

LDPE Transformation by Exposure to Sequential Low-Pressure Plasma and TiO₂/UV Photocatalysis

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Supplementary Material 1: *Direct Current low-pressure plasma (DC-LLP) - Assembly and operating conditions)*

The chamber was connected through a butterfly valve to a turbo vacuum pump (Pfeiffer™). Vacuum pressure was monitored through Pirani sensors and a cold cathode. Coaxial electrodes were (made of conducting flat parallel 8 cm diameter disks (cathode: copper (Cu²⁺) and aluminum (Al²⁺), anode: copper (Cu²⁺)) were and placed vertically concerning the chamber with 5.6 cm between them. With the anode grounded, the voltage between the electrodes ranged between 500 and 1000 VDC. Clean LDPE sheets were placed in the anode that served as the LDPE substrate-holder. To generate the DC-LPP the chamber was cleaned performing a vacuum up to 9×10^{-5} mbar employing the butterfly valve with the turbo molecular system. Subsequently to dose the vacuum the butterfly valve was partially closed, and the vacuum was reduced to 4×10^{-4} mbar. Once this pressure was reached the dosing valve connecting with the chamber was opened before the previous injection of Ar-O₂ mix at the selected concentration. The pressure was adjusted between 2×10^{-3} and 2×10^{-2} mbar to obtain a DC - EGD plasma. The system could reach equilibrium and voltage was increased until plasma appeared with the minimum of electric current required (Figure S1)

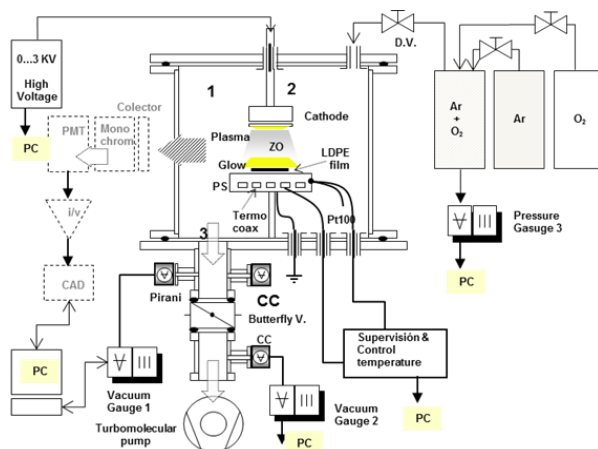


Figure S1. Schematic diagram of the plasma reactor employed in this study.

Supplementary Material 2: *Plasma discharge condition selection*

Initially, preliminary assays took place for each gas and then for the mix employing different voltages and pressures. For 100% O₂ (v/v) the following pressures were evaluated: 2.2×10^{-2} , 2.4×10^{-2} , 2.6×10^{-2} , 2.8×10^{-2} , and 3.0×10^{-2} mbar, with 1100, 1000, 900, 800, 700 and 600 VDC. The discharge time was set at 6 minutes. The pressures were the same for Ar; for this gas, voltages were 1300, 1200, 1100, 1000, 900, 800, 700, 600, and 500 V. For the Ar-O₂ 1:1 mix the same pressures evaluated for gases in separate were considered, the same voltages were verified including a lower voltage at 400 V. The considerations to select parameter combinations (gas concentration, pressure, voltage, and time) were: (1) that they would not burn or damage LDPE sheets and (2) voltage conditions as a function of pressure would generate a stable plasma.

Table S1. Treatments employed for oxygen, argon, and argon-oxygen (50:50) mix.

Treatment	Type of Gas	Gas concentration (%)	Vacuum pressure (10 ⁻² mbar)	Voltage (V)
1	O ₂	100	2.4	1,000
2	O ₂	100	2.8	700
3	O ₂	100	2.8	800
4	O ₂	100	3.0	600
5	O ₂	100	3.0	700
1	Ar	100	2.2	1,000
2	Ar	100	2.2	1,100
3	Ar	100	2.2	1,300
4	Ar	100	2.4	800
5	Ar	100	2.4	900
6	Ar	100	2.6	900
7	Ar	100	2.6	1,000
8	Ar	100	2.8	800
9	Ar	100	2.8	900
10	Ar	100	3.0	500
11	Ar	100	3.0	600
12	Ar	100	3.0	700
13	Ar	100	3.0	800
1	Ar/O ₂	50-50	2.2	1,000
2	Ar/O ₂	50-50	2.2	1,200
3	Ar/O ₂	50-50	2.4	800
4	Ar/O ₂	50-50	2.4	900
5	Ar/O ₂	50-50	2.4	1,000
6	Ar/O ₂	50-50	2.6	700
7	Ar/O ₂	50-50	2.6	800
8	Ar/O ₂	50-50	2.6	900
9	Ar/O ₂	50-50	2.8	500
10	Ar/O ₂	50-50	2.8	600
11	Ar/O ₂	50-50	2.8	700
12	Ar/O ₂	50-50	3.0	400
13	Ar/O ₂	50-50	3.0	500
14	Ar/O ₂	50-50	3.0	600

Table S2: ANOVA results for Ar, O₂ and Ar-O₂ (50:50) mix.

Final Angle (°) 100 % Argon					
Descriptions	SS	dF	MS	F Value	Proba > f
Treatment	1431	11	130.1	2.963	0.0126
Residual	1054	24	43.91		
R square	0.5759				
Total	2485.57	35			
Final Angle (°) 100 % Oxygen					
Descriptions	SS	dF	MS	F Value	Proba > f
Treatment	67.92	3	22.64	1.035	0.4275
Residual	175	8	21.87		
R square	0.2796				
Total	243.19	11			
Final Angle (°) 50% Oxygen & 50% Argon					
Descriptions	SS	dF	MS	F Value	Proba > f
Treatment	1024	11	93.13	6.099	0.0001
Residual	366.5	24	15.27		
R square	0.7365				
Total	1391.23	35			
Tukey test					
Descriptions	SS	dF	MS	F Value	Proba > f
Treatment	300.3	5	60.07	4.623	0.0139
Residual	155.9	12	12.99		
R square	0.6583				
Total	456.85	17			

Supplementary Material 3: *Static contact angle*

In this work a spherical cap was assumed, where gravitational effects were negligible [66]. The profile of a sessile droplet (Figure S2) was defined by (Equation (1)):

$$h(x) = R \sqrt{1 - \frac{x^2}{R^2}} - d$$

where: R is the spherical cap radius. According to the geometry from the ratio $\zeta = b/a$, where θ is defined as (Equation (2)):

$$\sin(\theta) = \frac{2\zeta}{1 + \zeta^2}$$

The contact angle was determined by placing on LDPE's surface 50 μ L of deionized water. Its mean value and its corresponding dispersion were calculated from three different positions observed on the sample through a JVC™ GZ-EX355 Everio video camera [31].

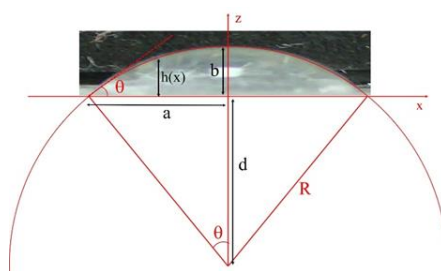


Figure S2. Profile of the spherical cap description for a sessile droplet. The image of a representative droplet before plasma treatment.

Table S3: SCA, roughness and LDPE's viscoelastic properties obtained during the 2²-factorial design.

Static Contact Angle (%)				LDPE Final Weight of (%)			
Factor	p value	Contribution (%)	Stand. Effect	Factor	p value	Contribution (%)	Stand. Effect
Model	< 0.0001		+ 43.6	Model	< 0.0001		+ 3.54
A: pH	< 0.0001	45	+ 6.5	A: pH	< 0.0001	60	+ 0.47
B: TiO ₂ Concentration	< 0.0001	40	+ 6.1	B: TiO ₂ concentration	0.0002	38	+ 0.20
AB	0.6381	5	+ 0.5	AB	0.9002	2	+ 5.5x10 ⁻³
R ²	0.8223			R ²	0.8795		
CV	9.69			CV	5.46		
Adeq Precision	13.4			Adeq Precision	15.630		
Young modulus (Mpa)				Yield strength (Mpa)			
Factor	p value	Contribution (%)	Stand. Effect	Factor	p value	Contribution (%)	Stand. Effect
Model	< 0.0001		+ 80.74	Model	< 0.0001		+ 4.35
A: pH	< 0.0001	33	- 11.54	A: pH	< 0.0001	70	- 1.02
B: TiO ₂ concentration	< 0.0001	33	- 23.70	B: TiO ₂ concentration	0.0268	20	- 0.48
AB	< 0.0001	33	- 24.85	AB	0.0007	30	- 0.82
R ²	0.9800			R ²	0.8100		
CV	6.65			CV	18.85		
Adeq Precision	40.423			Adeq Precision	9.507		

Table S4: Response variables obtained during factorial design 2² (300 h)

	pH	TiO ₂ (g L ⁻¹)	SCA (°)	Weight (mg)	Young's modulus (MPa)	Yield strength (MPa)
T1	4.5 ± 0.1	1.0 ± 0.1	35 ± 5 a	3.4 ± 0.5 a	92 ± 2	5 ± 2
T2	9.0 ± 0.1	1.0 ± 0.1	48 ± 6	3.8 ± 0.4	117 ± 21 a	4 ± 1
T3	4.5 ± 0.1	10.0 ± 0.1	49 ± 8	3.6 ± 0.6 a	94 ± 4	5 ± 2
T4	9.0 ± 0.1	10.0 ± 0.1	51 ± 7	4.2 ± 0.4	21 ± 1	2 ± 1a
PhC	ND	ND	61 ± 9	4.2 ± 0.3	48 ± 4	4 ± 1
Pc	ND	ND	51 ± 7	4.9 ± 0.1	41 ± 6	11 ± 2

All treatments: (PEBD + plasma +UV+ TiO₂)

PhC: Photolysis control (PEBD + plasma + UV)

Pc: Plasma control (PEBD +plasma)

ND: No data