G deletions had an average editing efficiency of 11%. Single base R substitutions had an editing efficiency of 7%. Single base A insertions had an editing efficiency of 5%. Single base A substitutions had an editing efficiency of 4%. Single base G insertions had an editing efficiency of 3%. Single base T substitution editing efficiency was 2% (Figure 9).



Figure 9. Proportion of different editing modes in different editing carriers.

2.4. Phenotypic Identification of T₂ Transgenic Soybean Seed

2.4.1. Identification of T₂ Transgenic Soybean High Expression Strains

Quantitative real-time PCR analysis was performed using a β -actin-encoding gene (LOC100798523) as a reference control. The generated data showed that compared to the control (JN18), the three lines with the most significant relative expression decrease for each target gene were chosen for phenotypic identification and further functional analysis of T₂ transgenic plants (Figure 10).



Figure 10. Expression of target gene in gene editing positive plants. All data shown are means \pm SD of three biological replicates.

2.4.2. Determination of the Major Fatty Acid Content of T₂ Transgenic Soybeans

The fatty acid content of seeds from some T_2 transgenic soybean lines was analyzed. In contrast to the seeds of the control Jinong 18, the oleic acid content of the five transgenic lines of editing vectors was significantly higher, with the *GmFAD2-1A* gene having the greatest increase of 91.49%, then *GmFAD2-1B* (89.21%), *GmFAD2-2A* (82.31%), *GmFAD2-2C* (78.87%), and *GmFAD2-2B* (75.70%). On the contrary, the linoleic acid content of all lines that tested positive for the editing vector was found to be lower by 7.1–10.3% when compared to the control, while no significant differences were observed for other quality traits (Figure 11, Table 2).



Figure 11. Comparison of quality traits of different mutation types. Significant differences according to Student's t-test are indicated. **, and *** indicated significant differences at p < 0.01, and p < 0.001 levels, respectively.

Table 2. Determination of fatty	y acid content of different	t editing vectors i	in T ₂ plants
---------------------------------	-----------------------------	---------------------	--------------------------

Materials	Oleic Acid (%)	Linoleic Acid (%)	Linolenic Acid (%)	Protein (%)	Fat (%)	Oleic Acid Increase Percentage (%)
JN18-CK	17.98 $^{\rm c}\pm1.16$	55.25 $^{\rm a}\pm 0.58$	$8.17~^{\rm a}\pm0.29$	$38.50^{\text{ b}} \pm 0.83$	21.85 $^{ m b}$ \pm 1.67	-
CR1AT ₂	$34.43\ ^{a}\pm1.29$	$46.30 \text{ bc} \pm 0.68$	7.78 $^{\mathrm{a}}\pm0.52$	$40.16~^{\mathrm{a}}\pm0.99$	$23.14~^{\mathrm{ab}}\pm0.55$	91.49
CR1BT ₂	$34.02~^{a}\pm1.61$	$46.87 \ ^{ m b} \pm 1.14$	7.96 $^{\mathrm{a}}\pm0.40$	$39.14^{\text{ b}} \pm 0.67$	22.11 $^{ m b} \pm 0.81$	89.21
CR2AT ₂	32.78 ^{ab} ± 3.29	44.92 $^{ m c} \pm 1.29$	7.89 $^{\mathrm{a}} \pm 1.16$	$39.56^{\text{ ab}} \pm 0.36$	23.41 $^{\mathrm{a}}\pm2.11$	82.31
CR2BT ₂	$31.59 \text{ bc} \pm 1.03$	$47.62 \text{ bc} \pm 1.12$	$8.22~^{\mathrm{a}}\pm0.35$	$38.59 \text{ b} \pm 1.69$	$22.73 \text{ ab} \pm 1.10$	75.70
CR2CT ₂	$32.16^{\text{ b}} \pm 2.40$	$48.15 \ ^{\mathrm{b}} \pm 0.73$	$8.13~^{\rm a}\pm0.52$	$38.42^{\text{ b}} \pm 0.39$	21.57 $^{ m b}\pm 0.58$	78.87
LSD _{0.05}	1.61	1.88	0.49	0.76	0.95	-

Note: Data are expressed as mean \pm standard deviation (X \pm SD); LSD_{0.05} indicates least significant difference values calculated at the α = 0.05 level. a, b, and c was used to indicate the significant level of *p* = 0.05.

Further investigation indicated that the oleic acid content in the seeds of transgenic lines with different editing types of vectors was substantially increased compared to the control JN18. The average increase of editing lines with base deletion greater than 2 bp was up to 105.51%. The oleic acid content of seeds with single base G substitution increased by 95.77% on average. The oleic acid content of seeds with single base A substitution increased by 93.66% on average. The oleic acid content of seeds with single base T substitution increased by 90.16% on average. The oleic acid content of seeds with single base A insertion increased by 84.87%. Seed oleic acid content increased by 79.92% for single base G insertion. Seed oleic acid content increased by 75.81% for single base T deletion, and seed oleic acid content increased by 74.25% for single base G deletion. Contrarily, we observed a 7.5–14.0%

reduction in linoleic acid content in all gene editing positive plants in the different editing types compared to the control, while no significant differences were observed for other quality traits (Figure 12, Table 3). The research results confirm that *GmFAD2*, a soybean fatty acid dehydrogenase, is the essential enzyme for regulating oleic acid to linoleic acid.



Figure 12. Comparison of quality traits of gene editing positive plants. Significant differences according to Student's *t*-test are indicated. ** and *** indicated significant differences at p < 0.01, and p < 0.001 levels, respectively. All data shown are means \pm SD of three biological replicates.

Type of Editing	Oleic Acid (%)	Linoleic Acid (%)	Linolenic Acid (%)	Protein (%)	Fat (%)	Oleic Acid Increase Percentage (%)
JN18-CK	17.98 $^{ m d}$ \pm 1.16	55.25 $^{\mathrm{a}}\pm0.58$	$8.17~^{\mathrm{ab}}\pm0.29$	$38.50^{\text{ b}} \pm 0.83$	$21.85^{\ b} \pm 1.67$	-
D > 2	$36.95~^{a}\pm0.85$	$41.22~^{ m d} \pm 1.74$	$8.55~^{\rm a}\pm0.33$	$39.92~^{a}\pm0.57$	$22.30\ ^{a}\pm1.46$	105.51%
RA	$34.82 \text{ bc} \pm 0.32$	$47.17 \ ^{ m bc} \pm 0.99$	7.92 $^{ m b} \pm 0.51$	$39.52~^{ m ab}\pm 0.39$	21.61 $^{ m b} \pm 0.74$	93.66%
RT	$34.19\ ^{ m c}\pm 0.82$	$46.82 \ ^{\mathrm{b}} \pm 0.85$	7.81 $^{\mathrm{b}}\pm0.12$	$38.37 \text{ b} \pm 1.47$	21.03 $^{ m b} \pm 0.77$	90.16%
RG	$35.20^{\text{ b}} \pm 0.56$	47.53 $^{ m b} \pm 1.34$	$8.12 \ ^{ m b} \pm 0.32$	$38.51 \text{ b} \pm 0.93$	22.47 $^{\rm ab} \pm 3.06$	95.77%
DT	$31.61 \ ^{ m d} \pm 0.48$	$47.67 \ ^{ m b} \pm 0.29$	$8.20~^{ m ab}\pm0.17$	$38.42 \text{ b} \pm 0.62$	22.94 $^{\rm ab} \pm 1.06$	75.81%
DG	$31.33 \ ^{ m d} \pm 0.60$	46.33 c \pm 0.49	7.72 $^{ m b} \pm 0.33$	$38.76^{\text{ b}} \pm 0.99$	$23.03\ ^{a}\pm0.69$	74.25%
IA	$33.24 \text{ d} \pm 0.64$	47.65 $^{ m b} \pm 1.23$	$8.40~^{ m ab}\pm 0.71$	$39.00^{\text{ b}} \pm 1.02$	21.71 $^{ m b} \pm 0.82$	84.87%
IG	$32.35 \text{ d} \pm 0.48$	$47.79 \ ^{ m b} \pm 1.50$	7.89 $^{ m b} \pm 0.24$	$38.45 ^{\mathrm{b}} \pm 0.52$	21.43 $^{ m b} \pm 1.42$	79.92%
LSD _{0.05}	0.84	0.92	0.41	0.71	1.19	-

Table 3. Determination of fatty acid content of different edit types in T₂ plants.

Note: D > 2 indicates a base deletion greater than 2 bp; RT indicates a single base T substitution; RA indicates a single base A substitution; RG indicates a single base R substitution; DT indicates a single base T deletion; DG indicates a single base G deletion. Data are expressed as mean \pm standard deviation (X \pm SD); LSD_{0.05} indicates least significant difference values calculated at the α = 0.05 level. a, b, c, d was used to indicate the significant level of *p* = 0.05.

2.4.3. Determination of Major Agronomic Traits in T₂ Transgenic Soybean

The analysis results of main agronomic traits indicated that in comparison to the control JN18, there were no major differences in other major traits such as flower color, hairy, leaf type, plant height, the number of effective branches, and nodes between different editing vectors; however, there were three phenotypic traits related to yield traits, such

as the number of pods per plant, the total number of grains, and the weight of the grains per plant, that showed significant differences. Moreover, analysis results of different editing types showed similarity to those of editing vectors, with the exception of significant differences in pod number per plant, grain number per plant, and grain weight per plant when compared to the control. There were not significant differences in other major agronomic traits (Tables 4 and 5).

Table 4. Determination of agronomic traits of different editing vectors in T₂ plants.

Materials	Plant Height (cm)	Number of Branches	Number of Nodes	Number of Pods	Total Number of Grains	Single Plant Weight (g)	100 Grain Weight (g)
JN18-CK	$83.28\ ^{a}\pm1.89$	$5.92~^{ab}\pm0.33$	$18.60 \ ^{\rm b} \pm 0.78$	$35.85\ ^{c}\pm4.69$	245.86 $^{\rm c} \pm 3.01$	$41.45\ ^{c}\pm1.19$	$20.98~^{ab}\pm 0.48$
CR1AT ₂	$84.30\ ^{a}\pm2.19$	$6.38~^{a}\pm1.40$	$21.50~^{a}\pm1.28$	$47.44^{ ext{ b}} \pm 1.99$	$306.57~^{ m ab}\pm 4.95$	$50.37 \mathrm{\ b} \pm 2.14$	20.78 $^{ m b} \pm 0.62$
CR1BT ₂	$85.13\ ^{\mathrm{a}}\pm1.39$	$6.27~^{ m ab}\pm0.96$	$20.27~^{\mathrm{ab}}\pm0.71$	50.83 $^{\mathrm{a}} \pm$ 3.69	$300.10^{\text{ b}} \pm 10.13$	54.90 $^{\rm a}\pm1.18$	$21.35~^{ m ab}\pm 0.36$
CR2AT ₂	$83.60\ ^{a}\pm 3.20$	$6.52~^a\pm2.55$	22.07 $^{\mathrm{a}}\pm2.18$	53.57 $^{\mathrm{a}}\pm4.51$	310.40 $^{\rm a} \pm 16.37$	$51.59^{b} \pm 5.10$	$21.47~^{a}\pm0.65$
CR2BT ₂	83.13 $^{\mathrm{a}}\pm0.61$	6.47 $^{\mathrm{a}}\pm1.44$	$18.47~^{ m b}\pm 0.85$	52.67 $^{\mathrm{a}}\pm4.55$	298.57 $^{ m b} \pm 5.42$	$52.39 \text{ b} \pm 2.93$	20.61 $^{ m b} \pm 0.70$
CR2CT ₂	$83.18\ ^{\mathrm{a}}\pm1.81$	$5.70^{ m b} \pm 0.46$	19.11 $^{ m b}\pm 0.64$	52.23 $^{\mathrm{a}}\pm2.61$	$303.23~^{ m ab}\pm 5.92$	$52.30^{\text{ b}} \pm 2.98$	20.74 $^{ m b} \pm 0.85$
LSD _{0.05}	2.01	0.67	1.85	2.77	7.32	2.36	0.51

Note: Data are expressed as mean \pm standard deviation (X \pm SD); LSD_{0.05} indicates least significant difference values calculated at the α = 0.05 level. a, b, and c were used to indicate the significant level of *p* = 0.05.

Table 5. Determination of agronomic traits of different edit types in T₂ plants.

Materials	Plant Height (cm)	Number of Branches	Number of Nodes	Number of Pods	Total Number of Grains	Single Plant Weight (g)	100 Grain Weight (g)
JN18-CK	$83.28 \ ^{\mathrm{b}} \pm 1.89$	$5.92^{\text{ ab}}\pm0.33$	$18.60 \ ^{\mathrm{b}} \pm 0.78$	35.85 $^{\rm e} \pm 4.69$	245.86 $^{\rm e} \pm 3.01$	$41.45^{\ b} \pm 1.19$	$20.98^{b} \pm 0.48$
D > 2	$85.13~^{ m ab}\pm 2.85$	$6.03^{\rm \ ab} \pm 1.70$	$21.26~^a\pm2.37$	$49.50 \text{ bc} \pm 5.48$	315.40 $^{\mathrm{a}}$ \pm 7.99	51.85 a \pm 4.89	$21.15 \ ^{\mathrm{b}} \pm 0.61$
RA	$82.65 \ ^{\mathrm{b}} \pm 0.81$	$5.65^{\text{ b}} \pm 0.47$	$20.62~^{ m ab}\pm 1.03$	46.03 c \pm 3.21	298.51 $^{ m bc} \pm 2.64$	52.24 $^{\mathrm{a}}\pm0.52$	$20.56^{\text{ b}} \pm 0.72$
RT	$83.53 \ ^{\mathrm{b}} \pm 1.40$	$5.85^{\ { m ab}}\pm 1.44$	$20.96 \ ^{ m ab} \pm 1.99$	$40.95~^{ m d} \pm 1.89$	290.93 $^{ m c}$ \pm 18.06	$44.15^{\ \rm b} \pm 4.09$	19.61 c \pm 0.57
RG	$84.28~^{ m ab}\pm2.81$	$5.50^{\text{ b}} \pm 0.72$	19.86 $^{ m ab} \pm 2.47$	$46.62 \ ^{ m bc} \pm 1.86$	279.80 $^{ m d}$ \pm 17.91	50.31 $^{\mathrm{a}}\pm3.74$	22.07 $^{\mathrm{a}}\pm0.61$
DT	$83.10^{\text{ b}} \pm 0.95$	$5.73^{\text{ b}} \pm 0.41$	$20.23 \ ^{ab} \pm 1.51$	53.73 $^{\rm a}\pm1.06$	299.86 $^{ m bc} \pm 7.74$	52.80 $^{\mathrm{a}}\pm3.22$	$20.92^{\text{ b}} \pm 0.75$
DG	$85.41~^{ m ab}\pm 1.40$	$6.58~^a\pm0.78$	$19.53 \ ^{ m b} \pm 0.83$	$43.56 \text{ cd} \pm 8.55$	$307.12 \ ^{ m ab} \pm 9.20$	51.63 $^{\mathrm{a}}\pm9.03$	$21.16^{\text{ b}} \pm 0.61$
IA	$85.62\ ^{a}\pm3.83$	$4.99 \ ^{ m b} \pm 0.75$	$19.57 \ ^{ m b} \pm 2.46$	$49.56 \ ^{\mathrm{b}} \pm 1.07$	297.46 $^{\rm bc} \pm 16.49$	52.04 $^{\rm a}\pm1.68$	$20.58 \ ^{\mathrm{b}} \pm 1.53$
IG	85.70 $^{\mathrm{a}}\pm2.74$	$5.39^{b} \pm 1.13$	$20.25~^{ m ab}\pm 1.91$	$48.38 \text{ bc} \pm 1.42$	$302.78 \ ^{\mathrm{b}} \pm 4.37$	$44.23^{\ b}\pm 0.94$	$20.51 \ ^{\mathrm{b}} \pm 0.89$
LSD _{0.05}	1.97	0.79	1.49	3.53	9.29	3.34	0.66

Note: D > 2 indicates a base deletion greater than 2 bp; RT indicates a single base T substitution; RA indicates a single base A substitution; RG indicates a single base R substitution; DT indicates a single base T deletion; DG indicates a single base G deletion. Data are expressed as mean \pm standard deviation (X \pm SD). LSD_{0.05} indicates least significant difference values calculated at the α = 0.05 level. a, b, c, d, and e were used to indicate the significant level of *p* = 0.05.

3. Discussion

In this study, we obtained gene editing positive plants by the transformation of soybean through the *Agrobacterium*-mediated method, in which we found the highest editing efficiency of *GmFAD2-1A* among the five key enzyme genes, reaching 88%. Compared with previous reports on soybean and peanut, the editing efficiency was improved by 10–20% [15–17]. In plant molecular breeding, the gene editing efficiency of CRISPR/Cas9 is an essential factor affecting the effectiveness of molecular breeding, and improving the editing efficiency of target genes is the basis for creating more excellent traits in plants.

To explore the different effects of different gene editing models on the phenotypes of crops, we selected five essential enzyme genes of the *FAD2* gene of the soybean fatty acid dehydrogenase family, which have been widely reported in previous studies, and used the most popular tool for gene editing breeding, the CRIPSR/Cas9 gene editing system, to explore and compare the editing options with the most significant impact on the phenotypes of agronomic traits [22,23]. The genetic principle of CRISPR/Cas9 is to use Cas9 to induce DSB at target sites on a plant-specific genome under gRNA guidance [24,25]. With insertions or deletions, and although NHEJ-mediated mutagenesis is highly effective in plants, it is commonly used to generate knockouts and alter promoter or enhancer strengths necessary to achieve precise genome editing to develop new agronomic traits [26].

Although the new base editing technology BE was reported in 2016 and has improved the efficiency and the accuracy of base editing and major editing compared to the traditional CRISPR/Cas9 technology, the impact of targeting different target sites and the different approaches that occur on gene editing efficiency and editing effectiveness is still significant and is a major problem to be addressed in future plant gene editing [27,28]. In 2017, Naoufal Lakhssassi et al. used mutagenesis to identify one C to G, three C to T mutations in the *GmFAD2-1A* gene, and one C to T mutation in *GmFAD2-1B*, resulting in a 30% to 50% increase in oleic acid content, similar to the effect achieved with our gene editing vector, where replacement mutations did not exist [29]. In 2020, Nan et al. identified a G substitution in FAD2-1A that caused a Trp mutation at position 254 to become a stop codon, increasing in oleic acid content [30]. In 2020, Wu et al. constructed two gene editing and one gene editing vectors for the *GmFAD2-1A* and *GmFAD2-1B* genes. Two gene editing and one double gene editing vectors were constructed, in which a single gene editing vector with a 2bp deletion and a base T deletion occurred, the oleic acid content was increased by 87.55% and 141.5%, and a double gene editing vector with both a 7bp deletion and a 2 deletion at both targets increased the oleic acid content by 329.3%, showing that two essential enzyme genes with simultaneous large block deletions can exert a powerful gene editing for breeding [31]. Efficient gene editing is also one of the key factors that affect breeding performance, and stable genetic transformation of soybeans remains one of the most difficult challenges to overcome [32].

In recent years, scientists have been optimizing the CRISPR/Cas9 system to improve its editing efficiency [33]. In 2019, Ren et al. compared the effects of sgRNA-CG content and SpCas9 expression levels on gene editing efficiency to optimize CRISPR/Cas9 editing efficiency. In 2020, Zheng et al. used the ubiquitin-related structural domain (UBA) to enhance Cas9 protein stability to improve editing efficiency [34]. In 2020, multiple gRNA-CRISPR/Cas9 vectors were constructed using multiple cis-trans tRNA-gRNA approaches targeting the Medicago Sativastay-green (MsSGR) gene. Replacement of the CaMV35S promoter with the anthocyanin promoter (AtUBQ10) to drive Cas9 expression in the multiple gRNA systems resulted in a significant increase in genome editing efficiency [35]. In 2022, Zhang et al. found that the MaU6c promoter was approximately four times more active than the OsU6a promoter in banana protoplasts, and the application of this promoter in CRISPR/Cas9 and banana codon-optimized Cas9 resulted in a fourfold increase in mutational efficiency compared to the previous banana CRISPR/Cas9 [36]. In 2022, Patrick et al. engineered an improved temperature-tolerant variant of Cas12a from the bacterium Lachnospiraceae ttLbCas12a, which at a standard incubation temperature of 22 °C in Arabidopsis showed significantly improved editing efficiency over LbCas12a [37–39]. There are relatively few reports on the optimization of the CRISPR/Cas9 technology in soybeans [40]. This study further optimizes CRISPR/Cas9 technology by comparing the effects of gene editing modes on phenotypes, which will further facilitate basic molecular research and molecular breeding techniques in various plant species, including useful crops, and is one of the most useful genome editing tools in plant genome engineering. We explore the effects of different editing modes. The impact of editing modes on agronomic traits will lay the foundation for future optimization of the optimized CRISPR/Cas9 technology, the development of base editors, and their widespread use in molecular breeding [41-45]. This study explores the different effects of different editing types on plant phenotypes by comparing the changes in the oleic acid content of transgenic soybeans undergoing different editing patterns, and develops ideas for future precise base editing.

4. Materials and Methods

4.1. Materials

The "Jinong 18" soybean variety (Jishendou 2006 was carefully chosen from the foreignsourced initial generation lines by the Agricultural College of Jilin Agricultural University in 2006, and it is a high-oil soybean variety) selected as recipient material in this study was provided by the Jilin Provincial Key Laboratory of Plant Molecular Breeding.

4.2. Construction of CRISPR/Cas9 Editing Vectors

High-scoring gRNA sequences were selected from the CRISPR-P website at http: //cbi.hzau.edu.cn/cgi-bin/CRISPR (accessed on 22 January 2021), and in vitro activity was tested to identify gRNAs with >90% activity. The gRNA targets designed above were sequenced on the website at http://www.biogle.cn/ (accessed on 14 May 2021). Oligo sequences were generated from the kit by dissolving the synthesized oligo in water at 10 μ M, mixing buffer anneal 18 μ L, UP oligo 1 μ L, and low oligo 1 μ L; adding ddH₂O to a total volume of 20 μ L; heating at 95 °C for 3 min; and then slowly reducing to 20 °C at approximately 0.2 °C/S. The components were mixed on ice according to CRISPR/Cas vector 2 μ L, oligo dimer 2 μ L, enzyme mix 1 μ L, plus ddH₂O to a total volume of 10 μ L, mixed and reacted at room temperature (20 °C) for 1 h, and transformed into *E. coli*. The DNA from the recombinant plasmid was extracted for PCR validation, and 50 μ L of plasmid DNA was sequenced by Sanger and subsequently compared by DNAMAN software (V6.0) to verify whether the gRNA was successfully ligated into the vector (Tables S1 and S2).

4.3. Soybean Genetic Transformation and PCR Analysis of the Progeny of the Transgenic Plants

The cotyledon node of soybean "JN18" was utilized as the receptor material, and the five constructed CRISPR/Cas9 editing vectors were transferred into the receptor by *Agrobacterium* tumefaciens-mediated method, thereby obtaining the transgenic soybean plants. Genomic DNA from the T₀ soybean plants was amplified by PCR using primers Cas9-1F/Cas9-1R and Bar-1F/Bar-1R (Table S3). The PCR amplifications were completed in a final reaction volume of 20 μ L. The PCR conditions for amplifying the Bar gene were as follows: 94 °C for 5 min; 30 cycles of 94 °C for 30 s, 60 °C for 30 s, and 72 °C for 1 min. The PCR conditions for amplifying the Cas9 gene were as follows: 94 °C for 5 min; 30 cycles of 94 °C for 1 min; 72 °C for 10 min (Table S4).

4.4. Evaluation of Transformation Efficiency and Gene Editing Efficiency

Specific primers were designed to include the target site. Genomic DNA was extracted from the positive plants for PCR amplification. The amplicons were sequenced by Changchun Kumei (Changchun, China). The generated sequences were compared and analyzed using DNAMAN (v6.0). The base changes within the gRNA sequence indicated that the target gene was successfully edited. Statistics on the efficiency of transformation and gene editing in soybeans were obtained.

The amino acid sequences of the transgenic positive plants obtained by Sanger sequencing were used as templates. The SWISS-MODEL website (http://swissmodel.expasy.org/, accessed on 19 October 2021) was opened, and the amino acid sequences were submitted for template identification.

4.5. Southern Blot Analysis of the T₂ Transgenic Plants

To confirm whether the exogenous gene has been integrated into the positive plant genome, genomic DNA from the transgenic plant leaves was extracted and double-digested with restriction endonucleases *Hind* III and *BamH* I. Utilizing an exogenous gene Cas9 as a probe, Southern blot analysis was conducted with the DIG-HIGH Prime DNA Labeling and Detection Starter Kit I (C58-11745832910, Roche company, Shanghai, China).

4.6. Quantitative Real-Time Polymerase Chain Reaction Analysis (q-RT PCR)

Total RNA extracted from confirmed T₂ transgenic plants was used as the template for synthesizing cDNA. The q-RT PCR analysis was completed in a final reaction volume of 20 μ L, which included 10 μ L TB Green Premix Ex Taq (Tli RNaseH Plus), 0.4 μ L PCR forward primer (10 μ M), 0.4 μ L PCR reverse primer (10 μ M), 0.4 μ L ROX Reference Dye (50×), 2 μ L cDNA template, and 6.8 μ L RNase-free water. The q-RT PCR analysis was performed using the Agilent MX3000P PCR instrument, with the following program: 95 °C for 3 min; 40 cycles of 95 °C for 5 s and 60 °C for 30 s (Table S4). This was followed by a melting curve analysis involving the following program: 95 °C for 15 s, 60 °C for 1 min, and $60 \,^{\circ}\text{C}$ for 30 s. Relative gene expression values were calculated using the $2^{-\Delta\Delta\text{Ct}}$ method, and analysis of plant mutation types by Cc-qPCR [22]. Three separate biological replicates were performed with each treatment. Variance analysis was performed using GraphPad Prism (8.0).

4.7. Determining the Primary Characteristics of Quality

The NIRS DS2500 NIR quality analyzer (FOSS, Stockholm, Sweden) was used to determine the protein, oil, and major fatty acid content of mature soybean seeds, selecting full, insect-free, uniformly sized seeds to be placed in the measuring cup, laying them flat, and placing them in the NIR sample tank. The number of seeds needed to fill the measuring cup (approx. 60 g) is covered over the infrared sensing area and collected by the operating software Operator according to the collection library previously established in the laboratory. Each measurement setting was repeated three times, and the results were automatically saved to a computer. The data were analyzed by IBM SPSS Statistics (27.0.1).

4.8. Analysis of the Main Agronomic Traits

The positive seeds obtained from the T_1 generation were sown in the experimental field of Jilin Agricultural University, with each strain planted in a row of 4.5 m in length, 10 cm between plants, and 65 cm between rows, double-spaced, and managed in the field under natural rainfall conditions. When the plants were fully mature, three plants of each line were randomly selected for indoor testing of the main agronomic traits.

The agronomic traits of the soybean variety were assessed by the "China Soybean Variety Records". The criteria for yield traits included the number of pods per plant, the grain weight per plant, and the 100-grain weight. The number of pods was determined by measuring an average of three plants per line. The grain weight was determined by measuring the average of three plants, and the 100-grain weight was determined by measuring the weight of 100 grains of uniform size from a single plant, repeated three times (g). Other agronomic traits assessed included plant height, the number of branches, and the number of nodes. Plant height was measured from the cotyledon node to the top of the main stem in the laboratory (cm). The number of branches and nodes on the main stem was counted. The data were analyzed by IBM SPSS Statistics (27.0.1).

4.9. Statistical Analysis

The data are expressed as the mean \pm SD of the values obtained in the repeated experiments. For statistical analysis, variance analysis was performed using IBM SPSS Statistics (27.0.1). Tukey 's multiple comparison tests were performed, and then multiple comparison tests and calculations of LSD were performed. Differences with *p* values less than 0.05 were considered statistically significant.

5. Conclusions

In summary, we constructed five *GmFAD2* gene editing vectors, created mutant strains with 62.15–100.65% higher oleic acid content than the control JN18, and achieved 88% editing efficiency of the *GmFAD2-1A* gene. Comparing the effects of different editing patterns in the *GmFAD2* gene family on the oleic acid content of positive transgenic plants, we found that mutations with base deletion types greater than 2 bp resulted in large changes in amino acid sequence caused by the premature functioning of the stop codon, which affected the production of linoleic acid catalyzed by soybean fatty acid dehydrogenase, resulting in elevated oleic acid content in seeds. The knockout of large segments in the coding region of the target gene tended to produce more pronounced breeding effects. Our research opens up new ideas for further development of gene editing breeding technologies.

Supplementary Materials: The supporting information can be downloaded at: https://www.mdpi. com/article/10.3390/ijms24054769/s1.

Author Contributions: Conceptualization, D.Y. and J.Z. (Jun Zhang); methodology, J.Z. (Junming Zhou); software, Z.L.; validation, Y.L. (Yixuan Liu), L.W. and Q.Z.; formal analysis, X.L. and Y.L. (Yue Li); writing—original draft preparation, X.L. and H.L.; writing—review and editing, D.Y. and J.Z. (Jun Zhang); project administration, D.Y. and J.Z. (Jun Zhang); All authors have read and agreed to the published version of the manuscript.

Funding: This work was supported by the Key Development Program of the Ministry of Science and Technology of the People's Republic of China (No. 2021YFD1201103-02) and the Key Research and Development Program of Science and Technology of Jilin Province (No. 20210202006NC).

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Conflicts of Interest: The authors declare no conflict of interest.

References

- Schauberger, B.; Archontoulis, S.; Arneth, A.; Balkovic, J.; Ciais, P.; Deryng, D.; Elliott, J.; Folberth, C.; Khabarov, N.; Muller, C.; et al. Consistent negative response of US crops to high temperatures in observations and crop models. *Nat. Commun.* 2017, *8*, 13931. [CrossRef]
- 2. Liu, X.; Rahman, T.; Song, C.; Su, B.Y.; Yang, F.; Yong, T.; Wu, Y.S.; Zhang, C.; Yang, W. Changes in light environment, morphology, growth and yield of soybean in maize-soybean intercropping systems. *Field Crop. Res.* **2017**, *200*, 38–46. [CrossRef]
- Ni, K.K.; Wang, F.F.; Zhu, B.G.; Yang, J.X.; Zhou, G.A.; Pan, Y.; Tao, Y.; Zhong, J. Effects of lactic acid bacteria and molasses additives on the microbial community and fermentation quality of soybean silage. *Bioresour. Technol.* 2017, 238, 706–715. [CrossRef] [PubMed]
- 4. Wilcox, J.R.J. The meaning of words. *Radiology* **1998**, 208, 829. [CrossRef] [PubMed]
- 5. Cao, M.J.; Zhang, Y.L.; Liu, X.; Huang, H.; Zhou, X.E.; Wang, W.L.; Zeng, A.; Zhao, C.Z.; Si, T.; Du, J.M.; et al. Combining chemical and genetic approaches to increase drought resistance in plants. *Nat. Commun.* **2017**, *8*, 1183. [CrossRef] [PubMed]
- Sui, X.N.; Bi, S.; Qi, B.K.; Wang, Z.J.; Zhang, M.; Li, Y.; Jiang, L.Z. Impact of ultrasonic treatment on an emulsion system stabilized with soybean protein isolate and lecithin: Its emulsifying property and emulsion stability. *Food Hydrocoll.* 2017, 63, 727–734. [CrossRef]
- Tan, Y.Q.; Chang, S.; Zhang, Y. Comparison of alpha-amylase, alpha-glucosidase and lipase inhibitory activity of the phenolic substances in two black legumes of different genera. *Food Chem.* 2017, 214, 259–268. [CrossRef]
- Liang, Z.; Chen, K.L.; Li, T.D.; Zhang, Y.; Wang, Y.P.; Zhao, Q.; Liu, J.X.; Zhang, H.W.; Liu, C.M.; Ran, Y.D.; et al. Efficient DNA-free genome editing of bread wheat using CRISPR/Cas9 ribonucleoprotein complexes. *Nat. Commun.* 2017, *8*, 14261. [CrossRef]
- 9. Tian, S.W.; Jiang, L.J.; Gao, Q.; Zhang, J.; Zong, M.; Zhang, H.Y.; Ren, Y.; Guo, S.G.; Gong, G.Y.; Liu, F.; et al. Efficient CRISPR/Cas9-based gene knockout in watermelon. *Plant Cell Rep.* **2017**, *36*, 399–406. [CrossRef]
- Char, S.N.; Neelakandan, A.K.; Nahampun, H.; Frame, B.; Main, M.; Spalding, M.H.; Becraft, P.W.; Meyers, B.C.; Walbot, V.; Wang, K.; et al. An Agrobacterium-delivered CRISPR/Cas9 system for high-frequency targeted mutagenesis in maize. *Plant Biotechnol. J.* 2017, 15, 257–268. [CrossRef]
- Andersson, M.; Turesson, H.; Nicolia, A.; Falt, A.S.; Samuelsson, M.; Hofvander, P. Efficient targeted multiallelic mutagenesis in tetraploid potato (*Solanum tuberosum*) by transient CRISPR-Cas9 expression in protoplasts. *Plant Cell Rep.* 2017, 36, 117–128. [CrossRef] [PubMed]
- 12. Zhang, Y.; Showalter, A.M. CRISPR/Cas9 Genome Editing Technology: A Valuable Tool for Understanding Plant Cell Wall Biosynthesis and Function. *Front. Plant Sci.* **2020**, *11*, 589517. [CrossRef] [PubMed]
- 13. Shi, Y.B.; Zhang, L.H.; Zhang, M.; Chu, J.Y.; Xia, Y.Y.; Yang, H.Q.; Liu, L.M.; Chen, X.Z. A CRISPR-Cas9 System-Mediated Genetic Disruption and Multi-fragment Assembly in *Starmerella bombicola*. ACS Synth. Biol. **2022**, 11, 1497–1509. [CrossRef] [PubMed]
- 14. Hashimoto, R.; Ueta, R.; Abe, C.; Osakabe, Y.; Osakabe, K. Efficient Multiplex Genome Editing Induces Precise, and Self-Ligated Type Mutations in Tomato Plants. *Front. Plant Sci.* **2018**, *9*, 916. [CrossRef]
- 15. Do, P.T.; Nguyen, C.X.; Bui, H.T.; Tran, L.; Stacey, G.; Gillman, J.D.; Zhang, Z.; Stacey, M.G. Demonstration of highly efficient dual gRNA CRISPR/Cas9 editing of the homeologous GmFAD2-1A and GmFAD2-1B genes to yield a high oleic, low linoleic and alpha-linolenic acid phenotype in soybean. *BMC Plant Biol.* **2019**, *19*, 1–14. [CrossRef]
- Chen, Y.Z.; Fu, M.C.; Li, H.; Wang, L.G.; Liu, R.Z.; Liu, Z.J.; Zhang, X.L.; Jin, S.X. High-oleic acid content, nontransgenic allotetraploid cotton (*Gossypium hirsutum* L.) generated by knockout of GhFAD2 genes with CRISPR/Cas9 system. *Plant Biotechnol. J.* 2021, 19, 424–426. [CrossRef]

- Lakhssassi, N.; Lopes-Caitar, V.S.; Knizia, D.; Cullen, M.A.; Badad, O.; El Baze, A.; Zhou, Z.; Embaby, M.G.; Meksem, J.; Lakhssassi, A.; et al. TILLING-by-Sequencing (+) Reveals the Role of Novel Fatty Acid Desaturases (GmFAD2-2s) in Increasing Soybean Seed Oleic Acid Content. *Cells* 2021, 10, 1245. [CrossRef]
- Cai, Z.D.; Xian, P.Q.; Cheng, Y.B.; Ma, Q.B.; Lian, T.X.; Nian, H.; Ge, L.F. CRISPR/Cas9-mediated gene editing of GmJAGGED1 increased yield in the low-latitude soybean variety Huachun 6. *Plant Biotechnol. J.* 2021, 19, 1898–1900. [CrossRef]
- Wang, T.Y.; Xun, H.W.; Wang, W.; Ding, X.Y.; Tian, H.A.; Hussain, S.; Dong, Q.L.; Li, Y.Y.; Cheng, Y.X.; Wang, C.; et al. Mutation of GmAITR Genes by CRISPR/Cas9 Genome Editing Results in Enhanced Salinity Stress Tolerance in Soybean. *Front. Plant Sci.* 2021, 12, 2752. [CrossRef]
- Liu, X.J.; Yang, J.T.; Song, Y.Y.; Zhang, X.C.; Wang, X.J.; Wang, Z.X. Effects of sgRNA length and number on gene editing efficiency and predicted mutations generated in rice. Crop J. 2022, 10, 577–581. [CrossRef]
- Zhang, C.W.; Wang, F.P.; Zhao, S.; Kang, G.T.; Song, J.L.; Li, L.; Yang, J.X. Highly efficient CRISPR-SaKKH tools for plant multiplex cytosine base editing. Crop J. 2020, 8, 418–423. [CrossRef]
- 22. Hoshino, T.; Takagi, Y.; Anai, T. Novel GmFAD2-1b mutant alleles created by reverse genetics induce marked elevation of oleic acid content in soybean seeds in combination with GmFAD2-1a mutant alleles. *Breed. Sci.* 2010, *60*, 419–425. [CrossRef]
- Song, G.Y.; Jia, M.L.; Chen, K.; Kong, X.C.; Khattak, B.; Xie, C.X.; Li, A.L.; Mao, L. CRISPR/Cas9: A powerful tool for crop genome editing. Crop J. 2016, 4, 75–82. [CrossRef]
- Huang, Y.; Dong, H.R.; Shang, M.Q.; Wang, K.J. CRISPR/Cas systems: The link between functional genes and genetic improvement. Crop J. 2021, 9, 678–687. [CrossRef]
- Ma, X.L.; Zhu, Q.L.; Chen, Y.L.; Liu, Y.G. CRISPR/Cas9 Platforms for Genome Editing in Plants: Developments and Applications. Mol. Plant. 2016, 9, 961–974. [CrossRef]
- Molla, K.A.; Sretenovic, S.; Bansal, K.C.; Qi, Y.P. Precise plant genome editing using base editors and prime editors. *Nat. Plants* 2021, 7, 1166–1187. [CrossRef]
- Wang, F.P.; Zhang, C.W.; Xu, W.; Yuan, S.; Song, J.L.; Li, L.; Zhao, J.R.; Yang, J.X. Developing high-efficiency base editors by combining optimized synergistic core components with new types of nuclear localization signal peptide. *Crop J.* 2020, *8*, 408–417. [CrossRef]
- 28. Yin, K.Q.; Gao, C.X.; Qiu, J.L. Progress and prospects in plant genome editing. Nat. Plants 2017, 3, 17107. [CrossRef]
- 29. Lakhssassi, N.; Zhou, Z.; Liu, S.M.; Colantonio, V.; AbuGhazaleh, A.; Meksem, K. Characterization of the FAD2 Gene Family in Soybean Reveals the Limitations of Gel-Based TILLING in Genes with High Copy Number. *Front. Plant Sci.* 2017, 8. [CrossRef]
- 30. Nan, H.Y.; Lu, S.J.; Fang, C.; Hou, Z.H.; Yang, C.; Zhang, Q.; Liu, B.H.; Kong, F.J. Molecular breeding of a high oleic acid soybean line by integrating natural variations. *Mol. Breed.* **2020**, *40*, 1–10. [CrossRef]
- Wu, N.; Lu, Q.; Wang, P.W.; Zhang, Q.; Zhang, J.; Qu, J.; Wang, N. Construction and Analysis of GmFAD2-1A and GmFAD2-2A Soybean Fatty Acid Desaturase Mutants Based on CRISPR/Cas9 Technology. *Int. J. Mol. Sci.* 2020, 21, 1104. [CrossRef] [PubMed]
- 32. Li, Z.B.; Cheng, Q.; Gan, Z.R.; Hou, Z.H.; Zhang, Y.H.; Li, Y.L.; Li, H.Y.; Nan, H.Y.; Yang, C.; Chen, L.N.; et al. Multiplex CRISPR/Cas9-mediated knockout of soybean LNK2 advances flowering time. *Crop J.* **2021**, *9*, 767–776. [CrossRef]
- Hu, X.X.; Meng, X.B.; Li, J.Y.; Wang, K.J.; Yu, H. Improving the efficiency of the CRISPR-Cas12a system with tRNA-crRNA arrays. *Crop J.* 2020, *8*, 403–407. [CrossRef]
- Zheng, X.L.; Qi, C.Y.; Yang, L.J.; Quan, Q.; Liu, B.L.; Zhong, Z.H.; Tang, X.; Fan, T.T.; Zhou, J.P.; Zhang, Y. The Improvement of CRISPR-Cas9 System with Ubiquitin-Associated Domain Fusion for Efficient Plant Genome Editing. *Front. Plant Sci.* 2020, 11, 621. [CrossRef] [PubMed]
- 35. Ren, F.R.; Ren, C.; Zhang, Z.; Duan, W.; Lecourieux, D.; Li, S.H.; Liang, Z.C. Efficiency Optimization of CRISPR/Cas9-Mediated Targeted Mutagenesis in Grape. *Front. Plant Sci.* 2019, *10*, 612. [CrossRef] [PubMed]
- 36. Zhang, S.; Wu, S.P.; Hu, C.H.; Yang, Q.S.; Dong, T.; Sheng, O.; Deng, G.M.; He, W.D.; Dou, T.X.; Li, C.Y.; et al. Increased mutation efficiency of CRISPR/Cas9 genome editing in banana by optimized construct. *PeerJ* 2022, *10*, e12664. [CrossRef] [PubMed]
- Zhang, J.; Wu, Q.; Eleouet, M.; Chen, R.; Chen, H.; Zhang, N.; Hu, Y.; Sui, Z. CRISPR/LbCas12a-mediated targeted mutation of Gracilariopsis lemaneiformis (*Rhodophyta*). *Plant Biotechnol. J.* 2023, 21, 235–237. [CrossRef]
- Zhang, Q.; Zhang, Y.; Chai, Y. Optimization of CRISPR/LbCas12a-mediated gene editing in Arabidopsis. PLoS ONE 2022, 17, e0265114. [CrossRef]
- Jia, H.; Orbovic, V.; Wang, N. CRISPR-LbCas12a-mediated modification of citrus. *Plant Biotechnol. J.* 2019, 17, 1928–1937. [CrossRef]
- 40. Zhang, Z.H.; Wang, W.P.; Ali, S.; Luo, X.; Xie, L.A. CRISPR/Cas9-Mediated Multiple Knockouts in Abscisic Acid Receptor Genes Reduced the Sensitivity to ABA during Soybean Seed Germination. *Int. J. Mol. Sci.* **2022**, *23*, 16173. [CrossRef]
- Wada, N.; Ueta, R.; Osakabe, Y.; Osakabe, K. Precision genome editing in plants: State-of-the-art in CRISPR/Cas9-based genome engineering. BMC Plant Biol. 2020, 20, 234. [CrossRef] [PubMed]
- 42. LeBlanc, C.; Zhang, F.; Mendez, J.; Lozano, Y.; Chatpar, K.; Irish, V.F.; Jacob, Y. Increased efficiency of targeted mutagenesis by CRISPR/Cas9 in plants using heat stress. *Plant J.* **2018**, *93*, 377–386. [CrossRef] [PubMed]
- Liu, H.; Chen, W.D.; Li, Y.S.; Sun, L.; Chai, Y.H.; Chen, H.X.; Nie, H.C.; Huang, C.L. CRISPR/Cas9 Technology and Its Utility for Crop Improvement. Int. J. Mol. Sci. 2022, 23, 10442. [CrossRef] [PubMed]

- 44. Zegeye, W.A.; Tsegaw, M.; Zhang, Y.X.; Cao, L.Y. CRISPR-Based Genome Editing: Advancements and Opportunities for Rice Improvement. *Int. J. Mol. Sci.* 2022, 23, 4454. [CrossRef]
- 45. Wang, X.Y.; Lu, J.Y.; Lao, K.W.; Wang, S.K.; Mo, X.W.; Xu, X.T.; Chen, X.M.; Mo, B.X. Increasing the efficiency of CRISPR/Cas9based gene editing by suppressing RNAi in plants. *Sci. China-Life Sci.* **2019**, *62*, 982–984. [CrossRef]

Disclaimer/Publisher's Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.