

Supplementary Information for

Electrodeposition of high-quality Ni/SiC composite coatings by using binary non-ionic surfactants

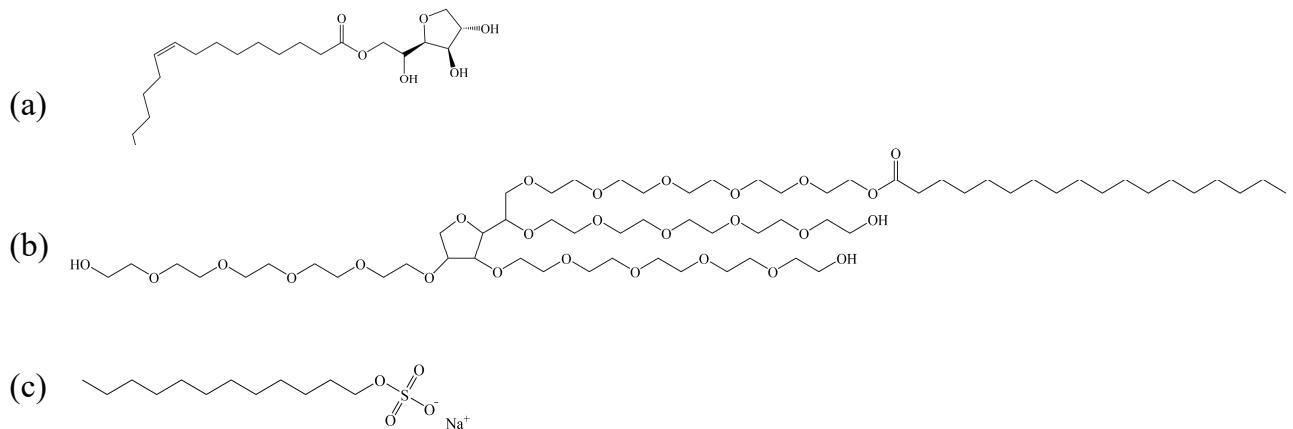


Figure S1 Molecular structure of (a) Span 80, (b) Tween 60 and (c) SDS

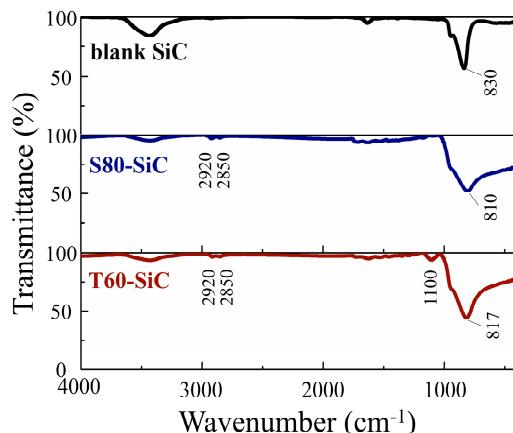


Figure. S2 Fourier-transform infrared spectra of SiC particles before and after modification with Span 80 and Tween 60, respectively

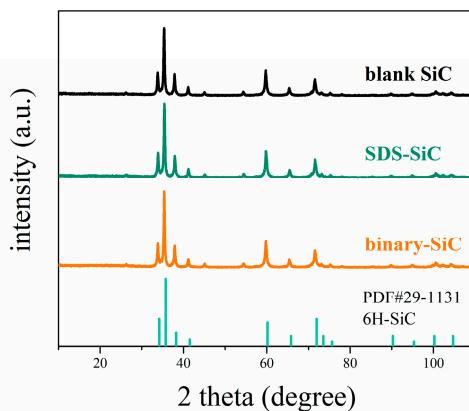


Figure S3 XRD patterns of blank SiC, SD-SiC and binary-SiC

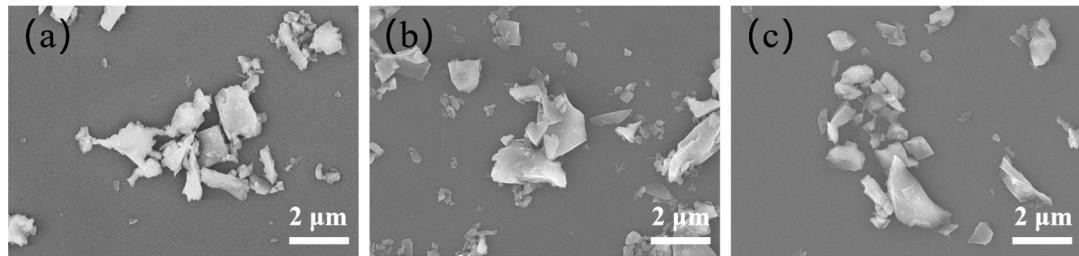


Figure. S4 SEM images of (a) blank SiC, SiC dispersed with (b) SDS and (c) binary surfactants.

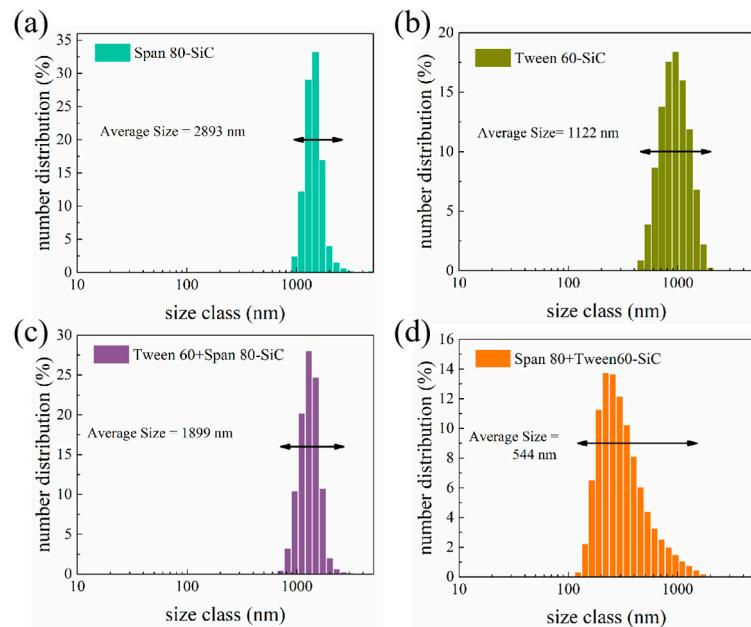


Figure. S5 particle size distribution of SiC dispersed with (a) Span 80, (b) Tween 60, (c) Tween 60+ Span 80 and (d) Span 80+Tween 60(binary surfactant). “+” means consecutive treatments.

Table S1 SiC content of composite coatings

Composite coatings	Ni/SDS-SiC				Ni/binary-SiC			
	2.0	4.0	6.0	8.0	2.0	4.0	6.0	8.0
Current density(A/dm ²)	2.0	4.0	6.0	8.0	2.0	4.0	6.0	8.0
SiC content (wt%)	2.7	3.9	1.6	1.1	10.8	9.9	8.4	7.5

Table S2 Surface roughness of composite coatings

Composite coatings	Ni/SDS-SiC				Ni/binary-SiC			
	2.0	4.0	6.0	8.0	2.0	4.0	6.0	8.0
Current density(A/dm ²)	2.0	4.0	6.0	8.0	2.0	4.0	6.0	8.0
Surface roughness (nm)	77	146	111	168	55	62	52	50

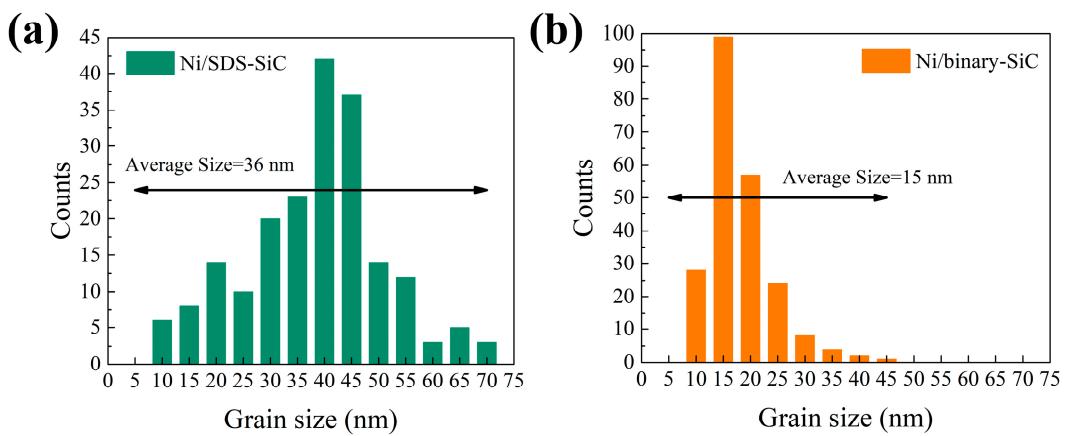


Figure. S6 Grain size distribution diagram obtained by measurement statistics in TEM images. **(a)** Ni/SDS-SiC coating, **(b)** Ni/binary-SiC coating prepared at the current density of 2.0 A dm^{-2} .