

Organic Salts of Pharmaceutical impurity *p*-Aminophenol

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Patrick J. Frawley**

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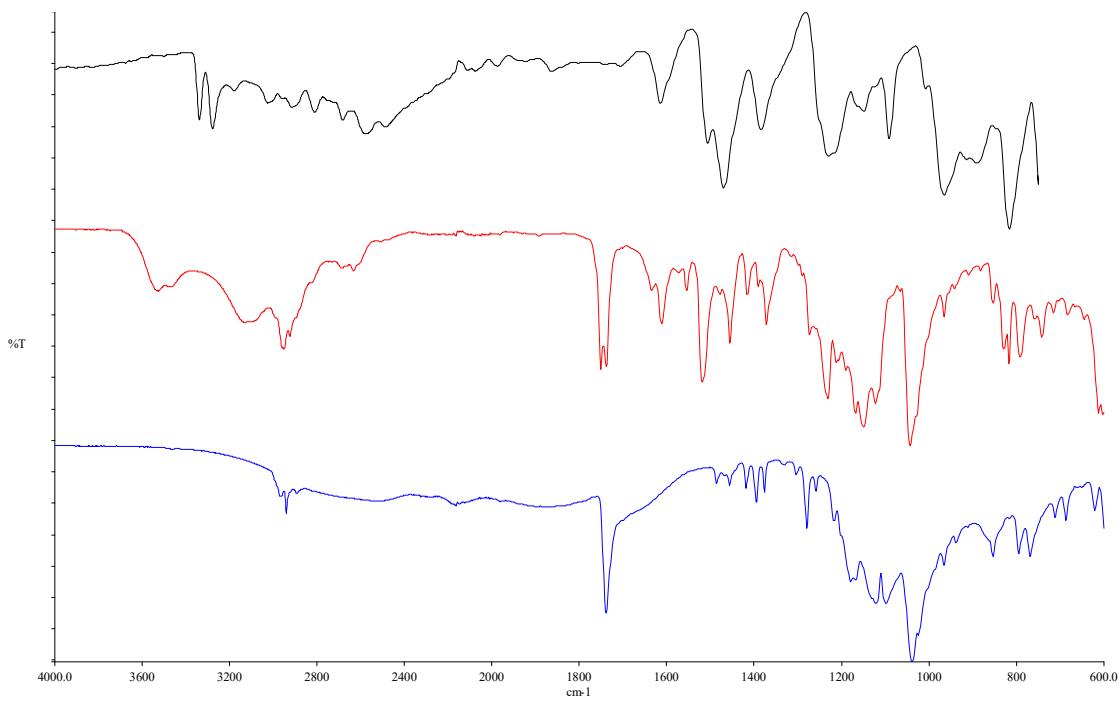


Figure S1. IR spectra comparison for PAP (black), (+)-Camphorsulphonic acid (red) and PAP⁺CSA⁻ (blue)

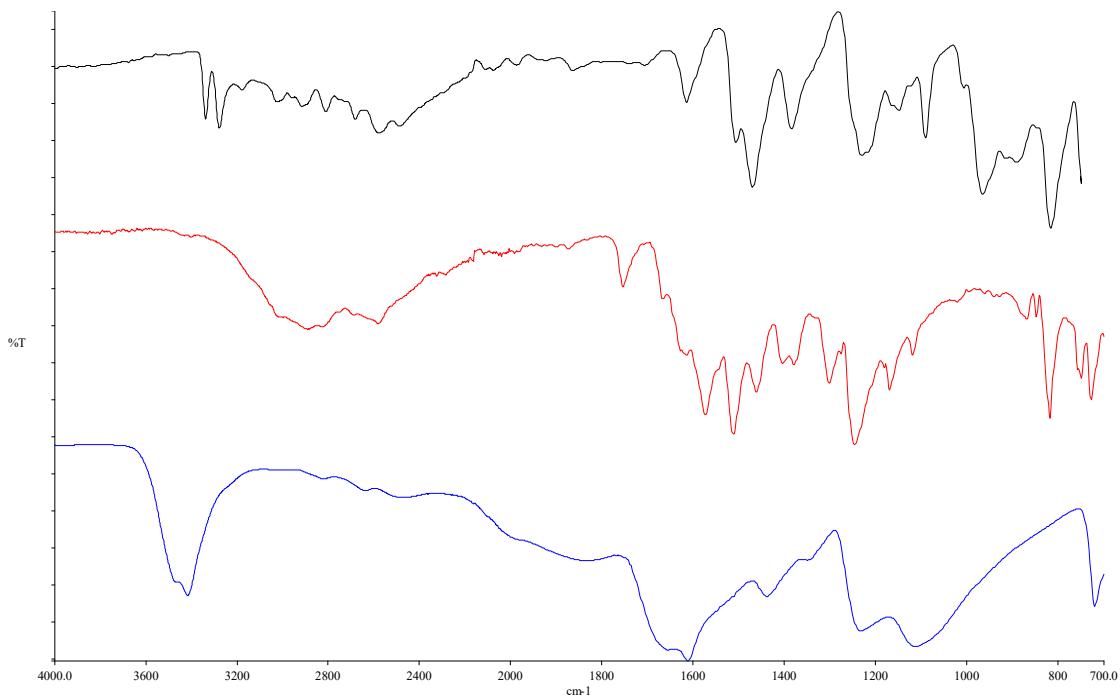


Figure S2. IR spectra comparison for PAP (black), Oxalic acid (red) and PAP⁺OX⁻(blue)

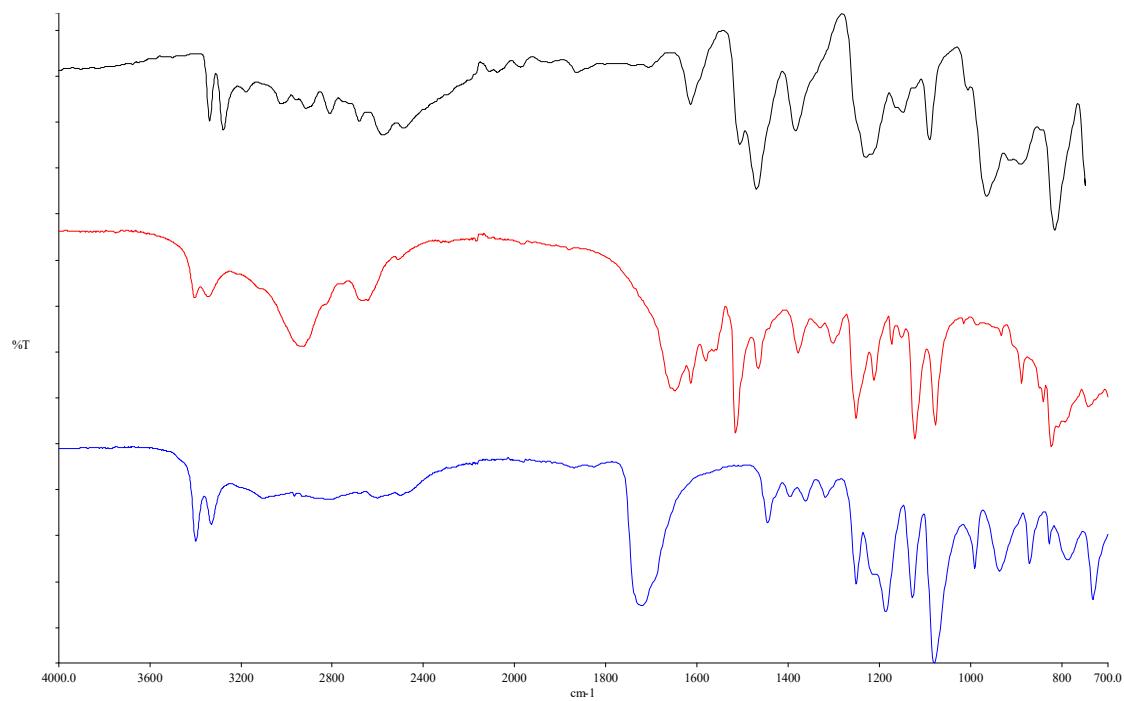


Figure S3. IR spectra comparison for PAP (black), (L)-Tartaric acid (red) and PAP⁺TA⁻ (blue)

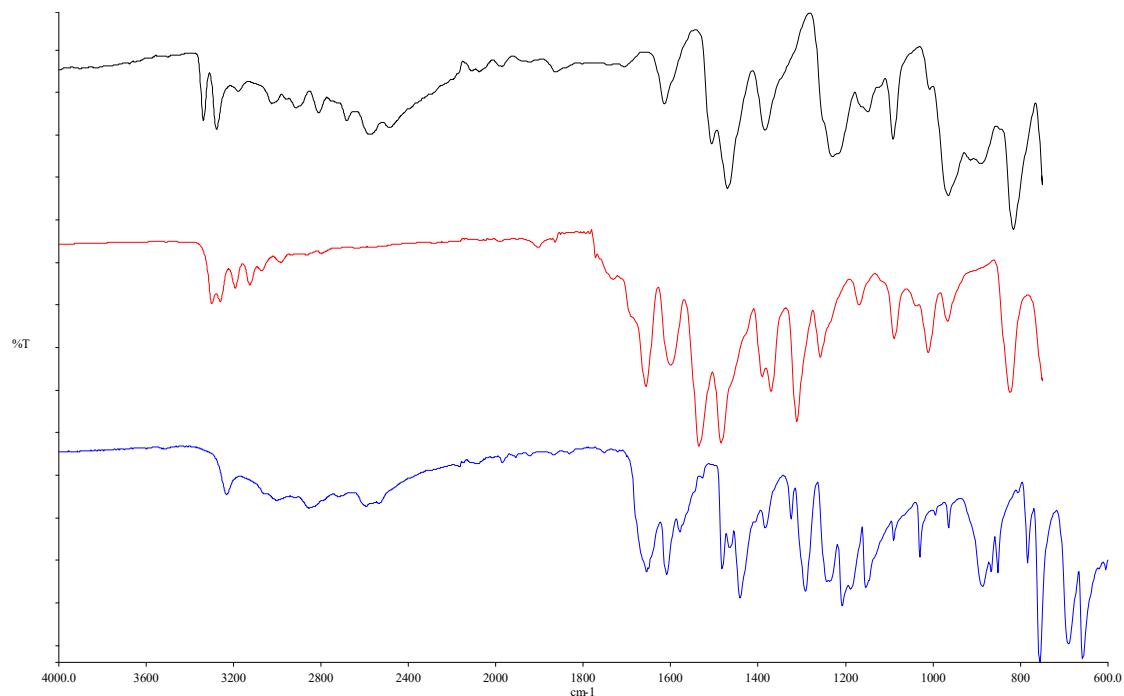


Figure S4. IR spectra comparison for PAP (black), Salicylic acid (red) and PAP⁺SA⁻ (blue)

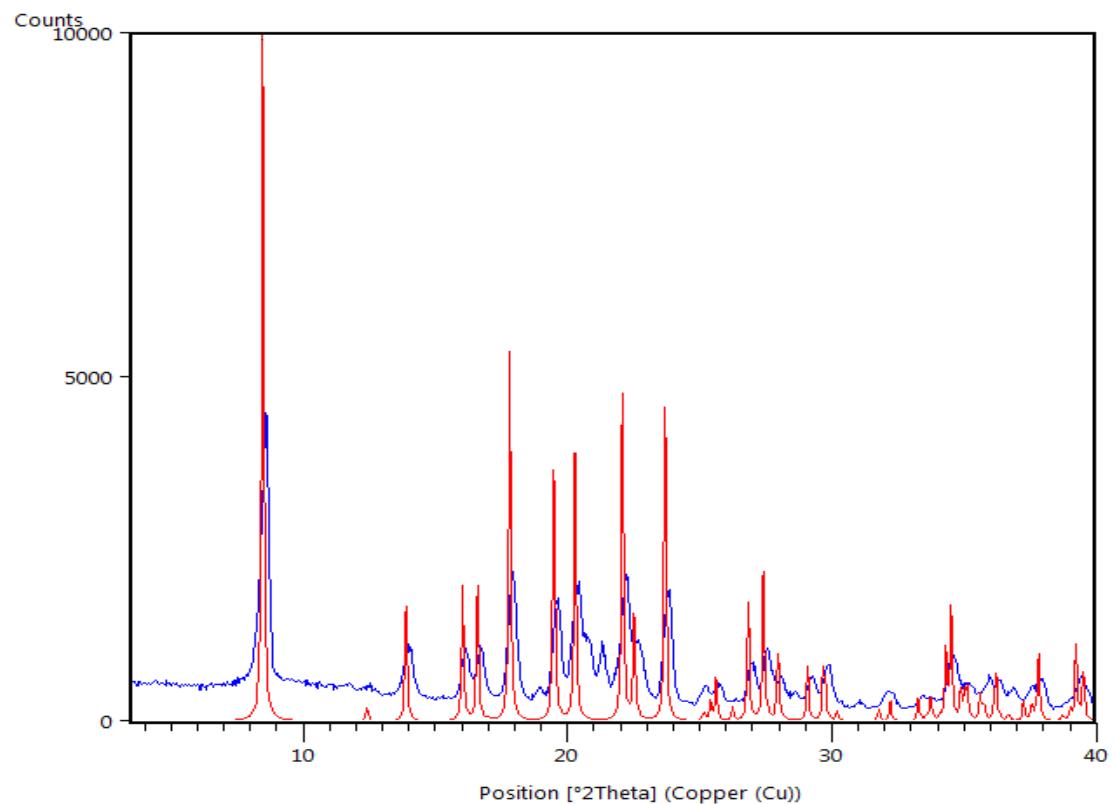


Figure S5. PXRD data for PAP⁺TA⁻: experimental (blue) and theoretical (red)

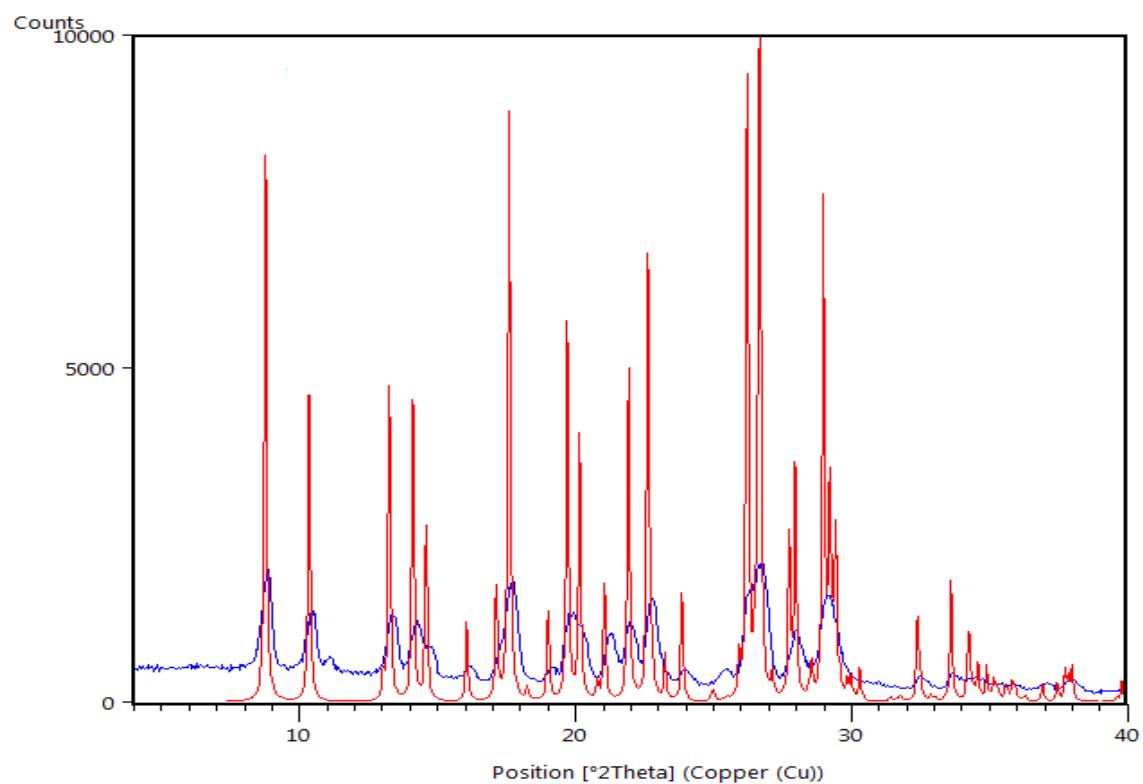


Figure S6. PXRD data for PAP⁺SA⁻: experimental (blue) and theoretical (red)

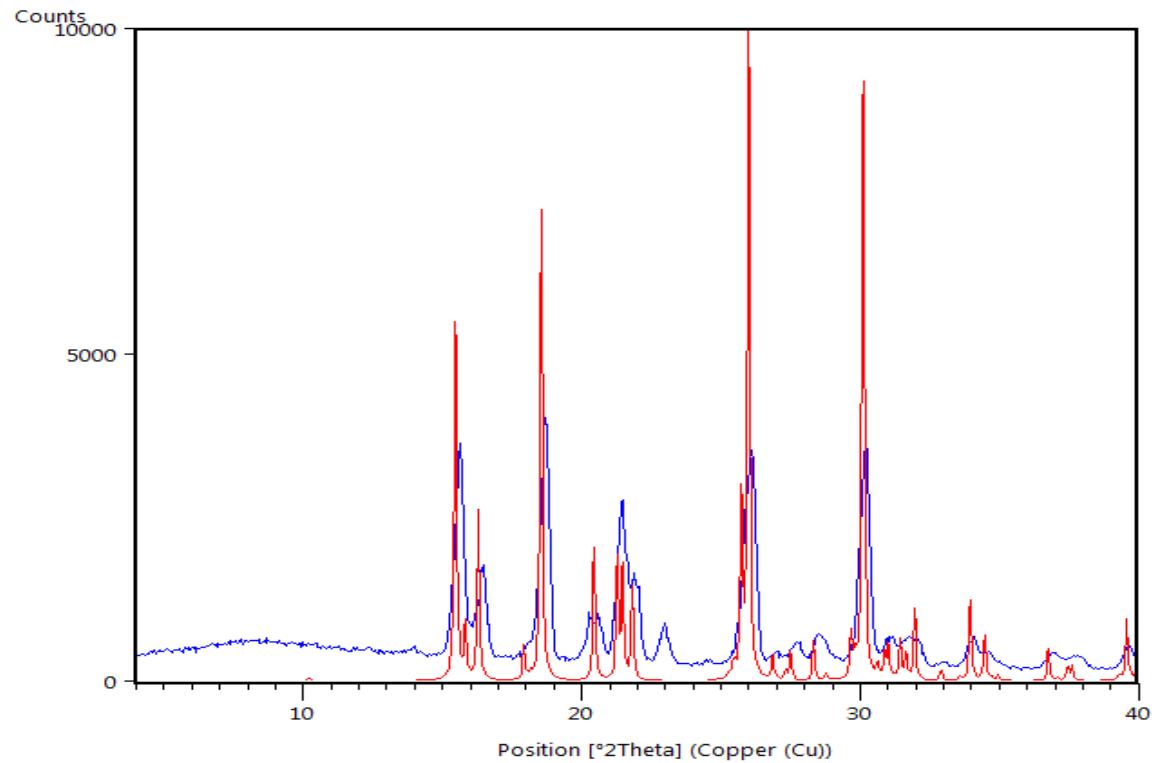


Figure S7. PXRD data for PAP^+OX^- : experimental (blue) and theoretical (red)

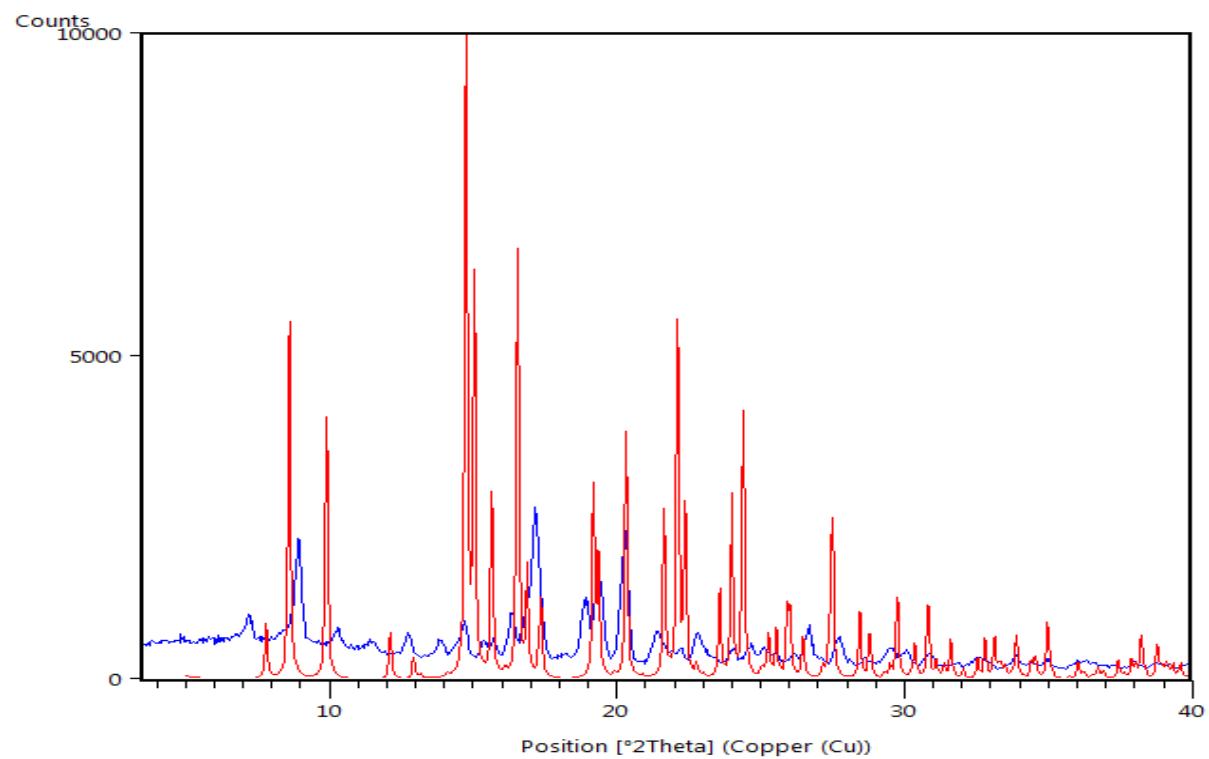


Figure S8. PXRD data for PAP^+CSA^- : experimental (blue) and theoretical (red)

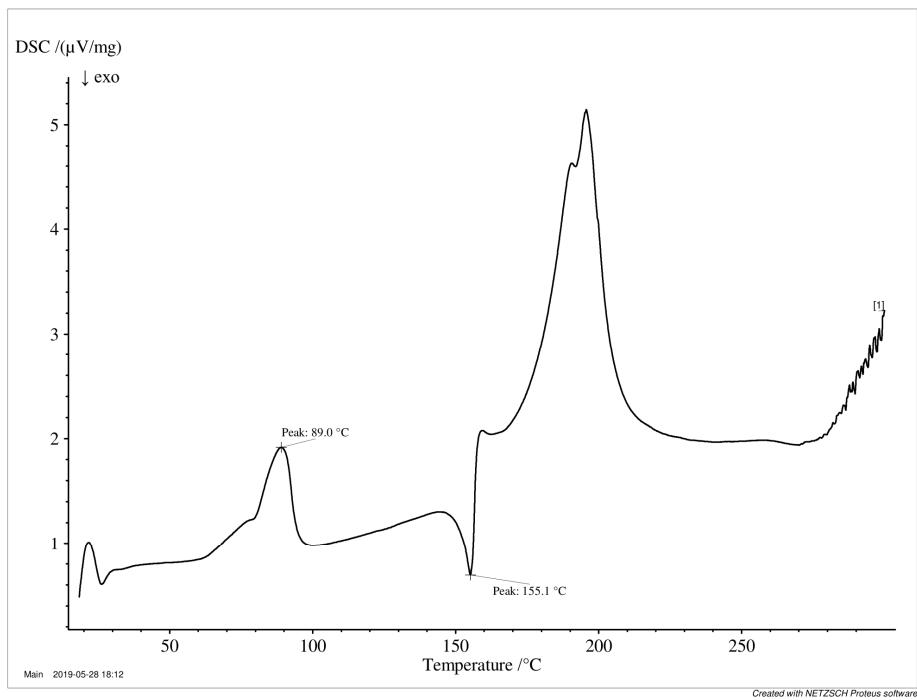


Figure S9. DSC data for PAP^+CSA^-

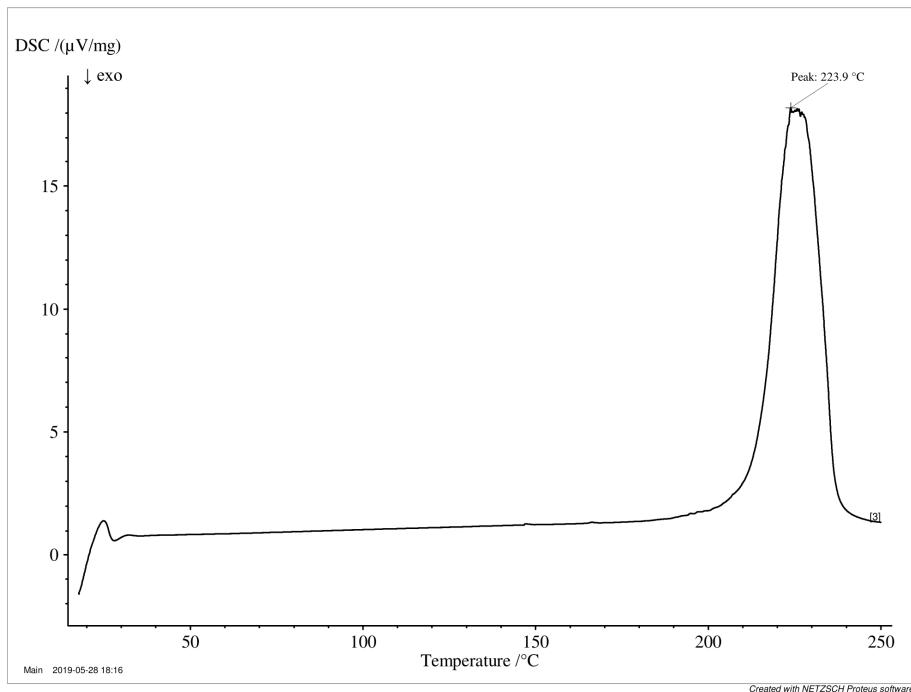


Figure S10. DSC data for PAP^+TA^-

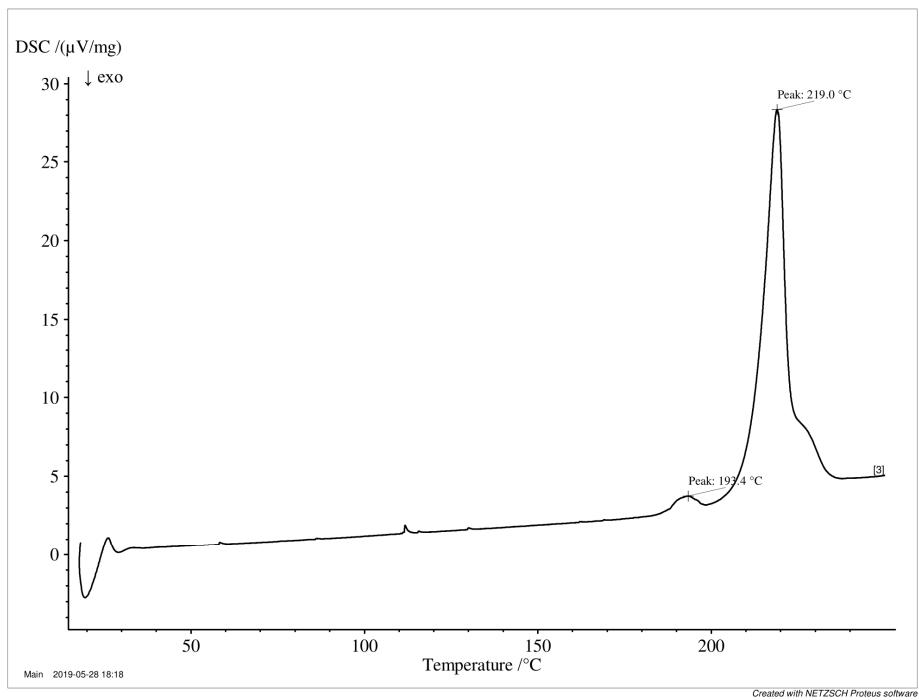


Figure S11. DSC data for PAP^+OX^-

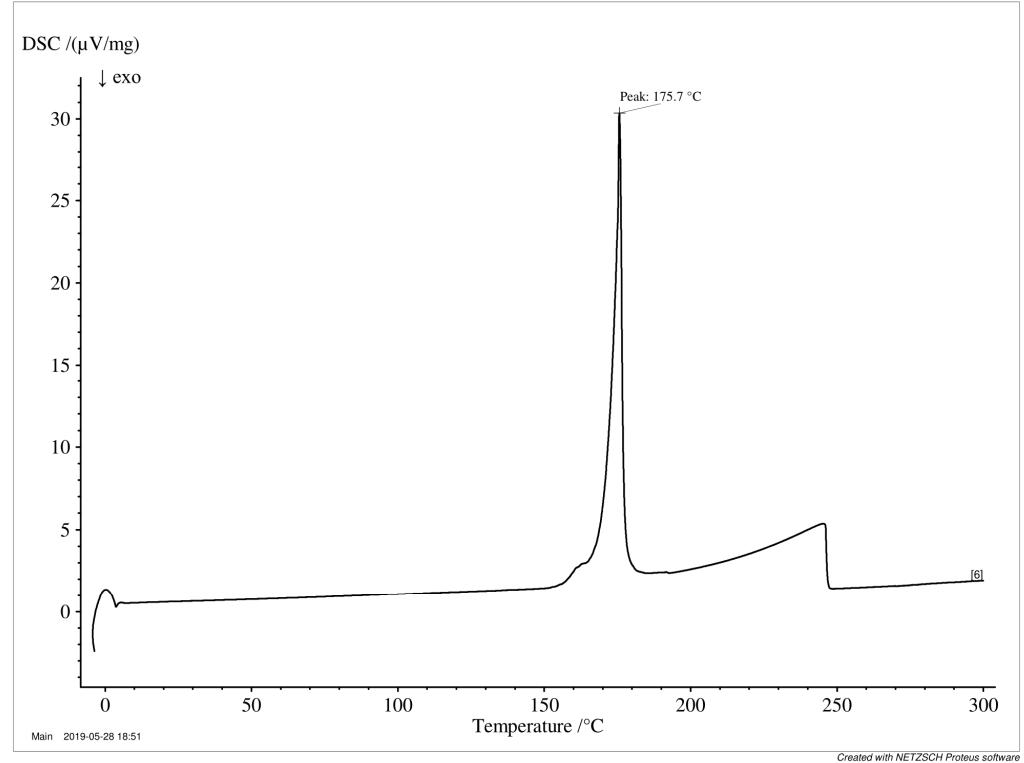


Figure S12. DSC data for PAP^+SA^-

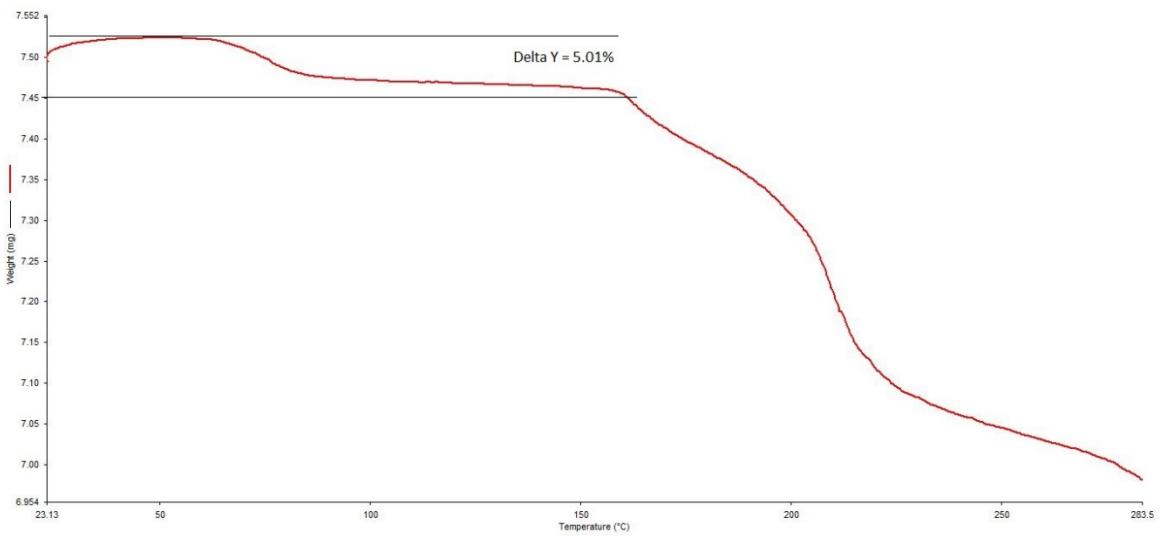


Figure S13. TGA data for PAP^+CSA^-

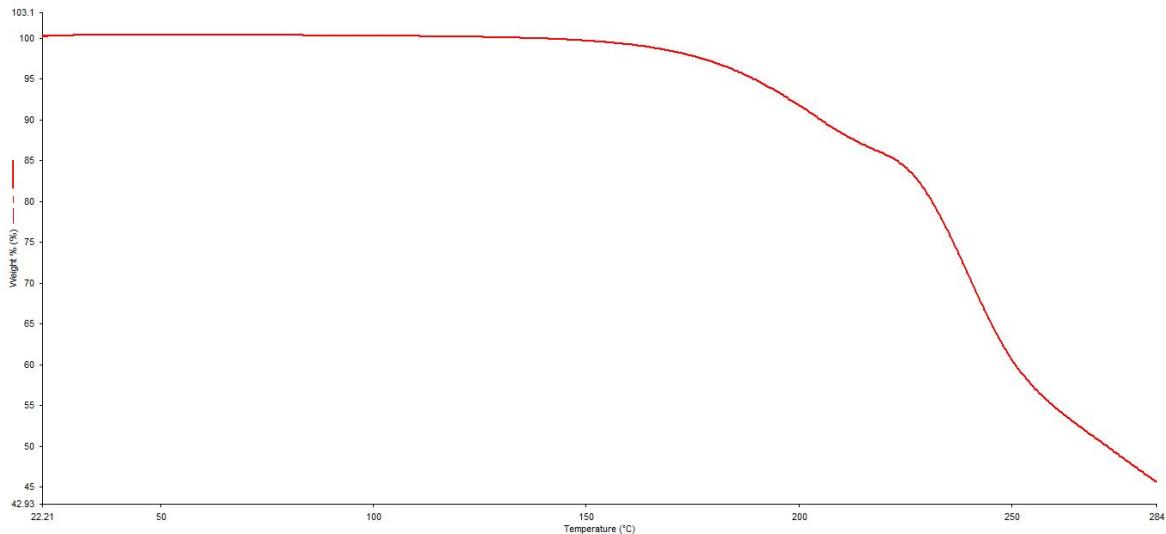


Figure S14. TGA data for PAP^+OX^-

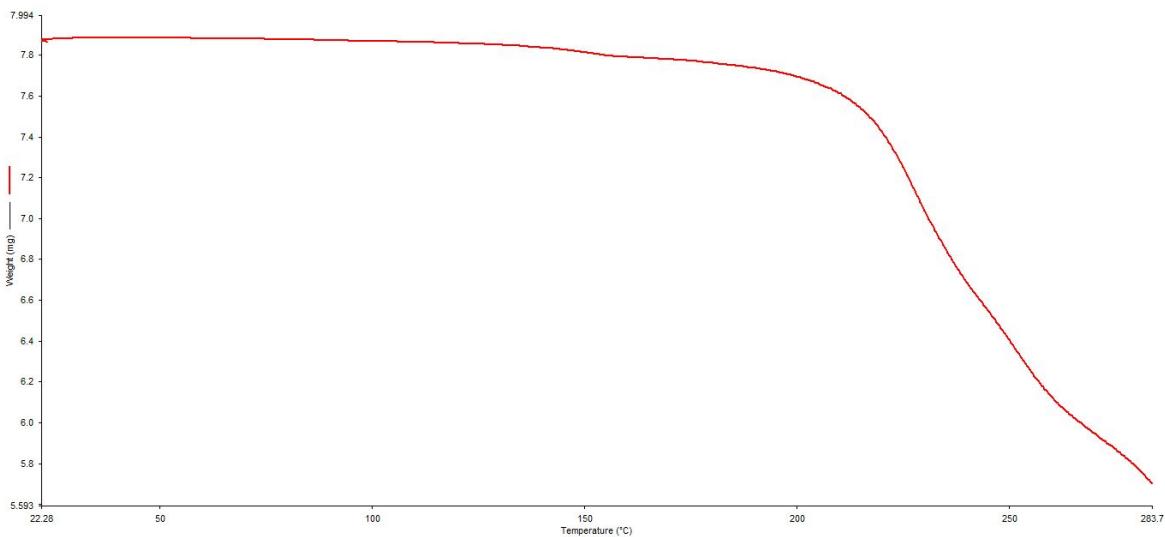


Figure S15. TGA data for PAP⁺TA⁻

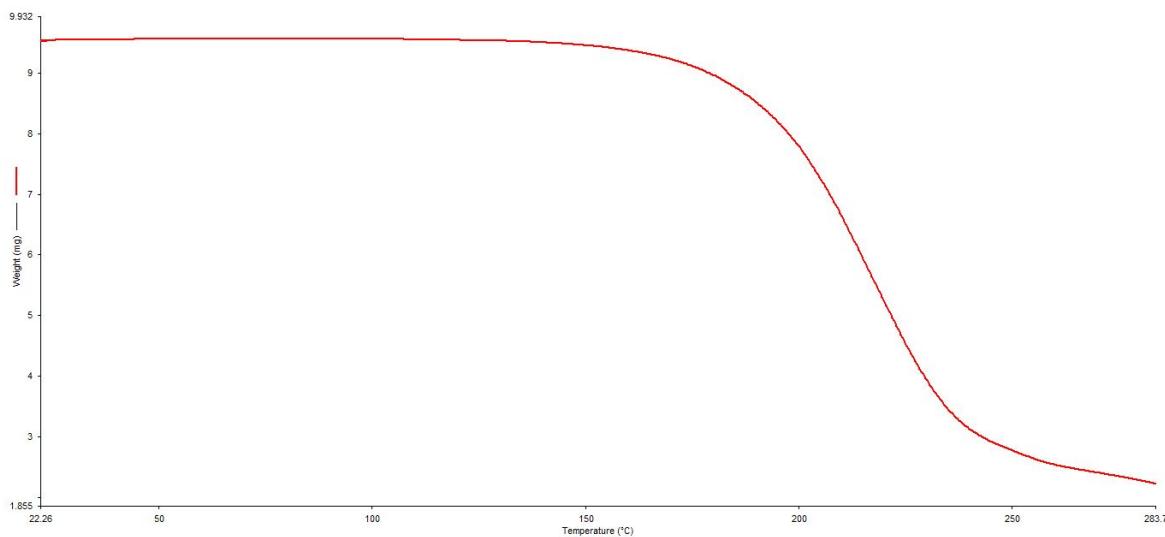


Figure S16. TGA data for PAP⁺SA⁻

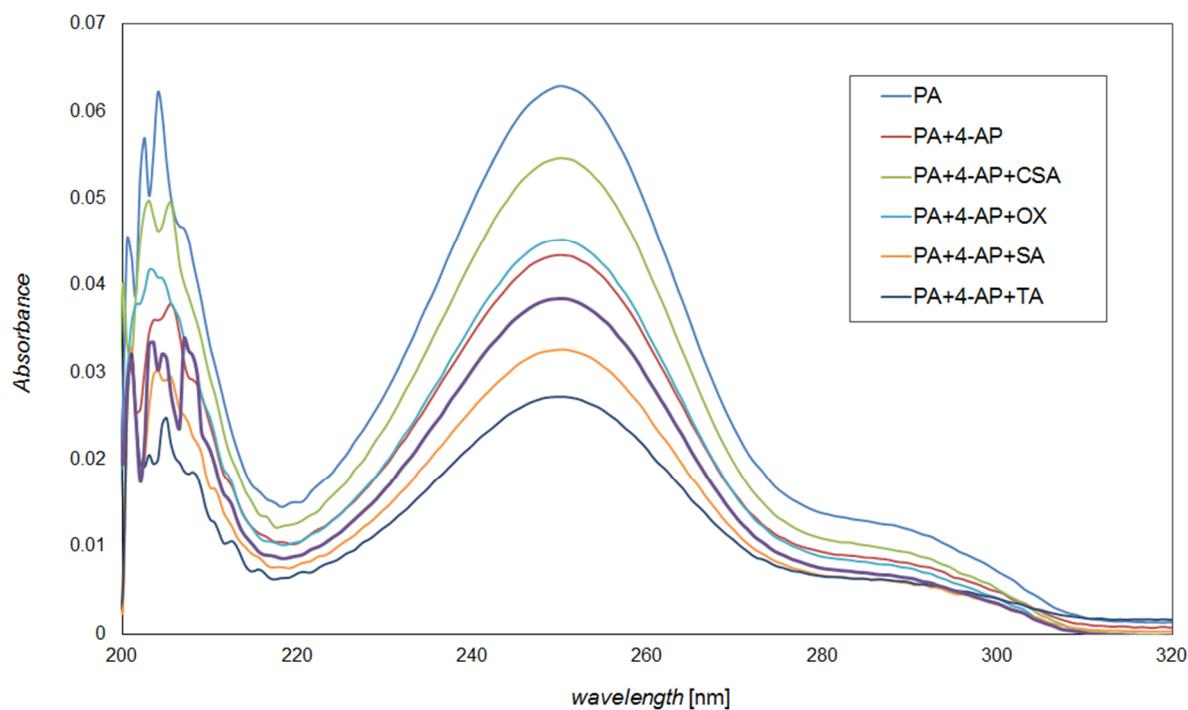


Figure S17. UV experiments on paracetamol obtained from the different experiments

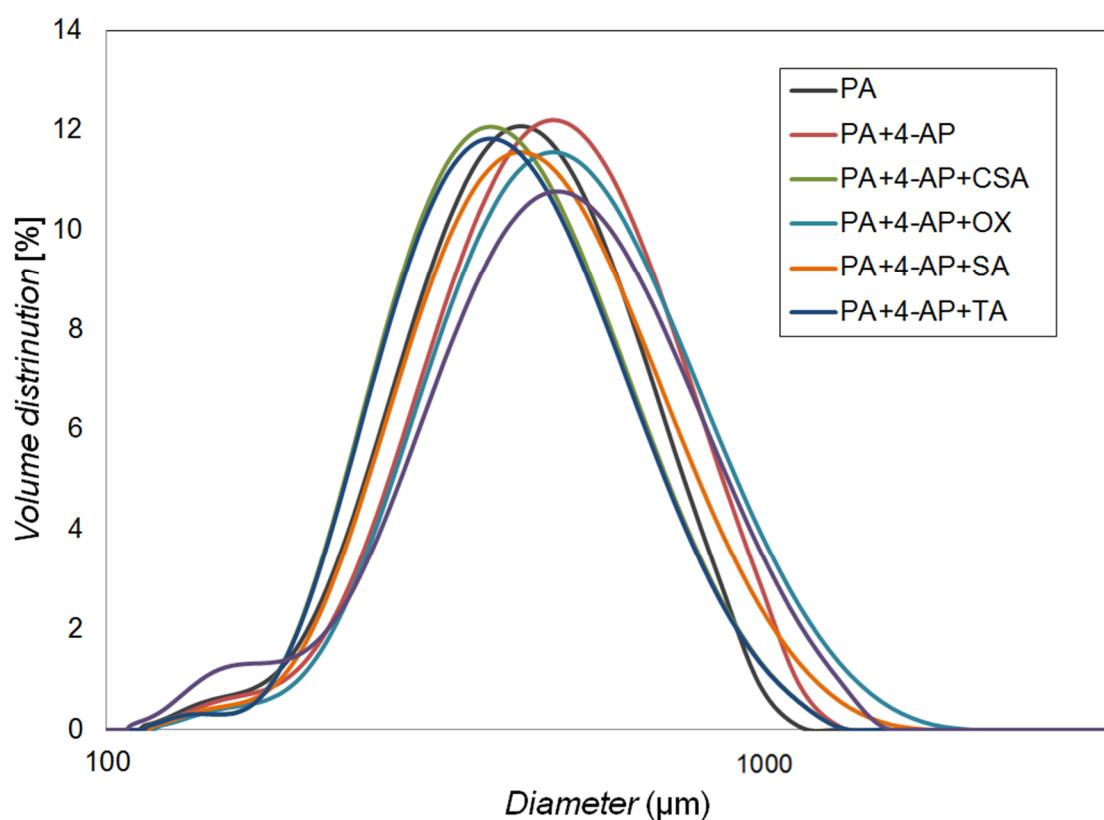


Figure S18. Particle size analysis on the paracetamol crystals obtained from the above experiments

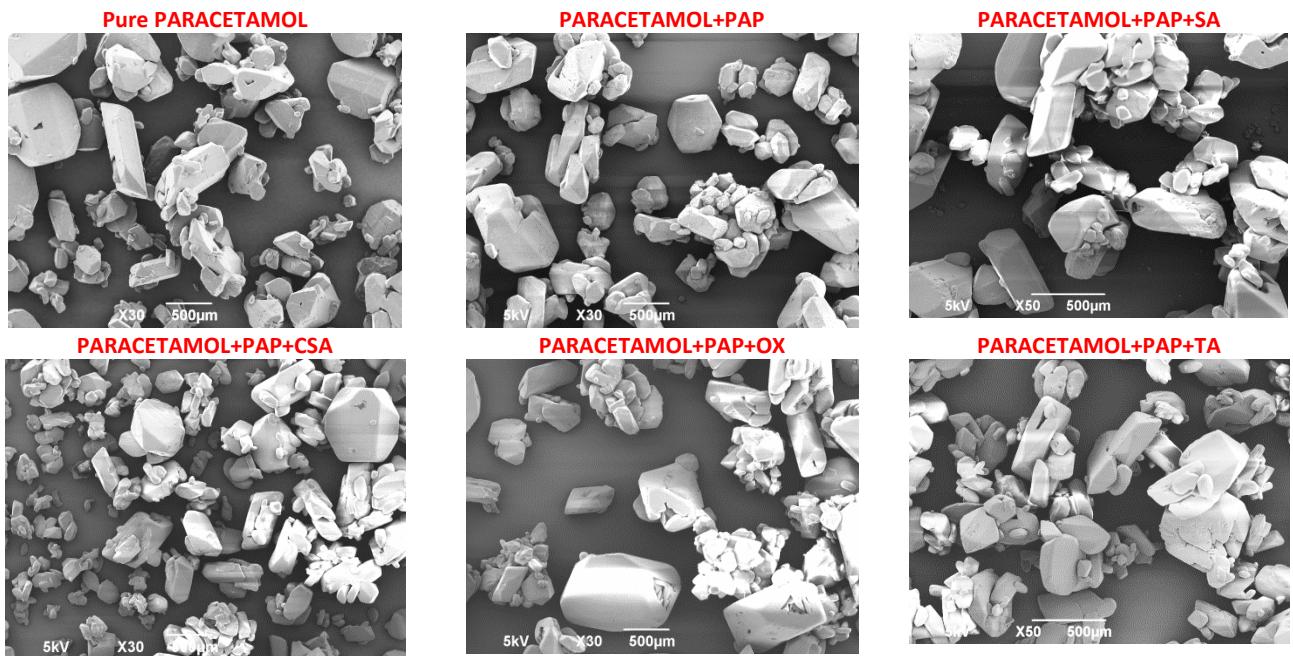


Figure S19. SEM images of different paracetamol crystals obtained from the above experiments

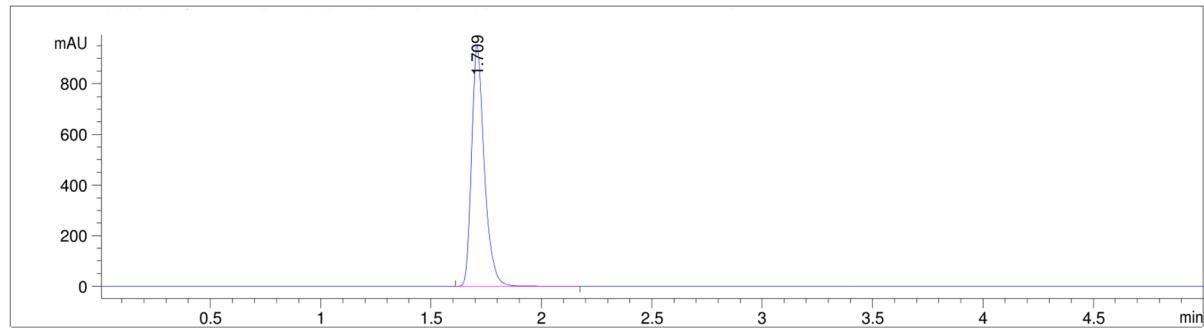


Figure S20. HPLC of Paracetamol pure

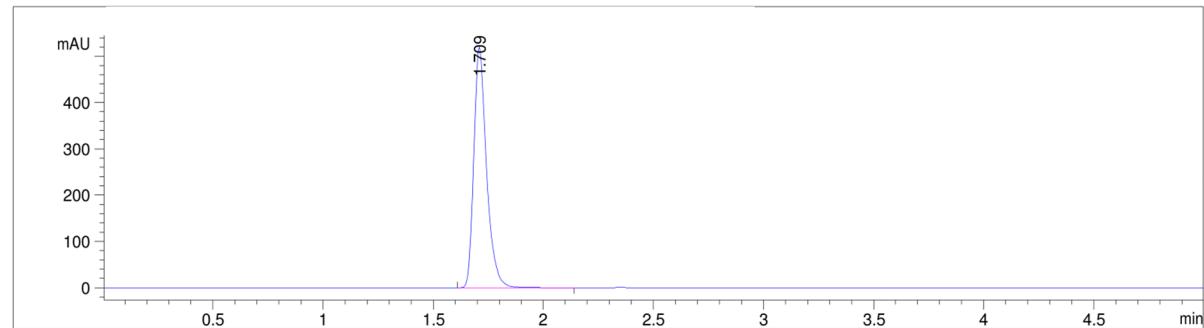


Figure S21. HPLC of Paracetamol spiked with PAP

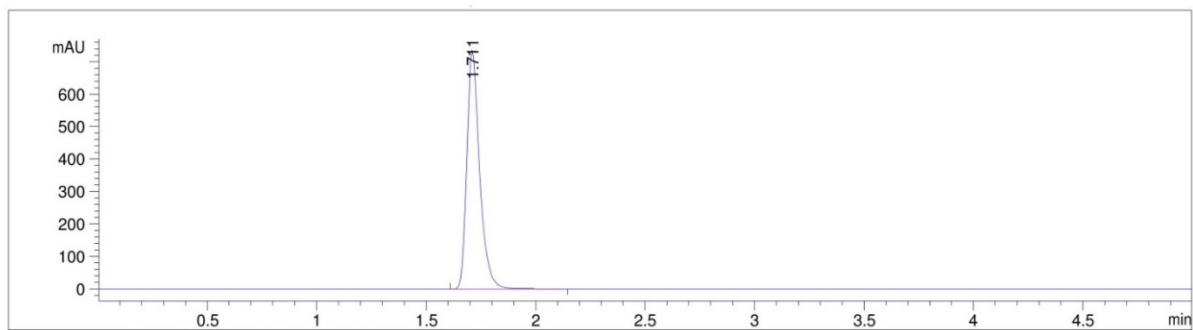


Figure S22. HPLC of Paracetamol spiked with PAP and CSA

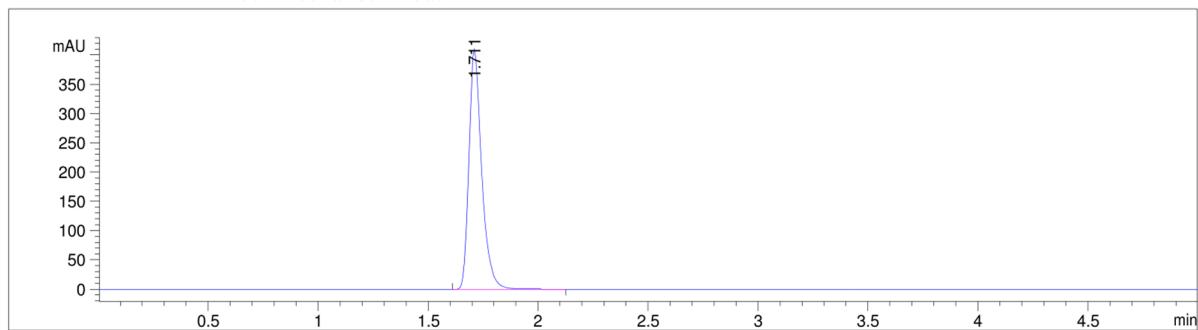


Figure S23. HPLC Paracetamol spiked with PAP and OX

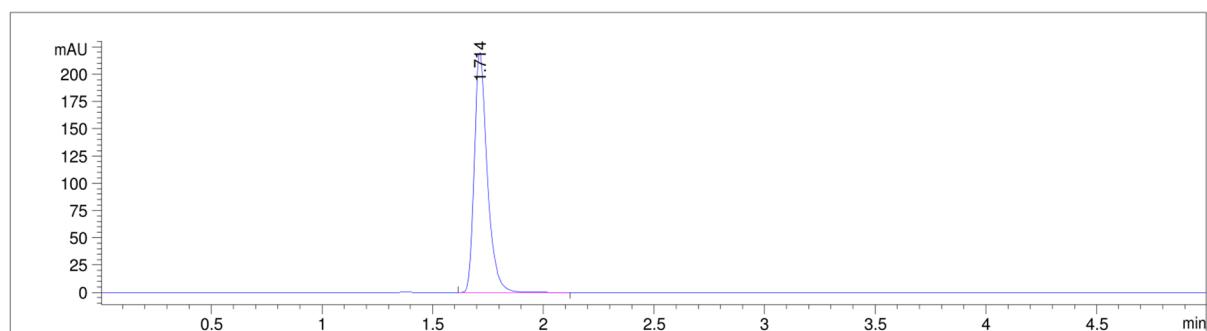


Figure S24. HPLC of Paracetamol spiked with PAP and SA

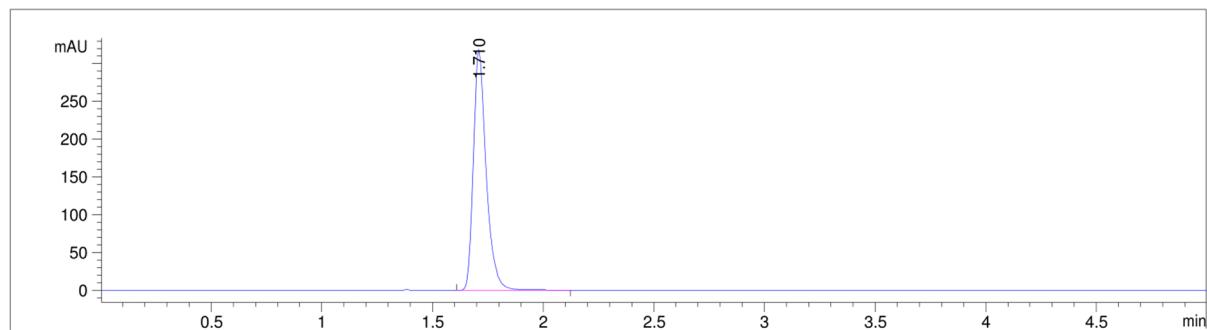


Figure S25. HPLC of Paracetamol spiked with PAP and TA

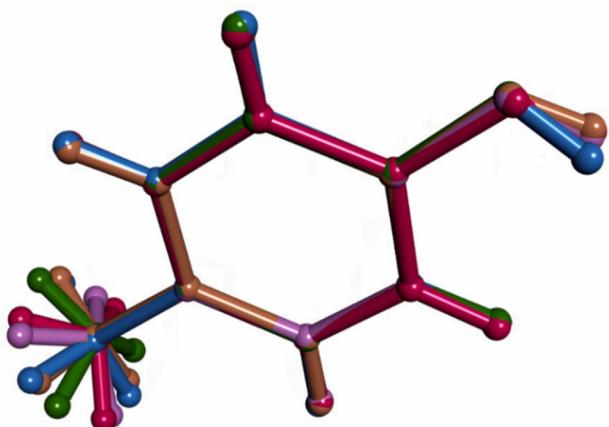


Figure S26. Overlay of the PAP cation conformations

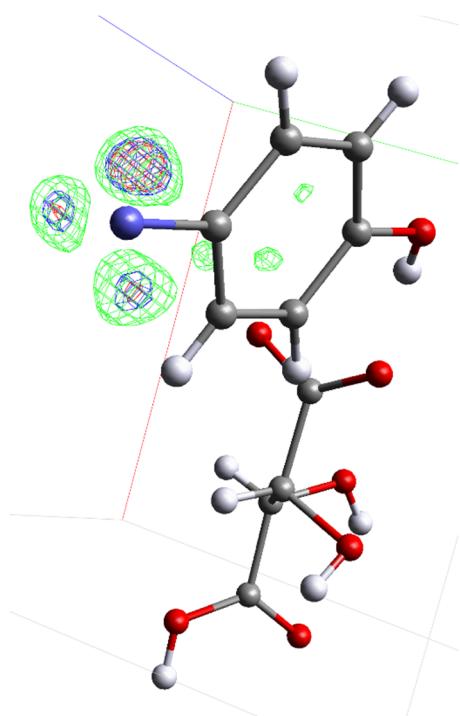


Figure S27. Difference electron density map of PAP TA salt shows the three hydrogen atom positions on the nitrogen.

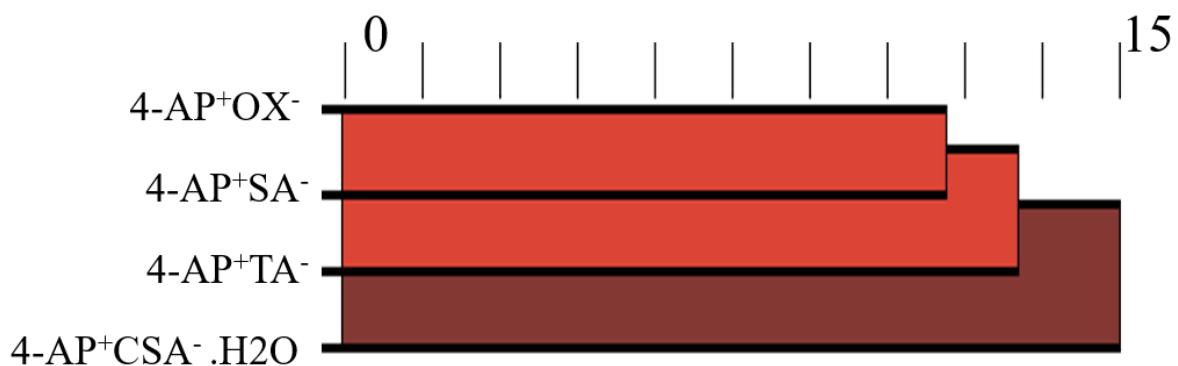


Figure S28. Packing similarity tree diagram (dendrogram) of PAP salts using CrystalCMP[1].

Reference:

1. Rohlíček, J.; Skořepová, E.; Babor, M.; Čejka, J. CrystalCMP: an easy-to-use tool for fast comparison of molecular packing. *J. Appl. Crystallogr.* 2016, 49, 2172-2183.