



Article Facile Synthesis of Highly Emissive All-Inorganic Manganese Bromide Compounds with Perovskite-Related Structures for White LEDs

Ping Gao¹, Suwen Cheng¹, Jiaxin Liu¹, Junjie Li¹, Yanyan Guo², Zhengtao Deng², Tianshi Qin¹ and Aifei Wang^{1,*}

- ¹ Key Laboratory of Flexible Electronics (KLOFE) & Institute of Advanced Materials (IAM), Jiangsu National Synergetic Innovation Center for Advanced Materials (SICAM), Nanjing Tech University (Nanjing Tech), Nanjing 211816, China
- ² State Key Laboratory of Analytical Chemistry for Life Science, National Laboratory of Micro-Structures, College of Engineering and Applied Sciences, Nanjing University, Nanjing 210023, China
- * Correspondence: iamafwang@njtech.edu.cn

Abstract: Lead-free all-inorganic halide materials with different Mn^{2+} -based crystal structures (Cs₃MnBr₅ and CsMnBr₃) were obtained using a convenient synthetic method. Cs₃MnBr₅ had a bright green emission (522 nm), with a unique single-exponential lifetime ($\tau_{avg} = 236 \ \mu s$) and a high photoluminescence quantum yield ($82 \pm 5\%$). A red emission was observed in the case of the CsMnBr₃ structure with a two-exponential fluorescence decay curve, and the lifetime was 1.418 μs (93%) and 18.328 μs (7%), respectively. By a judicious tuning of the synthetic conditions, a mixed phase of Cs₃MnBr₅/CsMnBr₃ was also produced that emitted white light, covering almost the entire visible spectrum. White-light-emitting diodes (WLEDs) with color coordinates (0.4269, 0.4955), a color temperature of (3773 K), and a color rendering index (68) were then fabricated using the as-prepared powder of mixed phases of Cs₃MnBr₅/CsMnBr₃ with a commercial UV LED chip (365 nm).

Keywords: perovskite; Cs₃MnBr₅; manganese halide; phosphor; white LEDs

1. Introduction

White LEDs garner a great deal of attention, and their commercialization has expanded over the years for high-volume applications, including general lighting and backlight displays [1–6]. In reality, the desirable properties of LEDs, such as their high efficiency, slimmer profile, fast switching time, and low contamination, make them valuable for use in modern liquid-crystal display (LCD)-based devices compared to a conventional cold cathode fluorescent lamp (CCFL) [7–10]. Traditional phosphor materials used in LEDs are mainly composed of nitride-based phosphors and rare-earth-metal-doped oxides, their synthesis always requiring high-temperature annealing and the use of costly rare earth metals, which, in turn, severely increases the commercialization costs [11-14]. In view of this, organic or inorganic–organic hybrid phosphor materials were then used in an attempt to reduce the reliance on rare earth metals, but their relatively low thermal and chemical stability limit their practical applications [15,16]. In addition, white LEDs are normally composed of two or more different phosphor to broaden the emission band, which always involved complicated synthetic techniques. Given the above-mentioned issues, the development of materials that feature brilliant backlighting in high-gamut displays, are easy to prepare, have a low cost, have high photoluminescence quantum yields (PLQYs), and have a brilliant thermal stability is highly desirable.

Recently, metal halide perovskites have gained enormous attention as luminescent materials for lighting and displays, owing to their high quantum yield, color tunability, and narrow emission features [17–21]. Despite these fascinating characteristics, nearly all



Citation: Gao, P.; Cheng, S.; Liu, J.; Li, J.; Guo, Y.; Deng, Z.; Qin, T.; Wang, A. Facile Synthesis of Highly Emissive All-Inorganic Manganese Bromide Compounds with Perovskite-Related Structures for White LEDs. *Molecules* 2022, 27, 8259. https://doi.org/ 10.3390/molecules27238259

Academic Editors: Ye Yuan and Yajie Yang

Received: 8 November 2022 Accepted: 23 November 2022 Published: 26 November 2022

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). high-performance perovskites contain heavy metal lead, which poses a great threat to the ecological environment and human health. It is of great interest to search for ecofriendly alternatives through the partial or complete replacement of lead. Transition metal ligand-field excited states usually reside within the band gap of the host semiconductors [22–25]. In particular, the doping of halide perovskites with Mn²⁺ has been widely studied because it potentially imparts novel optical, electronic, and magnetic functionalities. This objective has been recently achieved in the case of organic halide perovskite, wherein 90% of lead was replaced, simultaneously retaining its unique optoelectronic properties of excitonic and Mn²⁺-associated emissions [26–28].

Recent investigations have also shown that many Mn(II) compounds, especially inorganic-organic hybrid materials, often exhibit excellent optical properties (emit strong tunable fluorescence). The high fluorescence quantum yields and convenient and economical fabrication protocols make them potential candidates as emitting materials. Xiong and coworkers reported a hexagonal stacking manganese halide perovskite of (pyrrolidinium) MnCl₃ that exhibited an intense red luminescence, and tetrahedrally coordinated [N-methylpyrrolid inium] $_{2}$ MnBr₄ showed an intense green emission [29,30]. In another effort, the Deng group prepared a pyridine manganese halide perovskite $(C_5H_6N)_2MnBr_4$ with a strong green light emission and $C_5H_6NMnCl_3$ with a red emission, and used the resulting materials for the fabrication of white-light-emitting diodes (WLEDs) [31]. In the previous reports, the inherent instability obstacle of the materials due to the organic component still need to be solved. Herein, we presented a facile synthetic approach used to produce all inorganic manganese-based perovskites (Cs_xMnBr_{x+2}). We obtained Cs_3MnBr_5 and CsMnBr₃ with varied structures by controlling the Cs/Mn ratio. The as-fabricated Cs_3MnBr_5 showed a d-d transition of Mn ions at 522 nm, whereas the CsMnBr₃ produced an emission band at 655 nm corresponding to Mn clusters. A manganese halide compound with a Cs/Mn ratio of 1.4:1 generated a photon emission covering almost the entire visible spectrum. Cs₃MnBr₅ and CsMnBr₃ were successfully synthesized by a one-pot sonication method at room temperature, and the detailed synthetic procedure is schematically illustrated in Figure 1.



Figure 1. Schematic illustration of the synthetic procedure for Cs₃MnBr₅ and CsMnBr₃ using a room-temperature sonication crystallization strategy.

2. Results and Discussion

2.1. The Structure Morphology and Compositional Analysis of Cs_xMnBr_{x+2}

The crystal structures of Cs₃MnBr₅ and CsMnBr₃ are shown in Figure 2a,b,e,f, the crystal structures of the as-prepared samples were confirmed by powder X-ray diffraction (XRD). XRD data indicated that the crystal structure of Cs₃MnBr₅ was tetragonal (I 4/mcm) with lattice parameters a = b = 9.596 Å, c = 15.57 Å, and the obvious diffraction peaks at $2\theta = 21.8$, 22.9, 26.3, 27.0, 29.5, and 42.1° correspond to diffractions from the {202}, {004}, {114}, {213}, {310}, and {420} planes (Figure 2b). CsMnBr₃ crystallized with a hexagonal structure (P63/mmc) with a = b = 7.618 Å, c = 6.519 Å, and the obvious diffraction peaks at $2\theta = 13.4$, 23.4, 27.0, 30.4, and 47.7 corresponded to diffractions from the {100}, {110}, {200}, {201}, and {220} planes (Figure 2f). No detectable impurity was observed in the above samples. In Figure 2c,d, scanning electron microscopy (SEM) images showed rod-like crystals of Cs₃MnBr₅ with a diameter of 1µm and length of 10 µm, and CsMnBr₃ (Figure 2g–f) was observed with a sphere shape with average sizes of 500 nm. The large size of the two crystals also indicated a good degree of crystallinity. EDS mapping suggested (Figure S1), in Cs₃MnBr₅, Cs, Mn, and Br, an atom ratio of 3.9:1:5.6, and in CsMnBr₃, Cs, Mn, and Br, an atom ratio of 11:1:2.8.



Figure 2. (**a**,**e**) Crystal structure of Cs₃MnBr₅ (tetragonal, space group I4/mcm, a = 9.596 Å) and CsMnBr₃ (hexagonal, space group P 63/mmc, a = 7.618 Å); (**b**,**f**) XRD patterns of Cs₃MnBr₅ and CsMnBr₃ (black) measured under ambient conditions, where the red columns at bottom are the standard patterns related to tetragonal Cs₃MnBr₅ and hexagonal CsMnBr₃; low- and high-resolution SEM images of (**c**,**d**) Cs₃MnBr₅ and (**g**,**h**) CsMnBr₃.

2.2. Optical Properties of Cs₃MnBr₅ and CsMnBr₃

Figure 3a,b,d,e show the absorption and associated emission spectra of Cs₃MnBr₅ and CsMnBr₃ at ambient conditions. The absorption peaks ranging from the visible to UV region correspond to an electronic transition from the ⁶A₁ ground state of Mn²⁺ to different excited states of MnBr_x in Cs₃MnBr₅ and CsMnBr₃. In the absorption spectra of Cs₃MnBr₅, the intense absorption bands at 368, 380, 442, 458, and 544 nm belong to ⁶A₁ \rightarrow ⁴E(D), ⁶A₁ \rightarrow ⁴T₂(D), ⁶A₁ \rightarrow ⁴T₂(G), and ⁶A₁ \rightarrow ⁴T₁(G), respectively (Figure 3a). Similarly, in the case of the absorption of CsMnBr₃, intense absorption bands associated with ⁶A₁ \rightarrow ⁴E_g(D) (368 nm), ⁶A₁ \rightarrow ⁴T_{2g}(D) (381 nm), ⁶A₁ \rightarrow ⁴A_g, ⁴E_g(G) (437 nm), ⁶A₁ \rightarrow ⁴T_{2g}(G) (458 nm), and ⁶A₁ \rightarrow ⁴T_{1g}(G) (544 nm), respectively, were observed (Figure 3d). Correspondingly, Cs₃MnBr₅ exhibited a green emission (522 nm) (Figure 3b) with very high photoluminescence quantum efficiencies (PLQYs) of 82 ± 5%, the PL peak position of CsMnBr₃ was at 655 nm (Figure 3e), and PLQYs were as low as 11%.

could be ascribed to the ${}^{4}T_{1} \rightarrow {}^{6}A_{1}$ transition of the tetrahedrally coordinated Mn²⁺ ion from the $[MnBr_4]^{2-}$ anion and the ${}^4T_{1g} \rightarrow {}^6A_1$ transition of the octahedrally coordinated Mn^{2+} ion from the $[MnBr_6]^{4-}$ chain, respectively [32]. Obviously, it is important to understand the distinguishable differences in the PL spectra of these two compounds with similar absorption profiles. As they have the same Cs site, the $MnBr_{\chi}$ cluster separation could actually play an important role in influencing their optical transition. As reported, compounds with Mn^{2+} in a tetrahedral environment usually emit in the green region, whereas those with octahedral coordinated Mn²⁺ ions tend to have orange to red emissions [33]. Mn^{2+} is fourfold coordinated by Br^- to form a $[MnBr_4]^{2-}$ tetrahedron in Cs₃MnBr₅, while the Mn-Mn distance (3.26 Å) in CsMnBr₃ forms linear chains of a face-sharing [MnBr₆]⁴⁻ octahedron [34]. The latter is conducive to the formation of a linear Mn–Mn chain, and the interchain Mn–Mn interaction is several orders of magnitude larger than that of Cs₃MnBr₅, which is almost negligible due to the larger Mn–Mn distance of 6.785 Å. In the case of magnetic coupling between neighbouring manganese ions in CsMnBr₃, their d–d emission band likely shows a red shift [35-37]. Time-resolved PL decays and fitting curves of Cs₃MnBr₅ and CsMnBr₃ are shown in Figure 3c,f. A longer lifetime of 236 µs was found in Cs₃MnBr₅, which is consistent with the long durations of the self-trapped excited state present in the Mn complex as reported in the literature [38]. The time-resolved PL curve fit well to the single exponential decay function, which suggested that the PL decay route is related to little-to-no non-radiative processes, consistent with the relatively higher PLQY achieved in Cs₃MnBr₅. However, the time-resolved PL decay of CsMnBr₃ was fitted to a two-exponential decay equation, and the average lifetime of PL decay was found to be 9.546 µs. After two-exponential fitting, we estimated the PL decay for CsMnBr₃ and had two components, 1.418 µs (93%) and 18.328 µs (7%); the former originates from the surface-state recombination, and the latter can be attributed to the intrinsic recombination. Taken together, the fluorescence quantum yield of CsMnBr₃ was found to be lower than that of Cs₃MnBr₅.



Figure 3. Absorption and corresponding emission spectra of Cs_3MnBr_5 (**a**,**b**) and $CsMnBr_3$ (**d**,**e**) at ambient conditions. Inset: photographs of Cs_3MnBr_5 and $CsMnBr_3$ under room and UV light (385 nm). Time-resolved PL decays and fitting curves at 522 nm in Cs_3MnBr_5 (**c**) and 655 nm in $CsMnBr_3$ (**f**), and the excitation wavelength was 375 nm.

2.3. Controllable Photoluminescence and Crystal Structures of Cs_xMnBr_{x+2}

Figure 4a shows the images of the as-prepared Cs_xMnBr_{x+2} samples with different Cs/Mn ratios under ambient light and UV lamp irradiation (365 nm). The relationship between the intensity/position of the dominant emission and Cs/Mn ratios can be evidently seen (Figure 4b). It is clearly noticed that the green emission band appears and gradually suppresses the red emission with increasing Cs/Mn ratios. When the nominal Cs/Mn ratios is 0.5 or 1, there is only one red emission peak (655 nm) corresponding to hexagonal CsMnBr₃; however, with increasing Cs/Mn ratios, the Cs_xMnBr_{x+2} samples underwent a phase transition (Figure 4c). When the Cs/Mn ratios increased from 2 to 3.5, the host diffraction peaks of tetragonal Cs₃MnBr₅ experienced an increase, and the additional orthorhombic phase of the sample (Cs_2MnBr_4) gradually decreased and eventually disappeared. Correspondingly, the intensity of the green emission increased, whereas the red emission intensity dramatically reduced. When the nominal Cs/Mn ratios increased to 3.5 or greater, the sample transformed into a CsBr phase in addition to tetragonal Cs₃MnBr₅ due to the excessive presence of Cs in the precursors. Notably, only one green emission peak (522 nm) remained in the sample, whose intensity gradually decreased as the Cs/Mn ratios increased, and the red emission was gradually suppressed to an almost undetectable level.



Figure 4. Photographs (**a**) and PL emission spectra (**b**) of the as-prepared Cs_xMnBr_{x+2} samples with different Cs/Mn ratios; (**c**) the XRD patterns of Cs_xMnBr_{x+2} samples with different Cs/Mn ratios.

2.4. Application in UV Pumped White LEDs

As mentioned before, we can tune different Cs/Mn feed ratios to obtain various emission wavelengths. We fabricated two types of light-emitting diode (LED) devices using pure Cs₃MnBr₅ (Cs/Mn = 3.5:1) and the mixture of Cs₃MnBr₅ and CsMnBr₃ (Cs/Mn = 1.4:1) as light emitters. Figure 5a,b show the color stability of the as-fabricated LEDs at different driving voltages. The light intensity curves increase steadily without distortion when the voltage increases from 4.5 V to 12 V. Taken together, we envision Cs_XMnBr_{X+2} as potential green and near-warm white phosphors for display backlight applications. The

color coordinates of the former were calculated to be (0.2407, 0.6699) (Figure 5c), implying that this phosphor can be used for green LED applications. The inset in Figure 5a shows the digital photograph of the as-fabricated UV (365 nm) pumped LED devices with a powder input, and an intense green emission can be observed. In a similar situation, the color coordinates of the latter were calculated to be (0.4269, 0.4955) (Figure 5c). As observed in the inset of Figure 5a,b, the constructed LED shows a strong green and near-warm white emission, indicating that this phosphor can be used for green and warm white LED application.



Figure 5. Emission spectrum of the constructed green LED (**a**) and warm white LED (**b**) at different driving voltages. Inset: photographs of the as-fabricated UV (365 nm) pumped LED devices with and without power input. (**c**) Chromaticity coordinates of different Cs/Mn ratios plotted on CIE1931 chromaticity chart: 3.5:1 (triangle), 1.4:1 (star), 1:1 (round).

2.5. Magnetic and Thermostability

Regarding the investigation of the Mn–Mn coupling effect on luminescence in our sample, Figure 6a shows M–H curves of Cs₃MnBr₅ and CsMnBr₃ obtained by a vibrating sample magnetometer (VSM) at room temperature. Both of them show clearly paramagnetic behavior, which demonstrates that the red emission band was caused by the ferromagnetic coupling of Mn-Mn in CsMnBr₃, and not by the crystal field and crystal structure [39]. In order to investigate the thermal stability of Cs₃MnBr₅ and CsMnBr₃, thermo-gravimetric analysis (TGA) was carried out from room temperature to 600 °C. As displayed in Figure 6b, both of them have a perfect thermal stability up to T = 425 °C.



Figure 6. (a) Magnetic properties of Cs_3MnBr_5 and $CsMnBr_3$ at room temperature. (b) Thermogravimetric (TGA) curves of Cs_3MnBr_5 and $CsMnBr_3$ in air atmosphere at a heating rate of 10 °C/min.

3. Materials and Methods

3.1. Chemicals

Cesium acetate (CH₃COOCs, 99%), manganese(II) acetate Mn (CH₃CO₂)₂, AR, 99%, trimethylbromosilane (TMBS, 98 wt% in water), and isopropanol (IPA, 98 %)) were used. All chemicals were purchased from China Shanghai Aladdin Reagent Company.

3.2. Synthesis of Cs₃MnBr₅ and CsMnBr₃

For the typical synthesis of rod-like crystals, Cs_3MnBr_5 , $Mn(CH_3COO)_2$ (0.4 mmol) and CH_3COOCs (1.4 mmol) used as manganese and cesium sources, respectively, were dissolved in isopropanol (10 mL) by sonication until all Mn ($CH_3COO)_2$ and CH_3COOCs salt was dissolved. Then, TMBS used as the bromide source (4 mmol) was added to the above precursor solution and a whiteish precipitation was formed immediately under strong sonication. After another 30 min sonication, the reaction mixture was filtered and a white product was obtained.

The synthetic process for $CsMnBr_3$ was identical to the one mentioned above, but the molar concentrations of Mn (CH_3COO)₂ and CH_3COOCs were changed to a stoichiometric ratio of 1:1.

White-light-emitting samples of $Cs_3MnBr_5/CsMnBr_3$ mixed phases were obtained by tuning the Cs/Mn precursor ratio to 1:4:1.

3.3. LEDs Lamp Fabrication

Various as-synthesized phosphor powders were blended well with 25% PS dichloromethane solution. The blended phosphors of PS paste were dropped on top of the UV LED chips (365 nm) and dried in air to form LED lamp.

3.4. Characterization

Powder X-ray diffraction (PXRD): PXRD was measured with a Bruker AXS D8 Xray diffractometer equipped with monochromatized Cu K α radiation (λ = 1.5418 Å). The diffraction pattern was scanned over the angular range of 5–50° (20) with a step size of 0.01 at room temperature. Scanning electron microscopy (SEM): SEM was performed on a Japan Hitachi (S-3400N) operating at 20 kV, equipped with energy-dispersive X-ray spectroscopy (EDS) detector. Ultraviolet and visible (UV–vis) absorption spectroscopy for solid samples: UV–vis spectra were recorded with a Shimadzu UV-3600 plus spectrophotometer equipped with an integrating sphere under ambient conditions. Photoluminescence (PL) spectra were obtained with a Horiba PTI QuantaMaster 400 steady-state fluorescence system. Absolute photoluminescence quantum yield (PLQY) measurements for solid samples: The absolute fluorescence quantum yields were measured using a Horiba PTI QuantaMaster 400 steady-state fluorescence system with an integrated sphere and double-checked with a Hamamatsu Photonics Quantaurus-QY (model: C11347-11) under ambient conditions. Time-resolved photoluminescence lifetime measurements for solid samples: Time-resolved PL emission decay curves were collected at room temperature and detected by a Nikon Ni-U Microfluorescence Lifetime System (Confotec MR200, SOL, Belarus) with a 375 nm picosecond laser.

4. Conclusions

In this work, we presented a rapid and mild synthetic protocol for the synthesis of Mn(II) halide-based all-inorganic lead-free perovskite with a high PLQY. By a simple tuning of the feed ratios, two different crystals structures (Cs₃MnBr₅ and CsMnBr₃) with tunable fluorescence characteristics were obtained. The as-prepared Cs₃MnBr₅ displayed a green emission, with the highest PLQY of up to $82 \pm 5\%$ and with a long lifetime of 236 µs. When the feeding ratio of Cs/Mn was tuned to 1.4:1, the resulting mixture of Cs₃MnBr₅ and CsMnBr₃ emitted a white light covering almost the entire visible spectrum. Based on the high optical quality of the products, UV pumped green and warm white LEDs were fabricated using the as-prepared Cs₃MnBr₅ and a mixture of Cs₃MnBr₅/CsMnBr₃ as light emitters. Overall, as an intriguing prototype, this work not only paves the way for the simple synthesis of highly emissive, low-cost, environmentally benign halide materials, but also implies a great potential for optoelectronic devices.

Supplementary Materials: The following supporting information can be downloaded at: https://www.mdpi.com/xxx/s1, Figure S1: EDS spectrum.

Author Contributions: Conceptualization, A.W.; methodology, P.G. and S.C.; investigation, J.L. (Jianxin Liu), J.L. (Junjie Li), and Y.G.; writing—original draft preparation, A.W.; writing—review and editing, Z.D.; supervision, T.Q. All authors have read and agreed to the published version of the manuscript.

Funding: This work was supported financially and this research was funded by the National Key Research and Development Program of China (grant number 2017YFE0131900); National Natural Science Foundation of China (grant number 22105100, 91833306, 62075094, 52003118); Natural Science Foundation of Jiangsu Province (grant number BK20211537, BK20180339).

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Conflicts of Interest: The authors declare no conflict of interest.

Sample Availability: Samples of the compounds are available from the authors.

References

- Chen, J.; Mukherjee, S.; Li, W.; Zeng, H.; Fischer, R.A. Bespoke crystalline hybrids towards the next generation of white LEDs. *Nat. Rev. Mater.* 2022, 7, 677–678. [CrossRef]
- 2. Schubert, E.F.; Kim, J.K. Solid-State Light Sources Getting Smart. Science 2005, 308, 1274–1278. [CrossRef]
- Rad, R.R.; Gualdrón-Reyes, A.F.; Masi, S.; Ganji, B.A.; Taghavinia, N.; Gené-Marimon, S.; Palomares, E.; Mora-Seró, I. Tunable Carbon–CsPbI₃ Quantum Dots for White LEDs. *Adv. Opt. Mater.* 2021, *9*, 2001508. [CrossRef]
- Mahmood, A.; Abdullah Muhammad, I.; Nazar Muhammad, F. Quantum Chemical Designing of Novel Organic Non-Linear Optical Compounds. *Bull. Korean Chem. Soc.* 2014, 35, 1391–1396. [CrossRef]
- Mahmood, A.; Khan, S.U.-D.; Rana, U.A.; Tahir, M.H. Red shifting of absorption maxima of phenothiazine based dyes by incorporating electron-deficient thiadiazole derivatives as π-spacer. *Arab. J. Chem.* 2019, 12, 1447–1453. [CrossRef]
- 6. Mahmood, A.; Khan, S.U.-D.; ur Rehman, F. Assessing the quantum mechanical level of theory for prediction of UV/Visible absorption spectra of some aminoazobenzene dyes. *J. Saudi Chem. Soc.* **2015**, *19*, 436–441. [CrossRef]
- Zhao, M.; Zhang, Q.; Xia, Z. Narrow-band emitters in LED backlights for liquid-crystal displays. *Mater. Today* 2020, 40, 246–265. [CrossRef]
- Wang, Z.; Li, T.; Li, J.; Ye, Y.; Zhou, Q.; Jiang, L.; Tang, H. Structural evolution of organic–inorganic hybrid crystals for high colour-rendering white LEDs. *Chem. Comm.* 2022, 58, 4596–4598. [CrossRef]

- Liu, W.; Song, E.; Cheng, L.; Song, L.; Xie, J.; Li, G.; Zhang, Y.; Wang, Y.; Wang, Y.; Xia, Z.; et al. Introducing Uranium as the Activator toward Highly Stable Narrow-Band Green Emitters with Near-Unity Quantum Efficiency. *Chem. Mater.* 2019, 31, 9684–9690. [CrossRef]
- 10. Yoo, D.-Y.; Lee, Y.; You, I.; Banthia, N.; Zi, G. Utilization of liquid crystal display (LCD) glass waste in concrete: A review. *Cem. Concr. Compos.* **2022**, 130, 104542. [CrossRef]
- Brinkley, S.E.; Pfaff, N.; Denault, K.A.; Zhang, Z.; Hintzen, H.T.; Seshadri, R.; Nakamura, S.; DenBaars, S.P. Robust thermal performance of Sr₂Si₅N₈:Eu²⁺: An efficient red emitting phosphor for light emitting diode based white lighting. *Appl. Phys. Lett.* **2011**, *99*, 241106. [CrossRef]
- 12. Diekemper, D.; Schnick, W.; Schwarzer, S. Microwave Synthesis of a Prominent LED Phosphor for School Students: Chemistry's Contribution to Sustainable Lighting. *J. Chem. Educ.* **2019**, *96*, 3018–3024. [CrossRef]
- Zamprogno Rebello, R.; Weitzel Dias Carneiro Lima, M.T.; Yamane, L.H.; Ribeiro Siman, R. Characterization of end-of-life LED lamps for the recovery of precious metals and rare earth elements. *Resour. Conserv. Recycl.* 2020, 153, 104557. [CrossRef]
- 14. Zhong, J.; Chen, D.; Zhou, Y.; Wan, Z.; Ding, M.; Bai, W.; Ji, Z. New Eu³⁺-activated perovskite La_{0.5}Na_{0.5}TiO₃ phosphors in glass for warm white light emitting diodes. *Dalton Trans.* **2016**, *45*, 4762–4770. [CrossRef]
- Lustig, W.P.; Shen, Z.; Teat, S.J.; Javed, N.; Velasco, E.; O'Carroll, D.M.; Li, J. Rational design of a high-efficiency, multivariate metal–organic framework phosphor for white LED bulbs. *Chem. Sci.* 2020, *11*, 1814–1824. [CrossRef] [PubMed]
- Zhou, N.; Wang, J.; Huang, J.; Luo, S.; Shao, X. Enhanced color rendering index of organic/inorganic hybrid white light-emitting diodes with trans-1-(9-anthryl)-2-phenylethene derivatives as organic blue-green emitting materials. *Opt. Mater.* 2021, 113, 110832. [CrossRef]
- 17. Han, T.-H.; Jang, K.Y.; Dong, Y.; Friend, R.H.; Sargent, E.H.; Lee, T.-W. A roadmap for the commercialization of perovskite light emitters. *Nat. Rev. Mater.* 2022, *7*, 757–777. [CrossRef]
- Liu, B.; Wang, G.; Lu, Y.; Wang, W.; Liu, Z.; Li, J. Zinc Borosilicate Glass-Stabilized CsPbX₃ (X = Cl, Br, I) Perovskite Quantum Dots for Photoluminescence Lighting and Display Applications. *ACS Appl. Nano Mater.* 2022, *5*, 9503–9513. [CrossRef]
- Luo, C.; Xia, W.; Ren, Z.; Shen, D.; Li, Q.; Zheng, Z.; Li, J.; Ma, W.; Chen, Y. Highly Luminescent and Ultra-Stable Perovskite Films with Excellent Self-Healing Ability for Flexible Lighting and Wide Color Gamut Displays. *Adv. Funct. Mater.* 2022, 32, 2113010. [CrossRef]
- Yang, Z.; Zhang, H.; Fang, Z.; Yi, J.; Song, P.; Yu, X.; Zhou, D.; Qiu, J.; Xu, X. One-step precipitated all-inorganic perovskite QDs from amorphous media for backlighting display and reproducible laser-driven white lighting. *Chem. Eng. J.* 2022, 427, 131379. [CrossRef]
- Liu, Z.; Sinatra, L.; Lutfullin, M.; Ivanov, Y.P.; Divitini, G.; De Trizio, L.; Manna, L. One Hundred-Nanometer-Sized CsPbBr₃/m-SiO₂ Composites Prepared via Molten-Salts Synthesis are Optimal Green Phosphors for LCD Display Devices. *Adv. Energy Mater.* 2022, 12, 2201948. [CrossRef]
- Zhang, T.; Fujisawa, K.; Zhang, F.; Liu, M.; Lucking, M.C.; Gontijo, R.N.; Lei, Y.; Liu, H.; Crust, K.; Granzier-Nakajima, T.; et al. Universal In Situ Substitutional Doping of Transition Metal Dichalcogenides by Liquid-Phase Precursor-Assisted Synthesis. ACS Nano 2020, 14, 4326–4335. [CrossRef] [PubMed]
- Miao, L.; Han, J.; Zhang, H.; Zhao, L.; Si, C.; Zhang, X.; Hou, C.; Luo, Q.; Xu, J.; Liu, J. Quantum-Dot-Induced Self-Assembly of Cricoid Protein for Light Harvesting. ACS Nano 2014, 8, 3715–3743. [CrossRef] [PubMed]
- 24. Dietl, T.; Sato, K.; Fukushima, T.; Bonanni, A.; Jamet, M.; Barski, A.; Kuroda, S.; Tanaka, M.; Hai, P.N.; Katayama-Yoshida, H. Spinodal nanodecomposition in semiconductors doped with transition metals. *Rev. Mod. Phys.* **2015**, *87*, 1311–1377. [CrossRef]
- 25. Luo, B.; Li, F.; Xu, K.; Guo, Y.; Liu, Y.; Xia, Z.; Zhang, J.Z. B-Site doped lead halide perovskites: Synthesis, band engineering, photophysics, and light emission applications. *J. Mater. Chem. C* 2019, *7*, 2781–2808. [CrossRef]
- 26. Wang, A.; Muhammad, F.; Liu, Y.; Deng, Z. Lead-free Mn-doped antimony halide perovskite quantum dots with bright deep-red emission. *Chem. Commun.* 2021, *57*, 2677–2680. [CrossRef]
- Guria, A.K.; Dutta, S.K.; Adhikari, S.D.; Pradhan, N. Doping Mn²⁺ in Lead Halide Perovskite Nanocrystals: Successes and Challenges. ACS Energy Lett. 2017, 2, 1014–1021. [CrossRef]
- Su, B.; Zhou, G.; Huang, J.; Song, E.; Nag, A.; Xia, Z. Mn²⁺-Doped Metal Halide Perovskites: Structure, Photoluminescence, and Application. *Laser Photonics Rev.* 2021, 15, 2000334. [CrossRef]
- 29. Zhang, Y.; Liao, W.-Q.; Fu, D.-W.; Ye, H.-Y.; Chen, Z.-N.; Xiong, R.-G. Highly Efficient Red-Light Emission in An Organic–Inorganic Hybrid Ferroelectric: (Pyrrolidinium)MnCl₃. J. Am. Chem. Soc. **2015**, 137, 4928–4931. [CrossRef]
- Wu, Y.-X.; Wang, C.-F.; Li, H.-H.; Jiang, F.; Shi, C.; Ye, H.-Y.; Zhang, Y. Highly Efficient and Uncommon Photoluminescence Behavior Combined with Multiple Dielectric Response in Manganese(II) Based Hybrid Phase Transition Compounds. *Eur. J. Inorg. Chem.* 2020, 2020, 394–399. [CrossRef]
- 31. Hu, G.; Xu, B.; Wang, A.; Guo, Y.; Wu, J.; Muhammad, F.; Meng, W.; Wang, C.; Sui, S.; Liu, Y.; et al. Stable and Bright Pyridine Manganese Halides for Efficient White Light-Emitting Diodes. *Adv. Funct. Mater.* **2021**, *31*, 2011191. [CrossRef]
- Barreda-Argüeso, J.A.; Nataf, L.; Rodríguez-Lazcano, Y.; Aguado, F.; González, J.; Valiente, R.; Rodríguez, F.; Wilhelm, H.; Jephcoat, A.P. Bulk and Molecular Compressibilities of Organic–Inorganic Hybrids [(CH₃)₄N]₂MnX₄ (X = Cl, Br); Role of Intermolecular Interactions. *Inorg. Chem.* 2014, *53*, 10708–10715. [CrossRef] [PubMed]
- 33. Shi, E.; Yuan, B.; Shiring, S.B.; Gao, Y.; Akriti; Guo, Y.; Su, C.; Lai, M.; Yang, P.; Kong, J.; et al. Two-dimensional halide perovskite lateral epitaxial heterostructures. *Nature* 2020, *580*, 614–620. [CrossRef] [PubMed]

- Hazarika, A.; Layek, A.; De, S.; Nag, A.; Debnath, S.; Mahadevan, P.; Chowdhury, A.; Sarma, D.D. Ultranarrow and Widely Tunable Mn²⁺-Induced Photoluminescence from Single Mn-Doped Nanocrystals of ZnS-CdS Alloys. *Phys. Rev. Lett.* 2013, 110, 267401. [CrossRef] [PubMed]
- Nataf, L.; Rodríguez, F.; Valiente, R.; González, J. Spectroscopic and luminescence properties of (CH₃)₄NMnCl₃: A sensitive Mn²⁺-based pressure gauge. *High Press. Res.* 2009, 29, 653–659. [CrossRef]
- Song, E.; Ye, S.; Liu, T.; Du, P.; Si, R.; Jing, X.; Ding, S.; Peng, M.; Zhang, Q.; Wondraczek, L. Tailored Near-Infrared Photoemission in Fluoride Perovskites through Activator Aggregation and Super-Exchange between Divalent Manganese Ions. *Adv. Sci.* 2015, 2, 1500089. [CrossRef] [PubMed]
- Mero, R.D.; Ogawa, K.; Yamada, S.; Liu, H.-L. Optical Study of the Electronic Structure and Lattice Dynamics of NdBaMn₂O₆ Single Crystals. Sci. Rep. 2019, 9, 18164. [CrossRef]
- Zhang, Y.; Liao, W.-Q.; Fu, D.-W.; Ye, H.-Y.; Liu, C.-M.; Chen, Z.-N.; Xiong, R.-G. The First Organic–Inorganic Hybrid Luminescent Multiferroic: (Pyrrolidinium)MnBr₃. Adv. Mater. 2015, 27, 3942–3946. [CrossRef]
- Bai, X.; Zhong, H.; Chen, B.; Chen, C.; Han, J.; Zeng, R.; Zou, B. Pyridine-Modulated Mn Ion Emission Properties of C₁₀H₁₂N₂MnBr₄ and C₅H₆NMnBr₃ Single Crystals. *J. Phys. Chem. C* 2018, 122, 3130–3137. [CrossRef]